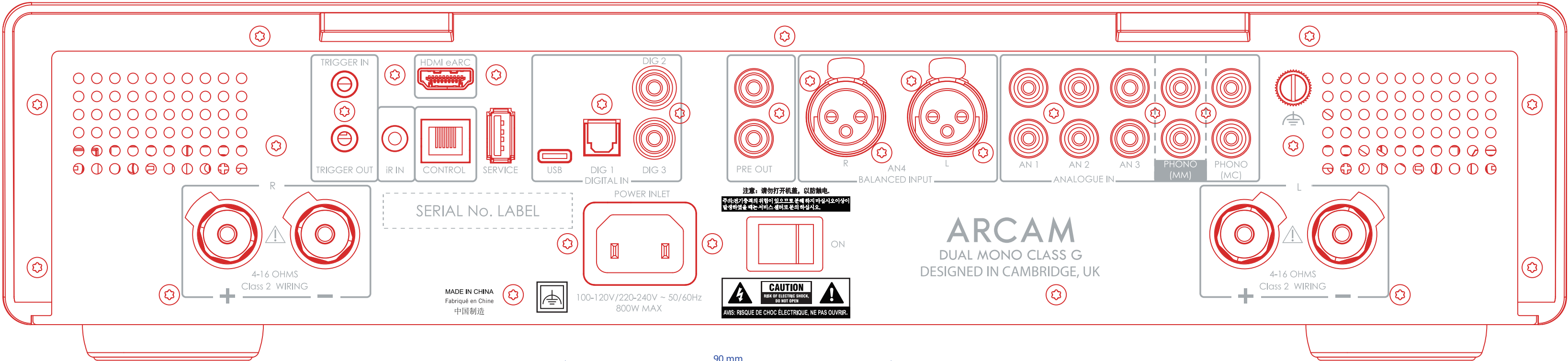


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STAGE	CONFIRM	REVISIONS			
		REV	CHANGE DETAIL	ECR NO	NAME&DATE
VC		B	喇叭端子附近丝印增加Class 2 Wiring	RD17--20260300273	Poppy 20260327
PP					
MP	√				



Gray part: SILKSCREEN PANTONE 429C

Black part: SILKSCREEN PANTONE COOL GREY 9C



丝印定位公差表			
	整体左右偏移 ← LOGO →	整体上下偏移 ↑ LOGO ↓	整体倾斜偏移 LOGO ↗ LOGO ↘
塑料件/铝件/ 钣金件/硅胶件	±0.2mm	±0.2mm	0.2mm
木 箱	±1mm ±0.2mm(孔中心对齐)	±1mm ±0.2mm(孔中心对齐)	0.2mm
玻璃件/透明塑 料平板件	±0.15mm	±0.15mm	0.2mm

对于丝印，除图纸里的相关要求，需同步参考下述打钩的SQE检验标准																
物料类型			检验标准		打钩		ITEM		PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		QTY REQD		COMMENT	
小塑胶、小橡胶件物料			HS/IS-SQE-01													
亚克力、镜片、视窗物料			HS/IS-SQE-02		√											
普通漆塑料件			HS/IS-SQE-03													
橡胶漆塑料件			HS/IS-SQE-04													
高光塑料件			HS/IS-SQE-05													
蚀纹塑料件			HS/IS-SQE-06													
电镀塑料件			HS/IS-SQE-07													
金属面板、端盖类			HS/IS-SQE-08													
金属烤漆、丝印的底座、后盖板、支架			HS/IS-SQE-10													
玻璃件物料			HS/IS-SQE-21													
金属铁网			HS/IS-SQE-22													