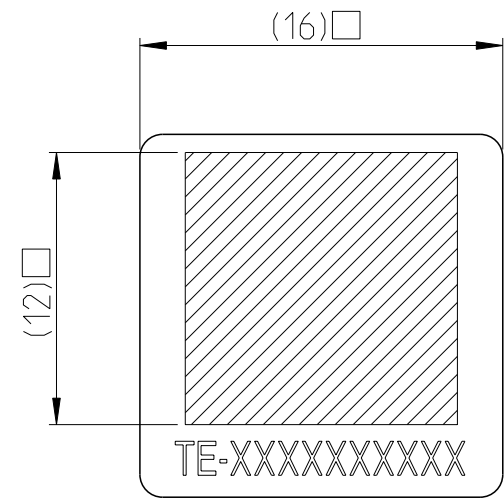
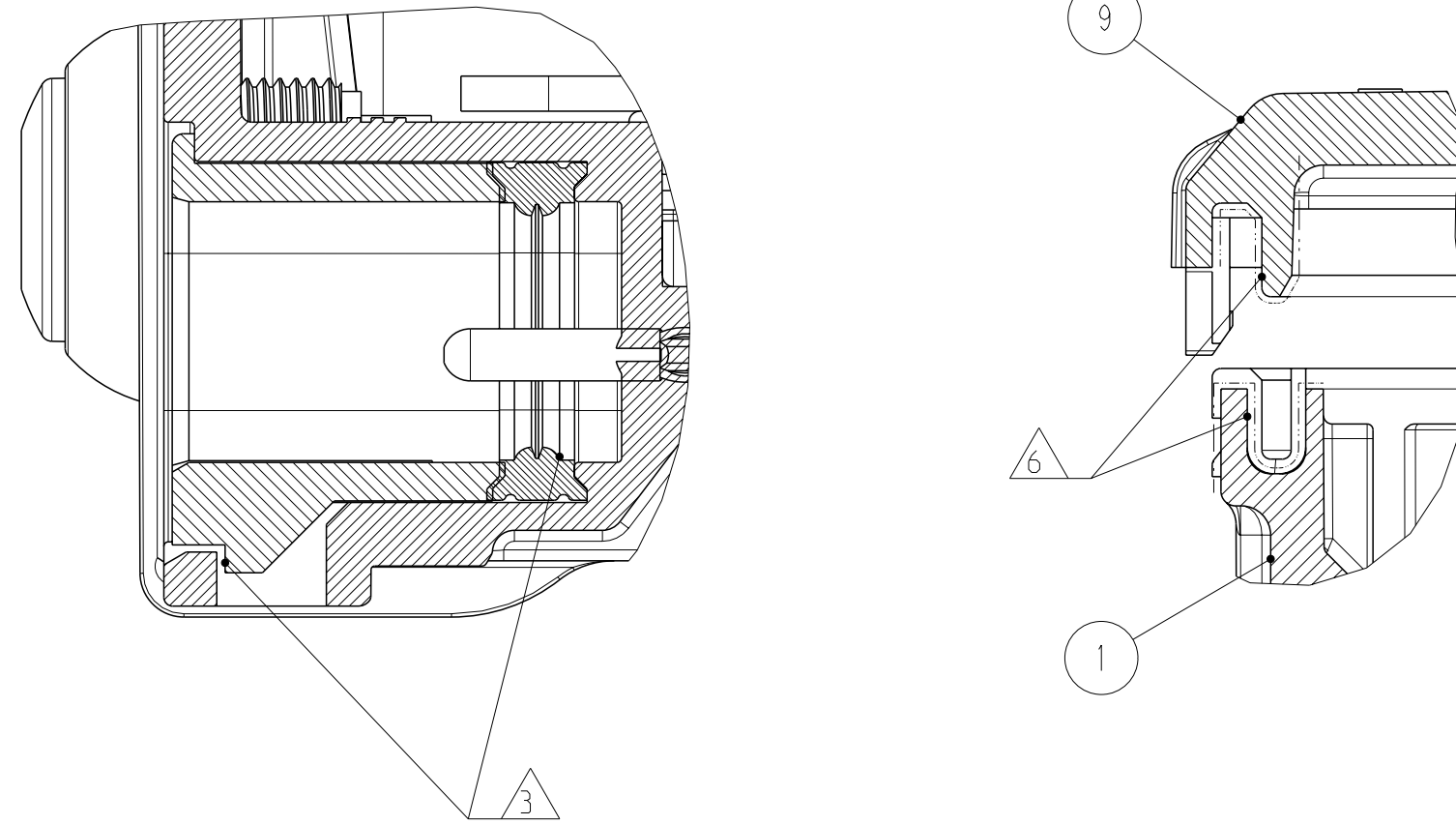
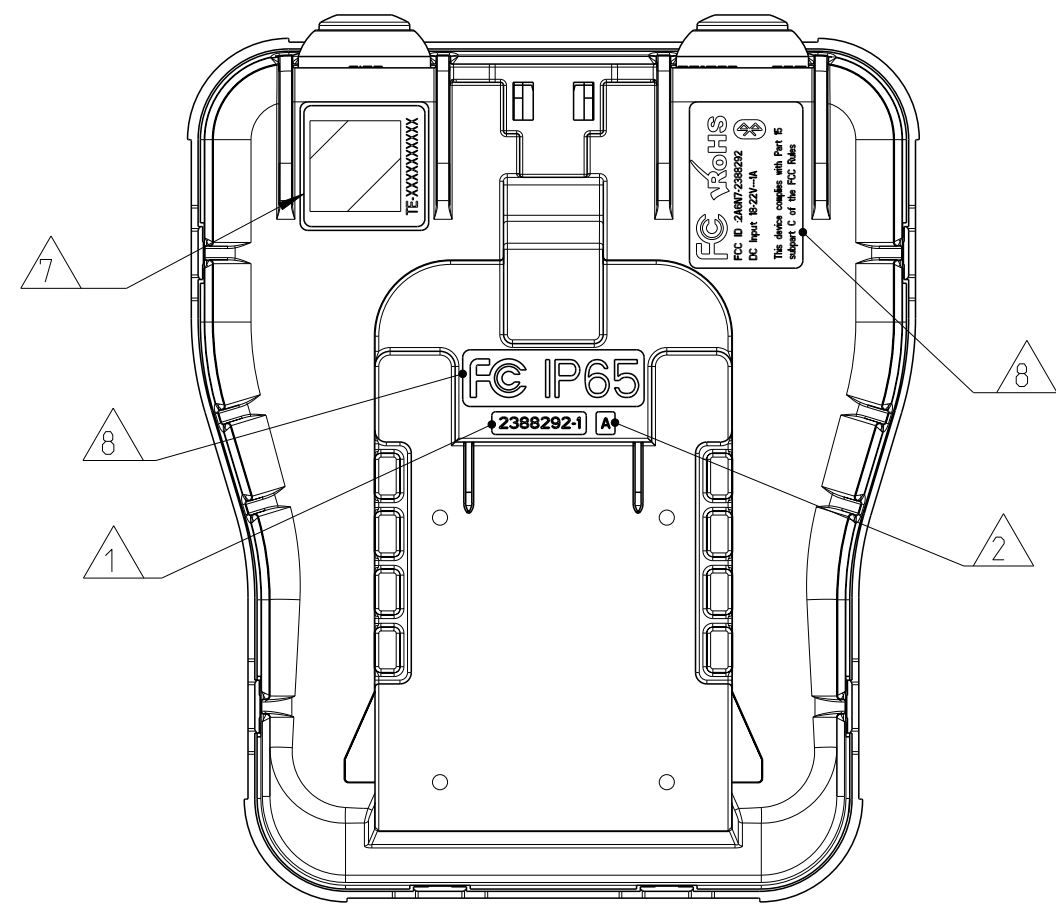
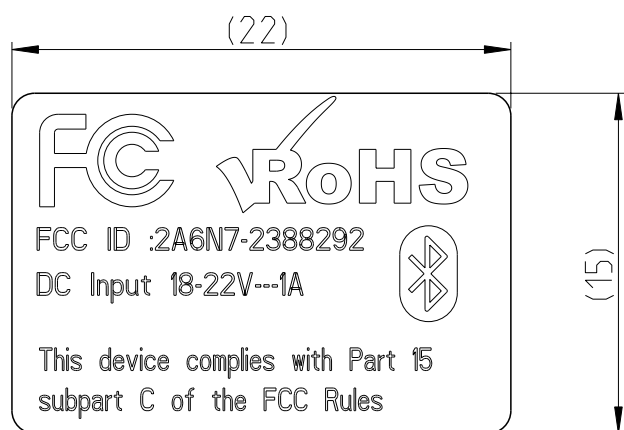


THIS DRAWING IS A CONTROLLED DOCUMENT
2388292
printed on 27 Jul 2022 15:08 (India Standard Time) from PRO7071
THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO TE CONNECTIVITY LTD.
IT IS NOT TO BE DISCLOSED TO ANYONE.
OTHER THAN TE PERSONNEL, WITHOUT AUTHORIZATION FROM TE (AMP, TE, CON).

QR CODE LABEL DETAILS

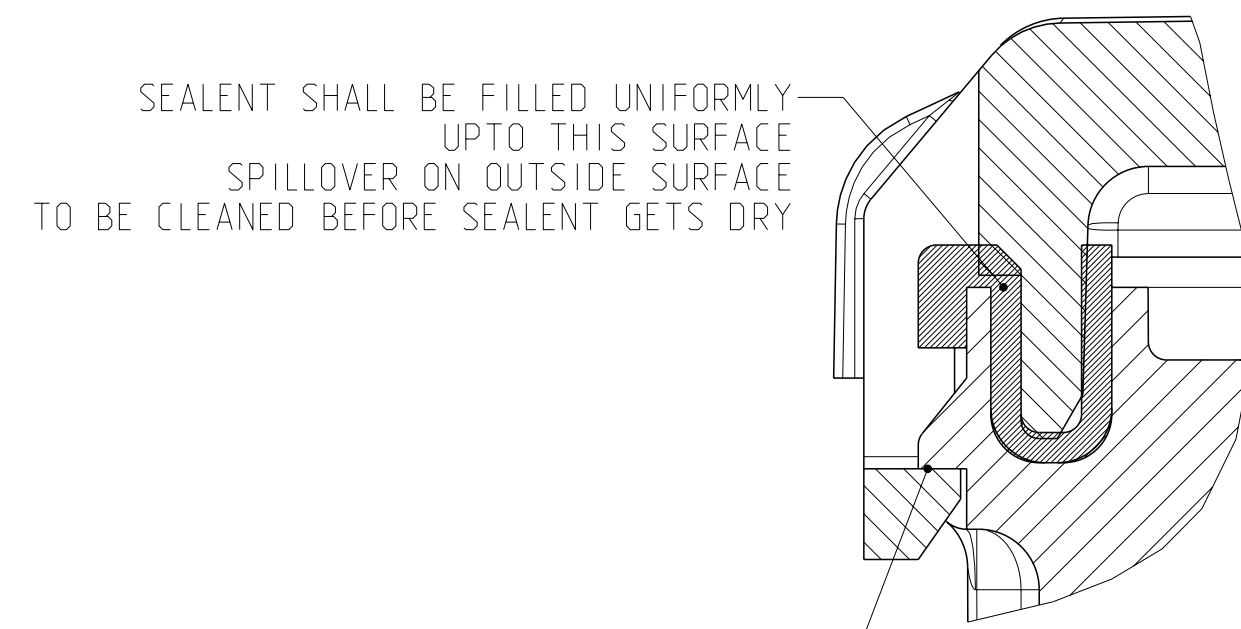


FCC LABEL DETAILS



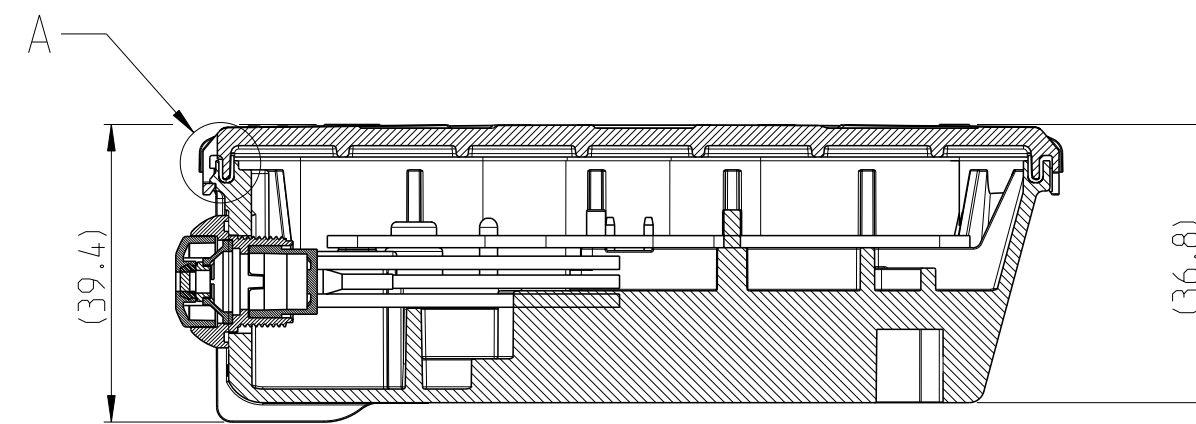
NOTES:

- TE CONNECTIVITY (TE) ORDER-NUMBER.
- ASSEMBLY REVISION MARKING.
- ASSEMBLE INTERNAL SEAL. SNAP THE SEAL RETAINER ONTO HOUSING. VERIFY SEAL RETAINER RETENTION FEATURES ARE FULLY SEATED BEHIND HOUSING LATCH BUMPS AS SHOWN.
- SWITCH SOLDERING DETAILS ONTO PCB AND ASSEMBLY PARAMETERS OF SWITCH REFER PUSH BUTTON DATA SHEET 2329328-1 AND CUSTOMER DRAWING 2329389-1
- USAGE OF ELECTRICAL SCREWDRIVER WITH SCREW SPEED BETWEEN 300 TO 500 rpm FOR CONSISTANCE ASSEMBLY
- FOR STRONG AND UNIFORM BONDING SURFACE PREPARATION REFER DOWSIL 736 TECHNICAL DATA SHEET ENSURE NO MOULD RELEASE OIL, NO BURS, DUST ON PERIPHERAL SEAL AREA BEFORE ASSEMBLY
- ON THE LABEL "QR CODE AND ASSEMBLED DATE" MARKING
- CERTIFICATION MARKING ON THIS AREA "FCC, RoHS, BLUETOOTH"

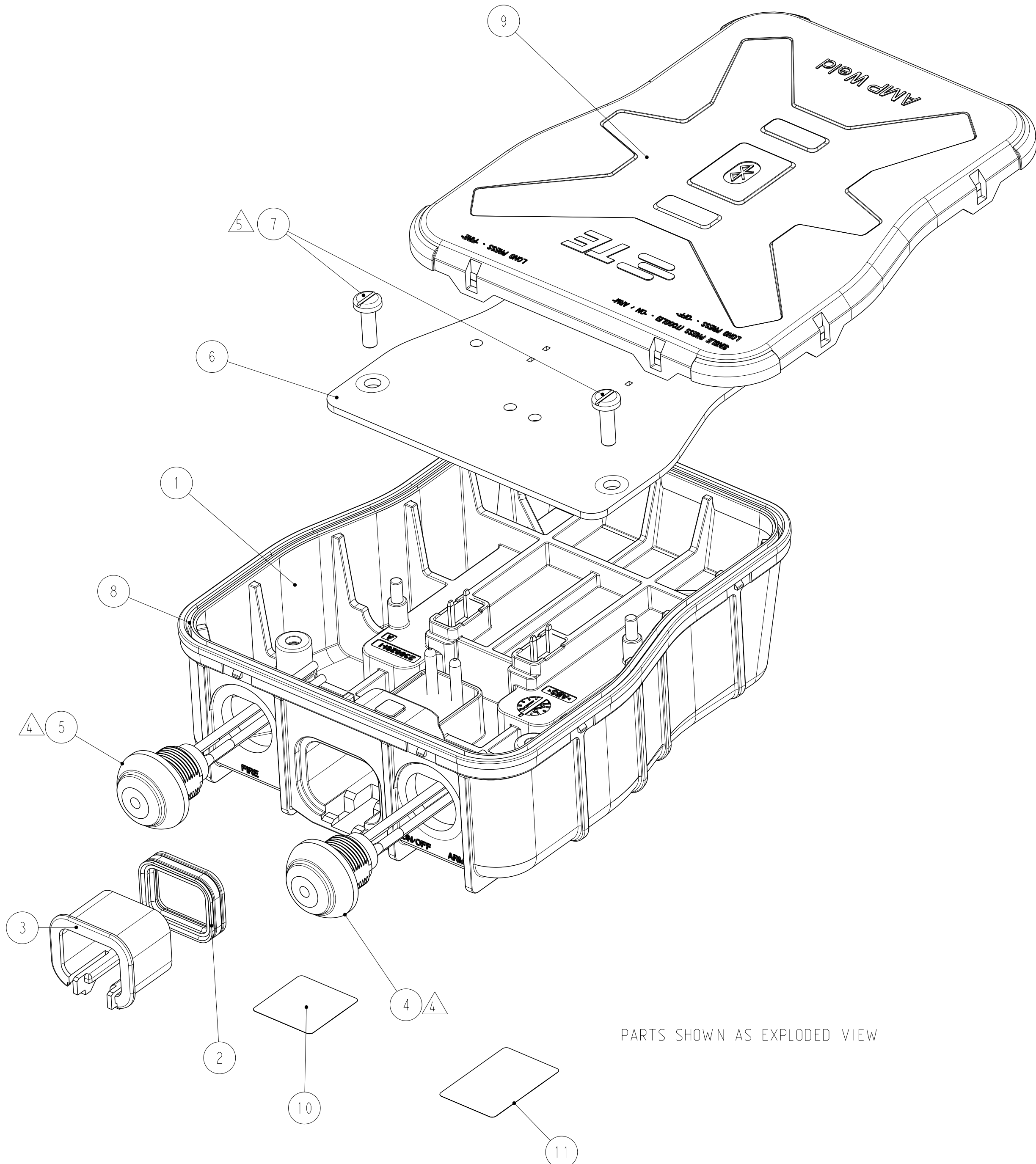
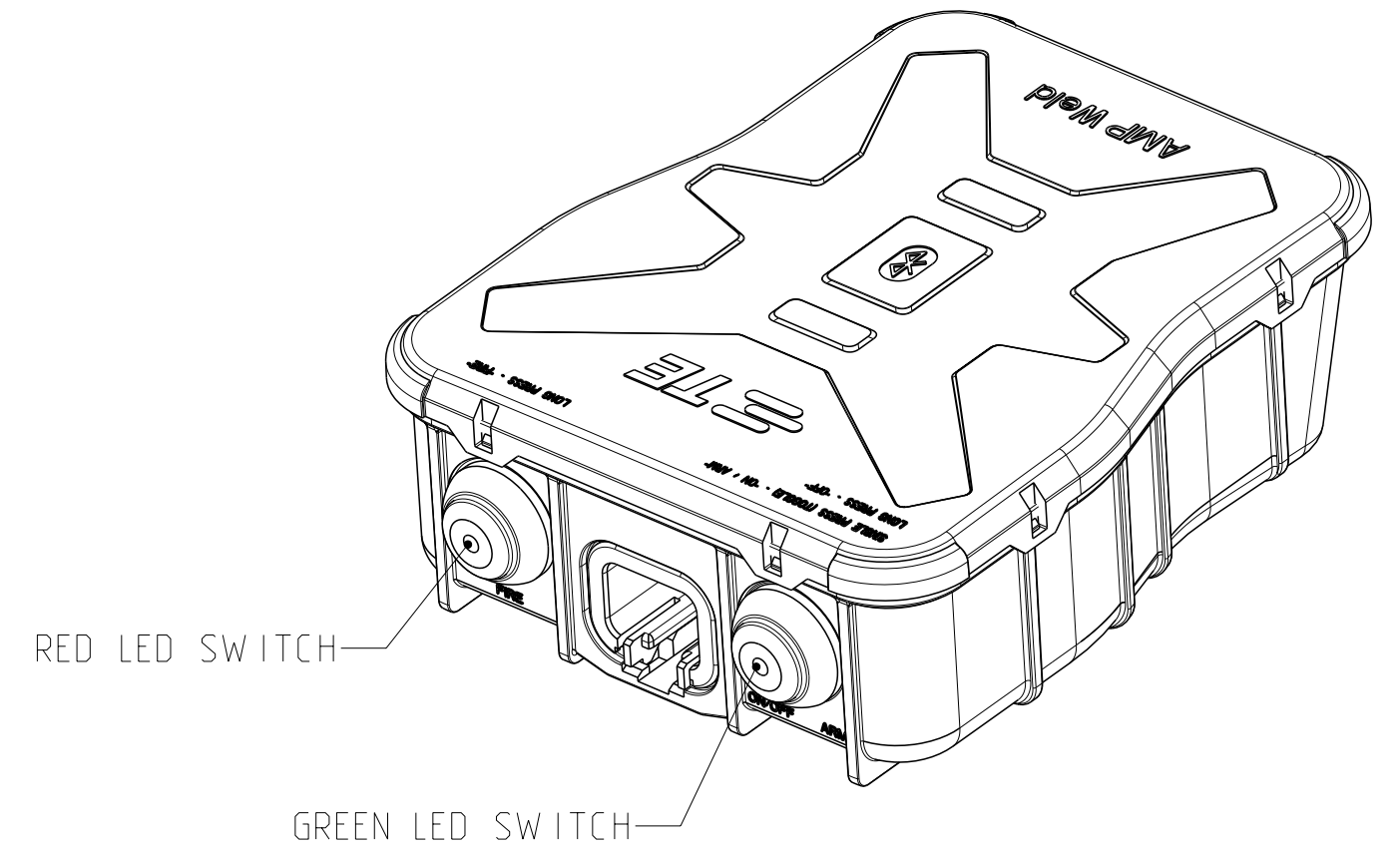
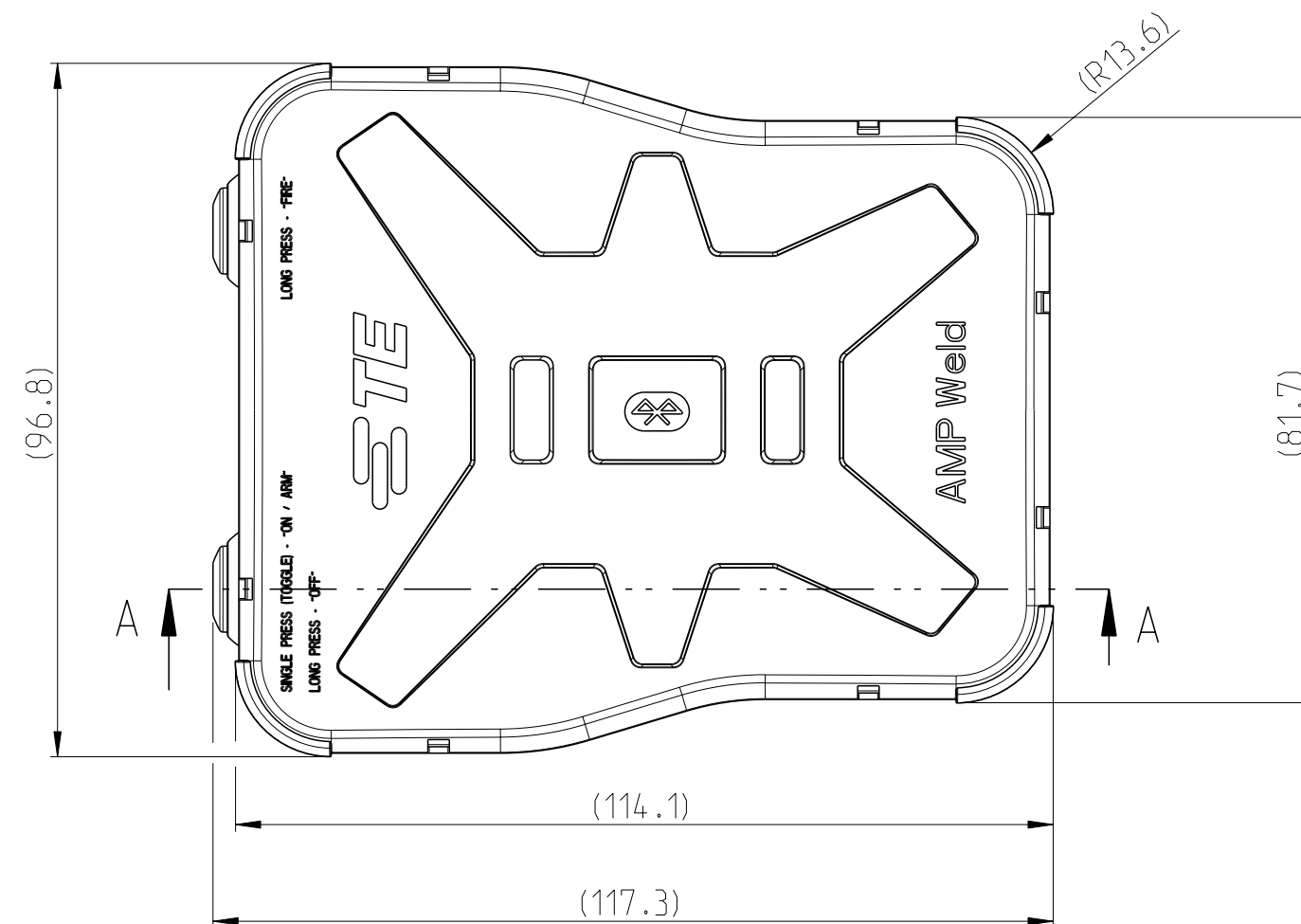


ENSURE TOP COVER LATCHES ARE FULLY SEATED AND LOCKED AT ALL 8 PLACES BEFORE SEALANT GETS DRY

DETAIL A
8:1



SECTION A-A



PARTS SHOWN AS EXPLODED VIEW

1	NA	A	FCC DETAILS LOGO	-	-	11
1	NA	A	LABEL WITH QR CODE	-	-	10
1	2388296-1	A	AMP WELD ENCLOSURE COVER	30	ORANGE	9
1	NA	-	DOWSIL 736 RTV SEALANT	6	RED	8
2	NA	-	M3x10mm SELF TAPPING SCREW	2	BLACK	7
1	2388298-1	A	AMP WELD PCB ASSEMBLY	30	GREEN	6
1	2329389-7	B	PUSH BUTTON SWITCH RED LED	25	RED	5
1	1-2329389-9	B	PUSH BUTTON SWITCH GREEN LED	25	GREEN	4
1	1011-120-0205	B	SEAL RETAINER SLEEVE	2.5	GREY	3
1	1010-079-0206	C1	INTERNAL SEAL 2P DTP SERIES	0.5	ORANGE	2
1	2388291-1	A	AMP WELD ENCLOSURE	80	ORANGE	1
0- -1	TE PART NO	REV	DESCRIPTION	WEIGHT [g]	COLOR	ITEM NO
1	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					

A NEW RELEASE		28APR2022	GV	PG	SCALE 5:1		SIZE A1		DRAWING NO 2388292		SHEET 1 of 1		REV A	
LTR		DATE	OWN	APVD	SURFACE TEXTURE		ANGLESE -		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN 28APR2022		HEAT TREAT -	
											CRK 29APR2022			
											APVD 29APR2022			
											NAME PULLIUM, GEORGE			
											NAME TE AMP WELD SMART-E CONTROLLER UNIT			