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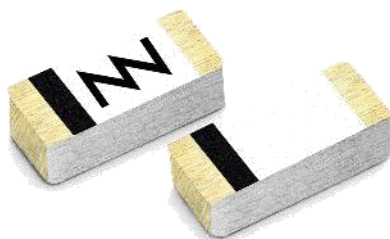
Micro Reach Xtend™ (NN01- 110) – Bluetooth®, Zigbee®, 802.11 b/g/n WLAN

USER MANUAL

Micro Reach Xtend™ (NN01-110)

Micro Reach Xtend[™] (NN01-110) – Bluetooth®, Zigbee®, 802.11 b/g/n WLAN

Ignion specializes in enabling effective mobile communications. Using Ignion technology, we design and manufacture optimized antennas to make your wireless devices more competitive. Our mission is to help our clients develop innovative products and accelerate their time to market through our expertise in antenna design, testing and manufacturing.



Micro Reach Xtend[™]

NN01-110

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Ignion is an ISO 9001:2015 certified company. All our antennas are lead-free and RoHS compliant.

ISO 9001: 2015 Certified



INDEX OF CHAPTERS

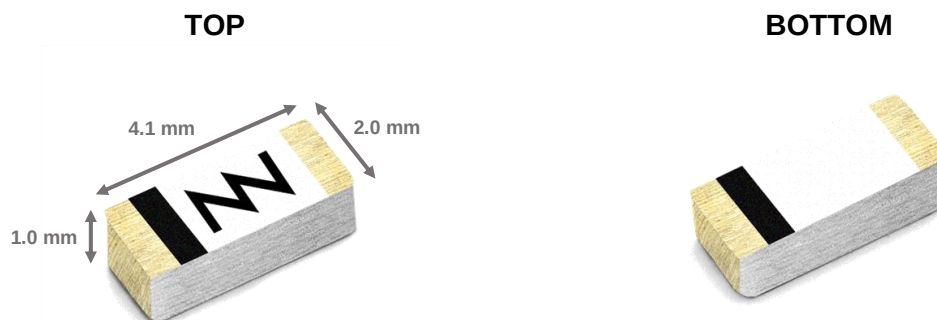
1. ANTENNA DESCRIPTION	5
2. QUICK REFERENCE GUIDE	6
3. ELECTRICAL PERFORMANCE	6
4. MECHANICAL CHARACTERISTICS	11
5. ASSEMBLY PROCESS	12
6. PACKAGING	14
7. PRODUCT CHANGE NOTIFICATION	16

TABLE OF CONTENTS

1. ANTENNA DESCRIPTION	5
2. QUICK REFERENCE GUIDE	6
3. ELECTRICAL PERFORMANCE	6
3.1. EVALUATION BOARD	6
3.2. MATCHING NETWORK	7
3.3. VSWR AND EFFICIENCY	8
3.4. RADIATION PATTERNS (2.4 – 2.5 GHz), GAIN AND EFFICIENCY	9
3.5. CAPABILITIES AND MEASUREMENT SYSTEMS	10
4. MECHANICAL CHARACTERISTICS	11
4.1. DIMENSIONS AND TOLERANCES	11
4.2. SPECIFICATIONS FOR THE INK	11
4.3. ANTENNA FOOTPRINT	12
5. ASSEMBLY PROCESS	12
6. PACKAGING	14
7. PRODUCT CHANGE NOTIFICATION	16

1. ANTENNA DESCRIPTION

The Micro Reach Xtend™ chip antenna is a very small size and low cost antenna that combines reduced clearance area required within the customer PCB with its high performance and integration flexibility. This makes it ideal for small consumer electronics devices such as small wireless headsets and highly integrated multifunction mobile handsets.



Material: The Micro Reach Xtend™ antenna is built on glass epoxy substrate.

APPLICATIONS

- Headsets
- Hearing-aids
- USB Dongles
- Medical devices
- Handsets
- Sensors (Proximity, etc.)

BENEFITS

- Small form factor and footprint
- Reduced clearance area within PCB
- Cost-effective
- Easy to integrate (pick and place)

2. QUICK REFERENCE GUIDE

Technical Features	2.4 – 2.5 GHz
Average Efficiency	> 55%
Peak Gain	0.2 dBi
VSWR	< 2.5:1
Radiation Pattern	Omnidirectional
Polarization	Linear
Weight (approx.)	0.02 g
Temperature	-40 to +125° C
Impedance	50 Ω
Dimensions (L x W x H)	4.1 mm x 2.0 mm x 1.0 mm

Table 1 – Technical Features. Measures from the evaluation board. See Figure 1.

Please contact support@ignion.io if you require additional information on antenna integration or optimization on your PCB.

3. ELECTRICAL PERFORMANCE

3.1. EVALUATION BOARD

The configuration used in testing the Micro Reach Xtend[™] chip antenna is displayed in Figure 1.

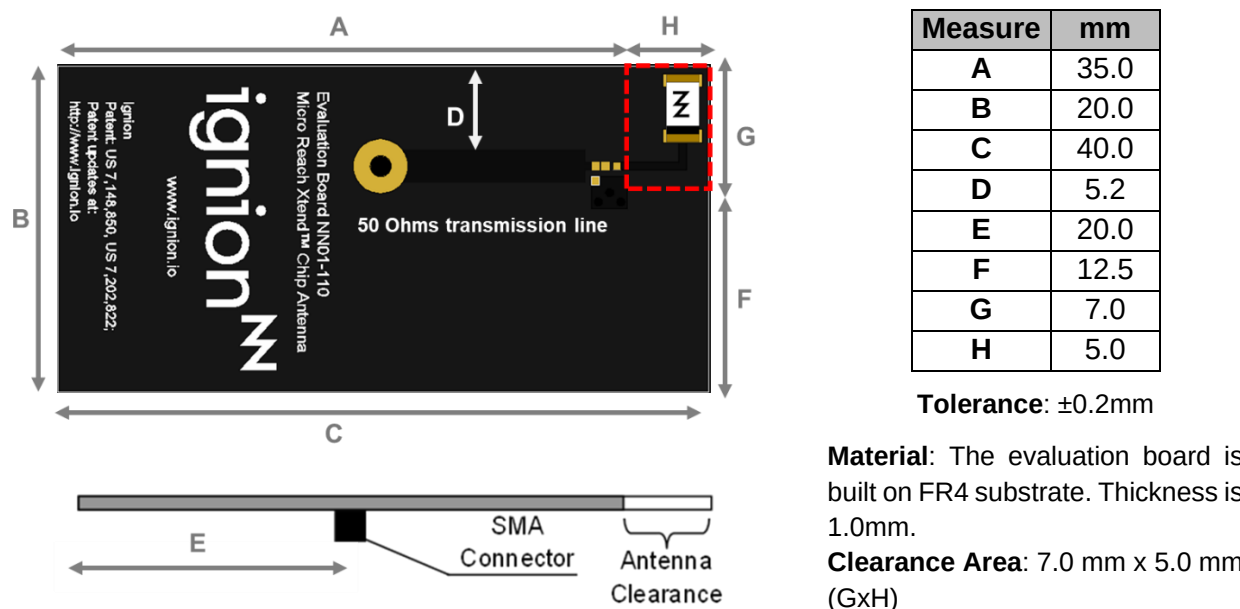


Figure 1 – EB_NN01-110. Micro Reach Xtend[™] Evaluation Board providing operation from 2.4 GHz to 2.5GHz.

This product and/or its use are protected by at least one or more of the following patents US 7,148,850 B2; US 7,202,822 B2.

3.2. MATCHING NETWORK

The specs of a Ignion standard antenna are measured in their evaluation board, which is an ideal case. In a real design, components nearby the antenna, LCD's, batteries, covers, connectors, etc affect the antenna performance. This is the reason why it is highly recommended placing pads compatible with 0402 and 0603 SMD components for a PI matching network as close as possible to the antenna feeding point. Do it in the ground plane area, not in the clearance area. This is a degree of freedom to tune the antenna once the design is finished and taking into account all elements of the series (batteries, displays, covers, etc).

Please notice that different devices with different ground planes and different components nearby the Micro Reach Xtend[™] chip antenna may need a different matching network. To ensure optimal results, the use of high Q and tight tolerance components is highly recommended (Murata components). If you need assistance to design your matching network beyond this application note, please contact support@ignion.io, or try our free-of-charge¹ **NN Wireless Fast-Track** design service, you will get your chip antenna design including a custom matching network for your device in 24h¹. Other related to NN's range of R&D services is available at: <https://www.ignion.io/rdservices/>

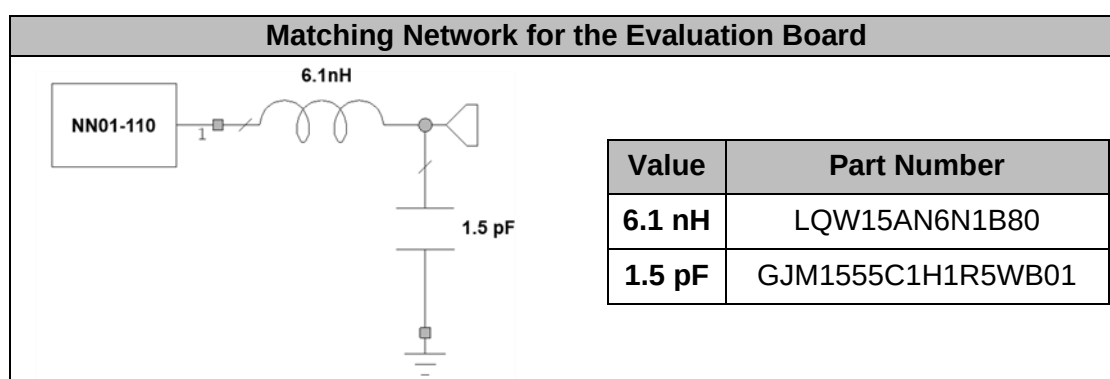


Figure 2 – Matching network implemented in the evaluation board (Figure 1).

¹ See terms and conditions for a free NN Wireless Fast-Track service in 24h at: <https://www.ignion.io/fast-track-project/>

3.3. VSWR AND EFFICIENCY

VSWR (Voltage Standing Wave Ratio) and Total Efficiency versus Frequency (GHz).

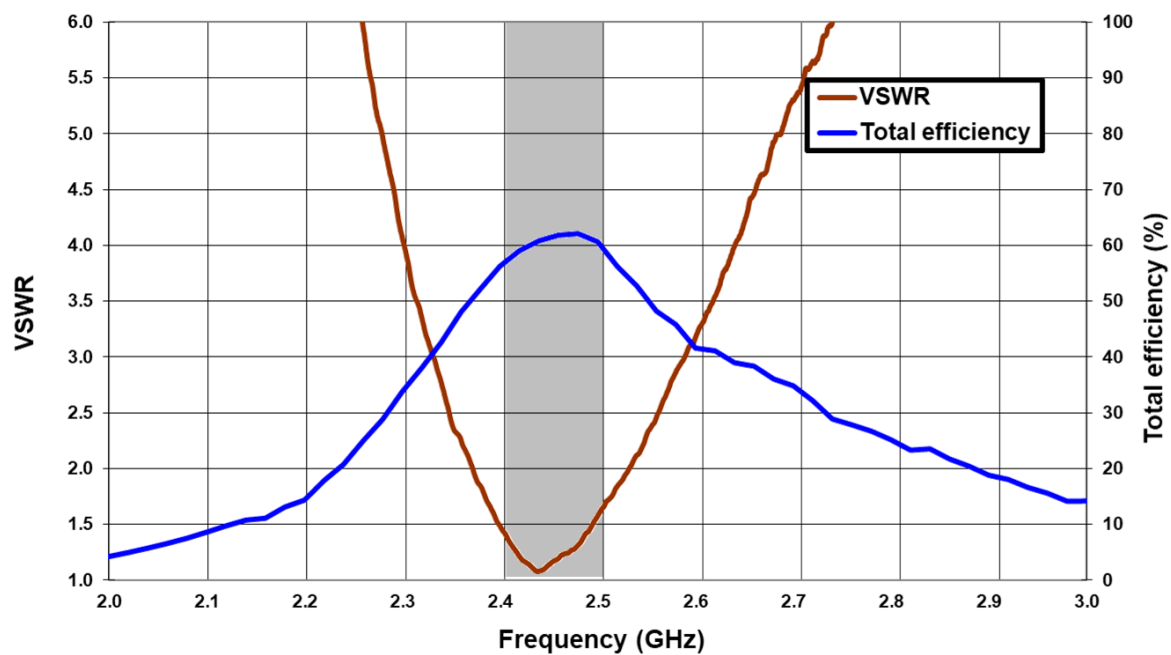
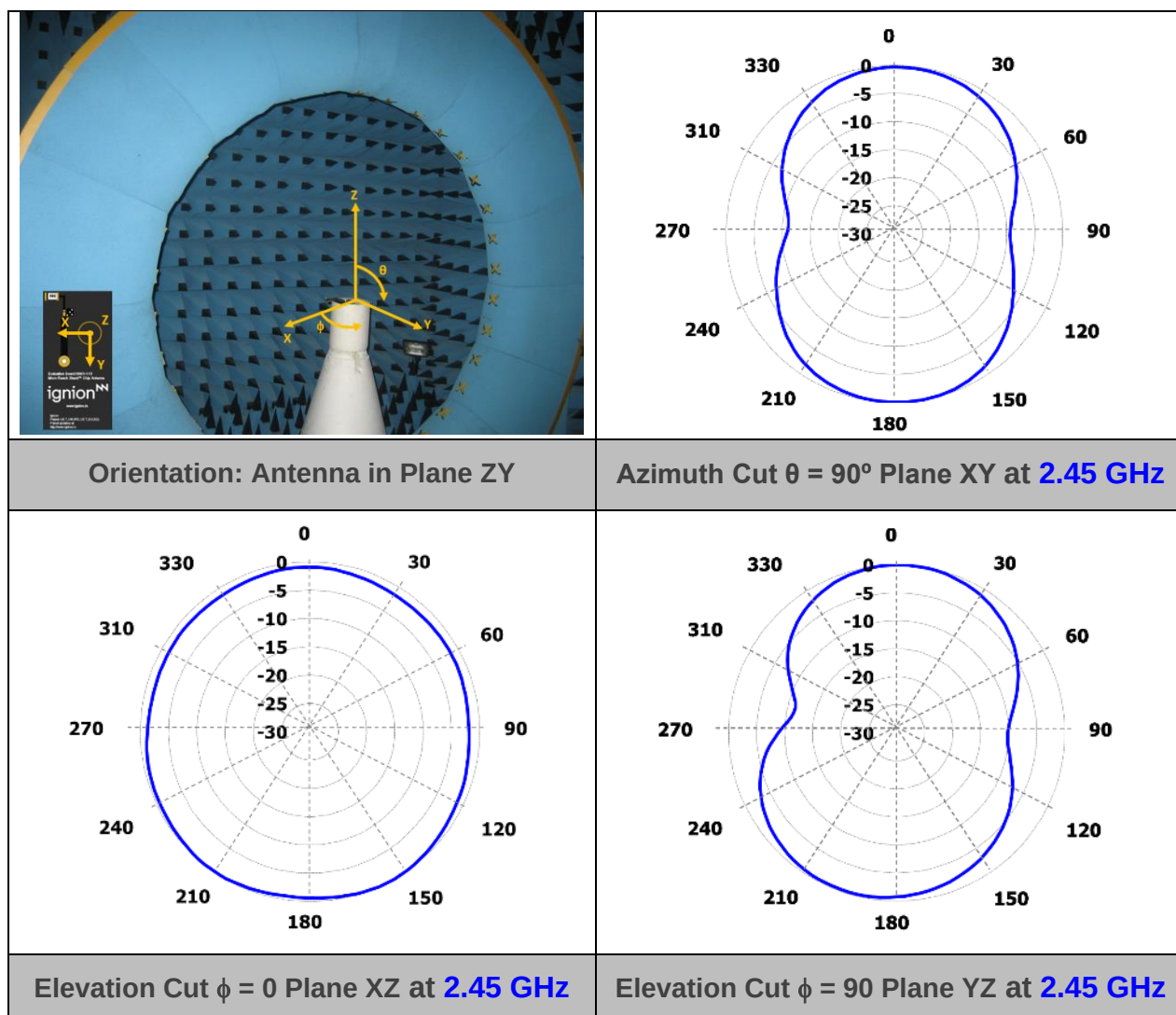


Figure 3 – VSWR and Total Efficiency (%) vs. Frequency (GHz) (from the evaluation board (Figure 1)).

3.4. RADIATION PATTERNS (2.4 – 2.5 GHz), GAIN AND EFFICIENCY



Gain	Peak Gain	0.1 dBi
	Average Gain across the band	-0.2 dBi
	Gain Range across the band (min, max)	-0.6 $\leftrightarrow$ 0.1 dBi
Efficiency	Peak Efficiency	62.1 %
	Average Efficiency across the band	60.5 %
	Efficiency Range across the band (min, max)	56.3 – 62.1 %

Table 2 – Antenna Gain and Total Efficiency from the evaluation board (Figure 1) within the 2.4 – 2.5 GHz band. Measures made in the evaluation board and in the Satimo STARGATE 32 anechoic chamber.

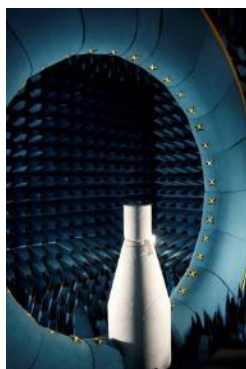
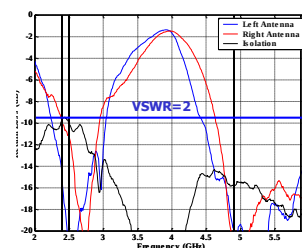
3.5. CAPABILITIES AND MEASUREMENT SYSTEMS

Ignion specializes in the design and manufacture of optimized antennas for wireless applications, and with the provision of RF expertise to a wide range of clients. We offer turn-key antenna products and antenna integration support to minimize your time requirements and maximize return on investment throughout the product development process. We also provide our clients with the opportunity to leverage our in-house testing and measurement facilities to obtain accurate results quickly and efficiently.



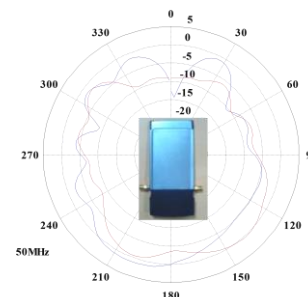
Agilent E5071B

VSWR
&
S Parameters



SATIMO STARGATE 32

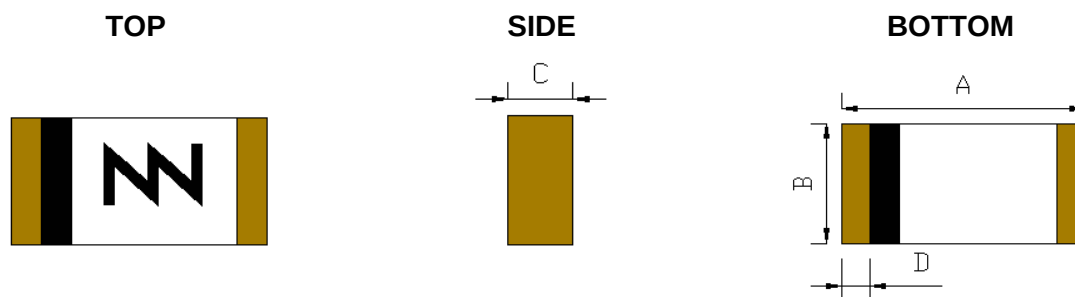
Radiation
Pattern
&
Efficiency



Anechoic chambers and full equipped in-house lab

4. MECHANICAL CHARACTERISTICS

4.1. DIMENSIONS AND TOLERANCES



The black line located on the top side of the antenna indicates the feed pad.

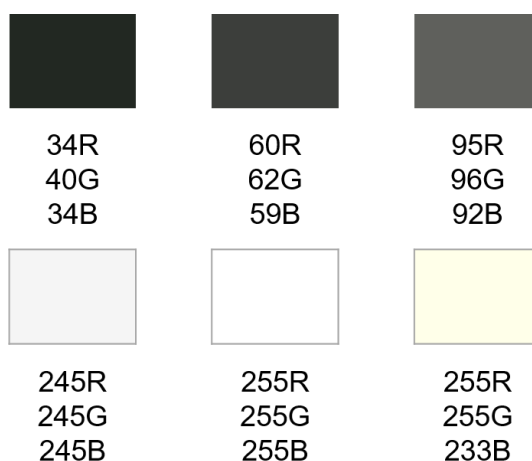
Measure	mm
A	4.1 ± 0.2
B	2.0 ± 0.2
C	1.0 ± 0.2
D	0.5 ± 0.1

Figure 4 – Antenna Dimensions and Tolerances.

The Micro Reach Xtend[™] chip antenna is compliant with the restriction of the use of hazardous substances (**RoHS**). The RoHS certificate can be downloaded from www.ignion.io.

4.2. SPECIFICATIONS FOR THE INK

Next figure shows the correct colors of the antenna:



Acceptable color range

4.3. ANTENNA FOOTPRINT

This antenna footprint applies for the reference evaluation board described on page 6 of this User Manual. Feeding line dimensions over the clearance zone described in Figure 5 apply for a 0.8 mm thickness FR4 PCB.

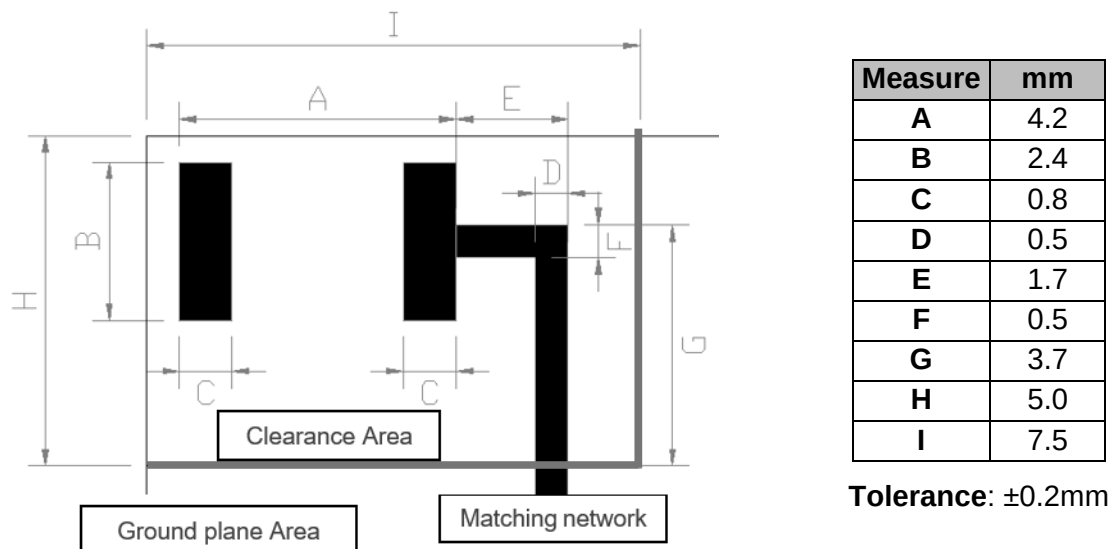


Figure 5 – Antenna Footprint Details.

Other PCB form factors and configurations may require a different feeding configuration, feeding line dimensions and clearance areas. If you require support for the integration of the antenna in your design, please contact support@ignion.io.

5. ASSEMBLY PROCESS

Figure 6 shows the back and front view of the Micro Reach Xtend[™] chip antenna, and indicates the location of the feeding point and the mounting pads:

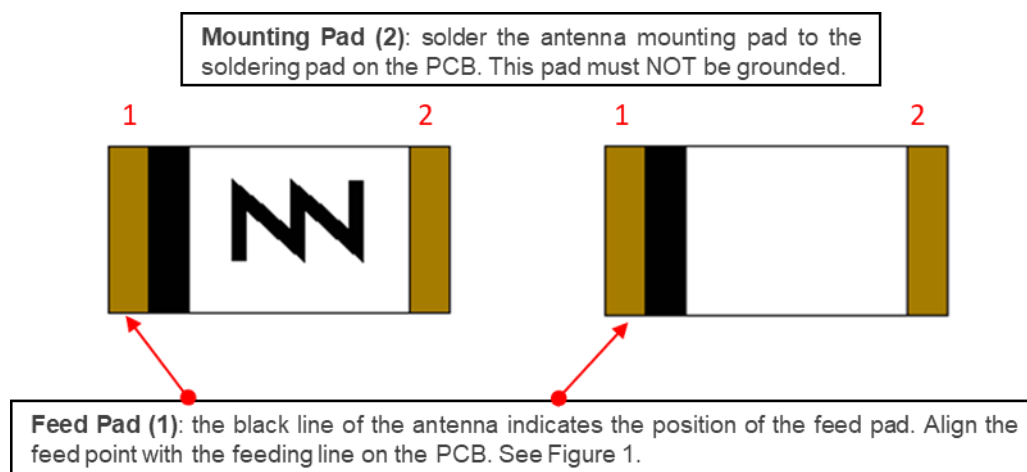


Figure 6 – Pads of the Micro Reach Xtend[™] chip antenna.

As a surface mount device (SMD), this antenna is compatible with industry standard soldering processes. The basic assembly procedure for this antenna is as follows:

1. Apply a solder paste to the pads of the PCB. Place the antenna on the board.
2. Perform a reflow process according to the temperature profile detailed in Table 3, Figure 8 on page 14.
3. After soldering the antenna to the circuit board, perform a cleaning process to remove any residual flux. Ignion recommends conducting a visual inspection after the cleaning process to verify that all reflux has been removed.

The drawing below shows the soldering details obtained after a correct assembly process:

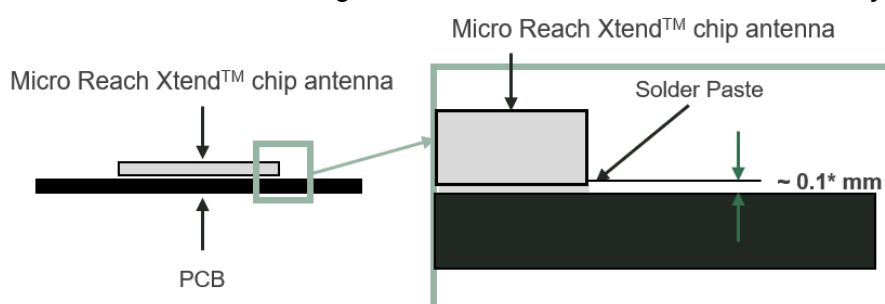


Figure 7 – Soldering Details.

NOTE(*): Solder paste thickness after the assembly process will depend on the thickness of the soldering stencil mask. A stencil thickness equal to or larger than **127 microns (5 mils)** is required.

The Micro Reach Xtend[™] antenna should be assembled following either Sn-Pb or Pb-free assembly processes. According to the Standard **IPC/JEDEC J-STD-020C**, the temperature profile suggested is as follows:

Phase	Profile features	Pb-Free Assembly (SnAgCu)
RAMP-UP	Avg. Ramp-up Rate (T _{smax} to T _p)	3 °C / second (max.)
PREHEAT	- Temperature Min (T_{smin}) - Temperature Max (T_{smax}) - Time (t_{smin} to t_{smax})	150 °C 200 °C 60-180 seconds
REFLOW	- Temperature (T_L) - Total Time above T_L (t_L)	217 °C 60-150 seconds
PEAK	- Temperature (T_p) - Time (t_p)	260 °C 20-40 seconds
RAMP-DOWN	Rate	6 °C/second max
Time from 25 °C to Peak Temperature		8 minutes max

Table 3 – Recommended soldering temperatures.

Next graphic shows temperature profile (grey zone) for the antenna assembly process in reflow ovens.

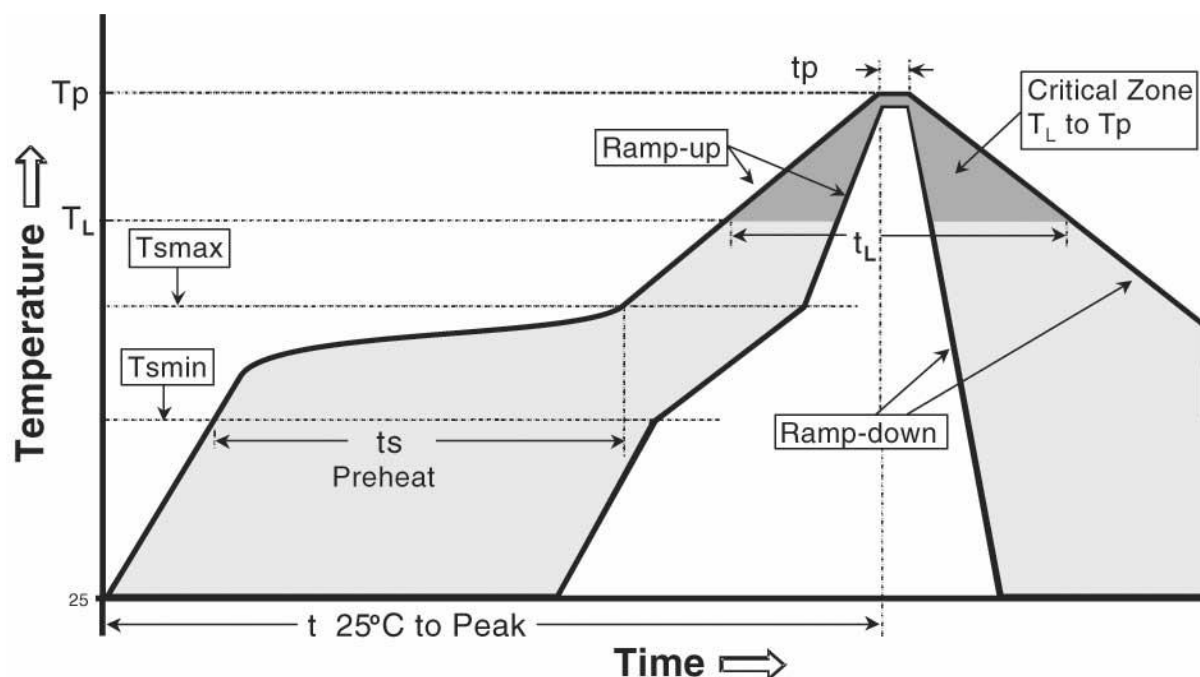


Figure 8 – Temperature profile.

6. PACKAGING

The Micro Reach Xtend™ chip antenna is available in tape and reel packaging.

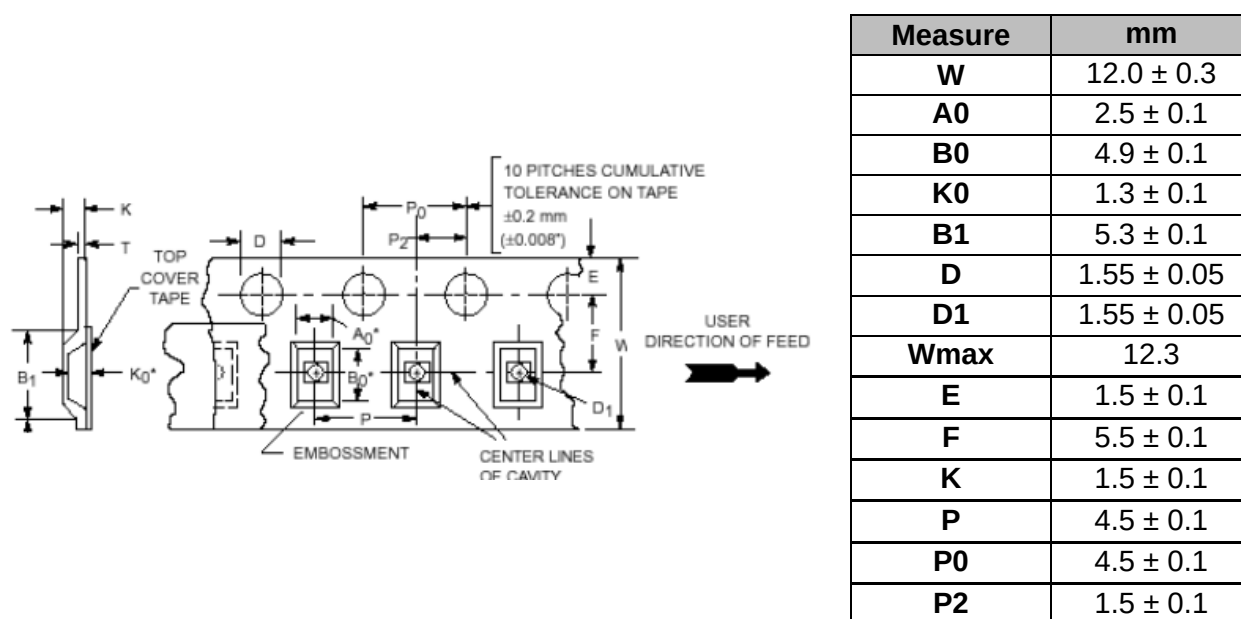


Figure 9 – Tape Dimensions and Tolerances.

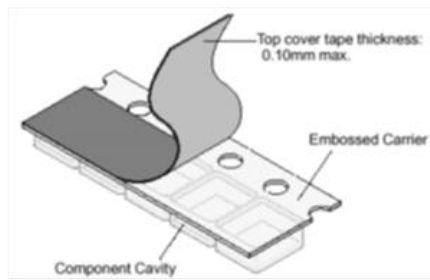
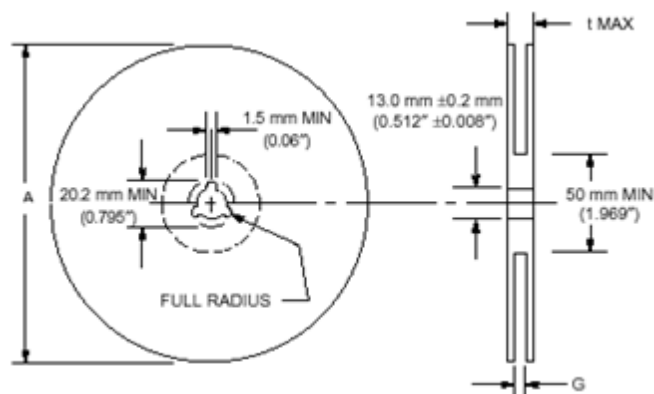


Figure 10 – Images of the tape.



Measure	mm
A max	180.0 ± 1.0
G	13.5 ± 0.2
t max	17.5 ± 0.2

Reel Capacity: 2500 antennas

Figure 11 – Reel Dimensions and Capacity.

7. PRODUCT CHANGE NOTIFICATION

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PCN Number: FA18060001

Notification Date: July 8th, 2019

Part Number identification:

Part Number changes, it will be applied in all the document of the company (User Manual, Data Sheet, ...)

Previous Part Number
FR05-S1-N-0-110

New Part Number
NN01-110

Reason for Change:

☐	Specs (electrical/mechanical)	☐	Manufacturing location
☐	User Manual/Data Sheet	☐	Quality/Reliability
☐	Material/Composition	☐	Logistics
☒	Processing/Manufacturing	☒	Other: Logo, product color and Part Number

Change description

- 1.- Part Number: From FR05-S1-N-0-110 FRACTUS to NN01-110 Ignion in the User Manual
- 2.- Pads-END: From circular to rectangular
- 3.- Color: From blue/white to white/black



Comments:

- 1.- Footprint in the PCB to solder the chip antenna remains the same
- 2.- The matching network to properly tune the chip antenna has to be reviewed and validated. It could change

Identification method

- 1.- The color and the logo are different
- 2.- The pads-end of the antenna from circular to rectangular

User Manual	☒	Available from: September 2019
Samples	☒	Available from: September 2019

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