

SPECIFICATION FOR APPROVAL

Customer Name	New joint core		
Customer Project Name	R1345A （FPC Patch Antenna）	Helixun Project Name	R1345A
Antenna type	FPC Antenna	Helixun P/N	HLX0100-R1345A-R-V5
Band	2400MHZ-2500MHZ		
Version	A0		
Designer Information			
RF Engineer	HUANG Yafei	EE Engineer	Shi Zhenhao
ME Engineer	HUANG Yafei		

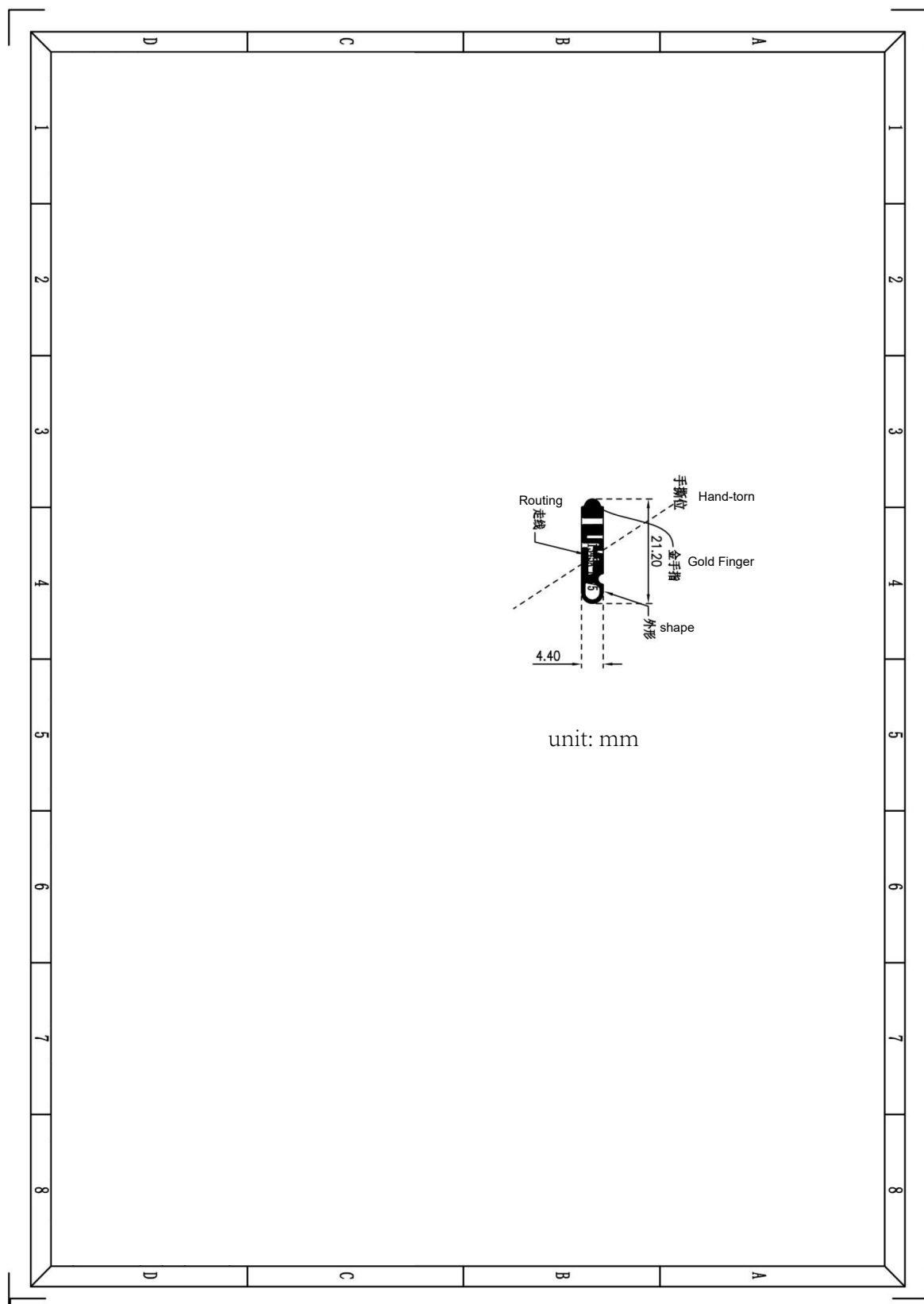
Helixun Approval				Customer Approval	
	Prepared By	Checked By	Approval By	Checked By	Approval By
Signature	zhao ziji				
Date	2025-01-16				

Change Log				
Version	Change Description	Person in Charge	Approval By	Date

Catalogue

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Drawing or Product Image



Address: Room 1004, Jinhuan Building, No. 56, Tiezi Road, Xixiang Street, Bao'an District, Shenzhen

Sample Dimensions Test Report

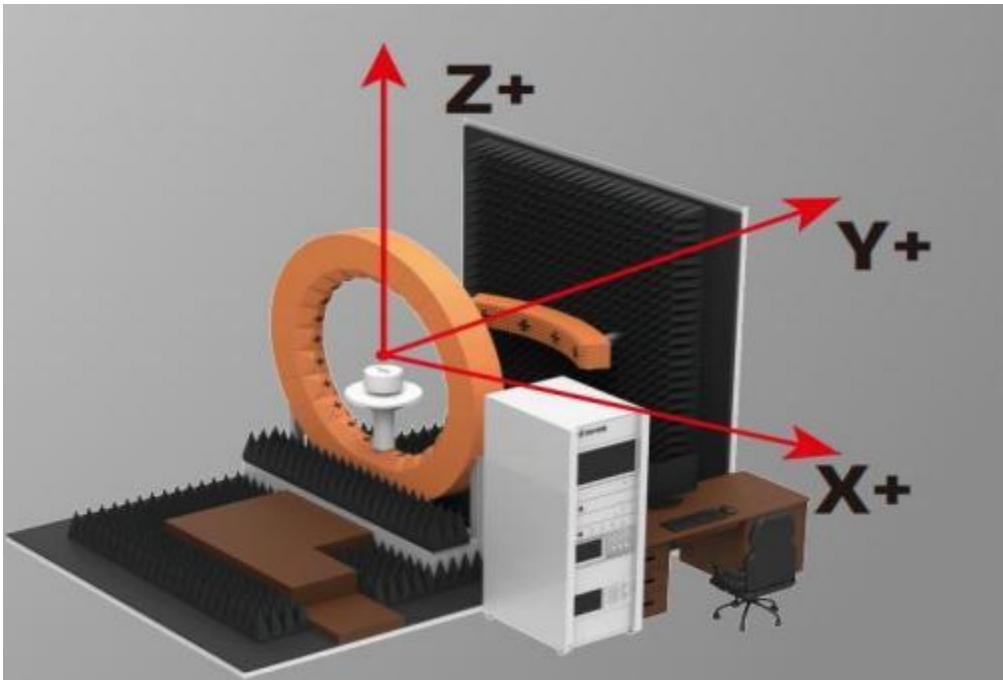
Customer Name	新联芯 Xinlianxin	Customer P/N		Helixun P/N	HLX0100-R1345A-R-V5
Test Date	2025-01-16	Sample Qty.	3	Inspector	Zhuo ziji
Dimension No.	Standard	Sample 1	Sample 2	Sample 3	Pass/NG
① length	21.20±0.2mm	21.20mm	21.19mm	21.21mm	Pass
② width	4.40±0.2mm	4.41mm	4.39mm	4.40mm	Pass
③ thickness	0.2±0.05mm	0.20mm	0.20mm	0.21mm	Pass
④					
⑤					
⑥					
⑦					
Conclusion					PASS
Inspector & Date	Zhuo ziji 2025-01-16		Approval & Date		

RF Performance Test Report

Customer Name	新联芯 Xinlianxin	Project Name	R1345A	Helixun P/N	HLX0100-R1345A-R-V5
Band	2400MHZ-2500MHZ	Test Date	2025-01-16	Inspector	Zhuo ziji

Antenna Test Equipment Introduction

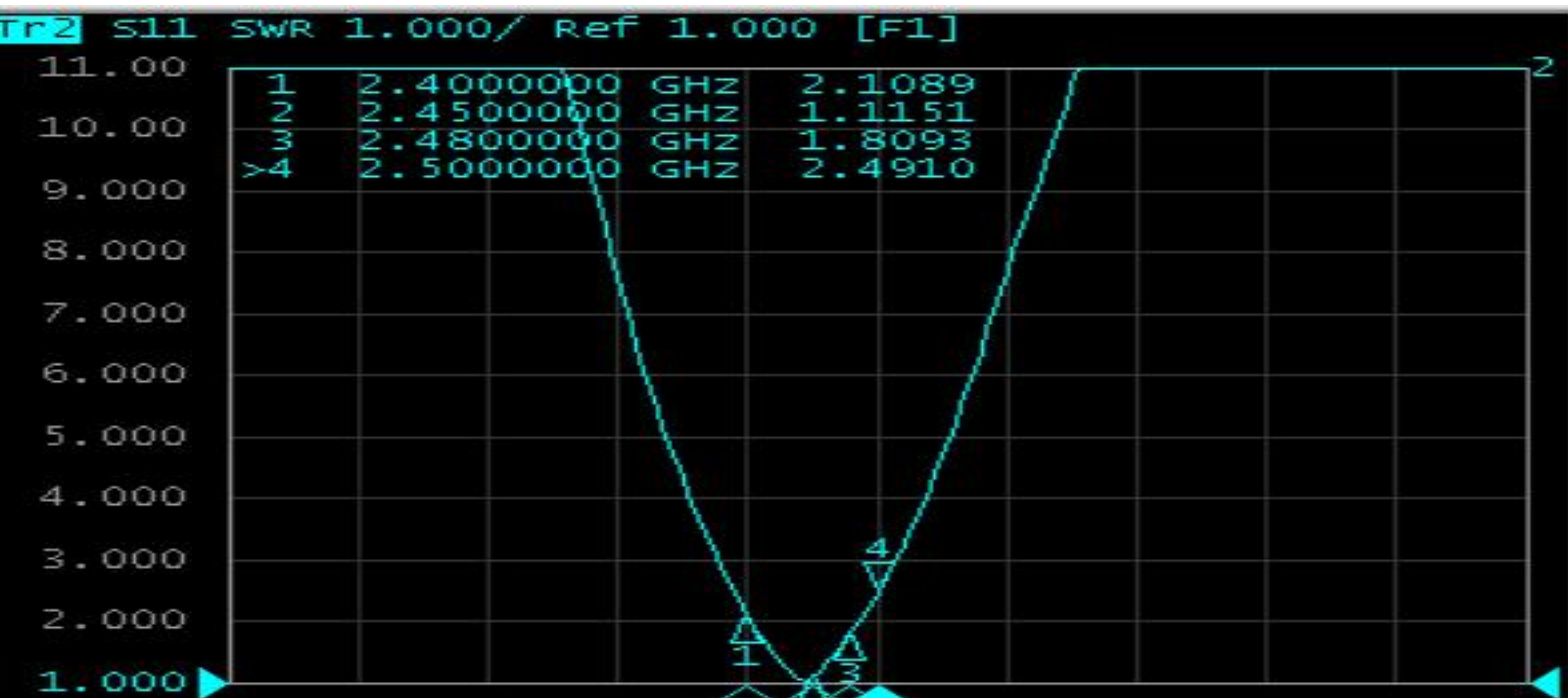
Test of antenna input characteristics using **Agilent E5071C and Agilent 5071C** vector network analyzer ; The radiation pattern of the antenna are tested using the ETS starlab 3D near field Anechoic Chamber, and the instrument is used to agilent8960 E5515 and Agilent E4438C. The test coordinates of the darkroom are as follows :



4.1 Test Result

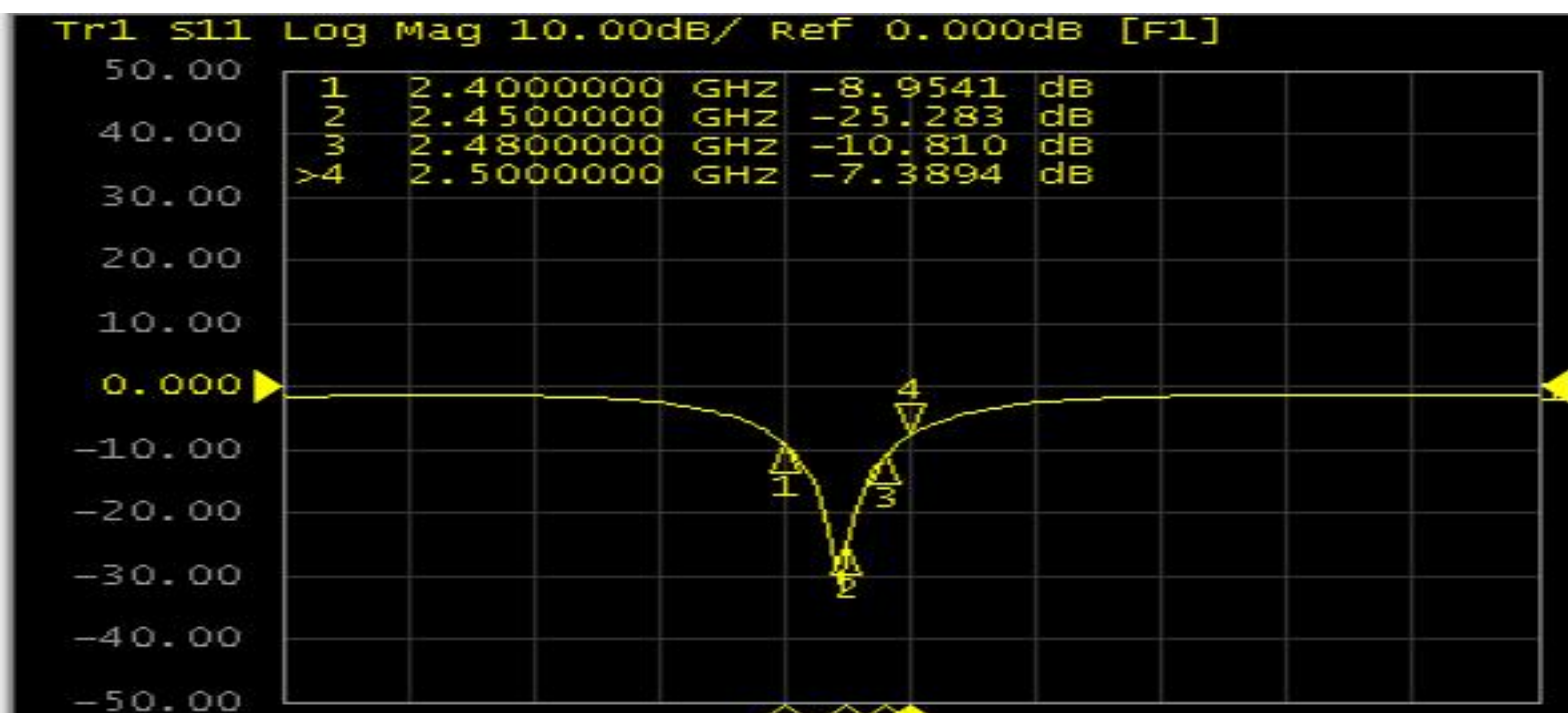
1 S11 Parameter-VSWR

R



Frequency (MHz)	2400	2450	2480	2500
VSWR	2.10	1.11	1.80	2.49

2 S11 Parameter-Log Mag

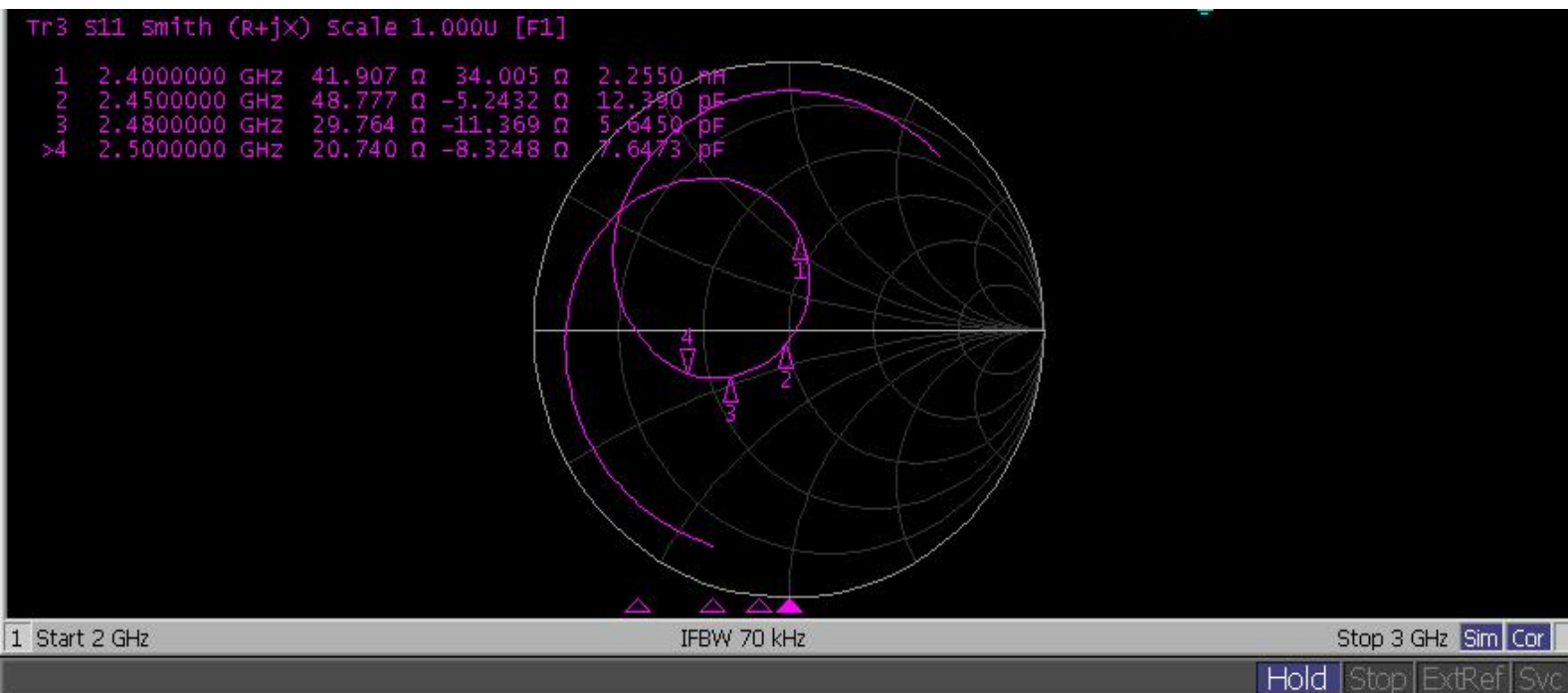


Frequency (MHz)	2400	2450	2480	2500
Log Mag	-8.95	-25.28	-10.81	-7.38

4.1 Test Result

3 S11 Parameter-VSWR

R



Frequency (MHz)	2400	2450	2480	2500
Smith(Ω)	41.90	48.77	29.76	20.74

4.2 Test Result

R

4.2 Gain & Efficiency—ANT

Frequency (MHz)	Efficiency (%)	Gain (dBi)
2400	35.24 %	-0.59
2410	37.02 %	-0.32
2420	39.78 %	0.28
2430	40.39 %	0.71
2440	40.55 %	0.90
2450	42.60 %	0.80
2460	42.68 %	0.36
2470	40.83 %	-0.34
2480	38.15 %	-0.54

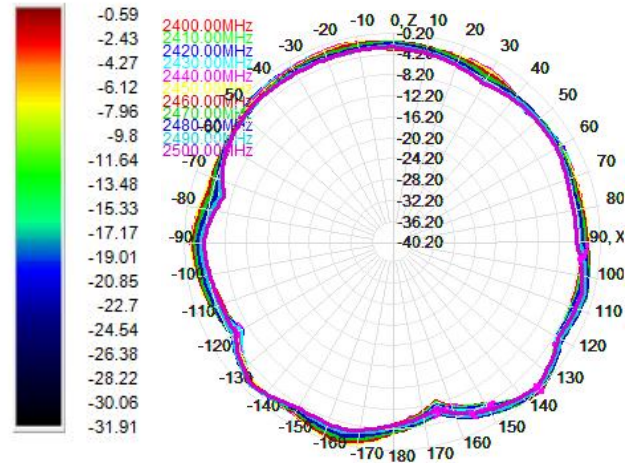
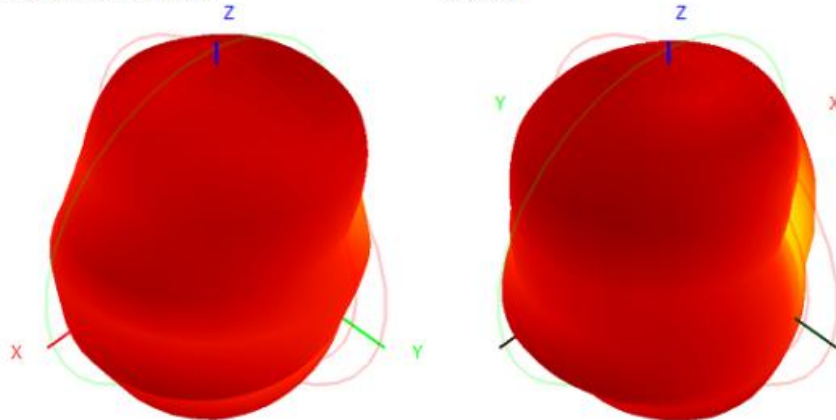
4.3 Test Result

1 3D/2D Pattern——BTANT

R

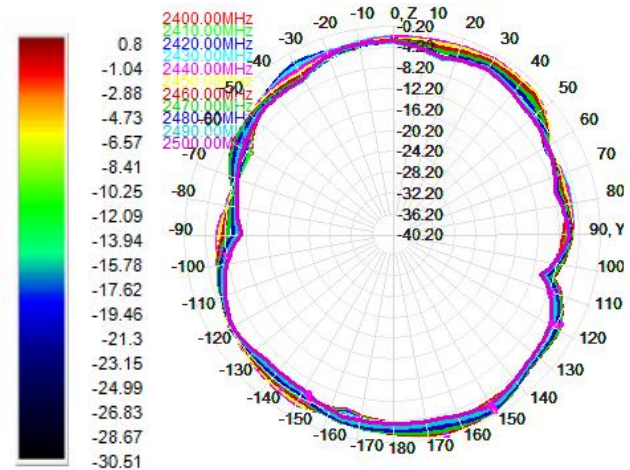
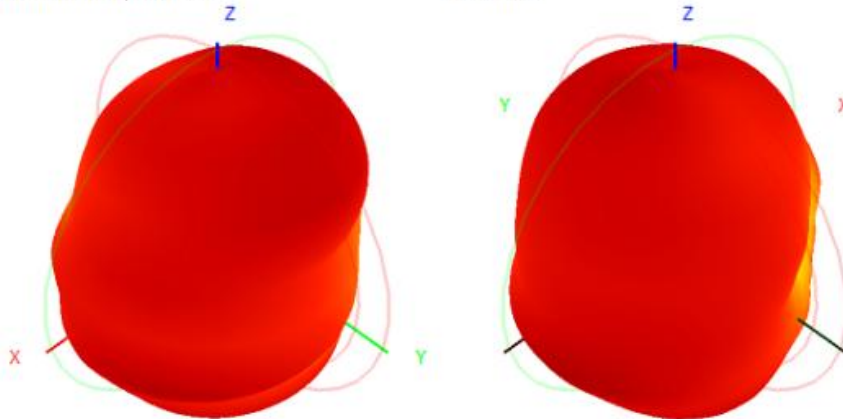
2400.0MHz Total, Eff: 35.2%

Back View



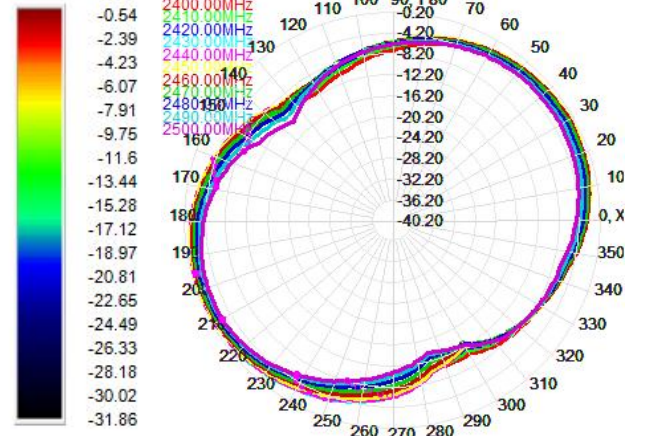
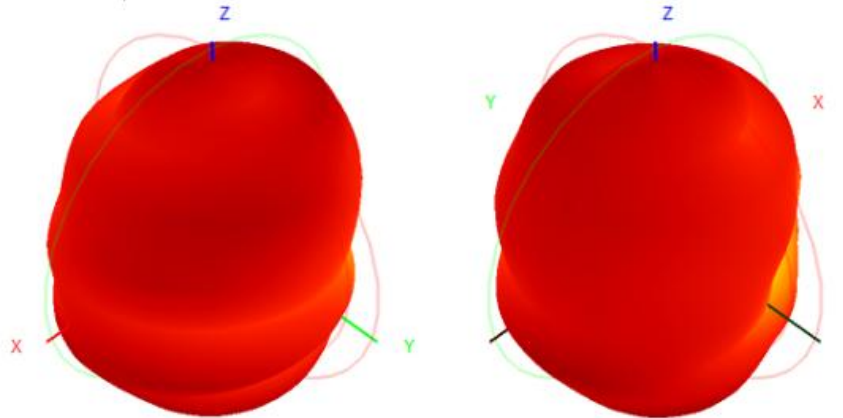
2450.0MHz Total, Eff: 42.6%

Back View



2480.0MHz Total, Eff: 38.2%

Back View



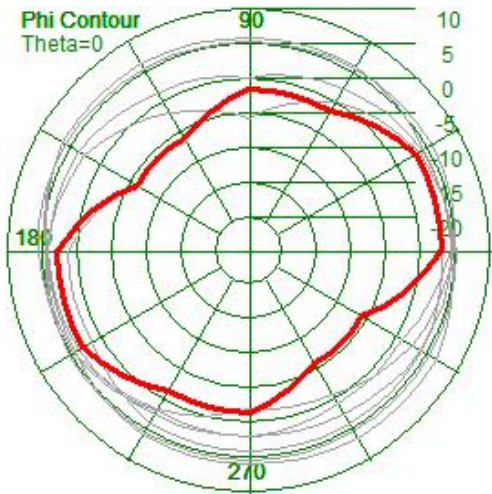
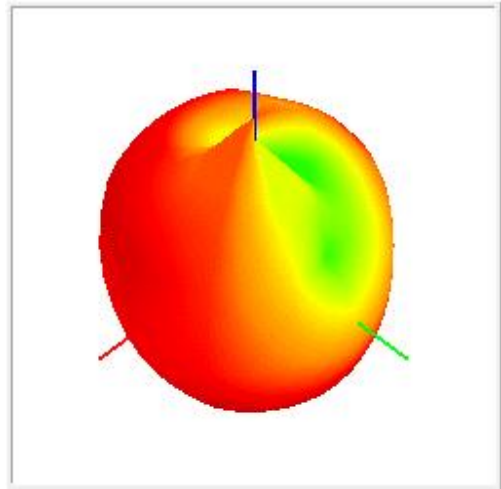
5.1 OTA Data

Test Equipment:	R&S CMW500		
Test Condition:	2 D chamber		
Band	Channel	TRP(dBm)	TIS(dBm)
BT-R(自由数据 Free field data)	0	2.50	-88.51
	39	3.40	-89.02
	78	3.12	-88.88

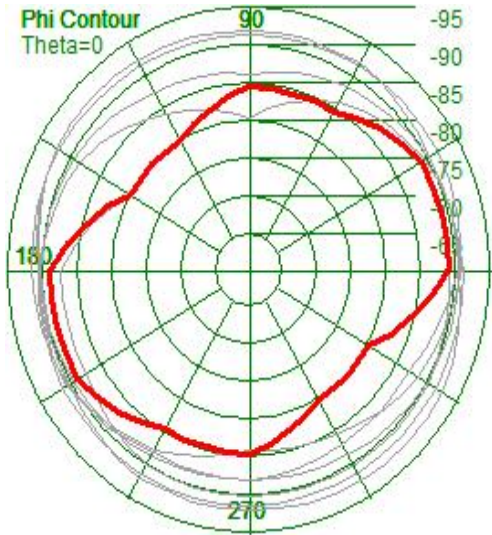
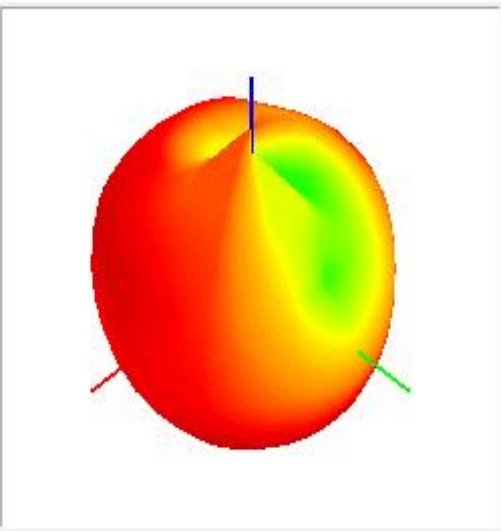
5.2 Test Result

5.2 2D Pattern____BTANT

TRP



TIS



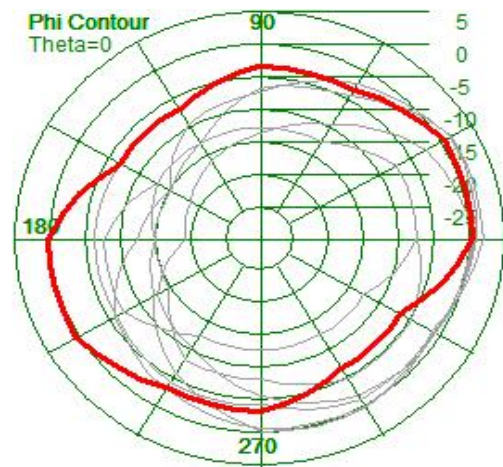
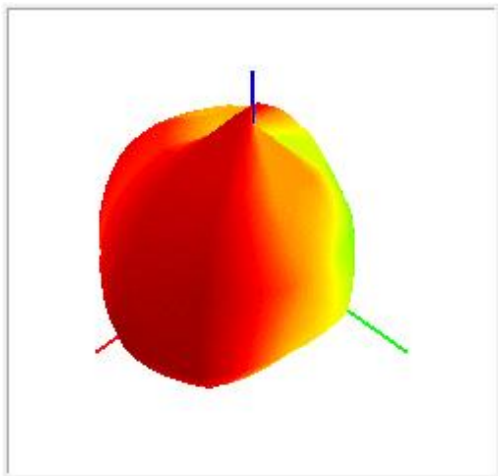
4.5 OTA Data

Test Equipment:	R&S CMW500		
Test Condition:	2 D chamber		
Band	Channel	TRP(dBm)	TIS(dBm)
BT-R (模拟人头数据 Simulated head data)	0	-3.75	-82.03
	39	-3.77	-82.24
	78	-4.25	-81.93

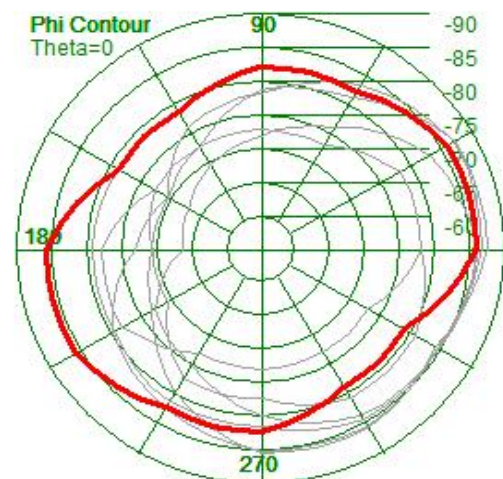
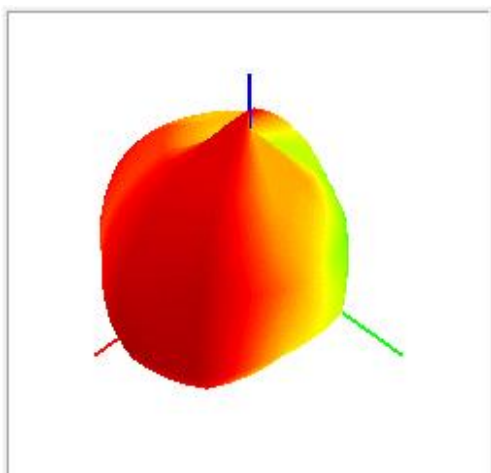
5. 2 Test Result

5.2 2D Pattern____**BTANT**

TRP

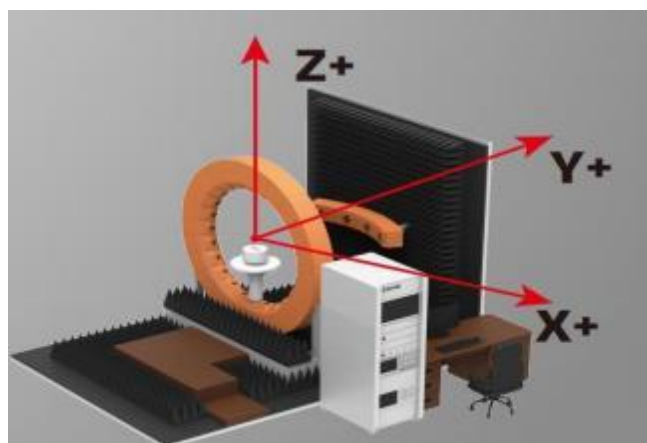


TIS



TestSystem

Sequence Number	Test Item	equipment
S parameter	VSWR	Agilent 5071C & Agilent 5062A
OTA Test	TRP&TIS	Agilent 8960 E5515C& Agilent 4438C&CMW500 ETS&SATIMO
Gain & Efficiency	Gain & Efficiency	ETS&SATIMO Agilent 5071C



Reliability Test Report

Customer Name	新联芯 Xinlianxin	Customer P/N		Helixun P/N	HLX0100-R1345A-R-V5	
Test Date	2025-01-16	Sample Qty.	3	Inspector	Zhuo ziji	
Test Item	Requirement	testing equipment	Sample 1	Sample 2	Sample 3	PASS/NG
High-temperature storage	Exposed to +85° C for 24H and tested after recovery for 2H	Constant temperature and humidity chamber	OK	OK	OK	Pass
Cryogenic storage	TEST AFTER EXPOSURE TO -40° C FOR 24H AND RECOVERY AFTER 2H	Constant temperature and humidity chamber	OK	OK	OK	Pass
High temperature operation	POWER ON AT +60° C FOR 24H	Constant temperature and humidity chamber	OK	OK	OK	Pass
Low temperature operation	WORK AT -20° C FOR 24H	Constant temperature and humidity chamber	OK	OK	OK	Pass
Salt spray test	(5 taxi 0.5) sodium chloride, pH value is 6.5~7.2, laboratory temperature (35±2) ° C ☒ 24H ☐ 48H	Salt spray testing machine	OK	OK	OK	Pass
Connector riveting pull-out force	1.13 Wire diameter ≥10N 0.81 wire diameter ≥8N RG174 ≥60N RG178 ≥50N	Push-pull force meter	/	/	/	/
Conclusion						Pass
Inspector & Date	Zhuo ziji 2025-01-16		Approval & Date			

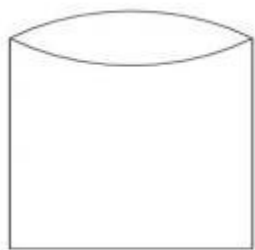
Address: Room 1004, Jinhuan Yu Building, No. 56, Tiezi Road, Xixiang Street, Bao'an District, Shenzhen

Product packaging specifications

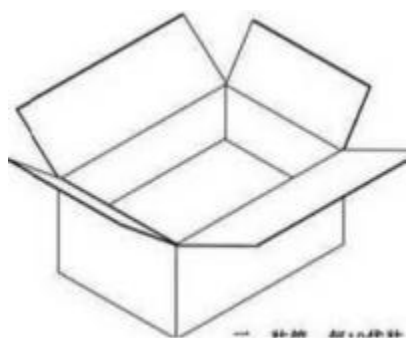
1. Single product (subject to actual packaging)



2. Large PE bag packaging (full page/single 100pcs) (subject to actual packaging)



3. Seal the box, and affix our production label and ROHS label on the outer box. (Subject to actual packaging.)



Installation matters or others

- Installation process:
- Take the 1PCS product, tear off the release paper on the back of the FPC by hand, and then align the FPC positioning hole position with the positioning hole position of the shell (positioning rib position or positioning line), and attach it flat to the shell, the specific position is shown in the figure below:
- Installation process considerations:
- ☒After pasting the antenna, ensure that the FPC is fully attached to the housing;

☒The positioning holes are aligned with the position of the housing positioning column;

☒The FPC edge is aligned with the enclosure edge

☒Antenna with terminals When snapping the terminals to the PCBA end of the motherboard, please first pin them, and then snap them vertically;

☐When disassembling the antenna terminal, use a tool (such as a special crowbar) to the terminal vertically, and do not directly drag the wire to disassemble.

7. Environmental protection requirements

MSDS (Material Safety Data Sheet)	☒ offer ☐ Not available ☐ N/A
COC (Environmental Protocol)	☒ offer ☐ Not available ☐ N/A
Environmental protection harmful substances Yunshi technical standards	☒ offer ☐ Not available ☐ N/A
Specific environmental requirements	☒Compliant with ROHS2.0 ☒REACH-compliant ☒Halogen-free ☒Compliant with California 65