

REV.	Description	By	Date	ECN No.
△	初版发行	Necole	2015/9/18	

SERIAL#: 1062378 15 27 0001

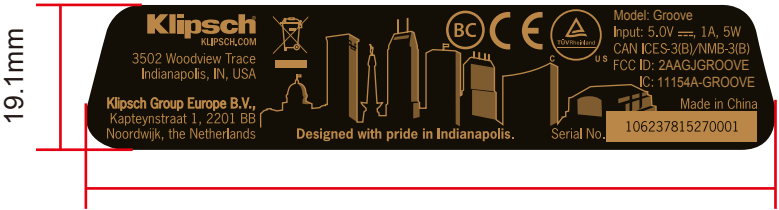
PART NUMBER

YEAR

WEEK

(按客人每次下定單的時間改變而改變)

Serial Number
(按客人每周下的定單從0001開始)
每个星期从0001开始往下流



91.2mm

Note:

- Parts shall be approved by Tympany Engineering prior to mass production.
所有零部件都需超声工程师确定后才可生产。
- Indicates design-critical dimension, and ◆ indicates customer-controlled dimension. Supplier must establish quality control plan for these dimensions. Customer-controlled dimension cannot be changed without prior customer approval.
有■标识的尺寸为重要管控尺寸(IQC必检)。有◆标识的尺寸为客户重要管控尺寸(IQC必检)。
- Comply with Tympany QSI057-1031 "Green Product Chemical Substances Specification".
符合QSI057-1031绿色产品化学物质限用规格。
- Follow customer's specification as required. 符合客户要求。
- Follow Halogen- Free requirement : Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm if required.
有要求时需符合无卤要求：Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm。
- All dimensions and tolerances indicated on the drawing indicate delivered part dimensions;
All dimensions not indicated on the drawing are per 3D model.
未标注尺寸或产品的尺寸及公差需符合图纸标识。未标注的尺寸请参照3D
- Material(材质): 合成纸, 过哑膜, 单面背强力胶 Weight(重量 0.4g±5%)
- Finishing(表面处理): 底色使用PMS black, 字体颜色PMS 876C

T304001791000、T304001821000、T304001850000序列号配套使用

TYMPHANY				This drawing is the property of Tymphony corporation. It contains material that is confidential and/or legally privileged for the sole use of the intended recipient. Any review or distribution by others is strictly prohibited and punishable to the full extent of the law.				Tolerance				Cus. Model No.	
								Angular ±0.25°				Klipsch Groove	
Quotation	Version NO. : 1		Scale : 1:1	Unit : MM	Dimension	F	G	H	J	Tymphony Model No.			
	Drawn By		Sheet : 1/1	Size : A4		T02-260012501							
Sample			Checked By	Approved By	>0-8	±0.05	±0.1	±0.1	±0.2	Part No.			
					>8-25	±0.08	±0.15	±0.15	±0.3	T304001791000			
Tooling	Necole.dang 18Sep2015		Tianbao.Xie	Jacky.Tan	>25-80	±0.12	±0.2	±0.25	±0.4	DWG No.			
					>80-250	±0.25	±0.3	±0.4	±0.6	T304001791000			
Official Issue					>250-800	±0.5	±0.6	±0.8	±1.0	Part Name.			
					>800-2500	±1.0	±1.0	±1.5	±1.7	Product Label			
					>2500~	±2.0	±2.0	±3.0	±3.0				
5				6	7					F176-0705G			

