

品名：ACA-1005-P1-CC-S

History List

[illegible]

品名 P/N : ACA-1005-P1-CC-S

1.Explanation of part number :

AC	A	-	1005	-	P1	-	CC	-	S
Product Type	Center Frequency/Band Code		Product Code (Unit: mm)		Design Revision Code		Antenna Type		Special Code
Chip Antenna	A: 2.4GHz E: Cellular G:868MHz H:915MHz L:5GHz M3:2G+5GHz N:NFC		Per 2 digits of length, width e.g.: 1005 1.0*0.5(Length * Width)		P1:Rev.1		CC: Coupling Ceramic GF: On Ground, FR4 LC: Loop ceramic MC: Monopole Ceramic MF: Monopole FR4 PF: PIFA FR4		S: RoHS Compliant

2.Electrical Specification :

Item	Specification
Working Frequency Range	2400 ~ 2500 MHz
Return Loss	-7 dB
Peak Gain	0.21 dBi
VSWR	2.6 max.
Polarization	Linear Vertical
Radiation Pattern	Directional
Impedance	50Ω
Operation Temperature	- 40 ~ + 85 °C

UNLESS OTHER SPECIFIED TOLERANCES ON :
 X = N/A X.X = N/A X.XX = N/A
 ANGLES = N/A HOLEDIA = N/A



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SCALE : N/A

UNIT : mm

DRAWN BY : SHLEE

CHECKED BY : SHLEE

DESIGNED BY : William

APPROVED BY : MARCO

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DOCUMENT NO.

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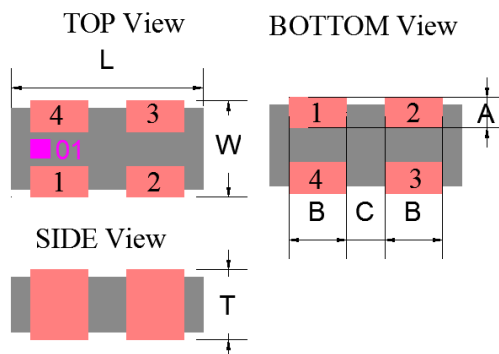
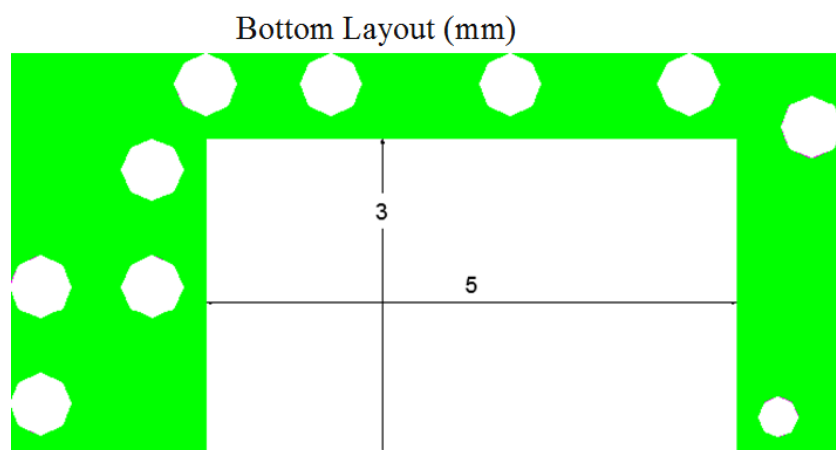
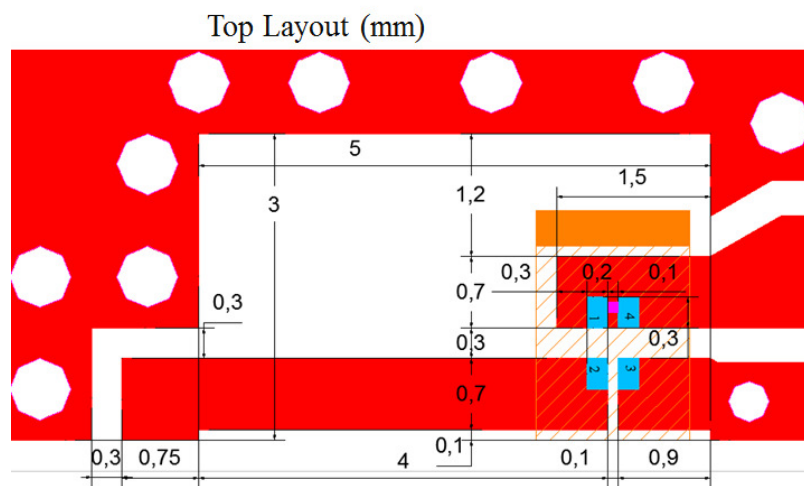
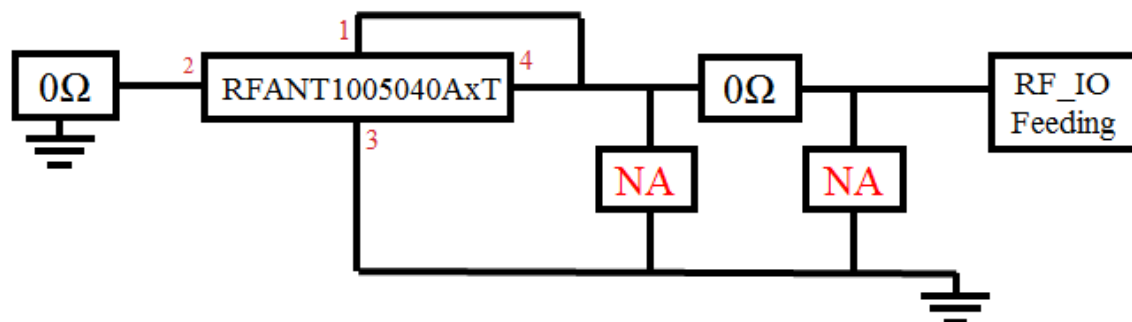
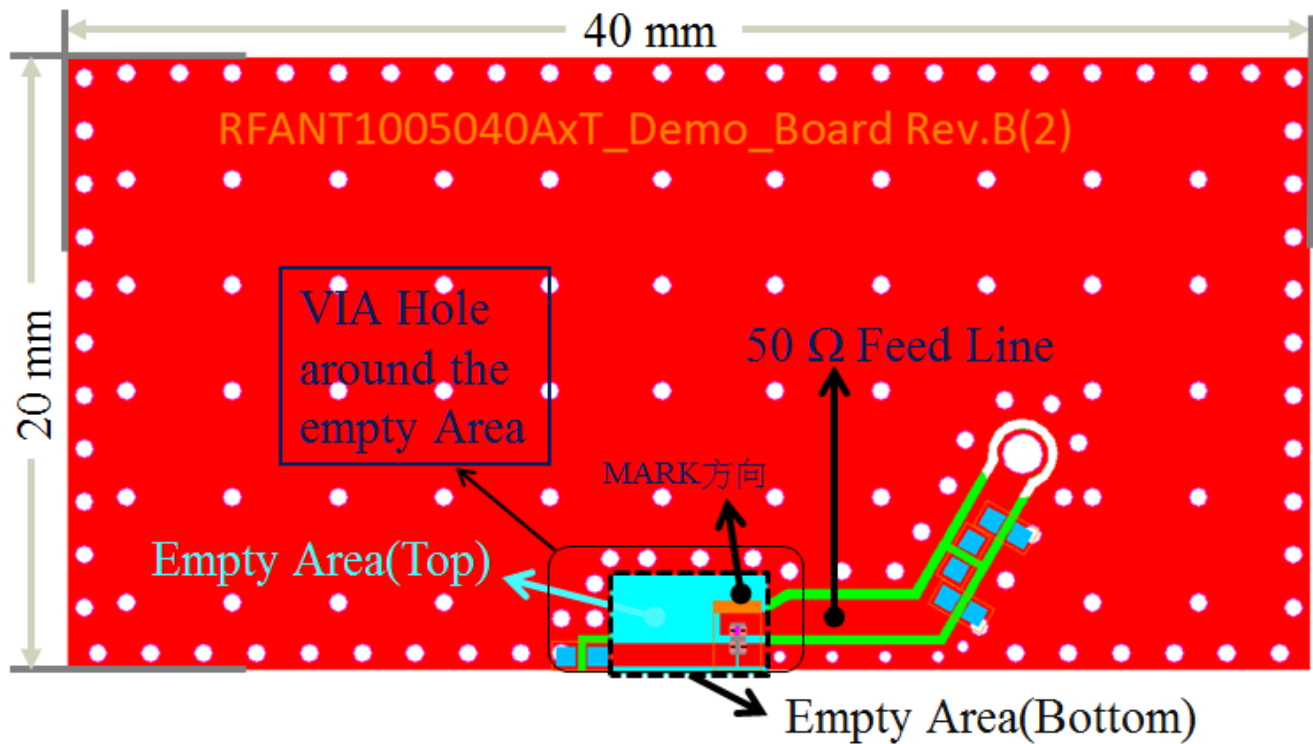


Figure	PIN	Specification
	1	Feeding
	2	GND_1
	3	GND_2
	4	Feeding

Ceramic Antenna	L	W	T	A	B	C
RFANT1005040A1T	1.0± 0.1	0.5 ± 0.07	0.37 (MAX)	0.16 ± 0.05	0.3 ± 0.05	0.2 ± 0.05



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	EVB SIZE
Test EVB	40 × 20 × 0.8 mm ³
Empty Space	5 × 3 mm ²

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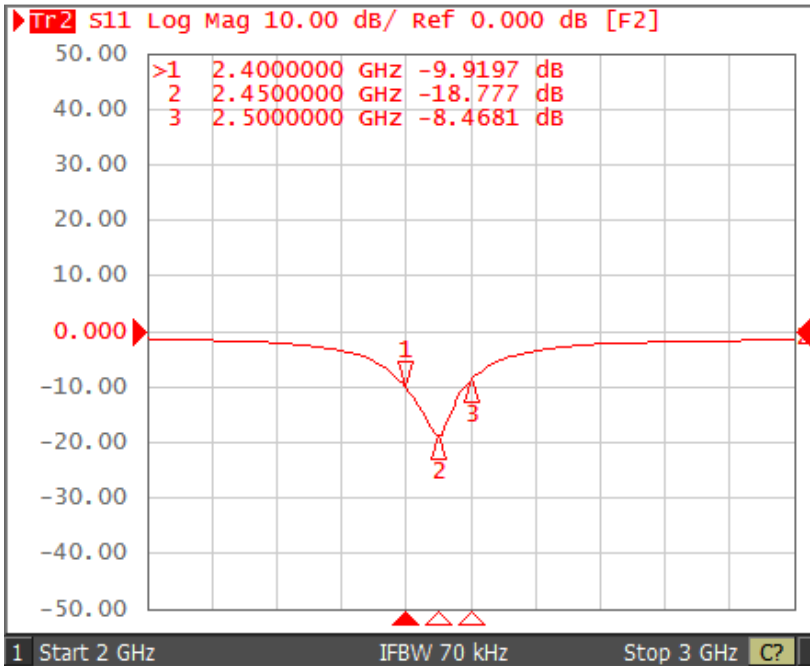
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3. Electrical Characteristics :

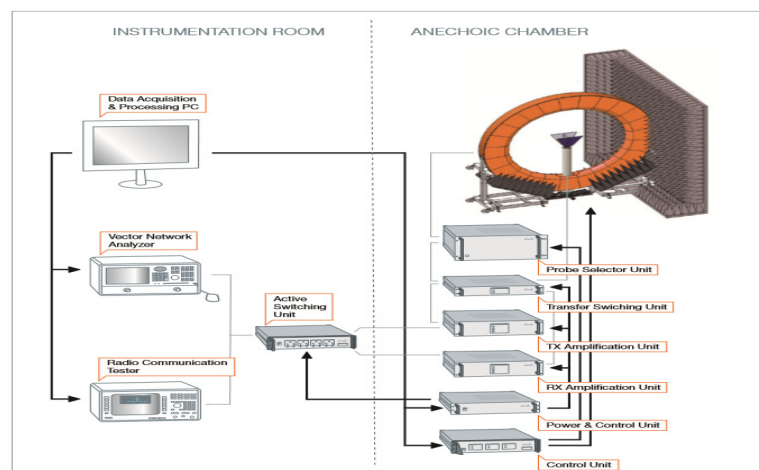
Return Loss



Frequency (MHz)	Return Loss (dB)
2400	- 9.9
2450	- 18.7
2500	- 8.4

Radiation Pattern :

The Gain pattern is measured in INPAQ's SATIMO chamber. DUT is placed on the table of rotator, a standard horn antenna and Vector Network Analyzer is used to collect data.



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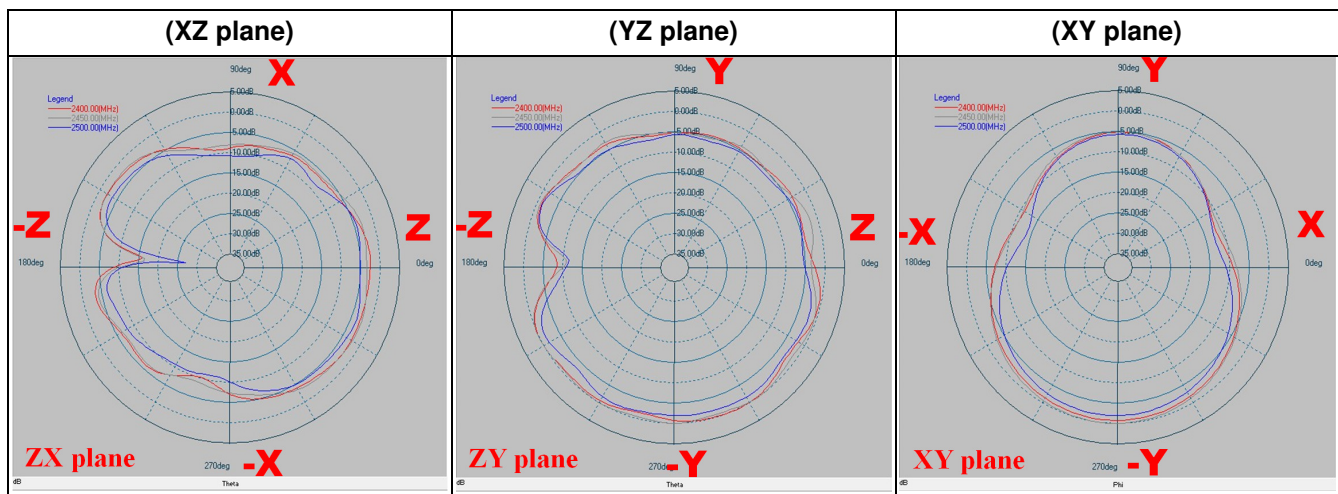
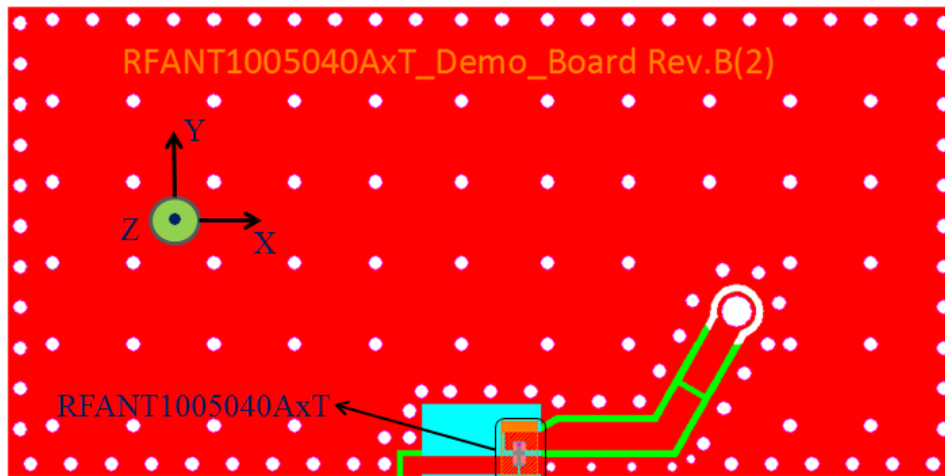
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Efficiency & Peak Gain :



Frequency [MHz]	ZX plane		ZY plane		XY plane	
	Max Value [dBi]	Average [dBi]	Max Value [dBi]	Average [dBi]	Max Value [dBi]	Average [dBi]
2400	-2.15dBi	-4.93dBi	0.13dBi	-2.31dBi	-0.88dBi	-4.60dBi
2450	-2.12dBi	-4.91dBi	0.21dBi	-2.06dBi	-0.12dBi	-4.10dBi
2500	-3.59dBi	-6.68dBi	-1.40dBi	-3.63dBi	-2.05dBi	-5.89dBi

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4. RELIABILITY TEST

Test item	Test condition / Test method	Specification
Solderability JIS C 0050-4.6 JESD22-B102D	*Solder bath temperature : $235 \pm 5^{\circ}\text{C}$ *Immersion time : 2 ± 0.5 sec Solder : Sn3Ag0.5Cu for lead-free	At least 95% of a surface of each terminal electrode must be covered by fresh solder.
Resistance to soldering heat JIS C 0050-5.4	*Preheating temperature : $120 \sim 150^{\circ}\text{C}$, 1 minute. *Solder temperature : $270 \pm 5^{\circ}\text{C}$ *Immersion time : 10 ± 1 sec Solder : Sn3Ag0.5Cu for lead-free Measurement to be made after keeping at room temperature for 24 ± 2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$. Loss of metallization on the edges of each electrode shall not exceed 25%.
Drop Test JIS C 0044 Customer's specification.	*Height : 75 cm *Test Surface : Rigid surface of concrete or steel. *Times : 6 surfaces for each units ; 2 times for each side.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$.
Vibration JIS C 0040	*Frequency : $10\text{Hz} \sim 55\text{Hz} \sim 10\text{Hz}(1\text{min})$ *Total amplitude : 1.5mm *Test times : 6hrs.(Two hrs each in three mutually perpendicular directions)	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$.
Adhesive Strength of Termination JIS C 0051- 7.4.3	*Pressurizing force : 5N (LGA terminal series) ; 5N(≤ 0603) ; 10N(>0603) *Test time : 10 ± 1 sec	No remarkable damage or removal of the termination.
Bending test JIS C 0051- 7.4.1	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for 5 ± 1 sec. Measurement to be made after keeping at room temperature for 24 ± 2 hours	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$.

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Temperature cycle JIS C 0025	1. 30±3 minutes at -40°C±3°C, 2. 10~15 minutes at room temperature, 3. 30±3 minutes at +85°C±3°C, 4. 10~15 minutes at room temperature, Total 100 continuous cycles Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
High temperature JIS C 0021	*Temperature : 85°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Humidity (steady conditions) JIS C 0022	*Humidity : 90% to 95% R.H. *Temperature : 40±2°C *Time : 1000+24/-0 hrs. Measurement to be made after keeping at room temperature for 24±2 hrs ※ 500hrs measuring the first data then 1000hrs data	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Low temperature JIS C 0020	*Temperature : -40°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.

SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

This product could sustain by reflow process three times, and the temperature below 260°C.

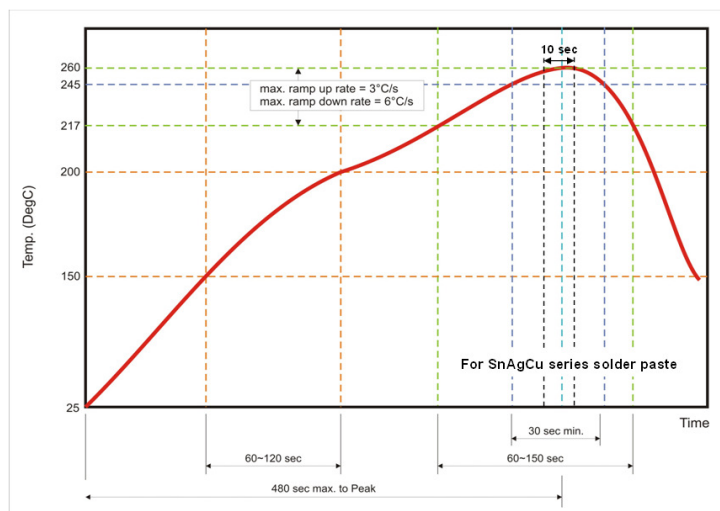


Fig 2. Infrared soldering profile

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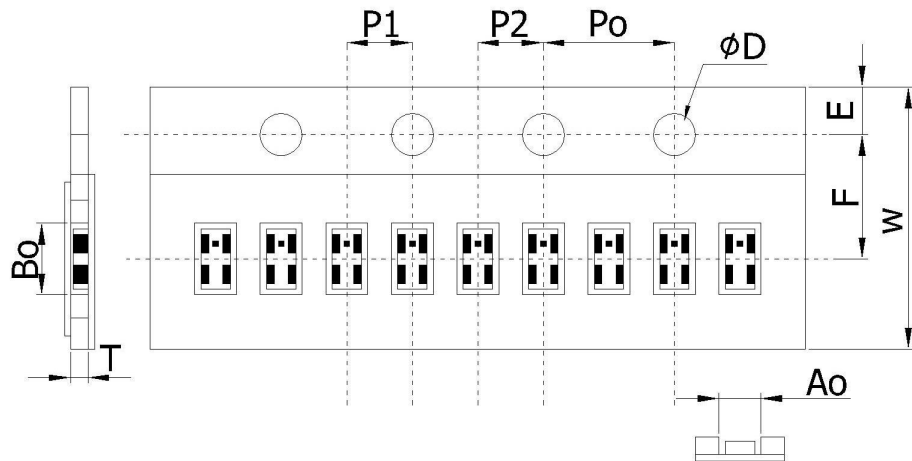
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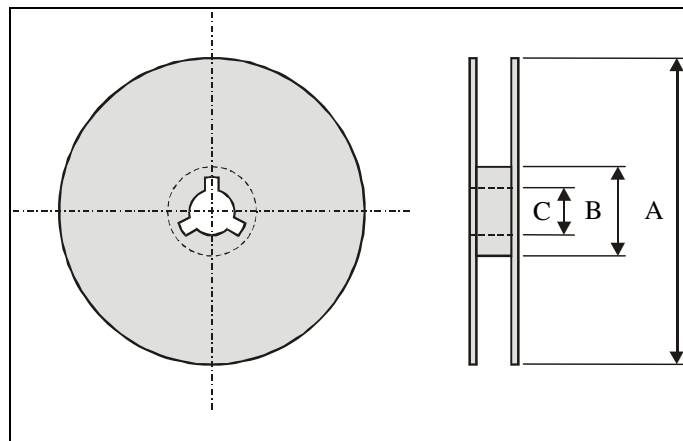
5. PACKAGING



Paper Tape specifications (unit :mm)

Index	Ao	Bo	ΦD	T	W
Dimension (mm)	0.67 ± 0.10	1.14 ± 0.10	1.55 ± 0.05	0.42 ± 0.10	8.00 ± 0.10
Index	E	F	Po	P1	P2
Dimension (mm)	1.75 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	2.00 ± 0.05	2.00 ± 0.05

Reel dimensions



Index	A	B	C
Dimension (mm)	Φ 178.0	Φ 60.0	Φ 13.0

Taping Quantity: 4000 pieces per 7" reel

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CAUTION OF HANDLING**Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

Storage condition

- (1) Products should be used in 6 months from the day of IPNAQ outgoing inspection.
- (2) Storage environment condition.
 - Products should be storage in the warehouse on the following conditions.
 - Temperature : +5 to +40℃
 - Humidity : 30 to 70% relative humidity
 - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
 - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
 - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
 - Products should be storage under the airtight packaged condition.

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