

司南微电子（深圳）有限公司

SINAWELL Electronics(Shenzhen) Co., Ltd.

Customer Name	Shenzhen cannice Technology Co., Ltd
Product Name	A1593-R
Customer Item Number	
Project name	A1593-R
Product brand	SN
Product model	SN1523-BT-R

Appendix	☒ cover	☒ buleprint	☐ FAI report	☐ CPK report告
	☒ Reliability Test Report	☐ 3D model	☒ RoHS	☐ UN38.3

Supplier	Make	Audit	Approval
Signature	Chen de	Li xiao long	Zhang ping

Customer	Make	Audit	Approval
Signature			

Admit condition	☐ admit	☐ Denial of recognition
	☐ Conditional recognition Conditions to be satisfied:	
	☐ Provisional recognition limit____PCS	

Supplier Information:	
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Rev: B

The Main Antenna Sample Confirmation

Customer	Shenzhen CANNICE Technology Co., Ltd.		
Project Name	A1593-R		Date 2026-03-24
Project NO.	SN1523-BT-R	Notes	FPC touch + antenna
Frequency Range	BT		
Designed By	RF Engineer	Structural Engineer	
Checked By	Engineering Manager		
Client' s Approval			

Designer: SINAWELL Electronics(Shenzhen) Co., Ltd.

Add: 5th Floor, Building C, Sanhe Industrial Zone, Yongxin Street, Shiyan Subdistrict, Bao'an District, Shenzhen City

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1. Specification description

This specification describes the status of the A1593-R internal antenna with a frequency band of 2400MHz-2480MHz.

2. Antenna appearance



3. Electrical performance

3.1. Antenna band

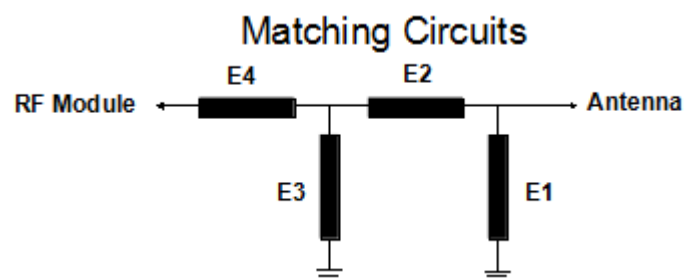
	BT
Transmitting band(MHz)	2400MHz-2500MHz

3.2. Matching Circuit

After the test point is at the antenna connector (RF test port), see the figure below.

1. BT antenna matching.

Element	Value
E1(0402)	Nc
E2(0402)	0 Ω
E3(0402)	NC
E4(0402)	NC



3.3. Return Loss

BT VSWR+ Return

	Resonant Point Range(MHz)	Frequency point(MHz)/Maximum Echo Loss(dB)		
	2400-2500		2400	2500
		VSWR	1.76	1.88
		Return loss	-11.202	-10.298

3.4. Antenna Gain

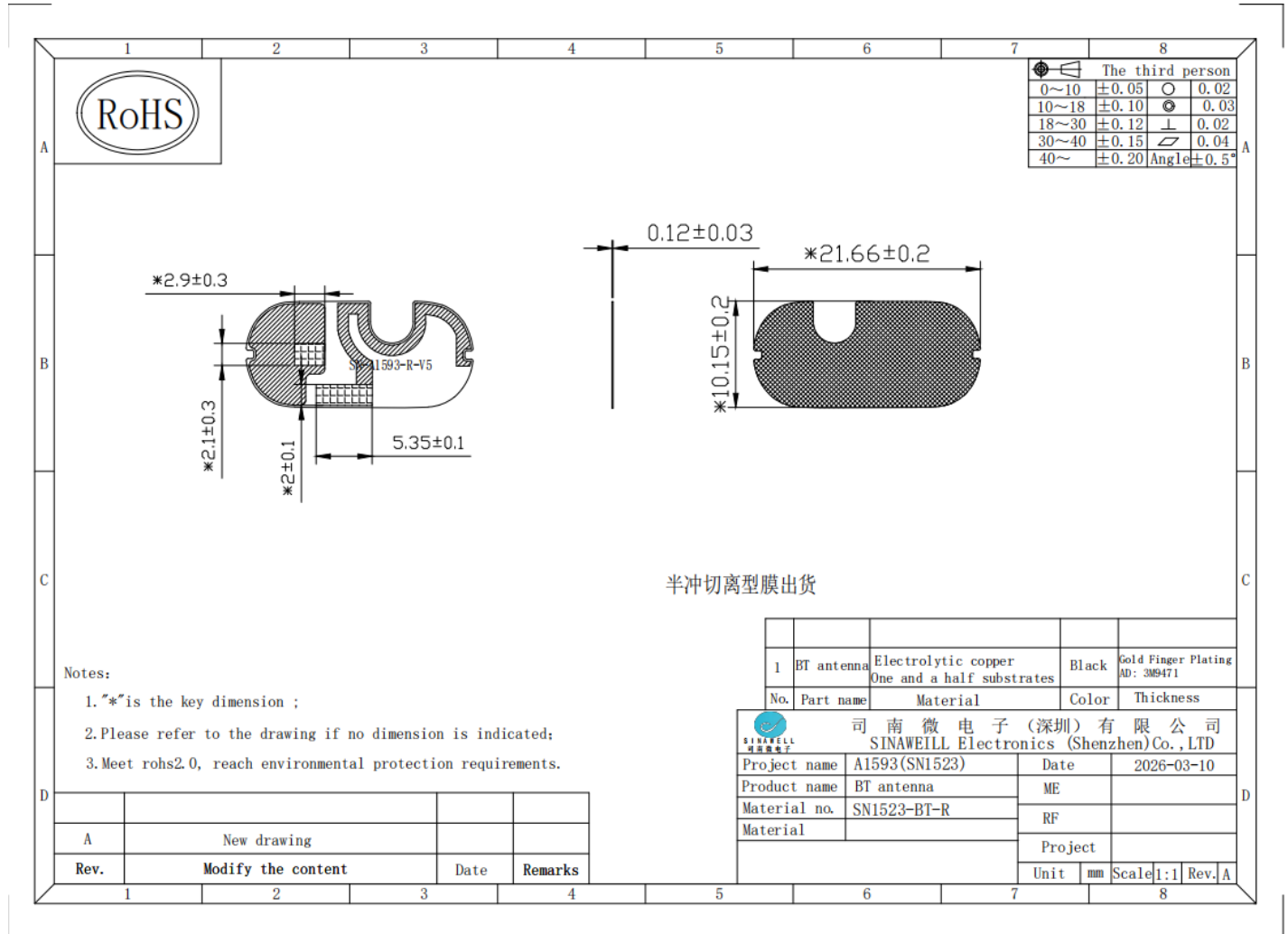
Channel	0	39	78
Gain	0.61dBi	-0.92dBi	-2.08dBi
Gain diagram			
Channel	0	39	78
Gain	0.61dBi	-0.92dBi	-2.08dBi
Gain diagram			

Passive Test For D4										
Freq (MHz)	Effi (%)	Effi (dB)	Gain (dBi)	Gain (dBd)	UHS (%)	DHS (%)	Max (dB)	Min (dB)	Attenuat Hor	Attenuat Ver
2400	25.33	-5.96	0.61	-1.54	9.113	16.219	0.61	-13.35	49.45	48.8
2410	25.75	-5.89	0.32	-1.83	9.414	16.332	0.32	-13.42	49.39	48.83
2420	26.01	-5.85	-0.04	-2.19	9.786	16.227	-0.04	-13.67	49.37	48.95
2430	25.48	-5.94	-0.53	-2.68	9.984	15.495	-0.53	-13.66	49.4	48.77
2440	25.32	-5.97	-0.92	-3.07	10.267	15.05	-0.92	-13.68	49.51	48.69
2450	26.43	-5.78	-1.1	-3.25	11.084	15.347	-1.1	-13.27	49.47	48.71
2460	26.5	-5.77	-1.4	-3.55	11.396	15.101	-1.4	-13.44	49.6	48.83
2470	26.34	-5.79	-1.66	-3.81	11.638	14.702	-1.66	-13.53	49.36	48.8
2480	26.02	-5.85	-2.08	-4.23	11.804	14.216	-2.08	-14.11	49.27	49.25
2490	26	-5.85	-2.43	-4.58	12.092	13.911	-2.43	-15	49.45	49.67
2500	25.75	-5.89	-2.9	-5.05	12.316	13.431	-2.9	-15.73	49.63	49.25

4. Appearance structure

4.1. Antenna Material

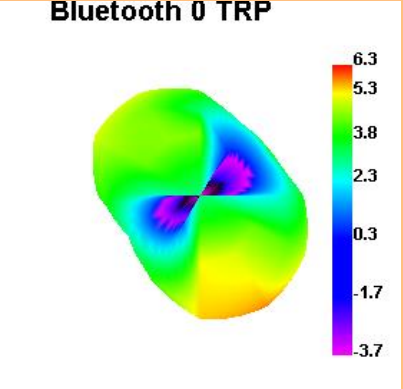
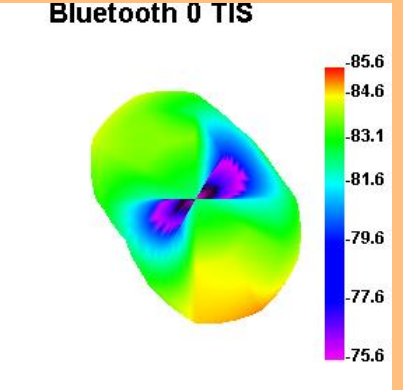
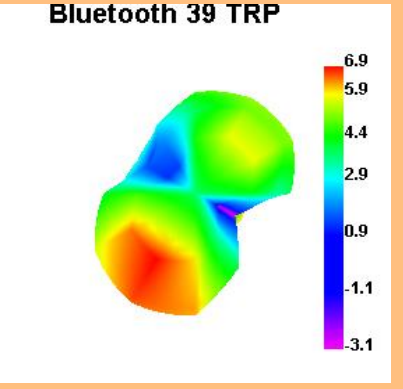
FPC Mechanical drawing(Annex I)

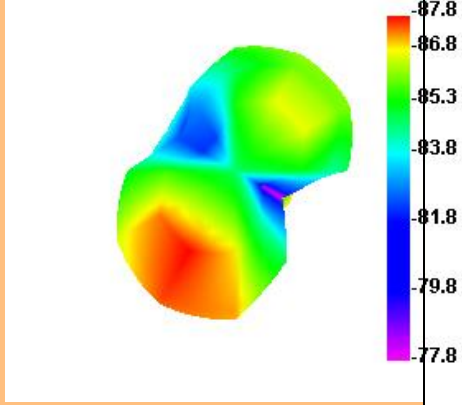
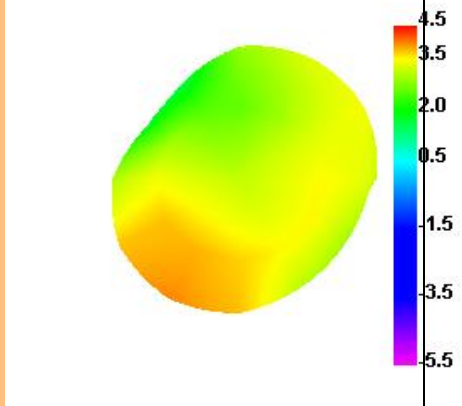
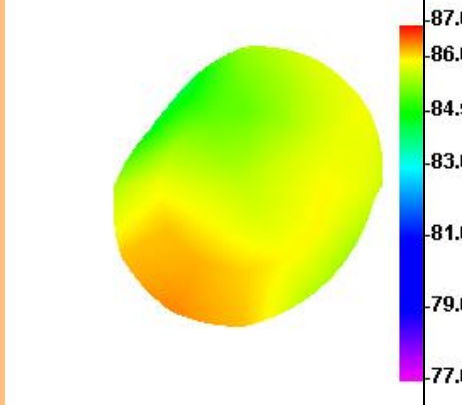


Focus on size

NO	Size (mm)	Tolerance(mm)	Notes
1	27.35	± 0.2	
2	4.65	± 0.2	
3	0.12	± 0.02	
4	1.3	± 0.1	
5			
6			

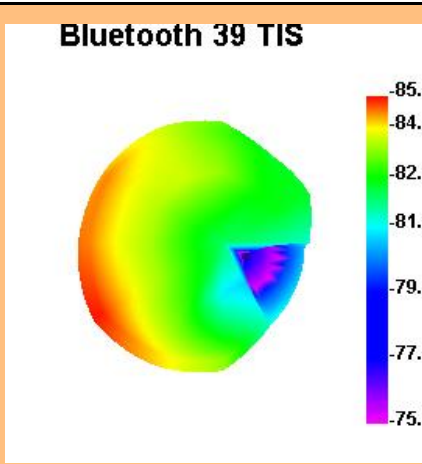
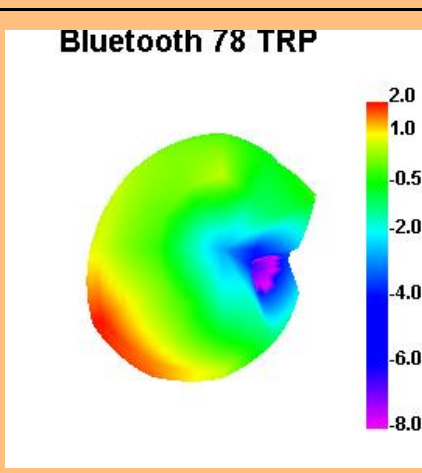
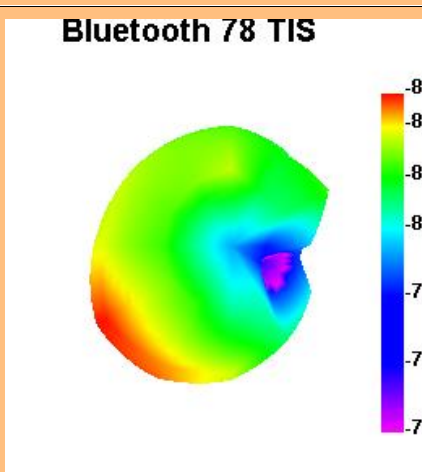
3D Test Report (Freedom)

BT	Channel	3DCoupling Test	Field strength map
TRP	0	2.72	Bluetooth 0 TRP 
TIS	0	-82	Bluetooth 0 TIS 
TRP	39	3.03	Bluetooth 39 TRP 

TIS	39	-84.01	Bluetooth 39 TIS 
TRP	78	-0.94	Bluetooth 78 TRP 
TIS	78	-81.56	Bluetooth 78 TIS 

(Head)

BT	Channel	3DCoupling Test	Field strength map
TRP	0	-3.83	Bluetooth 0 TRP
TIS	0	-76.97	Bluetooth 0 TIS
TRP	39	-3.25	Bluetooth 39 TRP

TIS	39	-80.82	Bluetooth 39 TIS 
TRP	78	-2.6	Bluetooth 78 TRP 
TIS	78	-80.99	Bluetooth 78 TIS 

Size Report

	Customer	cannice	Project Name	A1382-R		Measurement Date	2024-07-09	
	Supplier	sinawell	Measurement Tool	Quadratic		Unit	mm	
NO	dimension	Toleranca	Measure 1	Measure 2	Measure 3	Measure 4	Measure 5	determine
1	27.35	±0.2	27.39	27.42	27.40	27.38	27.38	OK
2	4.65	±0.2	4.62	4.63	4.63	4.67	4.65	OK
3	0.12	±0.02	0.12	0.12	0.12	0.12	0.12	OK
4	1.3	±0.1	1.26	1.28	1.28	1.25	1.29	OK
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DRAWN BY: De Chen

APPROVED BY: Wenfeng Zhang

Salt fog Report

Customer Name	CANNICE	Corax	A1382-R	Tester	De Chen
Test Quantity	5PCS	Test Item	Salt fog	Test Date	2024-07-09
Test conditions	1.Temperature: 35℃				
	2.Humidity: 98%, PH: 6.5-7.2				
	3.Temperature in the box: 37℃				
	4.Test duration: 24hours				
	5.Drug concentration: 5%NaCl				
Testing procedure	1.Put the product in the salt mist box.				
	2.Place the product at the right angle.				
	3.set the relevant parameters and start the spray.				
	4.Complete the removal of the experimental product. Before inspection, wash the product with clean water and place it at room temperature for two hours.				
TEST	Projects	Before testing	After testing	test result	remarks
	Coating	/	/	/	
	Conductivity	Well	Well	qualified	
	Resistance	Well	Well	qualified	
	Cohesion	Well	Well	qualified	

DRAWN BY: De Chen

APPROVED BY: Wenfeng Zhang

Explanation of FPC Preservation Period

I .Preservation conditions: temperature 21 +4: humidity 60% H +10%.

II . Exit Guarantee

1.Appearance Guarantee: No oxidation occurs during 12 months of storage in original packaging.

2.Functional Assurance

A:One year to ensure good welding continuity.

B:Ensure good conductivity within two years.

III、 Points for Attention in FPC Welding

1. FC itself has hygroscopicity. It is suggested to preheat the three-layer plate (including) for 30 minutes before use, and bake it for 120 minutes at 100 in order to avoid bursting due to hygroscopicity and rapid oxidation during operation.

2. HOT BAR jobs

A: FPC is used for cooked pressing. CVI should be crossed over glass to avoid suspension, resulting in fracture of copper during bending.

B: FPC avoids the use of dead angle and is liable to cause fracture.

3: SMT operation: The plating part should be shielded to prevent atomization in flow welding.

4: Hand welding operation: the working temperature of soldering iron should not exceed 290 C, and the time of soldering iron staying on the plate surface should not exceed 10 seconds.



覆铜板检验报告
PI CCL Quality Test Report

日期 (DATE): 2023-11-09

品名 (Product Name)	SHISE252018FY1
PI 厚度 (PI Film Thickness) μm	25
接着剂厚度 (Adhesive Thickness) μm	20
铜箔厚度 (Copper Foil Thickness) μm	18
幅宽 (Width) mm	250
生产日期 (P/Date)	2023-11-08
保质期 (Shelf life)	2023-11-08-2024-11-07

工厂地址: 江苏省太仓市太平北路 168 号
TEL: 0512-53378333 FAX: 0512-53378355
Factory Address: No. 168 Taping North Road,
TaiCang City, JiangSu Province, China.

测试项目 Item		品质标准 (Spec)	测试结果 (Result)			测试方法 (Test Method)
			生产批号 (LOT NO.)			
			23803A**	***		
厚度 Thickness (μm)		±10%	63	***		SERENGETI SPEC
剥离强度 Peel Strength (kgf/cm)	A面	≥0.7	1.22	***		IPC-TM-650 2.4.9
	B面					
尺寸安定性 Dimensional Stability (%)	MD	≤±0.2%	-0.0813	Nothing		IPC-TM-650 2.2.4
	TD		0.0073	Follows		
焊锡耐热性 Solder Resistance		300℃*10SEC 无分层起泡	PASS	***		IPC-TM-650 2.4.13
外观 Appearance		无凸点、擦痕、裁切不良、皱褶等等	OK	***		SERENGETI SPEC

- 注: 1. 保存条件: 常温常湿保存一年 (Deadline of reserve is 1 year in normal condition).
2. 以上测试项目仅供参考 (Above test for reference only).

苏州慕伦格蒂电子材料有限公司

审核: 张



Quality Assurance Certificate

Customer Name: Shenzhen Kenaixin Technology Co., Ltd

Our commitment A 1382product, Has been produced and inspected according to your company's technical quality indicators or supply quality agreement, All indicators are qualified, Factory approval.

Product raw material list

Category	Name of material	Material specifications	Suppliers
FPC	Substrate	Half-and-half adhesive substrate	Cai Rengedi
	Back Glue	3M 9471 LE	3M
	Positive ink	Black oil (PSM-800)	U-LI
	Character ink	White characters (KTM-150F)	Glory
	Gold plated	1 U	Get Rich