

NOTES:

1. DIMENSIONING AND TOLERANCING UNLESS OTHERWISE SPECIFIED:
A. THE CORRESPONDING 3-D DATABASE IS BASIC
B. SURFACE PROFILE UNLESS OTHERWISE SPECIFIED

DIMENSIONS 0.0 UP TO 3.000"

	.005	A	B	C
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DIMENSIONS 3.001 TO 5.000":

	.007	A	B	C
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DIMENSIONS OVER 5.000":

	.010	A	B	C
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- C. ALL UNTOLERANCED DIMENSIONS ARE BASIC
D. ALL CORNER RADII NOT INDICATED IN 3D DATABASE ARE TO BE R0.005in MAX

2. MATERIAL: PC+ABS; COLOR: BLACK
SmallHD APPROVED EQUIVALENT SIMILAR TO:
SABIC CYCOLOY C1200HF -OR- CHIMEI WONDERLOY PC-385
PAINT EXTERNAL SURFACES USING CLEAR RUBBERIZED PAINT.

3. ALL MATERIALS MUST COMPLY WITH EU DIRECTIVE 2011/65/EU -
REDUCTION OF HAZARDOUS SUBSTANCES (RoHS2).

4. SURFACE APPEARANCE
A. GENERAL SURFACE FINISH WHERE NOT OTHERWISE SPECIFIED
SHALL BE SUFFICIENT TO FACILITATE PART EJECTION.
B. SPECIAL SURFACE FINISH REQUIREMENTS AS INDICATED

[X] FINISH A __ VDI-24 ____
[] FINISH B ____
[] FINISH C ____

5. IDENTIFICATION MARKINGS
A. TEXT: DEPTH < 0.010", MUST BE SUB-FLUSH (MAY NOT PROTRUDE)
B. MARKINGS

[] PART NUMBER
[X] REVISION (IN ACCORDANCE WITH THIS DOCUMENT)
[] DATE CODE (YYWW)
[X] CAVITY NUMBER (I, II, III, IV, etc)
[] MATERIAL AND RECYCLE SYMBOL

- C. THE LOCATION OF THE CAVITY MARK SHALL NOT BE ON ANY
COSMETIC SURFACES
AND WILL BE SPECIFIED IF CRITICAL.

- D. LOCATION OF MARKINGS TO BE APPROVED PRIOR TO
MANUFACTURE.

- E. IF A CAVITY IS REPLACED, THE REPLACEMENT SHALL BEAR A
MARKING DIFFERENT FROM ANY OTHER, INCLUDING THE
ORIGINAL.

6. PARTING LINE MISMATCH NOT TO EXCEED .005in

7. LOCATION OF GATES AND EJECTOR PINS TO BE APPROVED BY SMALLHD

8. EJECTOR PIN MARKS AND EJECTOR FLASH (UNLESS OTHERWISE SPECIFIED) MARKS
ACCEPTABLE TO 0.05MM RAISED TO 0.20MM DEPRESSED

9. GATE VESTIGE FLUSH TO BELOW SURFACE

10. FLASH PERMITTED TO .002in MAX/SIDE

11. CLEANLINESS: PARTS ARE TO BE FREE OF OIL, DUST, WAX, ETC

12. PART TO BE FREE OF BURRS AND SHARP EDGES FOR SAFE HANDLING

13. QUALIFICATION
A. (S T) INDICATES DIMENSIONS AND/OR CRITERIA WHICH MUST BE CONTROLLED
THROUGH S.P.C. METHODS AND MAINTAIN A Cpk VALUE OF 1.33

14. PACKING AND SHIPPING, UNLESS OTHERWISE SPECIFIED
A. PARTS SHALL BE FREE AND CLEAN OF ALL FOREIGN MATTER
B. PARTS MUST BE ADEQUATELY PACKAGED TO PREVENT DAMAGE DURING SHIPPING AND
HANDLING
C. PART NUMBER, REVISION LETTER, SUPPLIER CODE, AND DATE CODE TO BE MARKED ON
EACH PACKAGE

ALL CAVITY-SIDE SURFACES ARE
COSMETIC , EXCEPT AS NOTED
(SEE NOTES 2 & 4)

PERMITTED GATE AREA

PART MARKING
SEE NOTE-5

REVISIONS			
REV.	DATE	DESCRIPTION	APPROVED
P1A	4/10/2019	INITIAL 3D PRINT RELEASE FOR TRADE SHOW	SPL
P2B	7/2/2019	INITIAL TOOLING RELEASE	SPL
P3A	9/27/2019	INCREASE RIB WALL THICKNESS TO IMPROVE MOLD FLOW ADDED BATTERY CONTACT + & -	SPL
P4A	11/13/2019	ADDED FCC MARKING AND UPDATED PAINT MASK DETAIL	SPL

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THIRD ANGLE PROJECTION				DRAWN BY S.LYNCH	
TOLERANCES: UNLESS OTHERWISE SPECIFIED		X.XXX: ± .005 X.XX: ± .010		DESIGNED BY S.LYNCH	
UNITS: in		GEOMETRIC TOLERANCING PER ASME Y14.5m-2009		DOCUMENT NUMBER DRW-CINE7-REMOTE-COVER_P4A	
SCALE 3:1		SIZE D		SHEET 1 of 4	

MODEL INFORMATION MUST BE LEGIBLE AFTER PAINTING
NO POOLING OF PAINT PERMITTED

PAINT MASK THIS AREA

MODEL: ACC-REMOTE-C7T
FCC ID: 2AELXC7RMT IC: 20120-C7RMT

GRAPHICS VIEW