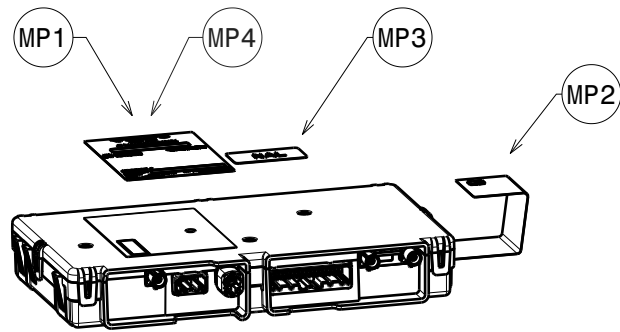


4

3

2

1



ASSEMBLY 3G UNIT WITH ALL ARTICLES POSITIONED

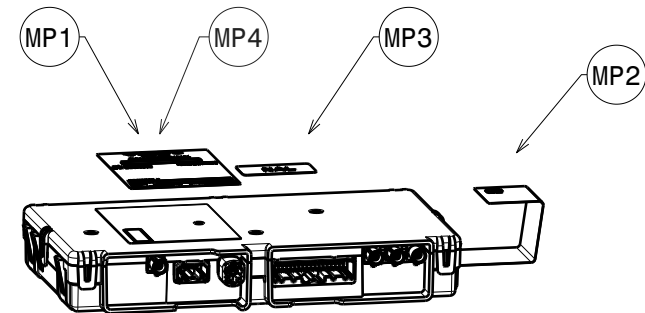
ARTICLES TO BE ASSEMBLED
DEFINED IN BOM 1007-501-XX

(01,02,07,10 LTE NORMAL UNIT)
(04,06 3G NORMAL UNIT)
(21,22,27,30 LTE SPARE PART UNIT)
(24,26 3G SPARE PART UNIT)

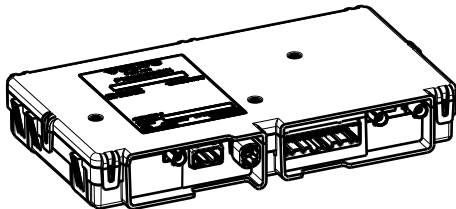
IF MP2 IS MOUNTED, THE BACK UP BATTERY
IN THE UNIT SHALL BE DISCONNECTED

REV	DATE	DESCRIPTION	INIT
C6.0.2	2018-02-09	RELEASED	MH
C6.1.0	2018-04-23	MP4 CALLOUTS ADDED. VARIANTS 03,05,08,09,23,25,28,29 REMOVED AND 10,30 ADDED.	TG
C6.2.0	2018-09-04	RELEASED FOR NEW HW REVISION	TG

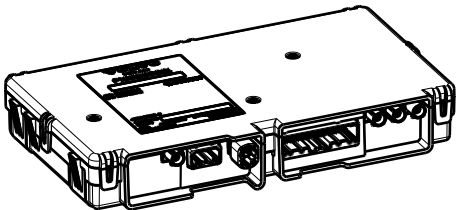
4



ASSEMBLY LTE UNIT WITH ALL ARTICLES POSITIONED



Isometric view
3G Unit with MP1



Isometric view
LTE Unit with MP1

DIGITAL SHAPE MODEL 1007-501-00 IS BASIS FOR DIMENSIONAL REFERENCE

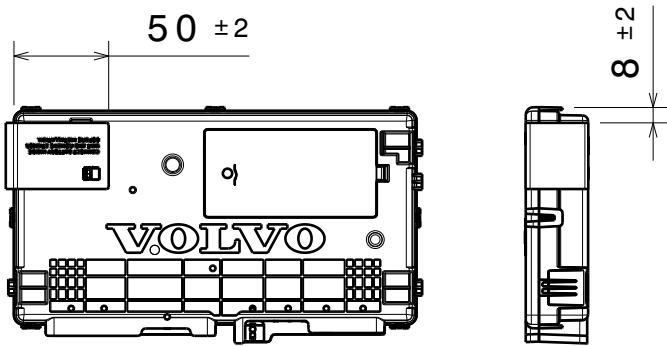
ASSEMBLY REQUIREMENTS SUCH AS DIMENSIONS AND TOLERANCES OF ASSEMBLED MECHANICAL PARTS ARE STATED IN THE 1007-401-00 ASSEMBLY DRAWING

CUSTOMER REQUIREMENTS ARE STATED ON CUSTOMER DRAWINGS

GENERAL REQUIREMENTS ACCORDING TO QUALITY MANUAL P201300

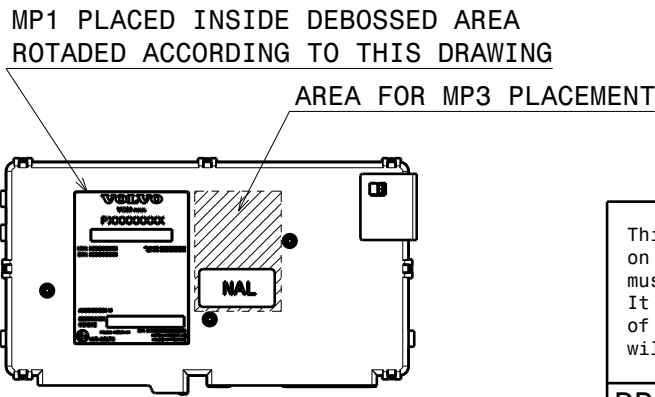
3

2



Rear view

Right view



Front view

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DRAWN BY Lotta Dahl		DATE 2018-09-04		DRAWING TITLE VCM-C HIGH ASSEMBLY DRAWING	
CHECKED BY Tomas Gardström		DATE 2018-09-04		SIZE A3	DRAWING NUMBER 1007-501-00
DESIGNED BY Gustaf Johansson		DATE 2017-06-14		SCALE 1:4	REV C6.2.0
				WEIGHT (kg) 0,440	SHEET 1 / 1

1