



承 认 书

SPECIFICATION FOR APPROVAL

客户名称 Customer Name	熵基		
客户项目名 Customer Project Name	TC2	盛邦尔料号 Surbaner P/N	3160-180-00954
客户编码 Customer P/N	/	工作频段 Working Band	2400-2500/5150-5850MHz
产品描述 Product description	TC2:FPC, 一对半, PI, 电解铜35.72*17.43*0.32mm, 黑油, 白色丝印, 1.13黑色线带一代端子, L=95mm		
版本号 Version	V02		
设计人信息/Designer Information			
射频工程师 RF Engineer	张国勤	研发主管 R&D Diretor	朱浩奎
结构工程师 ME Engineer	张宇龙		

盛邦尔审批/Surbaner Approval				客户批准/Customer Approval	
	制作 Prepared By	审核 Checked By	批准 Approval By	审核 Checked By	批准 Approval By
签章 Signature	王海华林	张国勤	朱浩奎		
日期 Date	2024.08.23	8/23	8/23		

修订履历/Change Log				
版本 Version	修订内容 Change Description	责任人 Person in Charge	核准 Approval By	日期 Date
V02	更新了线长和 FPC	张宇龙	朱浩奎	2024.08.23

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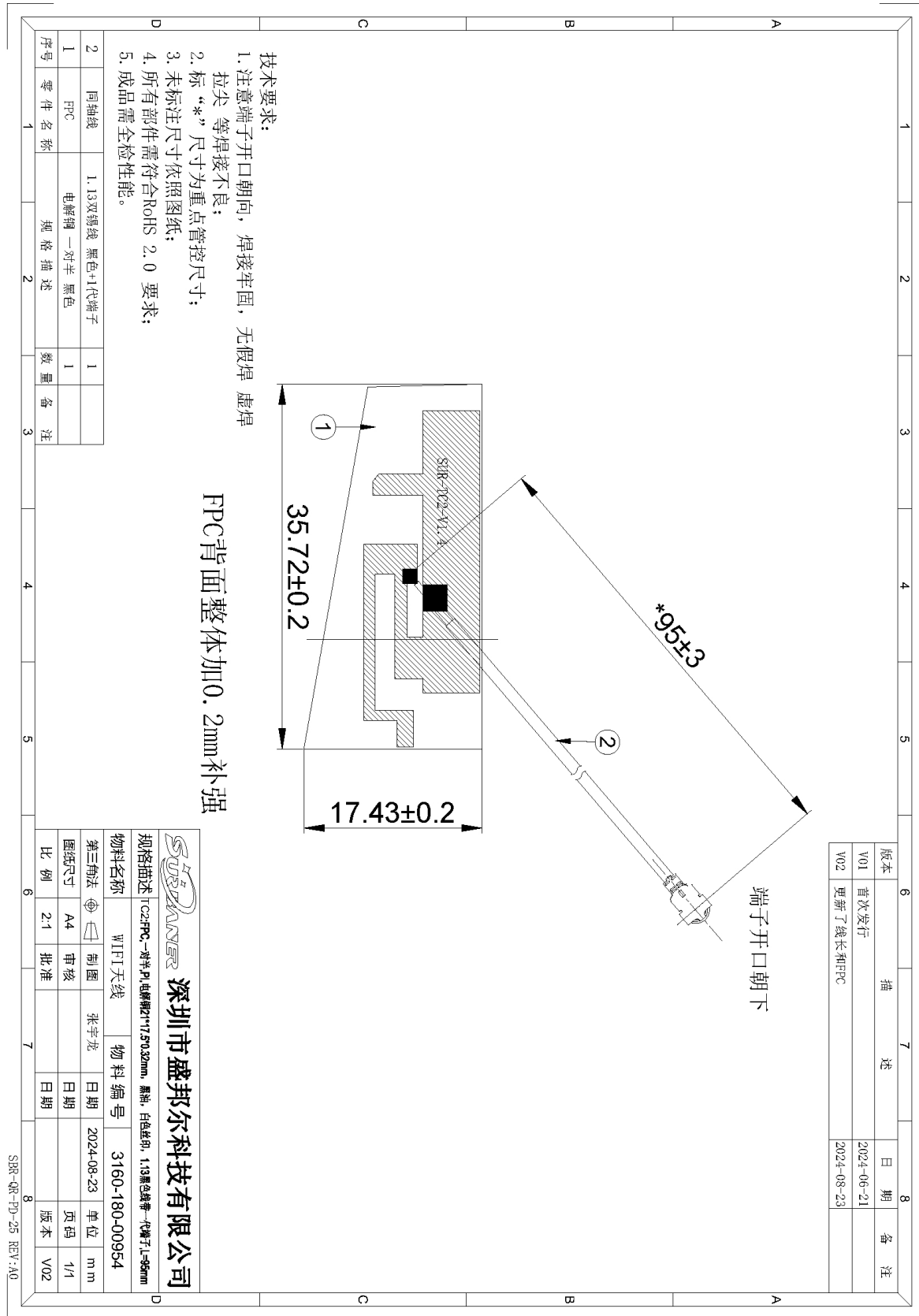
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一. 产品图纸或实物图片/Drawing or Product Image



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二. Technical Parameter /技术参数

1. Antenna/天线		
No/序号	Part Name/项目	SPEC/规格
1	Frequency Range/ 频率范围	2400-2500/5150-5850MHz
2	Impedence/阻抗	50 ohm nominal
3	Gain/增益	$\geq 1.5\text{dBi}$
4	Polarization/极化	LINE
5	VSWR/驻波比	< 2.5
6	Efficiency/效率	$\geq 40\%$ AVG
7	RF Cable/射频连接线	1.13 黑色线 95mm
8	RF Connector/连接器	1 代端子
2. Environmental Characteristics/环境特性		
No/序号	Part Name/项目	SPEC/规格
1	Operation Humidity /工作湿度	5~95%不冷凝
2	Operating Temperature/ 工作温度	-20~+60°C
3	Store Temperatuer/工作 储存温度	-30~+70°C
4	Salt Spray Test/ 盐雾试验	24H

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射频性能测量报告

RF Performance Test Report

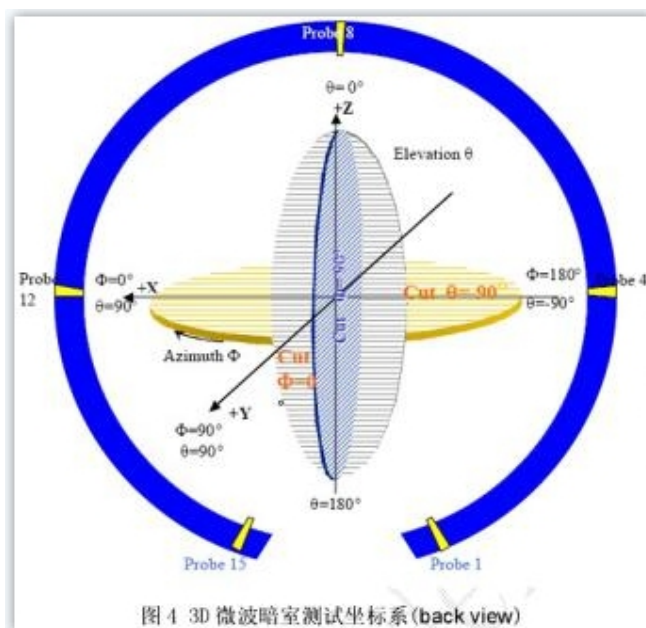
客户名称 Customer Name	熵基	项目名称 Project Name	TC2	盛邦尔料号 Surbaner P/N	3160-180-00954
频段 Band	2400-2500MHz 5150-5850MHz	测试日期 Test Date	2024/04/12	测试人 Inspector	张国勤

天线测试设备简介

Antenna Test Equipment Introduction

测试天线输入特性使用 Agilent E5071C and Agilent 5062A 矢量网络分析仪；辐射特性利用 Satimo 三维近场暗室进行测试，并分别使用 8960 E5515 和 Agilent E4438C 进行了分析。暗房的测试坐标如下：

Test of antenna input characteristics using Agilent E5071C and Agilent 5062A vector network analyzer; The radiation pattern of the antenna are tested using the Satimo starlab 3D near field Anechoic Chamber, and the instrument is used to agilent8960 E5515 and Agilent E4438C. The test coordinates of the darkroom are as follows:



1. S11 参数测量/S11 Parameter-VSWR

使用一根 50Ω 同轴电缆连接到天线，然后该电缆连接到网络分析仪测量 S11 参数，被测量产品远离金属至少 20 厘米。

Measuring Method is a 50Ω coaxial cable is connected to the antenna. Then this cable is connected to a network analyzer to measure the S11 parameter, Keeping this fixture away from metal at least 20cm.

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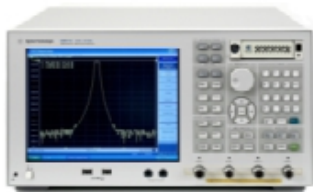
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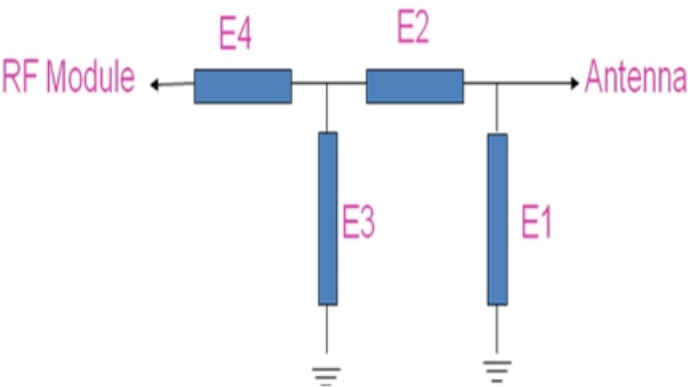
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Test System

Sequence Number	Test Item	equipment
S parameter	VSWR	Agilent 5071C & Agilent 5062A
OTA Test	TRP&TIS	Agilent 8960 E5515C& Agilent 4438C&CMW500 &CMW270 ETS&SATIMO
Gain & Efficiency	Gain & Efficiency	ETS&SATIMO Agilent 5071C



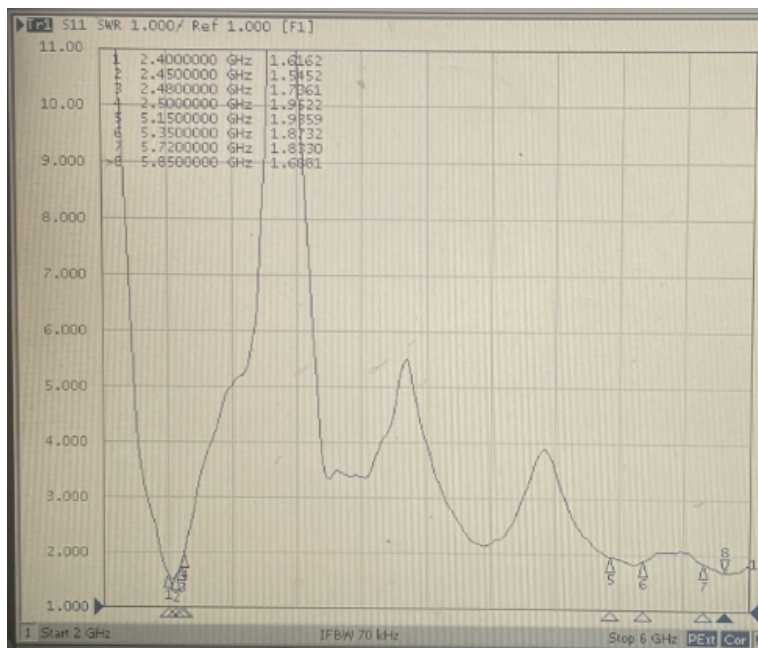
2.Antenna MatchingNetwork



Element	Capacitor	Inductor
E1	N/A	N/A
E2	N/A	N/A
E3	N/A	N/A
E4	N/A	N/A

PCB 板端原始匹配未改动

S11 Parameter-S11-2.4+5.8G



Frequency(MHz)	2400	2450	2500	5150	5720	5850
VSWR	1.61	1.54	1.73	1.93	1.83	1.68

Gain & Efficiency-2.4+5.8G

Frequency (MHz)	Efficiency (%)	Peak GAIN (dBi)
2400	42.24	2.15
2450	43.51	2.21
2500	42.13	2.03
5150	45.72	2.77
5720	44.45	2.63
5850	44.66	2.59

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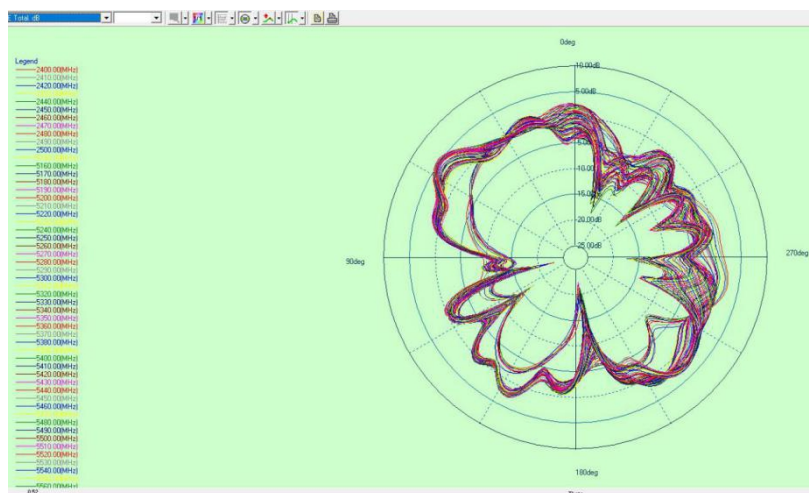
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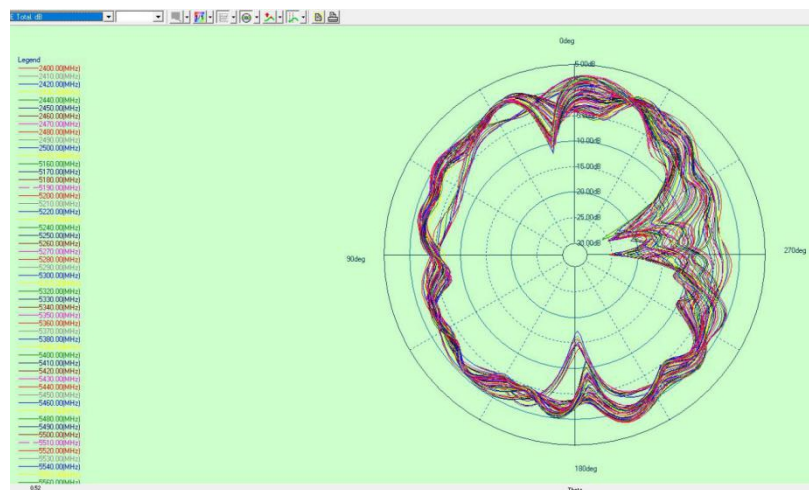
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2D Pattern-2.4+5.8G

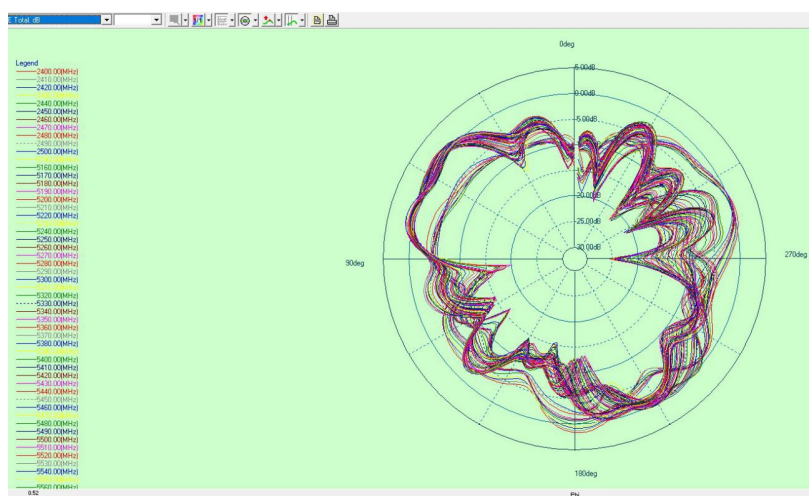
Phi =0



Phi =90



Theta =90



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OTA

Test Equipment:	R&S CMW500			
Test Condition:	3D chamber			
Band	Wireless Protocol	Channel	TRP(dBm)	TIS(dBm)
WIFI	802.11 b/11Mbps	1	20.22	-79.85
		6	19.54	-78.75
		11	19.46	-72.54
WIFI	802.11 g/54Mbps	1	16.48	-69.91
		6	14.02	-69.32
		11	15.14	-65.56
WIFI	802.11 n/65Mbps	1	15.40	-66.41
		6	11.20	-65.17
		11	13.70	-65.11
WIFI	802.11 a/54Mbps	36	11.64	-71.69
		100	11.91	-72.42
		165	8.20	-68.97

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产品包装规范

PACKING CRITERION

产品包装规范		page: 1 of 1
项目名称:	版本: A	
客户:	成品名称:	
一: 成品天线 二: 每PE袋装50PCS产品(以实际包装为准)。 三: 每10袋装一大袋, (以实际包装为准)。 四: 装箱, 每10袋装一箱, 一箱共5000PCS产品(以实际包装为准)。 五: 封箱, 外箱贴我司生产标签和ROHS标签。		

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样品尺寸测量报告

Sample Dimensions Test Report

客户名称 Customer Name	熵基	客户料号 Customer P/N	/	盛邦尔料号 Surbaner P/N	3160-180-00954
测试日期 Test Date	2024/08/23	样品数量 Sample Qty.	3	测试人 Inspector	曾心荣
尺寸编号 Dimension No.	标准 Standard	样品 1 Sample 1	样品 2 Sample 2	样品 3 Sample 3	Pass/NG
① 尺寸 1	35.72±0.2mm	35.80	35.72	35.68	Pass
② 尺寸 2	17.43±0.2mm	17.51	17.45	17.38	Pass
③ 尺寸 3	95±3mm	96	95	94	Pass
④					
⑤					
⑥					
⑦					
最终结论 Conclusion					PASS
测试人&日期 Inspector & Date	曾心荣 2024/08/23		批准&日期 Approval & Date		



可靠性测试报告

Reliability Test Report

客户名称 Customer Name	熵基	客户料号 Customer P/N	/	盛邦尔料号 Surbaner P/N	3160-180-00954	
测试日期 Test Date	2024/08/23	样品数量 Sample Qty.	3	测试人 Inspector	何春辉	
测试项目 Test Item	要求 Requirement	试验设备 testing equipment	样品 1 Sample 1	样品 2 Sample 2	样品 3 Sample 3	判定 PASS/NG
高温存储	在+70℃条件下暴露 24H, 恢复 2H 后进行测试电气性能正常	恒温恒湿箱	OK	OK	OK	Pass
低温存储	在-30℃条件下暴露 24H, 恢复 2H 后进行测试电气性能正常	恒温恒湿箱	OK	OK	OK	Pass
高温工作	在+60℃条件下通电工作 24H 电气性能正常	恒温恒湿箱	OK	OK	OK	Pass
低温工作	在-20℃条件下通电工作 24H 电气性能正常	恒温恒湿箱	OK	OK	OK	Pass
端子盐雾试验	(5 ± 0. 5)%氯化钠、pH 值为 6. 5~7. 2, 实验箱温度 (35 ± 2) °C ☒ 24H ☐ 48H	盐雾试验机	OK	OK	OK	Pass
端子铆压拉力	1. 13 线径 ≥10N	推拉力计	≥10N	≥10N	≥10N	Pass
最终结论 Conclusion						Pass
测试人&日期 Inspector & Date	何春辉 2024/08/23		批准&日期 Approval & Date			

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