

Body TSL parameters at 5250 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.9	5.36 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	47.0 ± 6 %	5.50 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5250 MHz

SAR averaged over 1 cm³ (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	7.83 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	77.7 W/kg ± 19.9 % (k=2)

SAR averaged over 10 cm³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.20 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	21.8 W/kg ± 19.5 % (k=2)

Body TSL parameters at 5600 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.5	5.77 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	46.4 ± 6 %	5.96 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5600 MHz

SAR averaged over 1 cm³ (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	8.02 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	79.6 W/kg ± 19.9 % (k=2)

SAR averaged over 10 cm³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.24 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	22.2 W/kg ± 19.5 % (k=2)

Body TSL parameters at 5800 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.2	6.00 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	46.0 ± 6 %	6.25 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5800 MHz

SAR averaged over 1 cm³ (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	7.76 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	77.0 W/kg ± 19.9 % (k=2)

SAR averaged over 10 cm³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.15 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	21.3 W/kg ± 19.5 % (k=2)

Appendix (Additional assessments outside the scope of SCS 0108)

Antenna Parameters with Head TSL at 5250 MHz

Impedance, transformed to feed point	$49.8\ \Omega - 6.6\ j\Omega$
Return Loss	- 23.7 dB

Antenna Parameters with Head TSL at 5600 MHz

Impedance, transformed to feed point	$54.8\ \Omega + 0.8\ j\Omega$
Return Loss	- 26.6 dB

Antenna Parameters with Head TSL at 5800 MHz

Impedance, transformed to feed point	$56.3\ \Omega - 3.0\ j\Omega$
Return Loss	- 23.6 dB

Antenna Parameters with Body TSL at 5250 MHz

Impedance, transformed to feed point	$48.3\ \Omega - 4.2\ j\Omega$
Return Loss	- 26.8 dB

Antenna Parameters with Body TSL at 5600 MHz

Impedance, transformed to feed point	$55.0\ \Omega + 0.9\ j\Omega$
Return Loss	- 26.4 dB

Antenna Parameters with Body TSL at 5800 MHz

Impedance, transformed to feed point	$55.9\ \Omega - 2.4\ j\Omega$
Return Loss	- 24.5 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.207 ns
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After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	May 07, 2012

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole D5GHzV2; Type: D5GHzV2; Serial: D5GHzV2 - SN:1133

Communication System: UID 0 - CW; Frequency: 5250 MHz, Frequency: 5600 MHz, Frequency: 5800 MHz
Medium parameters used: $f = 5250$ MHz; $\sigma = 4.57$ S/m; $\epsilon_r = 34.4$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5600$ MHz; $\sigma = 4.91$ S/m; $\epsilon_r = 34$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5800$ MHz; $\sigma = 5.11$ S/m; $\epsilon_r = 33.7$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

DASY52 Configuration:

- Probe: EX3DV4 - SN3503; ConvF(5.42, 5.42, 5.42); Calibrated: 30.06.2016, ConvF(4.89, 4.89, 4.89); Calibrated: 30.06.2016, ConvF(4.85, 4.85, 4.85); Calibrated: 30.06.2016;
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 30.12.2015
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- DASY52 52.8.8(1258); SEMCAD X 14.6.10(7372)

Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5250 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 71.18 V/m; Power Drift = -0.00 dB

Peak SAR (extrapolated) = 28.9 W/kg

SAR(1 g) = 7.99 W/kg; SAR(10 g) = 2.29 W/kg

Maximum value of SAR (measured) = 18.3 W/kg

Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5600 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 71.41 V/m; Power Drift = 0.01 dB

Peak SAR (extrapolated) = 32.1 W/kg

SAR(1 g) = 8.28 W/kg; SAR(10 g) = 2.37 W/kg

Maximum value of SAR (measured) = 19.5 W/kg

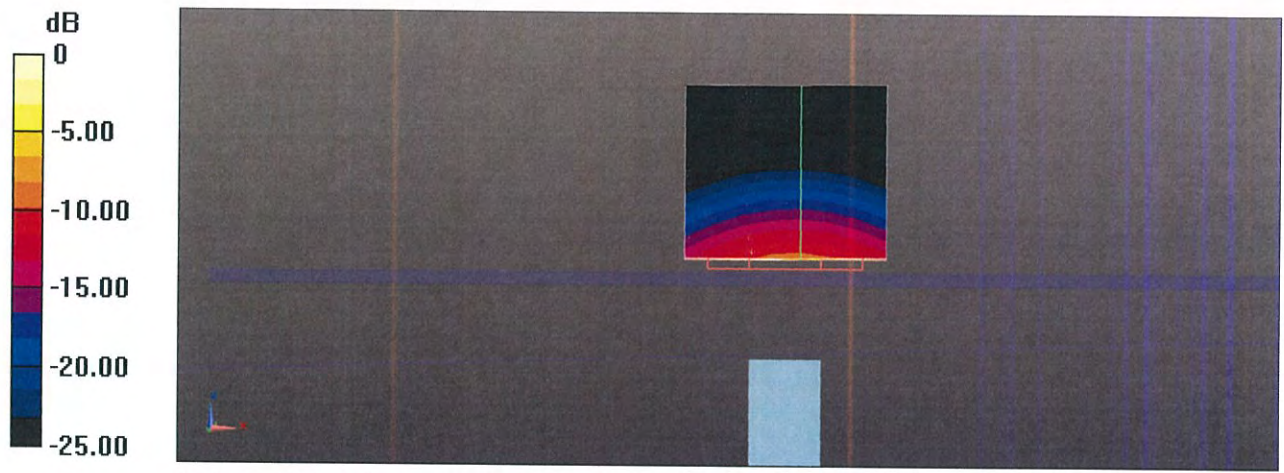
Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5800 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 68.95 V/m; Power Drift = 0.03 dB

Peak SAR (extrapolated) = 32.6 W/kg

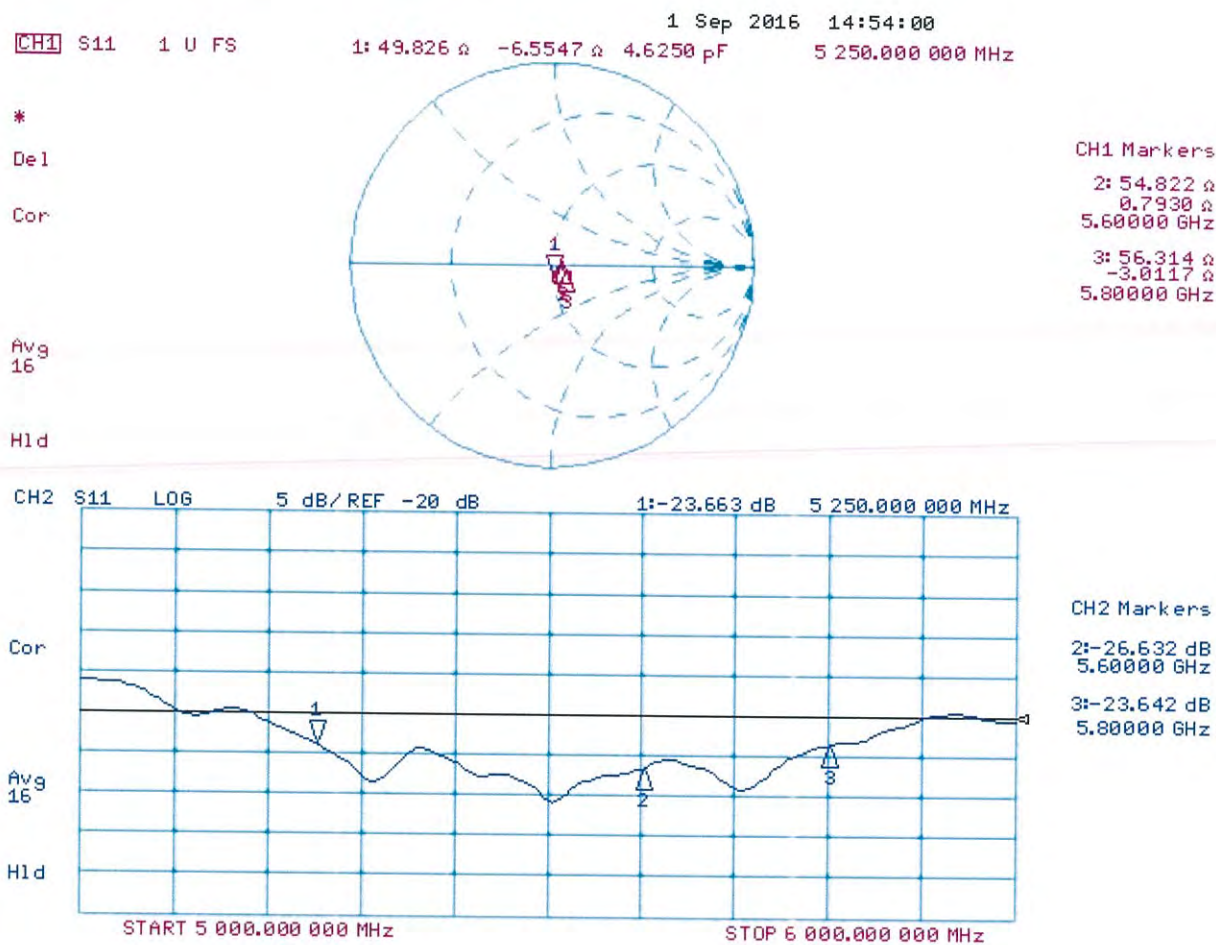
SAR(1 g) = 7.95 W/kg; SAR(10 g) = 2.26 W/kg

Maximum value of SAR (measured) = 19.2 W/kg



0 dB = 18.3 W/kg = 12.62 dBW/kg

Impedance Measurement Plot for Head TSL



Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole D5GHzV2; Type: D5GHzV2; Serial: D5GHzV2 - SN:1133

Communication System: UID 0 - CW; Frequency: 5250 MHz, Frequency: 5600 MHz, Frequency: 5800 MHz
Medium parameters used: $f = 5250$ MHz; $\sigma = 5.5$ S/m; $\epsilon_r = 47$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5600$ MHz; $\sigma = 5.96$ S/m; $\epsilon_r = 46.4$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5800$ MHz; $\sigma = 6.25$ S/m; $\epsilon_r = 46$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

DASY52 Configuration:

- Probe: EX3DV4 - SN3503; ConvF(4.85, 4.85, 4.85); Calibrated: 30.06.2016, ConvF(4.35, 4.35, 4.35); Calibrated: 30.06.2016, ConvF(4.27, 4.27, 4.27); Calibrated: 30.06.2016;
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 30.12.2015
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- DASY52 52.8.8(1258); SEMCAD X 14.6.10(7372)

Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5250 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0:

Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 68.07 V/m; Power Drift = -0.07 dB

Peak SAR (extrapolated) = 29.2 W/kg

SAR(1 g) = 7.83 W/kg; SAR(10 g) = 2.2 W/kg

Maximum value of SAR (measured) = 18.2 W/kg

Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5600 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0:

Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 67.21 V/m; Power Drift = -0.07 dB

Peak SAR (extrapolated) = 32.8 W/kg

SAR(1 g) = 8.02 W/kg; SAR(10 g) = 2.24 W/kg

Maximum value of SAR (measured) = 19.2 W/kg

Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5800 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0:

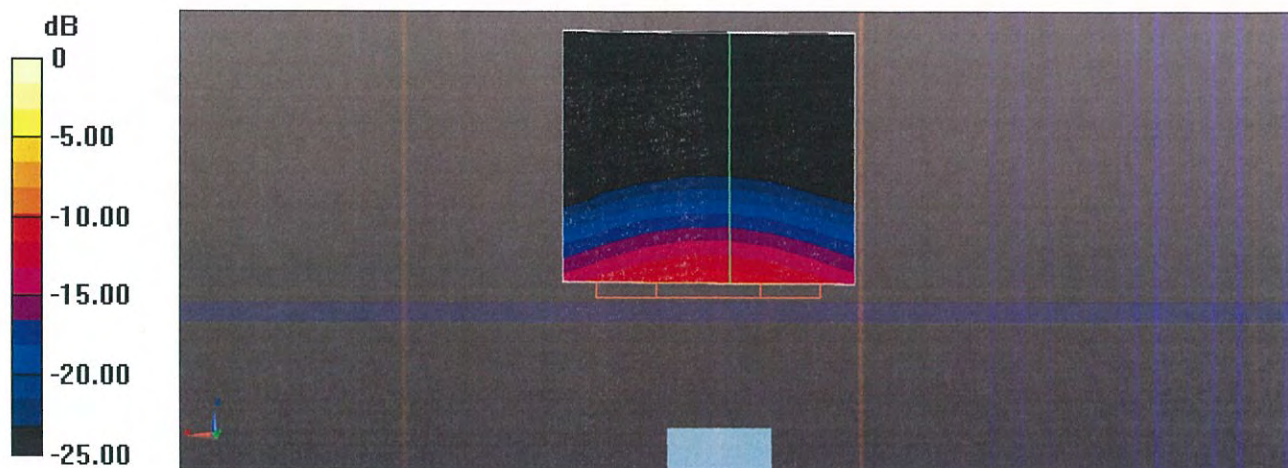
Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 65.28 V/m; Power Drift = -0.08 dB

Peak SAR (extrapolated) = 33.6 W/kg

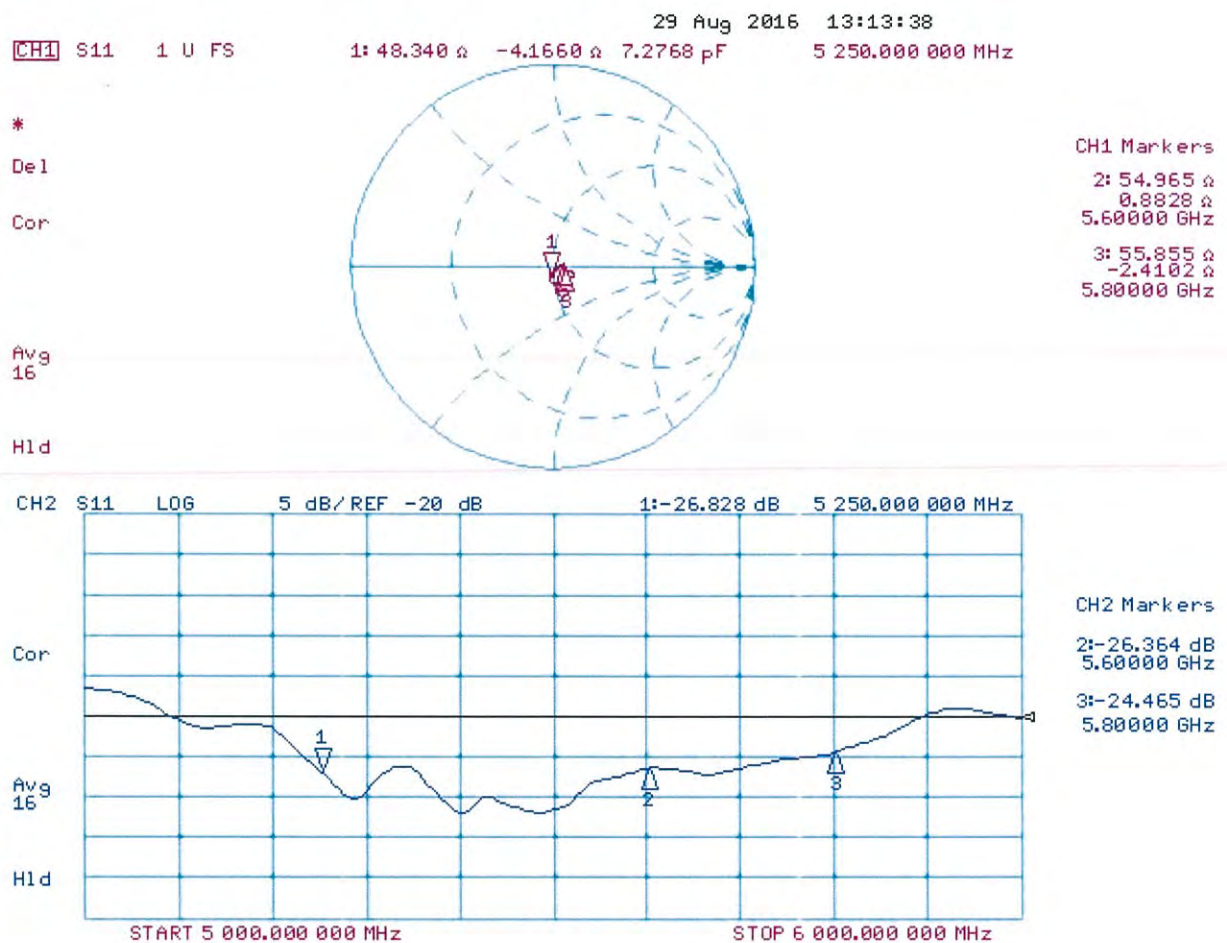
SAR(1 g) = 7.76 W/kg; SAR(10 g) = 2.15 W/kg

Maximum value of SAR (measured) = 19.0 W/kg



0 dB = 19.0 W/kg = 12.79 dBW/kg

Impedance Measurement Plot for Body TSL





Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 0108**

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Client **BV ADT CN (Auden)**

Certificate No: **EX3-3873_Sep16**

CALIBRATION CERTIFICATE

Object **EX3DV4 - SN:3873**

Calibration procedure(s) **QA CAL-01.v9, QA CAL-14.v4, QA CAL-23.v5, QA CAL-25.v6**
Calibration procedure for dosimetric E-field probes

Calibration date: **September 1, 2016**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID	Cal Date (Certificate No.)	Scheduled Calibration
Power meter NRP	SN: 104778	06-Apr-16 (No. 217-02288/02289)	Apr-17
Power sensor NRP-Z91	SN: 103244	06-Apr-16 (No. 217-02288)	Apr-17
Power sensor NRP-Z91	SN: 103245	06-Apr-16 (No. 217-02289)	Apr-17
Reference 20 dB Attenuator	SN: S5277 (20x)	05-Apr-16 (No. 217-02293)	Apr-17
Reference Probe ES3DV2	SN: 3013	31-Dec-15 (No. ES3-3013_Dec15)	Dec-16
DAE4	SN: 660	23-Dec-15 (No. DAE4-660_Dec15)	Dec-16
Secondary Standards	ID	Check Date (in house)	Scheduled Check
Power meter E4419B	SN: GB41293874	06-Apr-16 (in house check Jun-16)	In house check: Jun-18
Power sensor E4412A	SN: MY41498087	06-Apr-16 (in house check Jun-16)	In house check: Jun-18
Power sensor E4412A	SN: 000110210	06-Apr-16 (in house check Jun-16)	In house check: Jun-18
RF generator HP 8648C	SN: US3642U01700	04-Aug-99 (in house check Jun-16)	In house check: Jun-18
Network Analyzer HP 8753E	SN: US37390585	18-Oct-01 (in house check Oct-15)	In house check: Oct-16

Calibrated by:	Name Leif Klysner	Function Laboratory Technician	Signature 
Approved by:	Katja Pokovic	Technical Manager	

Issued: September 2, 2016

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



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Accreditation No.: **SCS 0108**

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 Multilateral Agreement for the recognition of calibration certificates

Glossary:

TSL	tissue simulating liquid
NORM _{x,y,z}	sensitivity in free space
ConvF	sensitivity in TSL / NORM _{x,y,z}
DCP	diode compression point
CF	crest factor (1/duty_cycle) of the RF signal
A, B, C, D	modulation dependent linearization parameters
Polarization ϕ	ϕ rotation around probe axis
Polarization ϑ	ϑ rotation around an axis that is in the plane normal to probe axis (at measurement center), i.e., $\vartheta = 0$ is normal to probe axis
Connector Angle	information used in DASY system to align probe sensor X to the robot coordinate system

Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
- IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- IEC 62209-2, "Procedure to determine the Specific Absorption Rate (SAR) for wireless communication devices used in close proximity to the human body (frequency range of 30 MHz to 6 GHz)", March 2010
- KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"

Methods Applied and Interpretation of Parameters:

- NORM_{x,y,z}**: Assessed for E-field polarization $\vartheta = 0$ ($f \leq 900$ MHz in TEM-cell; $f > 1800$ MHz: R22 waveguide). NORM_{x,y,z} are only intermediate values, i.e., the uncertainties of NORM_{x,y,z} does not affect the E^2 -field uncertainty inside TSL (see below **ConvF**).
- NORM(f)_{x,y,z}** = NORM_{x,y,z} * frequency_response (see Frequency Response Chart). This linearization is implemented in DASY4 software versions later than 4.2. The uncertainty of the frequency response is included in the stated uncertainty of **ConvF**.
- DCP_{x,y,z}**: DCP are numerical linearization parameters assessed based on the data of power sweep with CW signal (no uncertainty required). DCP does not depend on frequency nor media.
- PAR**: PAR is the Peak to Average Ratio that is not calibrated but determined based on the signal characteristics
- A_{x,y,z}; B_{x,y,z}; C_{x,y,z}; D_{x,y,z}; VR_{x,y,z}**: A, B, C, D are numerical linearization parameters assessed based on the data of power sweep for specific modulation signal. The parameters do not depend on frequency nor media. VR is the maximum calibration range expressed in RMS voltage across the diode.
- ConvF and Boundary Effect Parameters**: Assessed in flat phantom using E-field (or Temperature Transfer Standard for $f \leq 800$ MHz) and inside waveguide using analytical field distributions based on power measurements for $f > 800$ MHz. The same setups are used for assessment of the parameters applied for boundary compensation (alpha, depth) of which typical uncertainty values are given. These parameters are used in DASY4 software to improve probe accuracy close to the boundary. The sensitivity in TSL corresponds to NORM_{x,y,z} * ConvF whereby the uncertainty corresponds to that given for ConvF. A frequency dependent ConvF is used in DASY version 4.4 and higher which allows extending the validity from ± 50 MHz to ± 100 MHz.
- Spherical isotropy (3D deviation from isotropy)**: in a field of low gradients realized using a flat phantom exposed by a patch antenna.
- Sensor Offset**: The sensor offset corresponds to the offset of virtual measurement center from the probe tip (on probe axis). No tolerance required.
- Connector Angle**: The angle is assessed using the information gained by determining the NORM_x (no uncertainty required).

Probe EX3DV4

SN:3873

Manufactured: March 13, 2012
Calibrated: September 1, 2016

Calibrated for DASY/EASY Systems
(Note: non-compatible with DASY2 system!)

DASY/EASY - Parameters of Probe: EX3DV4 - SN:3873

Basic Calibration Parameters

	Sensor X	Sensor Y	Sensor Z	Unc (k=2)
Norm ($\mu\text{V}/(\text{V}/\text{m})^2$) ^A	0.36	0.44	0.48	$\pm 10.1 \%$
DCP (mV) ^B	97.0	96.4	97.5	

Modulation Calibration Parameters

UID	Communication System Name		A dB	B dB $\sqrt{\mu\text{V}}$	C	D dB	VR mV	Unc ^E (k=2)
0	CW	X	0.0	0.0	1.0	0.00	133.3	$\pm 2.5 \%$
		Y	0.0	0.0	1.0		148.6	
		Z	0.0	0.0	1.0		148.2	

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

^A The uncertainties of Norm X,Y,Z do not affect the E²-field uncertainty inside TSL (see Pages 5 and 6).

^B Numerical linearization parameter: uncertainty not required.

^E Uncertainty is determined using the max. deviation from linear response applying rectangular distribution and is expressed for the square of the field value.

DASY/EASY - Parameters of Probe: EX3DV4 - SN:3873

Calibration Parameter Determined in Head Tissue Simulating Media

f (MHz) ^C	Relative Permittivity ^F	Conductivity (S/m) ^F	ConvF X	ConvF Y	ConvF Z	Alpha ^G	Depth ^G (mm)	Unc (k=2)
750	41.9	0.89	10.26	10.26	10.26	0.38	0.80	± 12.0 %
835	41.5	0.90	9.78	9.78	9.78	0.30	1.01	± 12.0 %
900	41.5	0.97	9.66	9.66	9.66	0.45	0.80	± 12.0 %
1750	40.1	1.37	8.57	8.57	8.57	0.38	0.80	± 12.0 %
1900	40.0	1.40	8.30	8.30	8.30	0.32	0.80	± 12.0 %
2300	39.5	1.67	7.91	7.91	7.91	0.31	0.88	± 12.0 %
2450	39.2	1.80	7.42	7.42	7.42	0.32	0.80	± 12.0 %
2600	39.0	1.96	7.29	7.29	7.29	0.28	0.80	± 12.0 %
5250	35.9	4.71	5.09	5.09	5.09	0.35	1.80	± 13.1 %
5600	35.5	5.07	4.67	4.67	4.67	0.40	1.80	± 13.1 %
5800	35.3	5.27	4.76	4.76	4.76	0.40	1.80	± 13.1 %

^C Frequency validity above 300 MHz of ± 100 MHz only applies for DASY v4.4 and higher (see Page 2), else it is restricted to ± 50 MHz. The uncertainty is the RSS of the ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band. Frequency validity below 300 MHz is ± 10, 25, 40, 50 and 70 MHz for ConvF assessments at 30, 64, 128, 150 and 220 MHz respectively. Above 5 GHz frequency validity can be extended to ± 110 MHz.

^F At frequencies below 3 GHz, the validity of tissue parameters (ϵ and σ) can be relaxed to ± 10% if liquid compensation formula is applied to measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ϵ and σ) is restricted to ± 5%. The uncertainty is the RSS of the ConvF uncertainty for indicated target tissue parameters.

^G Alpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ± 1% for frequencies below 3 GHz and below ± 2% for frequencies between 3-6 GHz at any distance larger than half the probe tip diameter from the boundary.

DASY/EASY - Parameters of Probe: EX3DV4 - SN:3873

Calibration Parameter Determined in Body Tissue Simulating Media

f (MHz) ^C	Relative Permittivity ^F	Conductivity (S/m) ^F	ConvF X	ConvF Y	ConvF Z	Alpha ^G	Depth ^G (mm)	Unc (k=2)
750	55.5	0.96	9.73	9.73	9.73	0.42	0.87	± 12.0 %
835	55.2	0.97	9.90	9.90	9.90	0.40	0.90	± 12.0 %
900	55.0	1.05	9.55	9.55	9.55	0.49	0.80	± 12.0 %
1750	53.4	1.49	8.13	8.13	8.13	0.41	0.80	± 12.0 %
1900	53.3	1.52	7.85	7.85	7.85	0.40	0.80	± 12.0 %
2300	52.9	1.81	7.65	7.65	7.65	0.39	0.80	± 12.0 %
2450	52.7	1.95	7.46	7.46	7.46	0.32	0.80	± 12.0 %
2600	52.5	2.16	7.32	7.32	7.32	0.27	0.80	± 12.0 %
5250	48.9	5.36	4.39	4.39	4.39	0.45	1.90	± 13.1 %
5600	48.5	5.77	3.74	3.74	3.74	0.55	1.90	± 13.1 %
5800	48.2	6.00	3.97	3.97	3.97	0.55	1.90	± 13.1 %

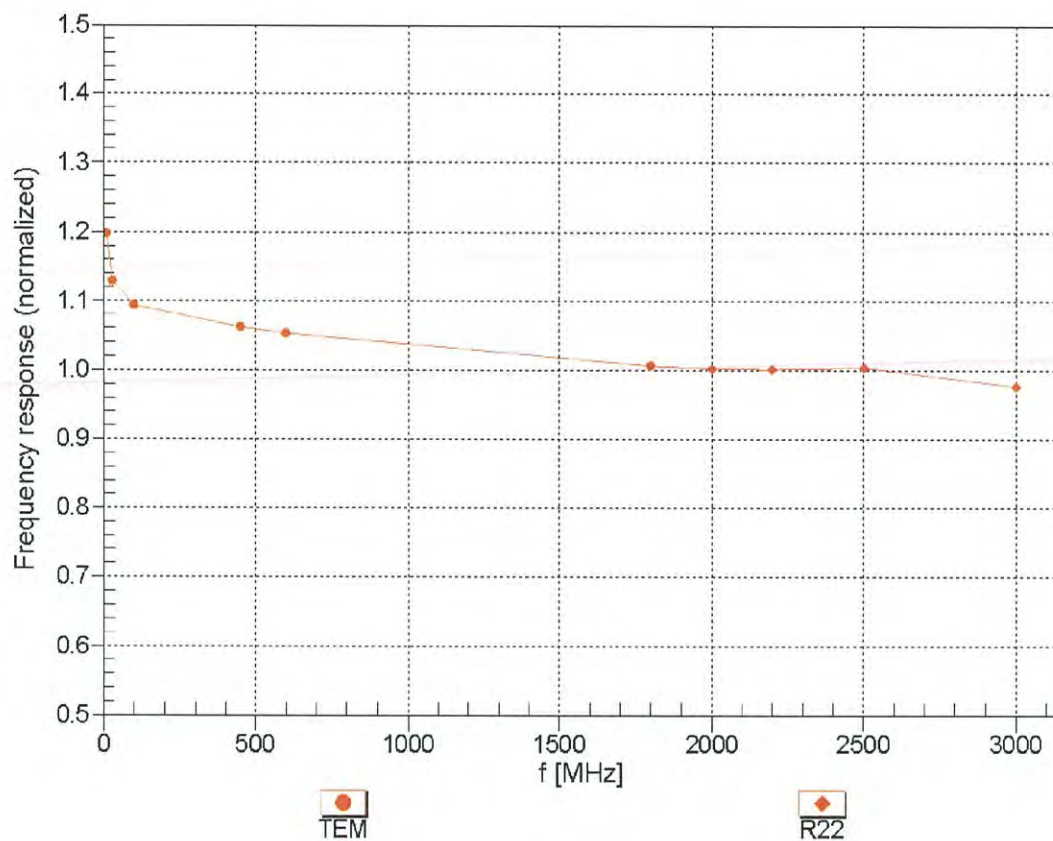
^C Frequency validity above 300 MHz of ± 100 MHz only applies for DASY v4.4 and higher (see Page 2), else it is restricted to ± 50 MHz. The uncertainty is the RSS of the ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band. Frequency validity below 300 MHz is ± 10, 25, 40, 50 and 70 MHz for ConvF assessments at 30, 64, 128, 150 and 220 MHz respectively. Above 5 GHz frequency validity can be extended to ± 110 MHz.

^F At frequencies below 3 GHz, the validity of tissue parameters (ϵ and σ) can be relaxed to ± 10% if liquid compensation formula is applied to measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ϵ and σ) is restricted to ± 5%. The uncertainty is the RSS of the ConvF uncertainty for indicated target tissue parameters.

^G Alpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ± 1% for frequencies below 3 GHz and below ± 2% for frequencies between 3-6 GHz at any distance larger than half the probe tip diameter from the boundary.

Frequency Response of E-Field

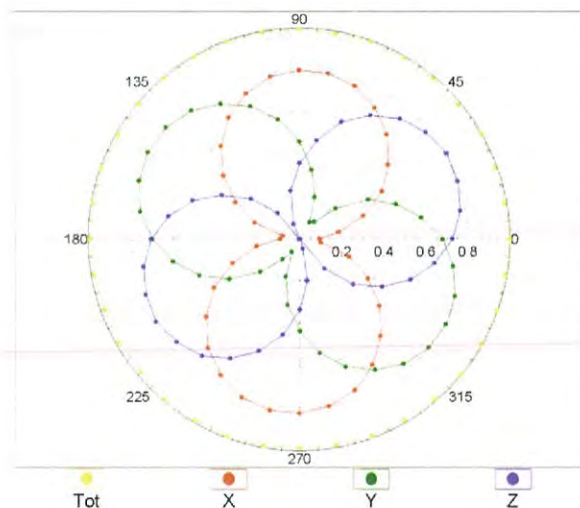
(TEM-Cell:ifi110 EXX, Waveguide: R22)



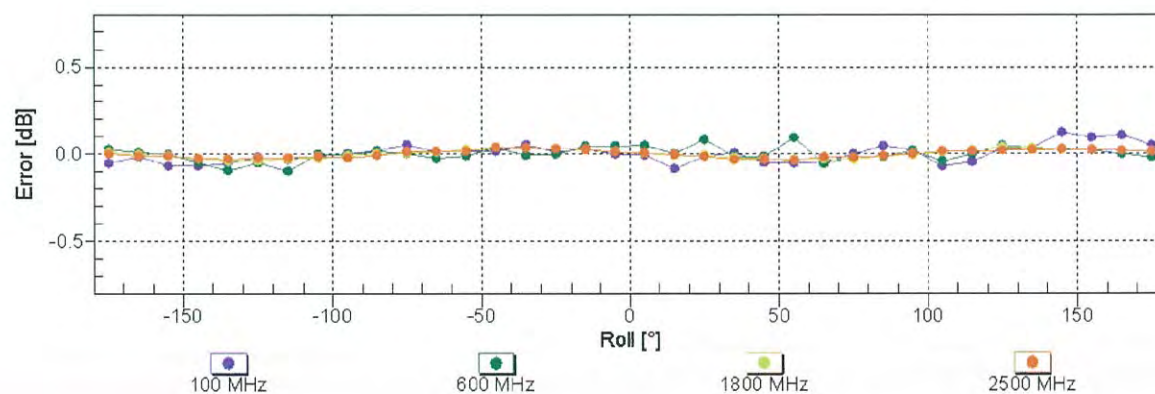
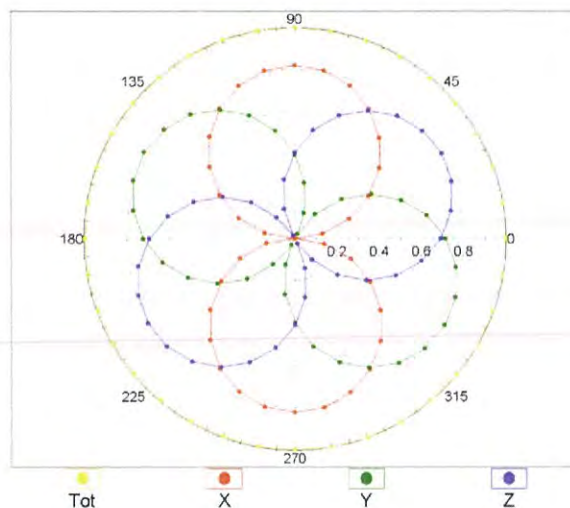
Uncertainty of Frequency Response of E-field: $\pm 6.3\%$ ($k=2$)

Receiving Pattern (ϕ), $\vartheta = 0^\circ$

f=600 MHz,TEM

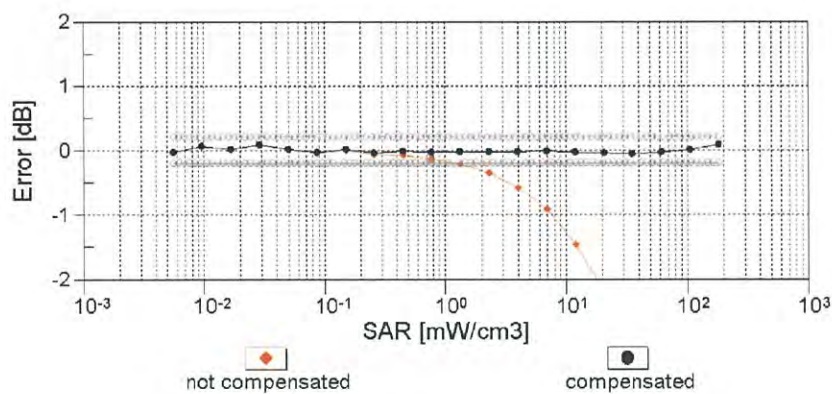
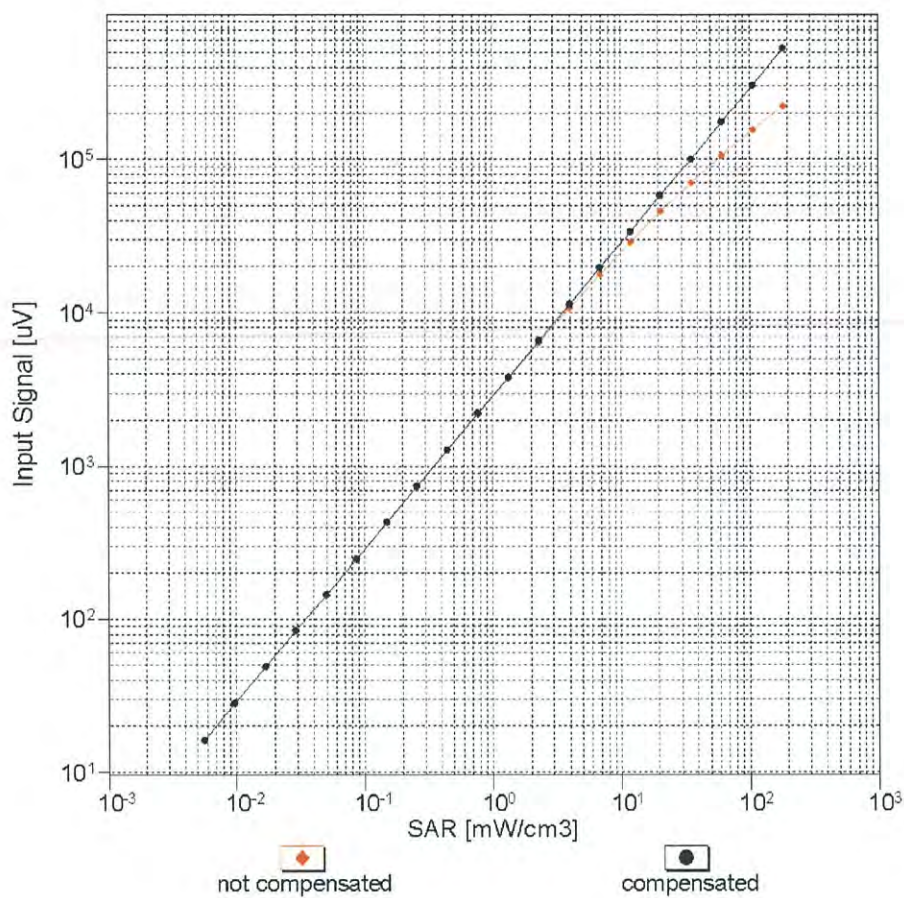


f=1800 MHz,R22



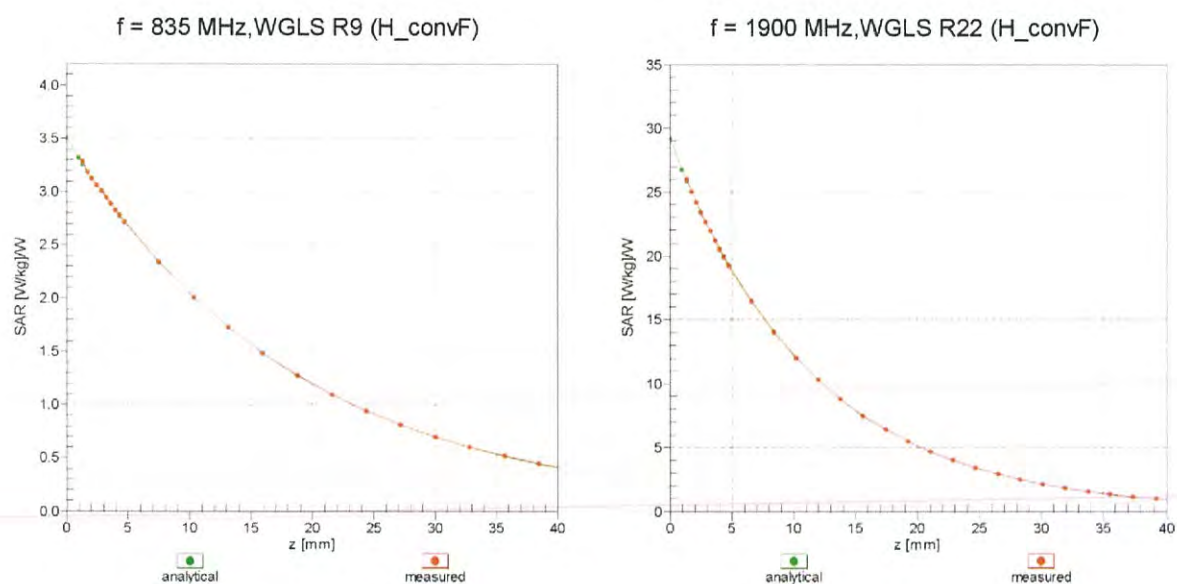
Uncertainty of Axial Isotropy Assessment: $\pm 0.5\%$ ($k=2$)

Dynamic Range $f(\text{SAR}_{\text{head}})$ (TEM cell , $f_{\text{eval}} = 1900 \text{ MHz}$)



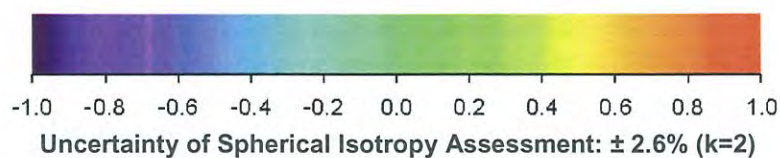
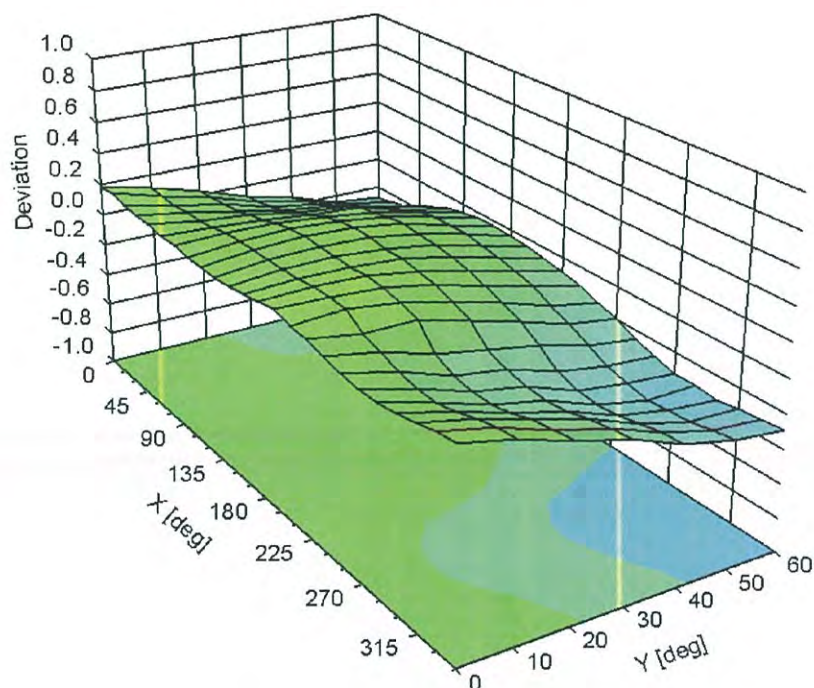
Uncertainty of Linearity Assessment: $\pm 0.6\%$ ($k=2$)

Conversion Factor Assessment



Deviation from Isotropy in Liquid

Error (ϕ, θ), $f = 900 \text{ MHz}$



DASY/EASY - Parameters of Probe: EX3DV4 - SN:3873

Other Probe Parameters

Sensor Arrangement	Triangular
Connector Angle (°)	25
Mechanical Surface Detection Mode	enabled
Optical Surface Detection Mode	disabled
Probe Overall Length	337 mm
Probe Body Diameter	10 mm
Tip Length	9 mm
Tip Diameter	2.5 mm
Probe Tip to Sensor X Calibration Point	1 mm
Probe Tip to Sensor Y Calibration Point	1 mm
Probe Tip to Sensor Z Calibration Point	1 mm
Recommended Measurement Distance from Surface	1.4 mm

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IMPORTANT NOTICE

USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.



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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client **BV ADT CN (Auden)**

Certificate No: **DAE4-1341_Aug16**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BM - SN: 1341**

Calibration procedure(s) **QA CAL-06.v29**
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: **August 29, 2016**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	09-Sep-15 (No:17153)	Sep-16
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	05-Jan-16 (in house check)	In house check: Jan-17
Calibrator Box V2.1	SE UMS 006 AA 1002	05-Jan-16 (in house check)	In house check: Jan-17

Calibrated by:	Name Dominique Steffen	Function Technician	Signature
Approved by:	Fin Bomholt	Deputy Technical Manager	

Issued: August 29, 2016

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V , full range = -100...+300 mV

Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	403.714 $\pm$ 0.02% (k=2)	403.944 $\pm$ 0.02% (k=2)	403.651 $\pm$ 0.02% (k=2)
Low Range	3.98549 $\pm$ 1.50% (k=2)	4.00465 $\pm$ 1.50% (k=2)	3.99812 $\pm$ 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	170.5 ° $\pm$ 1 °
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199995.85	0.08	0.00
Channel X + Input	20005.83	4.01	0.02
Channel X - Input	-19998.95	1.59	-0.01
Channel Y + Input	199995.85	0.07	0.00
Channel Y + Input	20002.44	0.65	0.00
Channel Y - Input	-20001.07	-0.54	0.00
Channel Z + Input	199996.01	0.46	0.00
Channel Z + Input	20000.52	-1.20	-0.01
Channel Z - Input	-19999.96	0.74	-0.00

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2001.72	0.24	0.01
Channel X + Input	202.27	0.36	0.18
Channel X - Input	-197.13	0.91	-0.46
Channel Y + Input	2001.81	0.44	0.02
Channel Y + Input	200.86	-0.89	-0.44
Channel Y - Input	-199.26	-1.07	0.54
Channel Z + Input	2001.64	0.30	0.01
Channel Z + Input	200.73	-1.03	-0.51
Channel Z - Input	-198.89	-0.56	0.28

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	12.32	11.09
	- 200	-10.17	-11.00
Channel Y	200	-6.17	-6.53
	- 200	4.10	4.19
Channel Z	200	-21.37	-22.16
	- 200	21.13	20.83

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-4.18	-2.69
Channel Y	200	6.12	-	-1.73
Channel Z	200	10.16	2.60	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15983	17119
Channel Y	15927	16553
Channel Z	16264	16639

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	1.33	0.39	2.35	0.42
Channel Y	-0.53	-1.56	0.59	0.41
Channel Z	-1.44	-2.48	-0.16	0.45

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

Appendix D. Photographs of EUT and Setup