

FCC CERTIFICATION TEST REPORT

FOR

Applicant	:	Zhangzhou Echo Technology.,Ltd
Address	:	No.437 Shengli RD(W), Jinfeng Industrial Area Zhangzhou Fujian, China
Equipment under Test	:	3D PRINTER
Model No.	:	M200Pro, M300, M200, M200V2, M100, S100, M200V3, M150, M160, M180, M450, M310, M320, M210, M190, M250, S100V2, S200, S300, S400, M170
Trade Mark	:	 MALYAN ®
FCC ID	:	2ALJUMALYAN
Manufacturer	:	Zhangzhou Echo Technology.,Ltd
Address	:	No.437 Shengli RD(W), Jinfeng Industrial Area Zhangzhou Fujian, China

Issued By: Dongguan Dongdian Testing Service Co., Ltd.

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REPORT

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TEST REPORT DECLARE

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Equipment under Test	:	3D PRINTER
Model No	:	M200Pro, M300, M200, M200V2, M100, S100, M200V3, M150, M160, M180, M450, M310, M320, M210, M190, M250, S100V2, S200, S300, S400, M170
Trade Mark	:	
Manufacturer	:	Zhangzhou Echo Technology.,Ltd
Address	:	No.437 Shengli RD(W), Jinfeng Industrial Area Zhangzhou Fujian, China

Test Standard Used: FCC Rules and Regulations Part 15 Subpart C

Test procedure used: ANSI C63.10:2013, ANSI C63.4:2014, KDB558074 D01 DTS Meas Guidance V03r02.

We Declare:

The equipment described above is tested by Dongguan Dongdian Testing Service Co., Ltd and in the configuration tested the equipment complied with the standards specified above. The test results are contained in this test report and Dongguan Dongdian Testing Service Co., Ltd is assumed of full responsibility for the accuracy and completeness of these tests.

After test and evaluation, our opinion is that the equipment provided for test compliance with the requirement of the above FCC standards.

Report No:	DDT-R17Q0314-6E1		
Date of Test:	Mar. 15, 2017~Mar. 24, 2017	Date of Report:	Mar. 25, 2017

Prepared By:


Damon Hu /Engineer


Kevin Feng /EMC Manager

Note: This report applies to above tested sample only. This report shall not be reproduced in parts without written approval of Dongguan Dongdian Testing Service Co., Ltd.

1. Summary of test results

The EUT have been tested according to the applicable standards as referenced below.

Description of Test Item	Standard	Results
6dB Bandwidth and 99% Bandwidth	FCC Part 15: 15.247 KDB558074	PASS
Peak Output Power	FCC Part 15: 15.247 KDB558074	PASS
Power Spectral Density	FCC Part 15: 15.247 KDB558074	PASS
Emissions in non-restricted frequency bands	FCC Part 15: 15.247 KDB558074	PASS
Emissions in restricted frequency bands	FCC Part 15: 15.209 FCC Part 15: 15.247 ANSI C63.10: 2013 ANSI C63.4:2014 KDB558074	PASS
Band Edge Compliance	FCC Part 15: 15.209 FCC Part 15: 15.247 ANSI C63.10: 2013 ANSI C63.4:2014 KDB558074	PASS
Power Line Conducted Emission	FCC Part 15: 15.207 ANSI C63.10: 2013 ANSI C63.4:2014	PASS
Antenna requirement	FCC Part 15: 15.203	PASS

2. General test information

2.1. Description of EUT

EUT* Name	: 3D PRINTER
Model Number	: M200Pro, M300, M200, M200V2, M100, S100, M200V3, M150, M160, M180, M450, M310, M320, M210, M190, M250, S100V2, S200, S300, S400, M170
Difference of model number	: This device have 21 models, and the difference of each models are cabinet color, and all the other characteristic like circuit, PCB layout, RF power are exactly same, and M200Pro was used for test.
EUT function description	: Please reference user manual of this device
Power supply	: AC 100V~240V, 50/60Hz
Radio Technology	: IEEE802.11b/g/n
FCC Operation frequency	: IEEE 802.11b: 2412MHz—2462MHz IEEE 802.11g: 2412MHz—2462MHz IEEE 802.11n HT20: 2412MHz—2462MHz
Modulation	: IEEE 802.11b: DSSS(CCK,DQPSK,DBPSK) IEEE 802.11g: OFDM(64QAM, 16QAM, QPSK, BPSK) IEEE 802.11n HT20: OFDM (64QAM, 16QAM, QPSK,BPSK)
Antenna Type	: Integrated PCB antenna, maximum PK gain: 0dBi
Date of Receipt	: Mar. 6, 2017
Sample Type	: Series production

Note1: EUT is the ab.of equipment under test.

Channle information							
CH	Frequency	CH	Frequency	CH	Frequency	CH	Frequency
1	2412	5	2432	9	2452	/	/
2	2417	6	2437	10	2457	/	/
3	2422	7	2442	11	2462	/	/
4	2427	8	2447	/	/	/	/

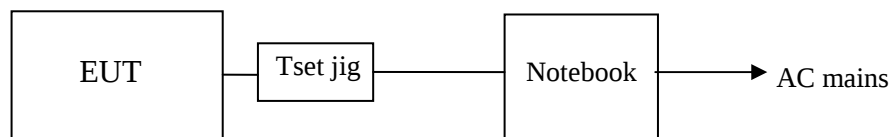
2.2. Accessories of EUT

Description of Accessories	Manufacturer	Model number	Description	Other
AC ADAPTER	FO SHAN SHUNDE GUANYUDA POWER SUPPLY CO., LTD	GM95-120700-D	Output DC 12V/7A	AC cable: 1.20m, DC cable: 0.80m without core

2.3. Assistant equipment used for test

Description of Assistant equipment	Manufacturer	Model number or Type	EMC Compliance	SN
Notebook	DELL	Latitude D610	FCC DOC	00045-534-136-300
Mouse	HP	M-SBF96	FCC DOC	417441-001

2.4. Block diagram of EUT configuration for test



EUT was connected to control to a special test jig provided by manufacturer which has a standard USB connector to connect to Notebook, and the Notebook will run a special test software “Mputty” provided by manufacturer to control EUT work in Continuous TX mode (>98% duty cycle), and select test channel, wireless mode and data rate.

Tested mode, channel, and data rate information			
Mode	data rate (Mbps) (see Note)	Channel	Frequency (MHz)
IEEE 802.11b	11	LCH :CH1	2412
	11	MCH: CH6	2437
	11	HCH: CH11	2462
IEEE 802.11g	6	LCH :CH1	2412
	6	MCH: CH6	2437
	6	HCH: CH11	2462
IEEE 802.11n HT20	13	LCH :CH1	2412
	13	MCH: CH6	2437
	13	HCH: CH11	2462
Note: According exploratory test, EUT will have maximum output power in those data rate, so those data rate were used for all test.			

2.5. Deviations of test standard

No Deviation

2.6. Test environment conditions

During the measurement the environmental conditions were within the listed ranges:

Temperature range:	21-25℃
Humidity range:	40-75%
Pressure range:	86-106kPa

2.7. Test laboratory

Dongguan Dongdian Testing Service Co., Ltd

Add: No. 17, Zongbu Road 2, Songshan Lake Sci&Tech, Industry Park, Dongguan City, Guangdong Province, China, 523808 Tel: +86-0769-22891499 <http://www.dgddt.com>

FCC Registration Number: 270092 Industry Canada site registration number: 10288A-1

2.8. Measurement uncertainty

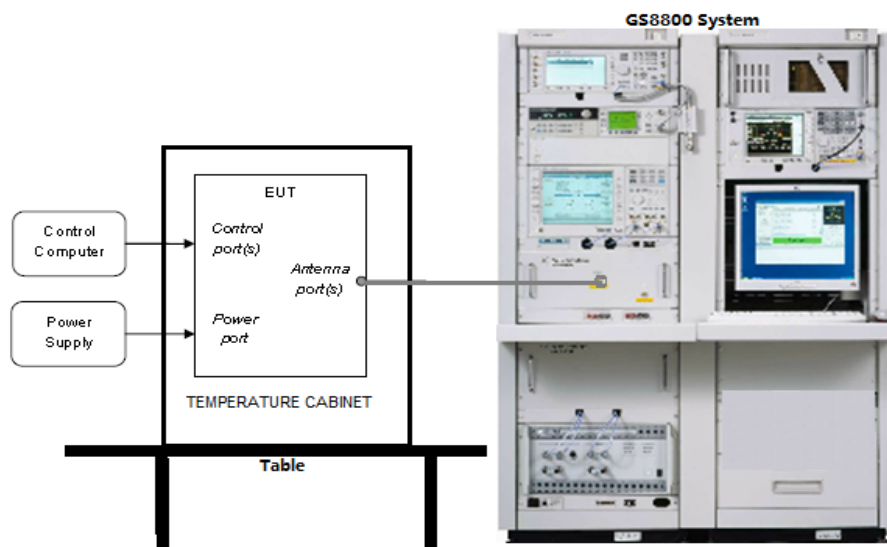
Test Item	Uncertainty
Bandwidth	1.1%
Peak Output Power(Conducted)(Spectrum analyzer)	0.86dB(10 MHz $\leq$ f < 3.6GHz);
	1.38dB(3.6GHz $\leq$ f < 8GHz)
Peak Output Power(Conducted)(Power Sensor)	0.74dB
Power Spectral Density	0.74dB(10 MHz $\leq$ f < 3.6GHz);
	1.38dB(3.6GHz $\leq$ f < 8GHz)
Frequencies Stability	6.7 x 10 ⁻⁸ (Antenna couple method)
	5.5 x 10 ⁻⁸ (Conducted method)
Conducted spurious emissions	0.86dB(10 MHz $\leq$ f < 3.6GHz);
	1.40dB(3.6GHz $\leq$ f < 8GHz)
	1.66dB(8GHz $\leq$ f < 22GHz)
Uncertainty for radio frequency (RBW<20KHz)	3×10 ⁻⁸
Temperature	0.4℃
Humidity	2%
Uncertainty for Radiation Emission test (30MHz-1GHz)	4.70 dB (Antenna Polarize: V)
	4.84 dB (Antenna Polarize: H)
Uncertainty for Radiation Emission test (1GHz-26GHz)	4.10dB(1-6GHz)
	4.40dB (6GHz-18Gz)
	3.54dB (18GHz-26Gz)
Uncertainty for Power line conduction emission test	3.32dB (150KHz-30MHz)
Note: This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.	

3. Equipment used during test

Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
RF Connected Test					
Spectrum analyzer	R&S	FSU26	1166.1660.26	Oct. 16, 2016	1 Year
Vector Signal Generator	Agilent	E8267D	MY52098743	Oct. 20, 2016	1 Year
Vector Signal Generator	Agilent	N5182A	MY48180737	Jul. 05, 2016	1 Year
Power Sensor	Agilent	U2021XA	MY55150010	Apr. 18, 2016	1 Year
Power Sensor	Agilent	U2021XA	MY55150011	Apr. 19, 2016	1 Year
DC Power Source	MATRIS	MPS-3005L-3	D813058W	Oct. 24, 2016	1 Year
Attenuator	Mini-Circuits	BW-S10W2	101109	Aug. 18, 2016	1 Year
RF Cable	Micable	C10-01-01-1	100309	Aug. 18, 2016	1 Year
Test Software	JS Tonscend	JS1120-2	Ver.2.5	N/A	N/A
USB Data acquisition	Agilent	U2531A	TW55043503	N/A	N/A
Auto control Unit	JS Tonscend	JS0806-2	158060010	N/A	N/A
Radiated Emission Test					
EMI Test Receiver	R&S	ESU8	100316	Oct. 16, 2016	1 Year
Spectrum analyzer	R&S	FSU26	1166.1660.26	Oct. 16, 2016	1 Year
Trilog Broadband Antenna	Schwarzbeck	VULB9163	9163-462	Oct. 27, 2016	1 Year
Active Loop antenna	Schwarzbeck	FMZB-1519	1519-038	Oct. 16, 2016	1 Year
Double Ridged Horn Antenna	R&S	HF907	100276	Oct. 12, 2016	1 Year
Pre-amplifier	A.H.	PAM-0118	360	Oct. 16, 2016	1 Year
RF Cable	HUBSER	CP-X2	W11.03	Oct. 16, 2016	1 Year
RF Cable	HUBSER	CP-X1	W12.02	Oct. 16, 2016	1 Year
MI Cable	HUBSER	C10-01-01-1M	1091629	Oct. 16, 2016	1 Year
Test software	Audix	E3	V 6.11111b	/	/
Power Line Conducted Emissions Test					
Test Receiver	R&S	ESU8	100316	Oct. 16, 2016	1 Year
LISN 1	R&S	ENV216	101109	Oct. 16, 2016	1 Year
LISN 2	R&S	ESH2-Z5	100309	Oct. 16, 2016	1 Year
Pulse Limiter	R&S	ESH3-Z2	101242	Oct. 16, 2016	1 Year
CE Cable 1	HUBSER	ESU8/RF2	W10.01	Oct. 16, 2016	1 Year
Test software	Audix	E3	V 6.11111b	/	/

4. 6dB Bandwidth and 99% Bandwidth

4.1. Block diagram of test setup



4.2. Limits

For direct sequence systems, the minimum 6dB bandwidth shall be at least 500 KHz

4.3. Test Procedure

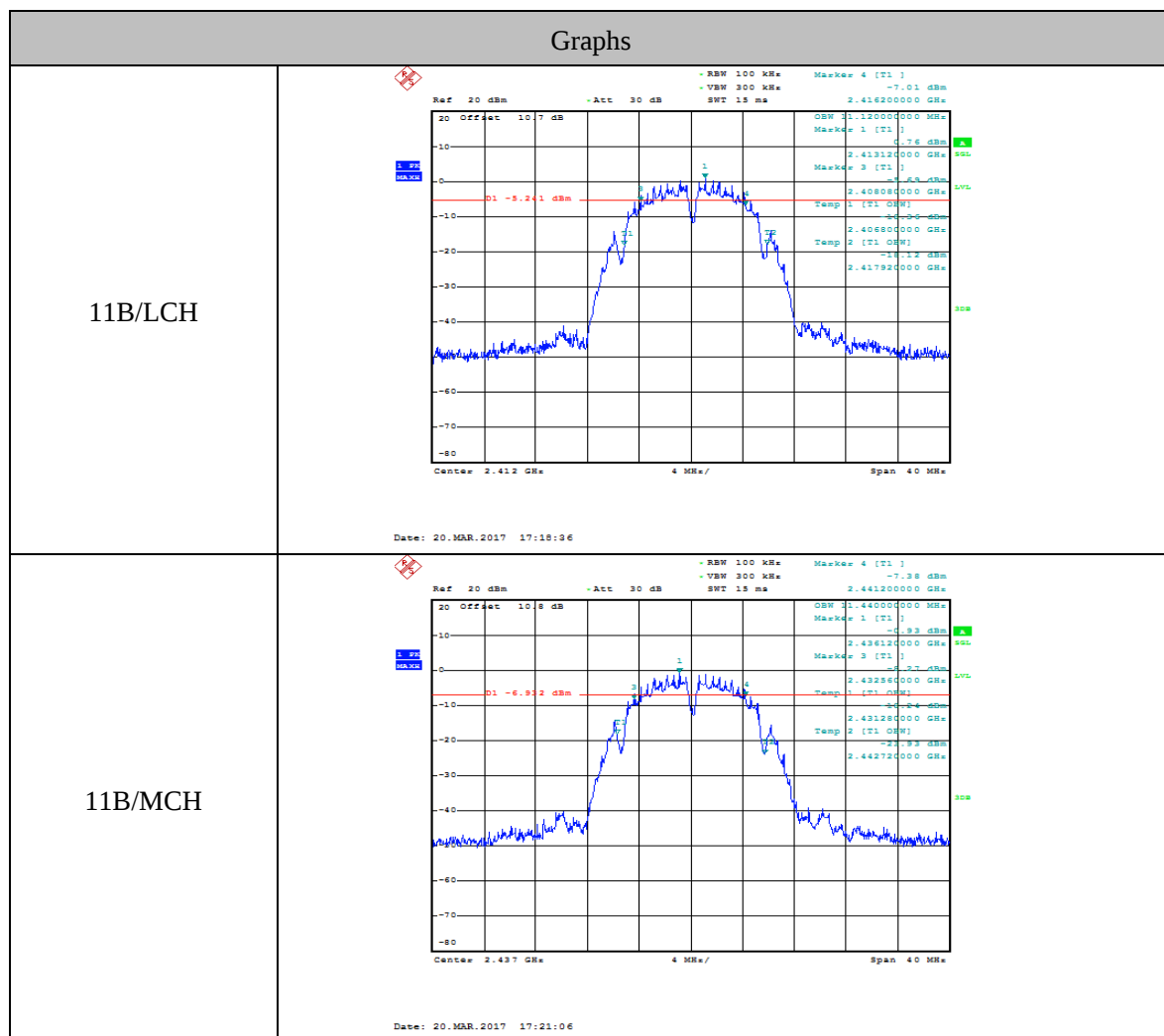
- (1) Connect EUT's antenna output to spectrum analyzer by RF cable.
- (2) Set the spectrum analyzer as follows:

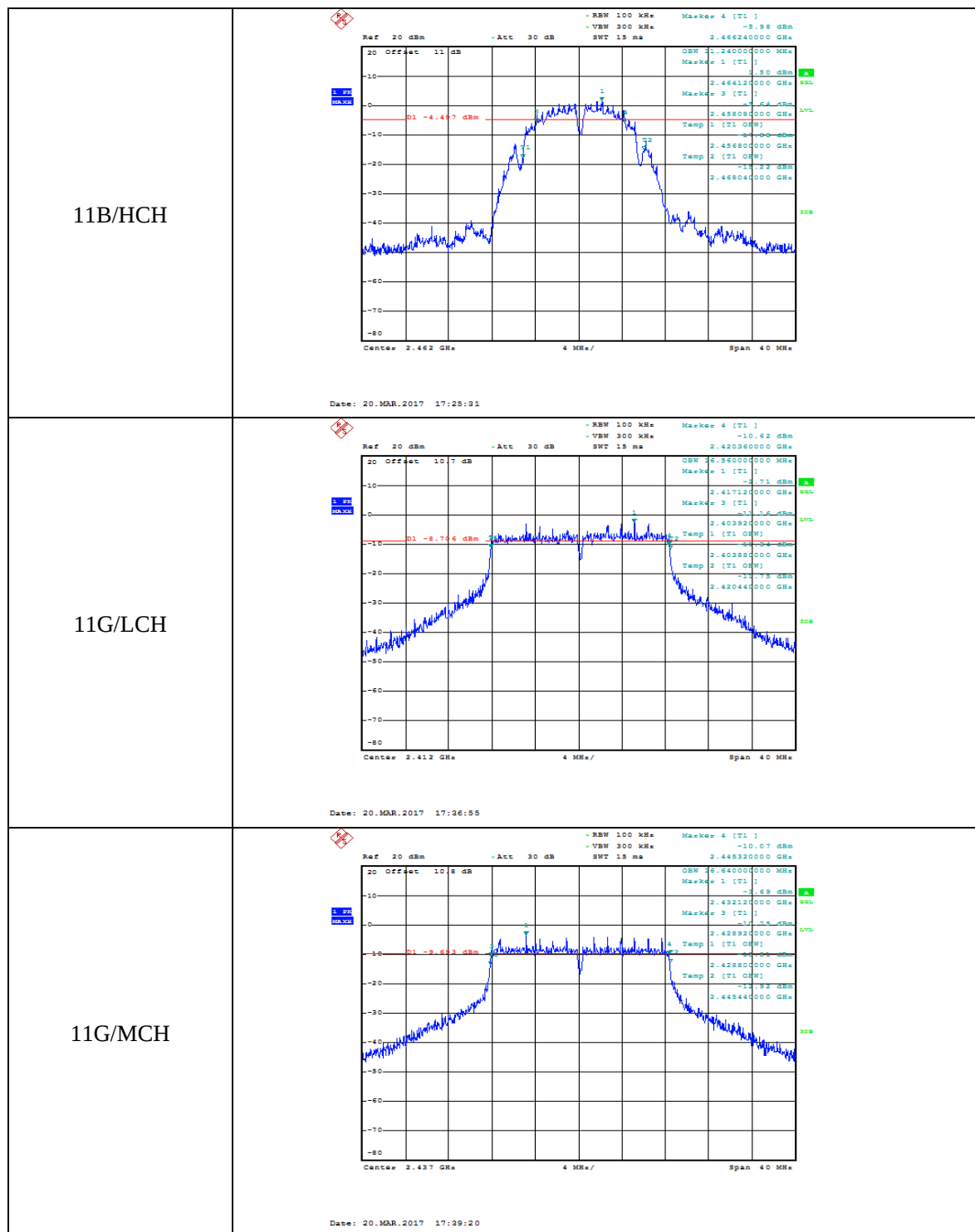
RBW:	100KHz
VBW:	300KHz
Detector Mode:	Peak
Sweep time:	auto
Trace mode	Max hold
- (3) Allow the trace to stabilize, measure the maximum width of the emission that is constrained by the frequencies associated with the two outermost amplitude points (upper and lower frequencies) that are attenuated by 6 dB relative to the maximum level measured in the fundamental emission.

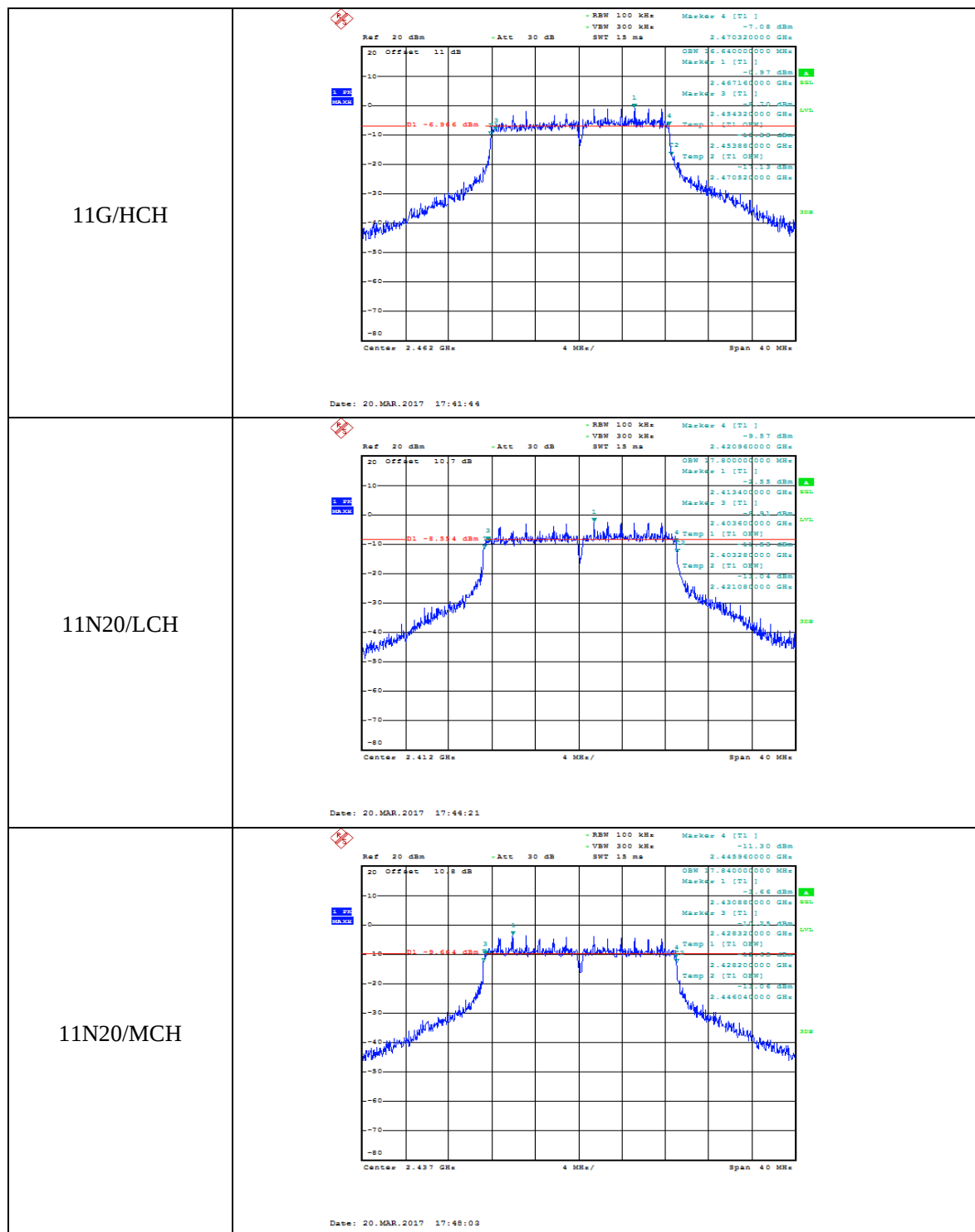
4.4. Test Result

EUT Set Mode	CH or Frequency	6 dB bandwidth	99% dB bandwidth
		Result (MHz)	Result (MHz)
11b	CH1	8.120	11.120
	CH6	8.640	11.440
	CH11	8.160	11.240
11g	CH1	16.440	16.560
	CH6	16.400	16.640
	CH11	16.000	16.640
11n HT 20	CH1	17.360	17.800
	CH6	17.640	17.840
	CH11	17.280	17.840
Limit: >500KHz		Conclusion: PASS	
Test Date : Mar. 20, 2016		Test Engineer : Toby	

4.5. Original test data







Ref 20 dBm -Att 30 dB SWT 15 ns 2.470960000 GHz

20 Offset 11 dB

OSW 7.540000000 MHz
 MaxKw 1 [T1]
 2.468400000 GHz
 MaxKw 3 [T1]
 2.453600000 GHz

1 2 3 4

1 -7.046 dBm 2 -7.14 dBm 3 -7.14 dBm 4 -7.14 dBm

Temp 2.453280000 GHz
 Temp 2 [T1 OSW]
 2.471120000 GHz

Center 2.462 GHz 4 MHz/ Span 40 MHz

Date: 20.MAR.2017 17:50:13

5. Conducted Peak Output Power

5.1. Block diagram of test setup

Same as section 4.1

5.2. Limits

For systems using digital modulation in the 902-928 MHz, 2400-2483.5 MHz, and 5725-5850 MHz bands: 1 Watt. If transmitting antennas of directional gain greater than 6 dBi are used, the conducted output power from the intentional radiator shall be reduced below the stated values as appropriate, by the amount in dB that the directional gain of the antenna exceeds 6 dBi.

5.3. Test Procedure

- (1) Connect each EUT's antenna output to power sensor by RF cable and attenuator
- (2) Measure the PK output power of each antenna port by power sensor.

5.4. Test Result

EUT Set Mode	CH	Result(dBm)
		Peak
11b	CH1	13.56
	CH6	13.05
	CH11	12.85
11g	CH1	13.26
	CH6	13.09
	CH11	13.94
11n HT20	CH1	12.76
	CH6	13.21
	CH11	12.46
Limit: 30dBm (PK power)		Conclusion: PASS
Test Date : Mar. 20, 2016		Test Engineer : Toby

6. Power Spectral Density

6.1. Block diagram of test setup

Same as section 4.1

6.2. Limits

For digitally modulated systems, the power spectral density conducted from the intentional radiator to the antenna shall not be greater than 8dBm in any 3 kHz band during any time interval of continuous transmission.

6.3. Test Procedure

(1) Connect EUT's antenna output to spectrum analyzer by RF cable.

(2) Set the spectrum analyzer as follows:

Center frequency	DTS Channel center frequency
RBW:	$3 \text{ kHz} \leq \text{RBW} \leq 100 \text{ kHz}$
VBW:	$\geq 3\text{RBW}$
Span	1.5times the DTS bandwidth
Detector Mode:	Peak
Sweep time:	auto
Trace mode	Max hold

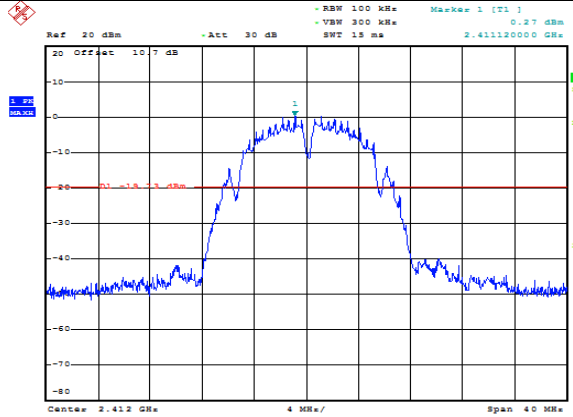
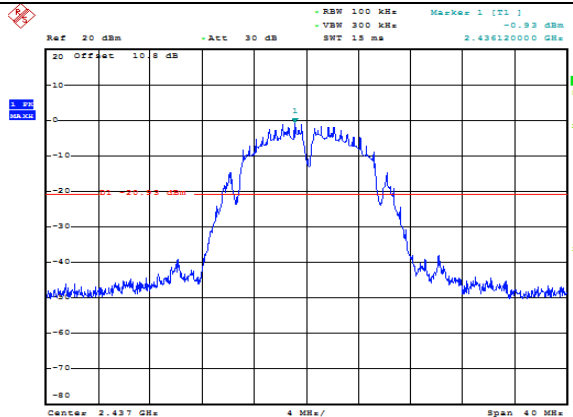
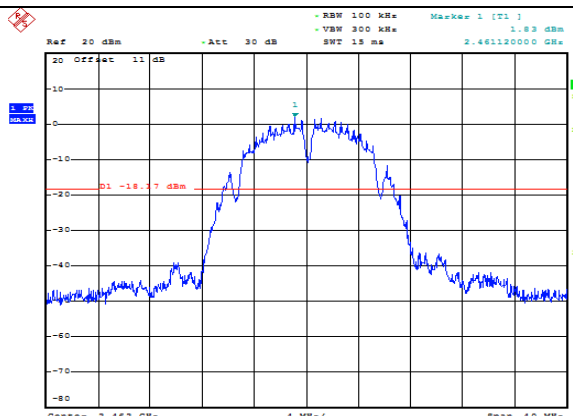
(3) Allow the trace to stabilize, use the peak marker function to determine the maximum amplitude level within the RBW.

(4) If measured value exceeds limit, reduce RBW (no less than 3 kHz) and repeat.

6.4. Test Result

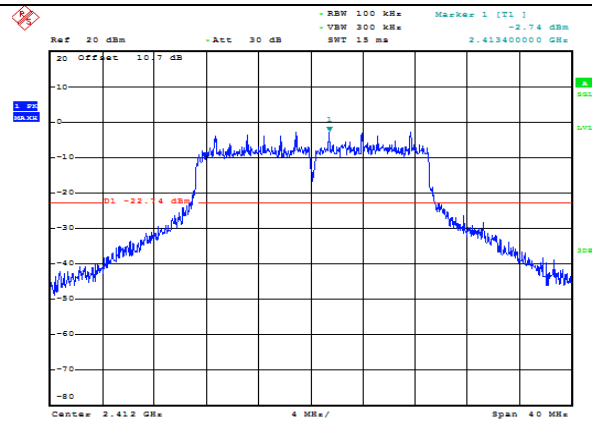
EUT Set Mode	CH or Frequency	Result	EUT Set Mode	CH or Frequency	Result
11b	CH1	0.27	11n HT 20	CH1	-2.74
	CH6	-0.93		CH6	-3.77
	CH11	1.83		CH11	-1.23
11g	CH1	-2.72	/	/	/
	CH6	-4.29		/	/
	CH11	-1.29		/	/
Limit: <8dBm/3KHz				Conclusion: PASS	
Test Date : Mar. 20, 2016				Test Engineer : Toby	

6.5. Original test data

11B/LCH	 Ref 20 dBm Att 30 dB RBW 100 kHz VSW 300 kHz SWT 15 ms Marker 1 [T1] 0.27 dBm 2.41120000 GHz Center 2.412 GHz 4 MHz/ Span 40 MHz Date: 20.MAR.2017 17:19:49
11B/MCH	 Ref 20 dBm Att 30 dB RBW 100 kHz VSW 300 kHz SWT 15 ms Marker 1 [T1] -0.93 dBm 2.436120000 GHz Center 2.437 GHz 4 MHz/ Span 40 MHz Date: 20.MAR.2017 17:22:04
11B/HCH	 Ref 20 dBm Att 30 dB RBW 100 kHz VSW 300 kHz SWT 15 ms Marker 1 [T1] 1.83 dBm 2.461120000 GHz Center 2.462 GHz 4 MHz/ Span 40 MHz Date: 20.MAR.2017 17:26:44

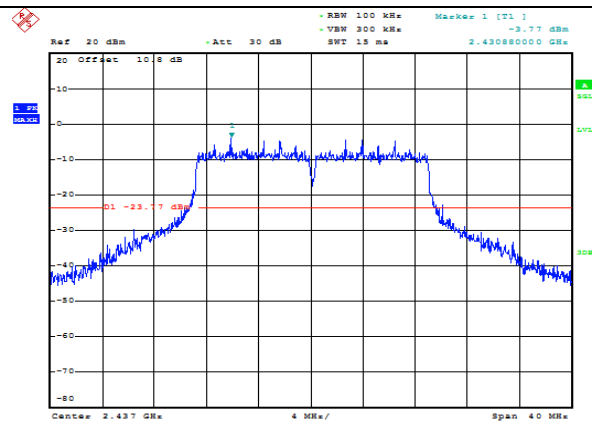
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11N20/LCH



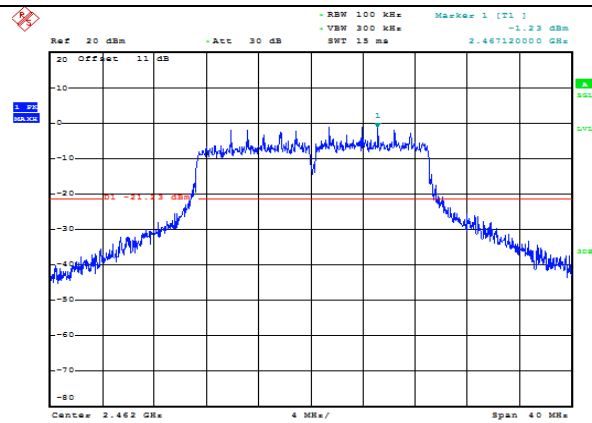
Date: 20.MAR.2017 17:45:35

11N20/MCH



Date: 20.MAR.2017 17:49:01

11N20/HCH



Date: 20.MAR.2017 17:51:26

7. Emissions in non-restricted frequency bands

7.1. Block diagram of test setup

Same as section 4.1

7.2. Limits

In any 100kHz bandwidth outside the frequency bands in which the spread spectrum intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20dB below that in the 100kHz bandwidth within the band that contains the highest level of the desired power.

7.3. Test Procedure

(1) Connect EUT's antenna output to spectrum analyzer by RF cable.

(2) Establish a reference level by using the following procedure:

Center frequency	DTS Channel center frequency
RBW:	100KHz
VBW:	300KHz
Span	1.5times the DTS bandwidth
Detector Mode:	Peak
Sweep time:	auto
Trace mode	Max hold

(3) Allow the trace to stabilize, use the peak marker function to determine the maximum peak power level to establish the reference level.

(4) Set the spectrum analyzer as follows:

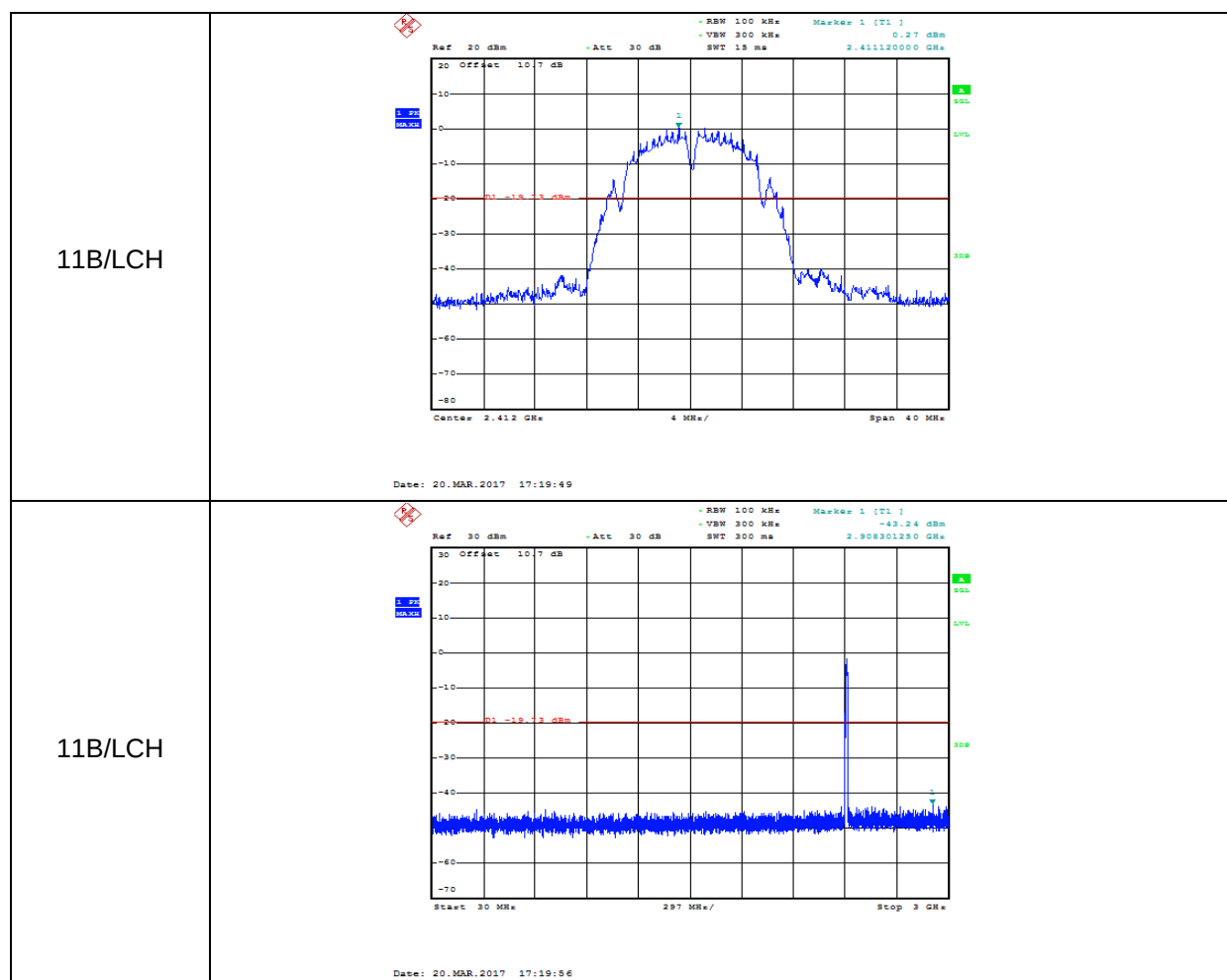
RBW:	100KHz
VBW:	300KHz
Span	Encompass frequency range to be measured
Number of measurement points	$\geq \text{span/RBW}$
Detector Mode:	Peak
Sweep time:	auto
Trace mode	Max hold

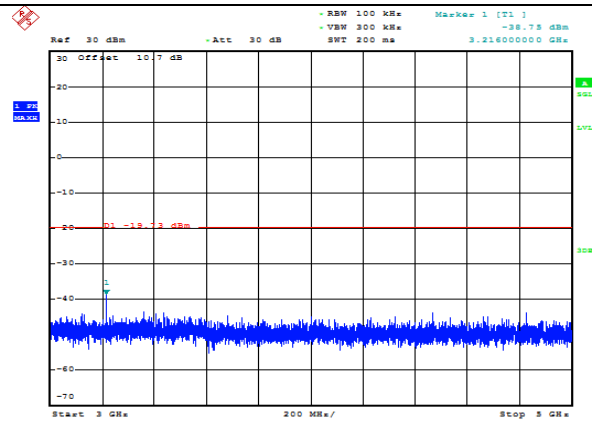
(5) Allow the trace to stabilize, use the peak marker function to determine the maximum amplitude of all unwanted emissions outside of the authorized frequency band

7.4. Test Result

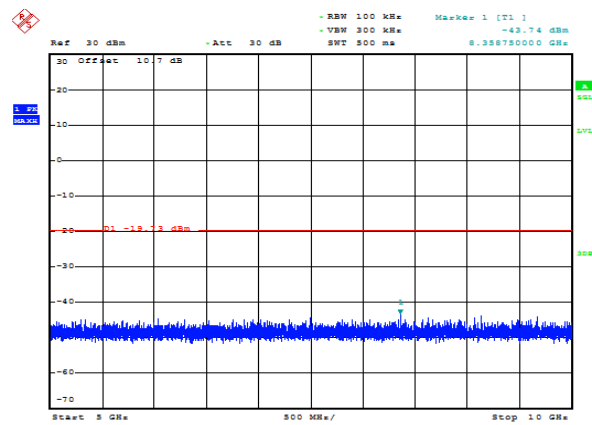
EUT Set Mode	CH or Frequency	Measured Range	Result (dBm)	EUT Set Mode	CH or Frequency	Measured Range	Result (dBm)
11b	CH1	30MHz-25GHz	PASS	11n HT 20	CH1	30MHz-25GHz	PASS
		2.3GHz-2.43GHz	PASS			2.3GHz-2.43GHz	PASS
	CH6	30MHz-25GHz	PASS		CH6	30MHz-25GHz	PASS
	CH11	30MHz-25GHz	PASS		CH11	30MHz-25GHz	PASS
		2.45GHz-2.6GHz	PASS			2.45GHz-2.6GHz	PASS
	11g	CH1	30MHz-25GHz		PASS	/	/
2.3GHz-2.43GHz			PASS				
CH6		30MHz-25GHz	PASS	/			
CH11		30MHz-25GHz	PASS	/			
		2.45GHz-2.6GHz	PASS				
Test Date : Mar. 20, 2016				Test Engineer : Toby			

7.5. Original test data

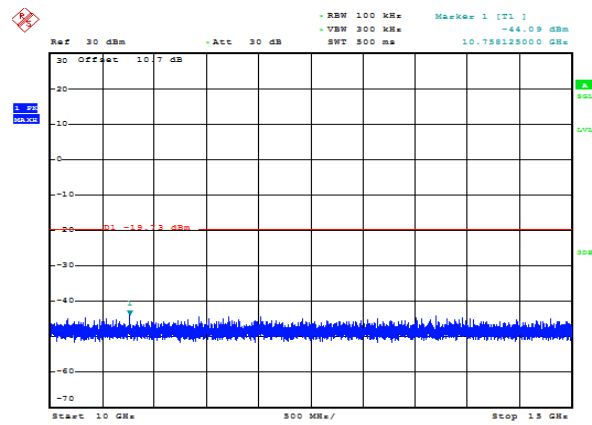




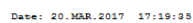
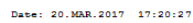
Date: 20.MAR.2017 17:20:03



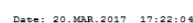
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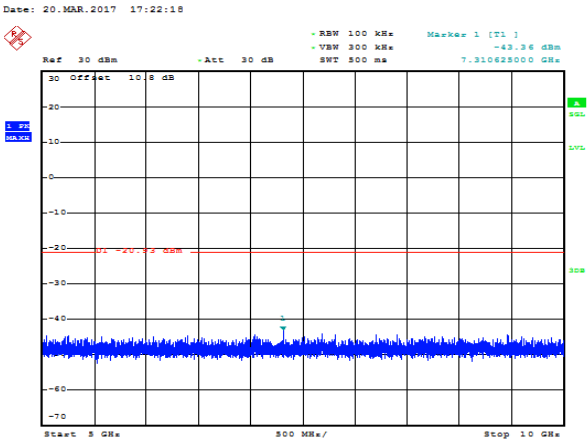
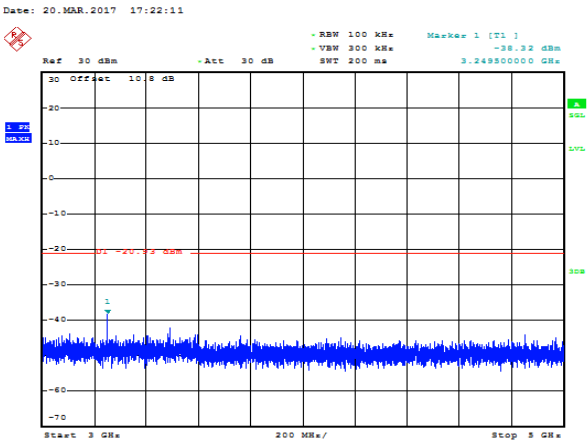
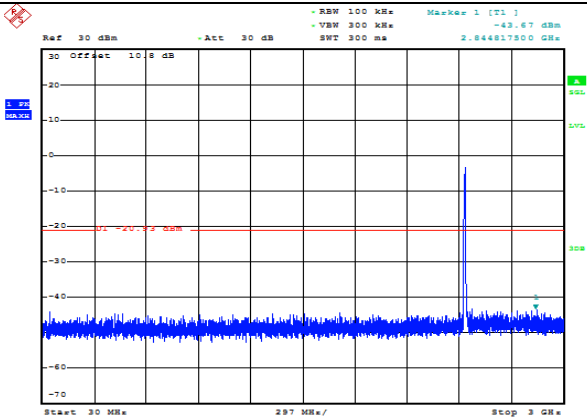
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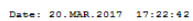
11B/MCH



11B/MCH

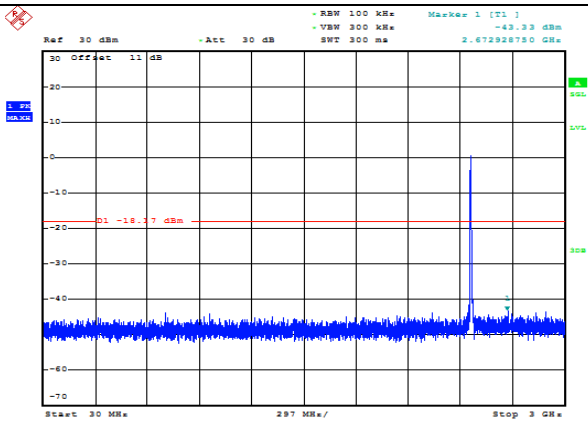


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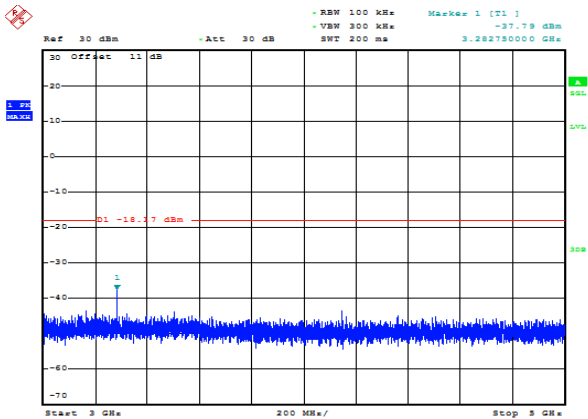


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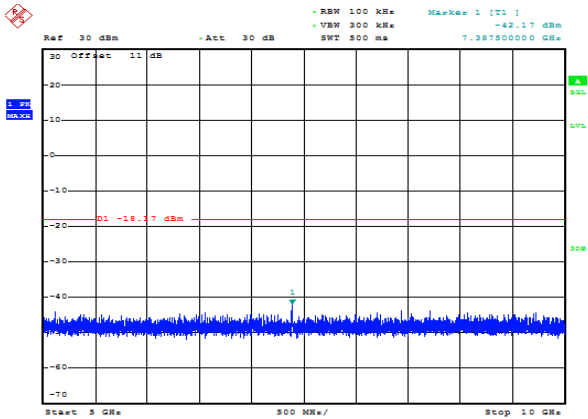
11B/HCH



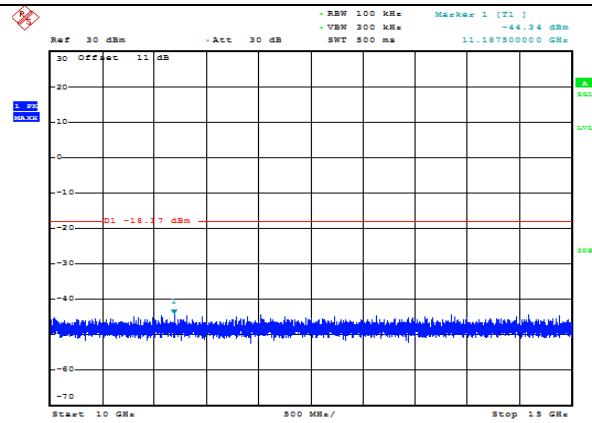
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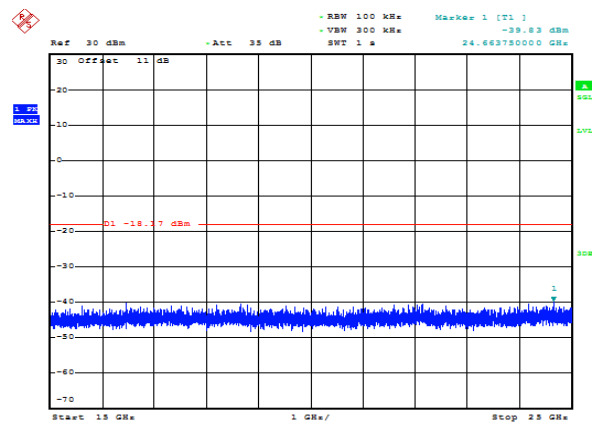
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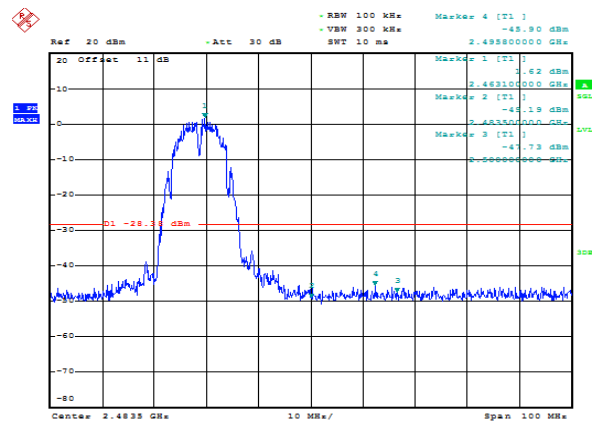
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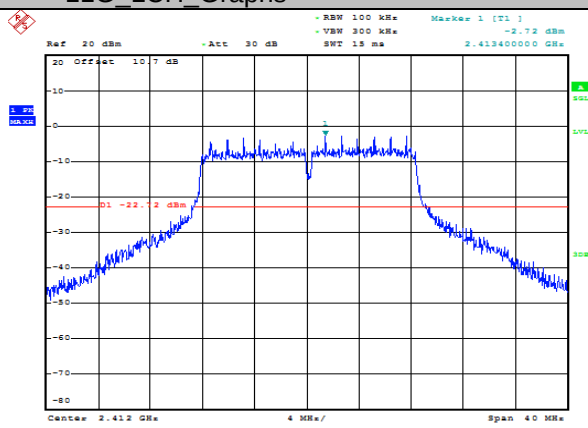
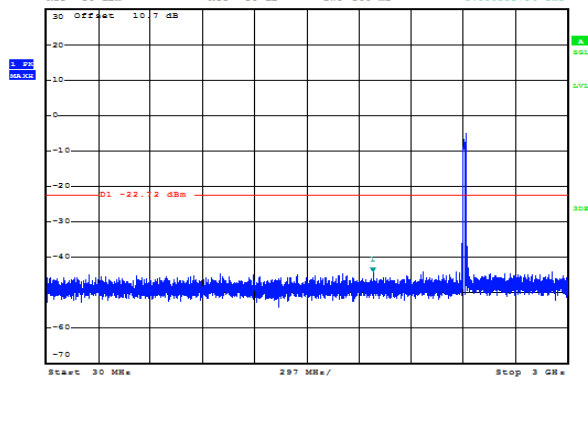
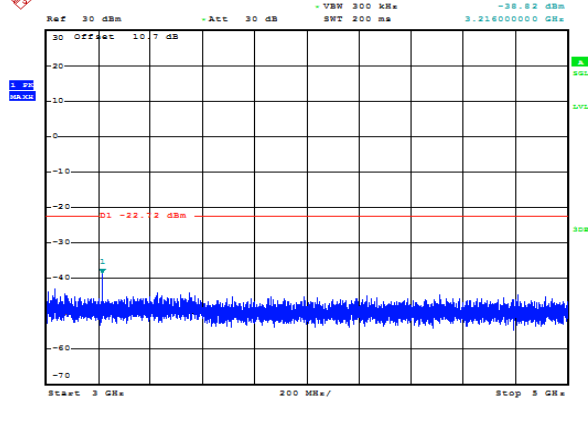
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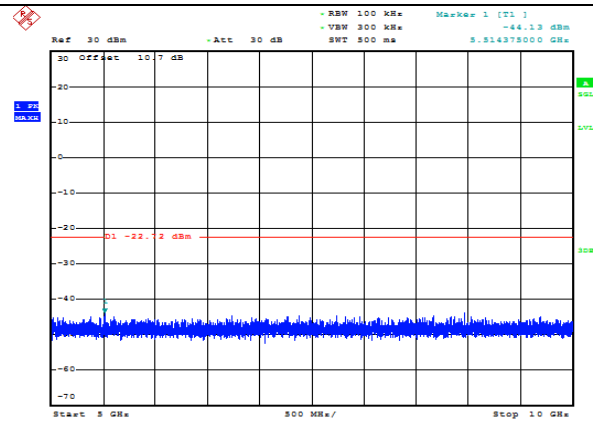


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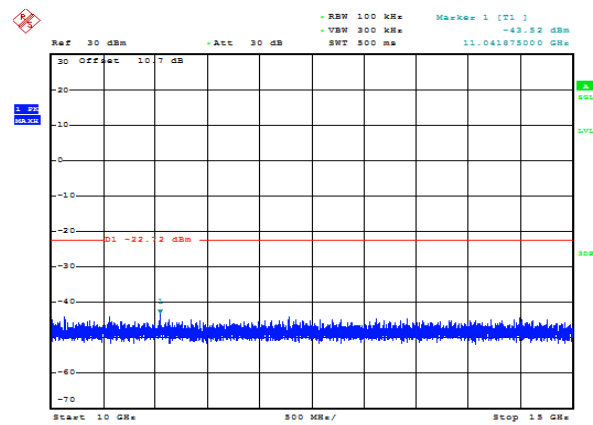


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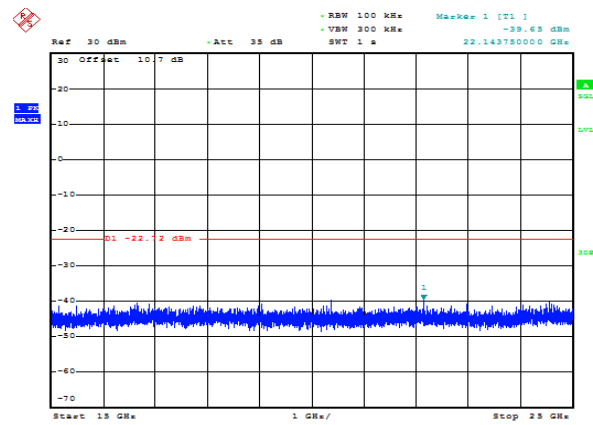
11G/LCH	11G_LCH_Graphs  Ref 20 dBm - Att 30 dB - RBW 100 kHz - Marker 1 [T1] -2.72 dBm - VSW 300 kHz - SWT 15 ms - 2.413400000 GHz 20 Offset 10.7 dB Center 2.412 GHz 4 MHz/ Span 40 MHz Date: 20.MAR.2017 17:38:08
11G/LCH	 Ref 30 dBm - Att 30 dB - RBW 100 kHz - Marker 1 [T1] -38.82 dBm - VSW 300 kHz - SWT 300 ms - 3.216000000 GHz 30 Offset 10.7 dB Start 3 GHz 200 MHz/ Stop 3 GHz Date: 20.MAR.2017 17:38:15  Ref 30 dBm - Att 30 dB - RBW 100 kHz - Marker 1 [T1] -38.82 dBm - VSW 300 kHz - SWT 200 ms - 3.216000000 GHz 30 Offset 10.7 dB Start 3 GHz 200 MHz/ Stop 3 GHz Date: 20.MAR.2017 17:38:21



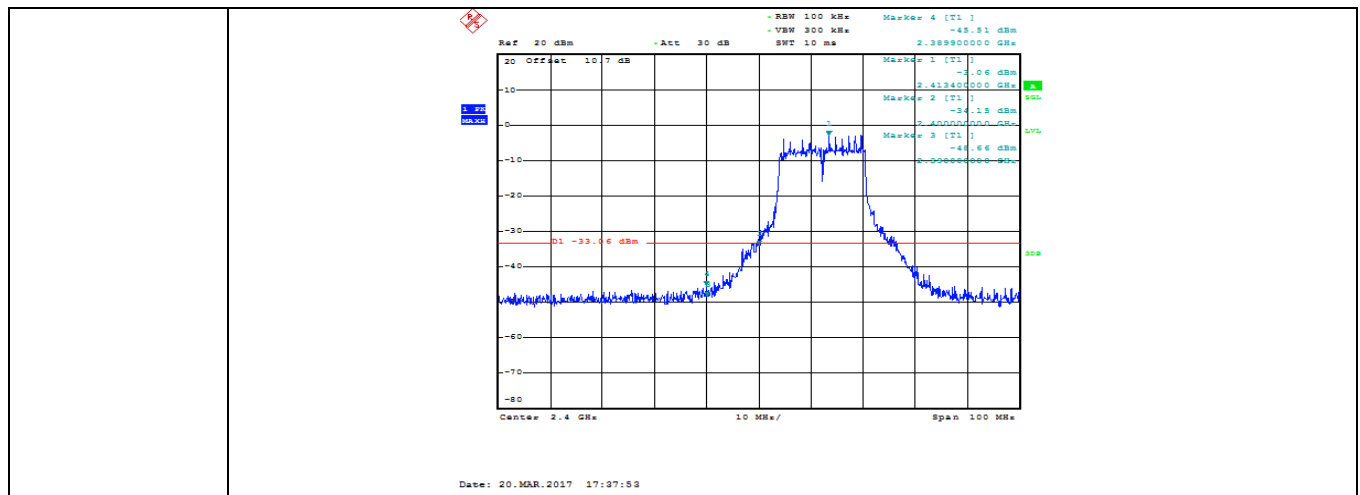
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Date: 20.MAR.2017 17:38:38

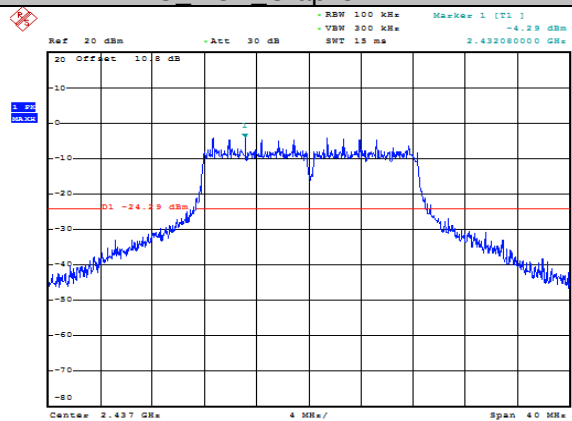


Date: 20.MAR.2017 17:38:46



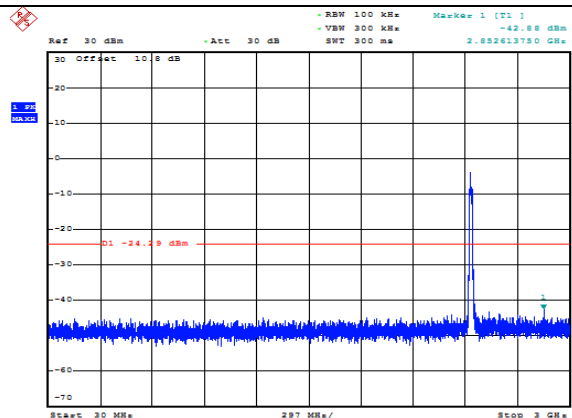
11G MCH Graphs

11G/MCH

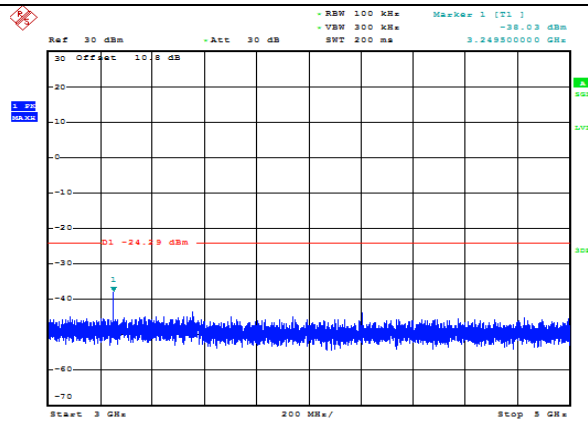


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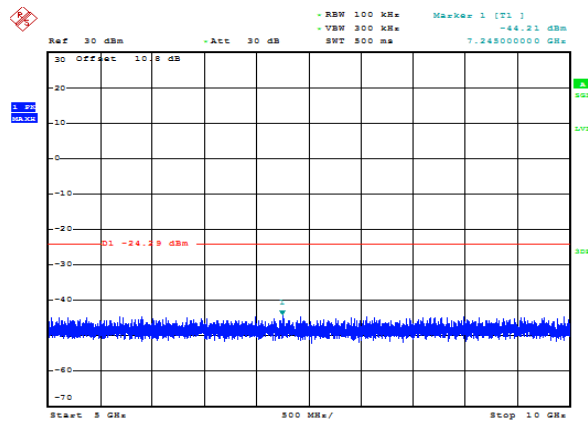
11G/MCH



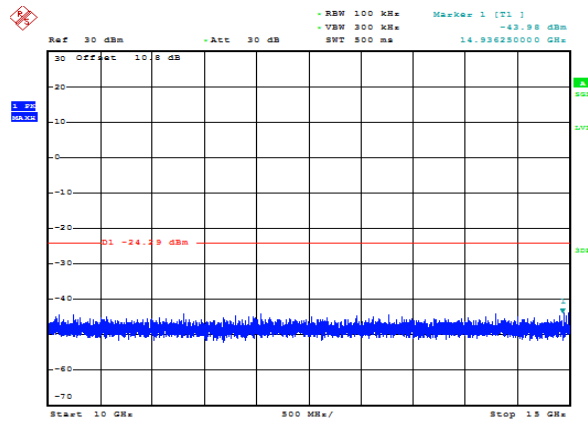
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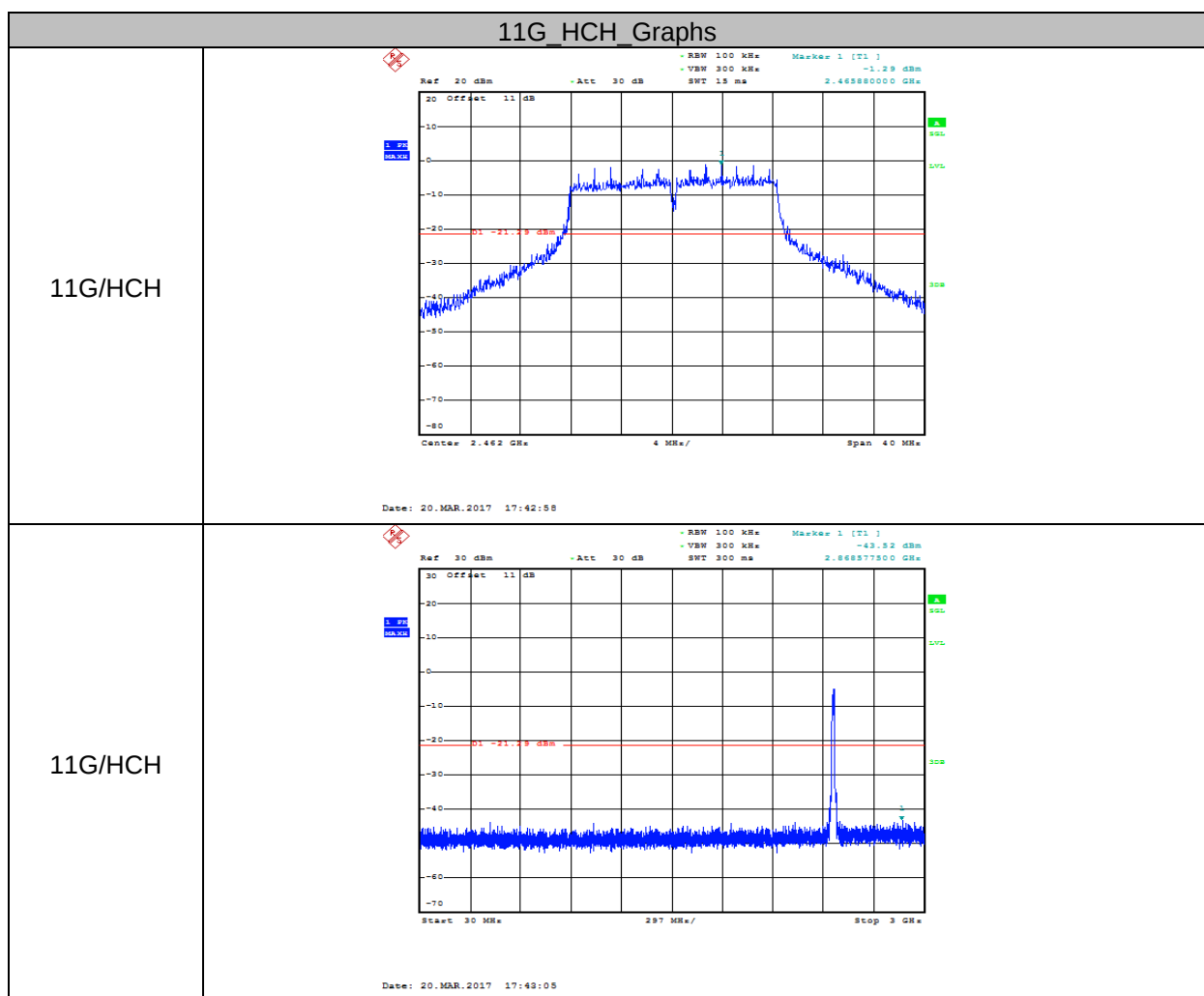
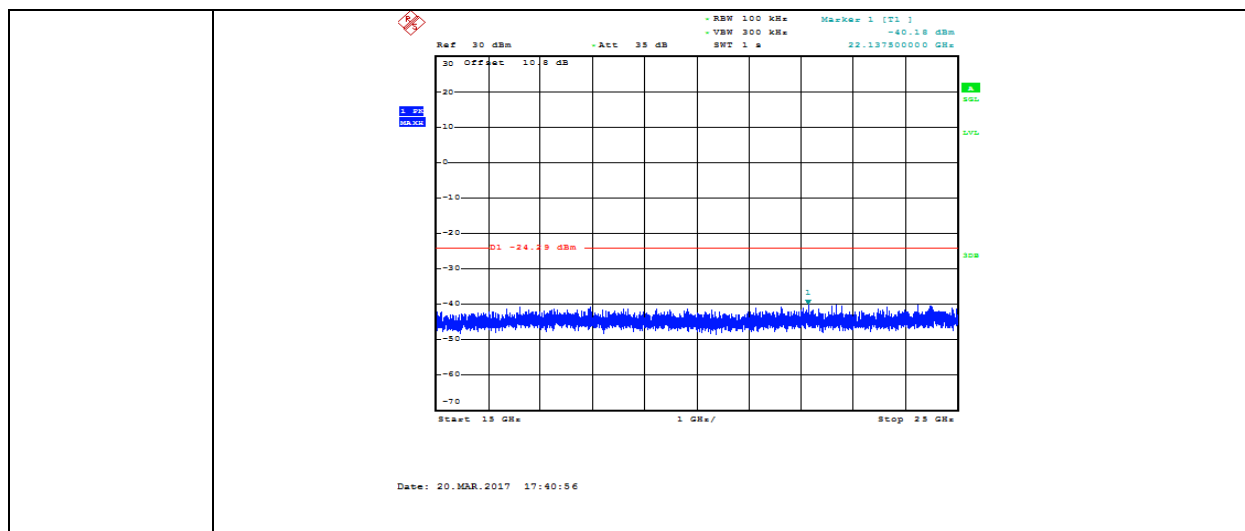
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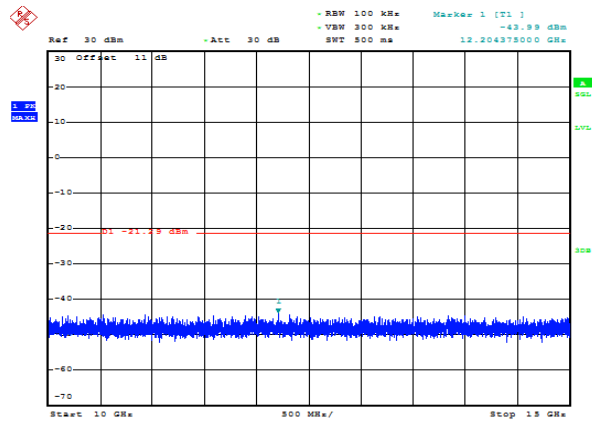


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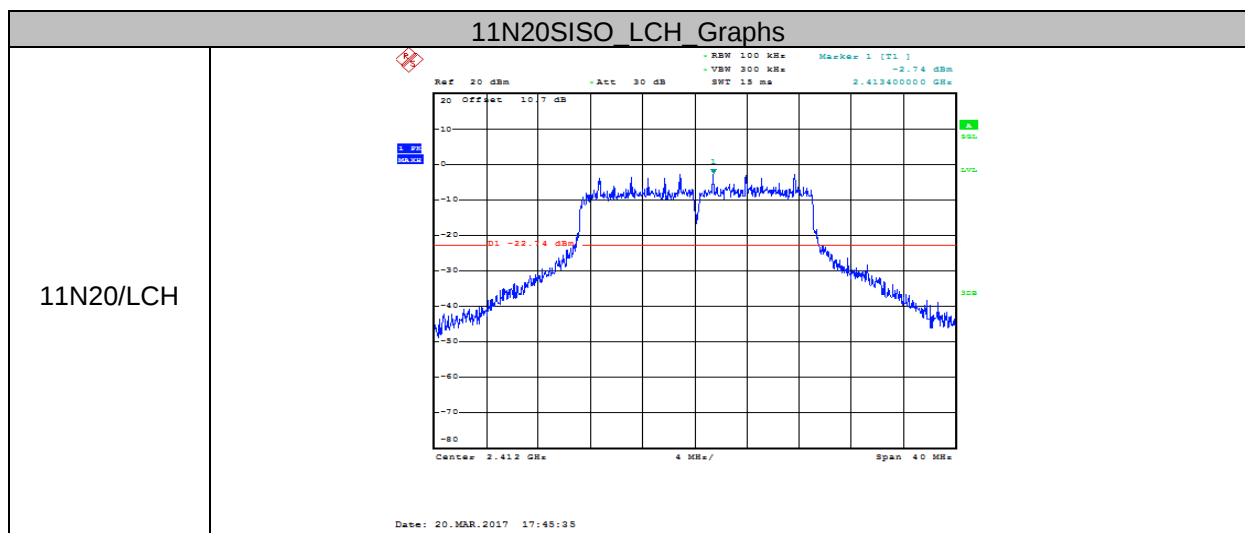
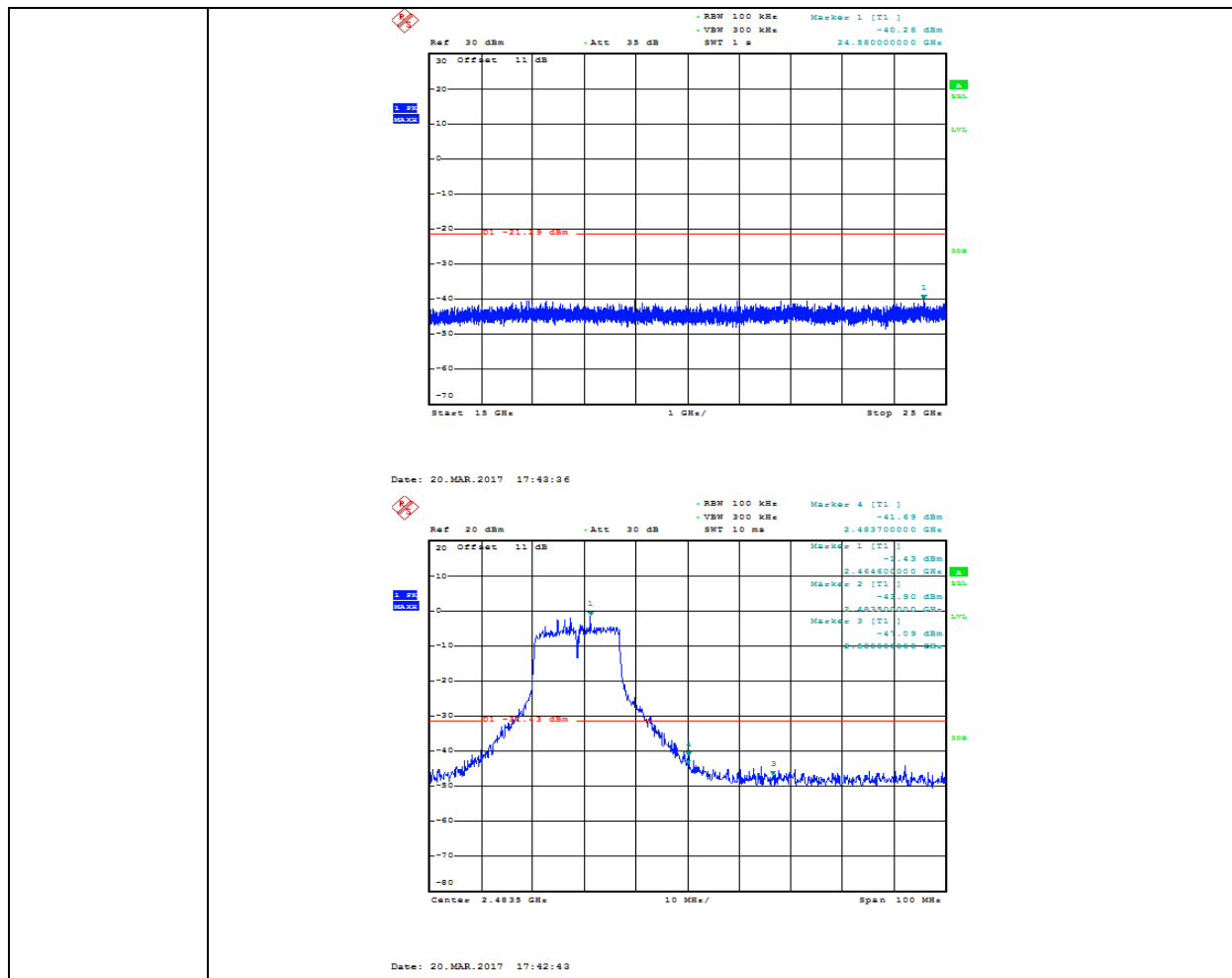


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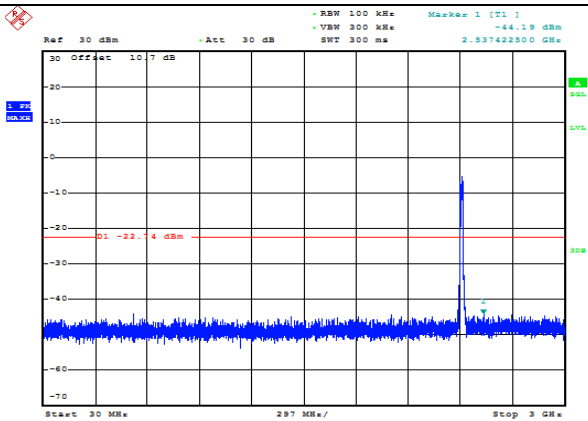




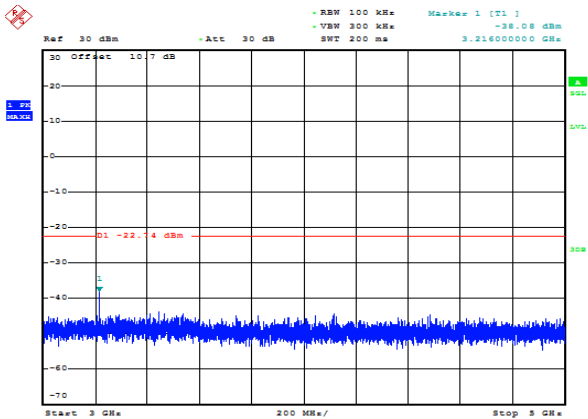
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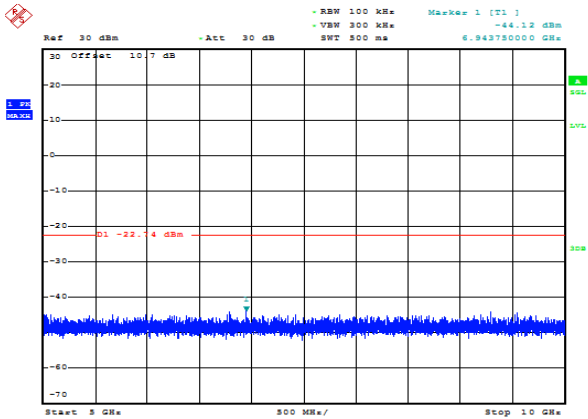
11N20/LCH



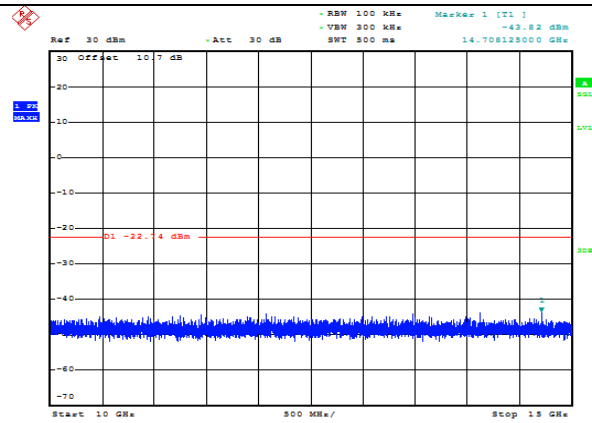
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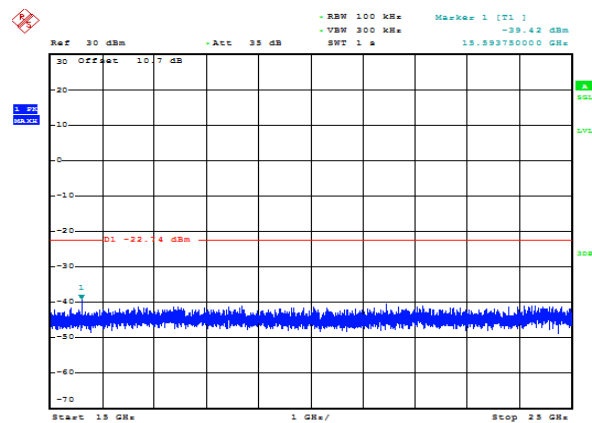
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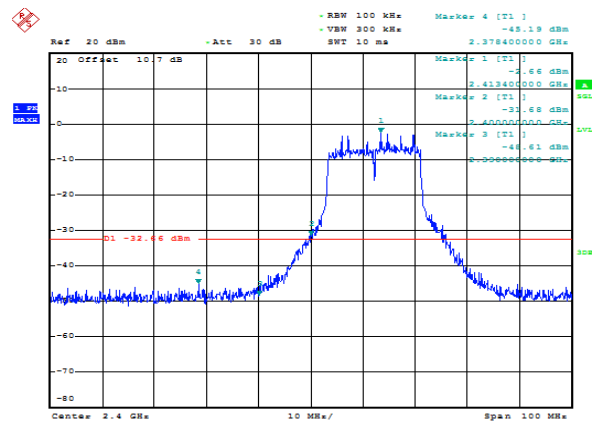
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Date: 20.MAR.2017 17:46:04

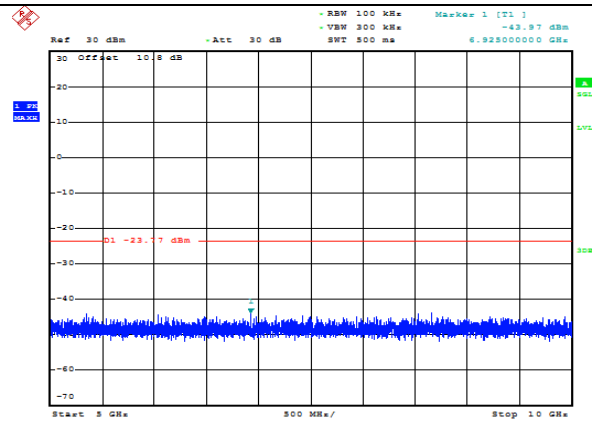


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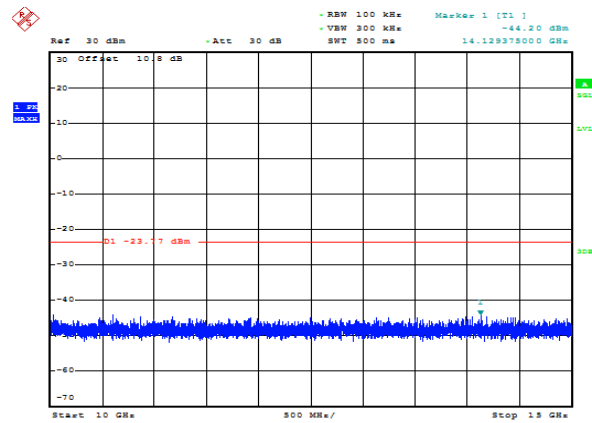


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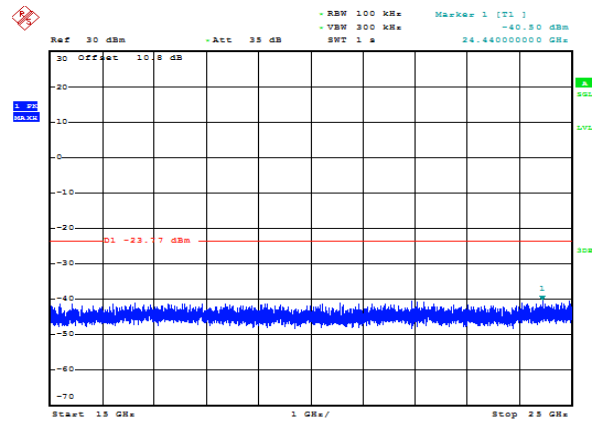
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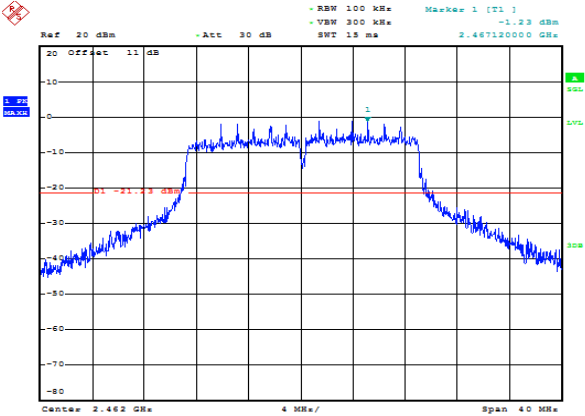
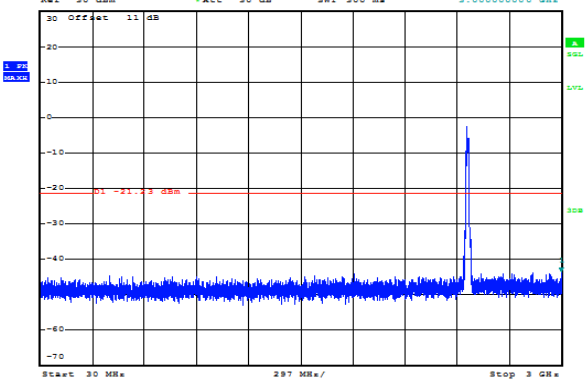
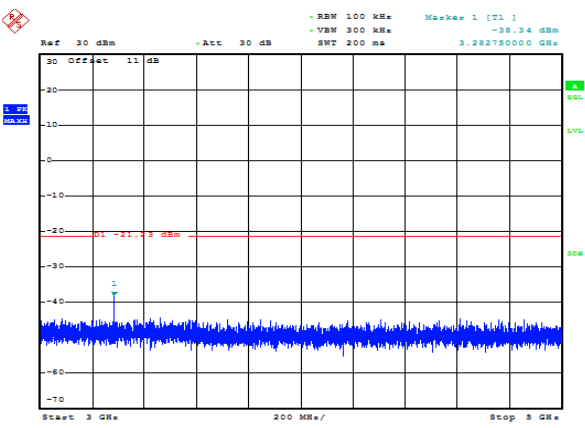
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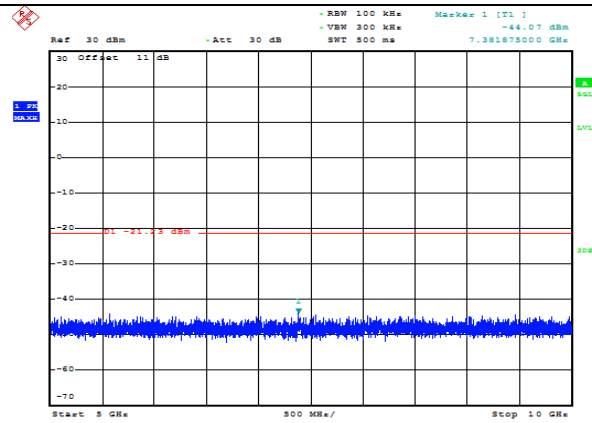


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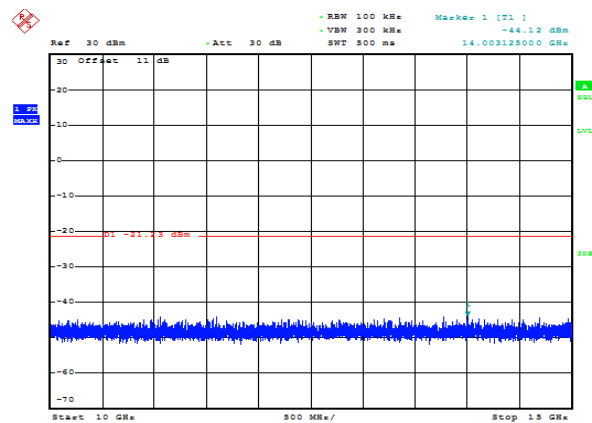


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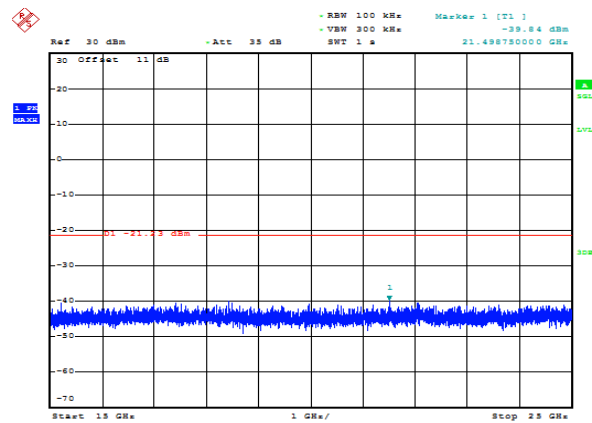
11N20/HCH	11N20SISO_HCH_Graphs  Date: 20.MAR.2017 17:51:26
11N20/HCH	 Date: 20.MAR.2017 17:51:33  Date: 20.MAR.2017 17:51:39



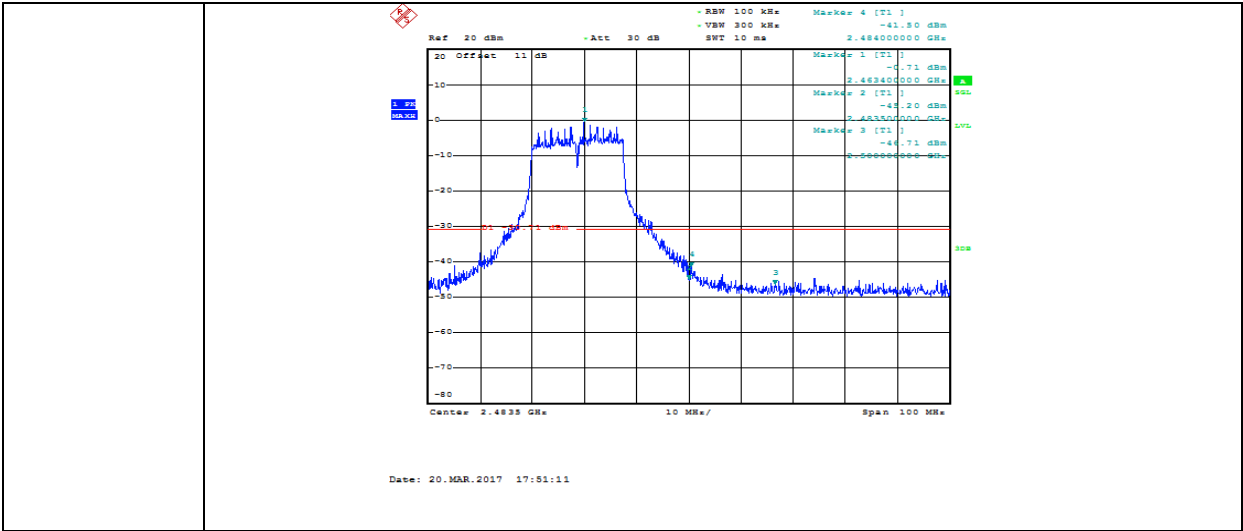
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Date: 20.MAR.2017 17:51:55



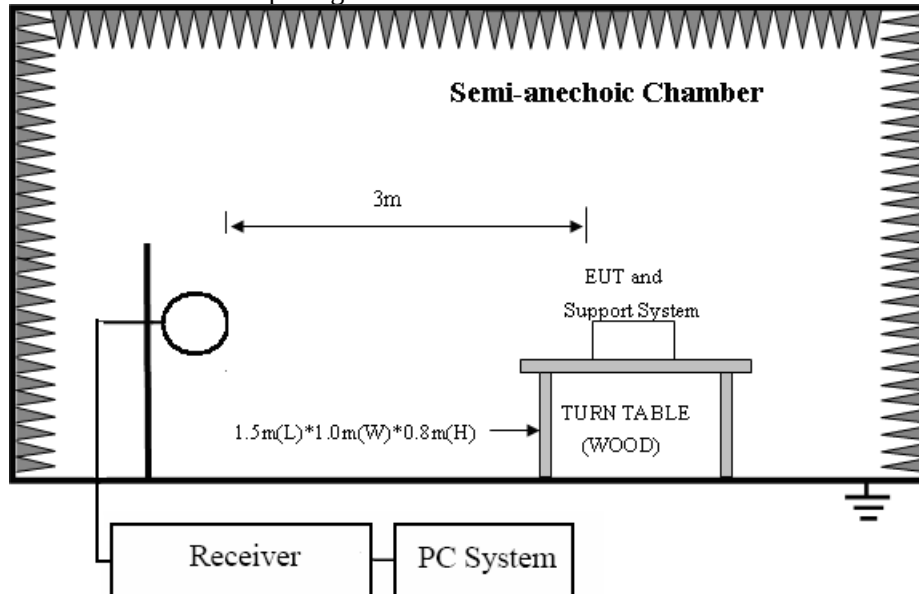
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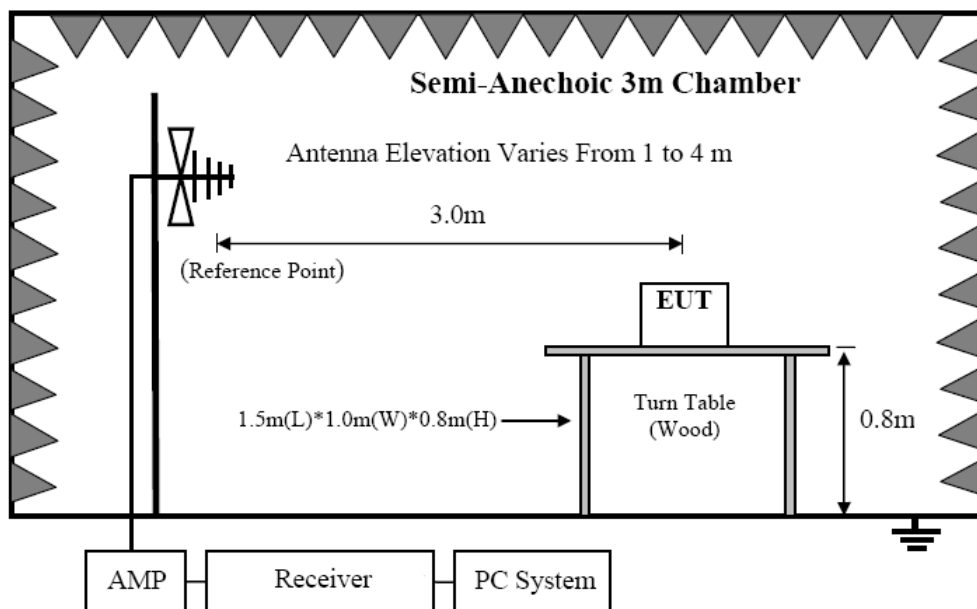
8. Emissions in restricted frequency bands

8.1. Block diagram of test setup

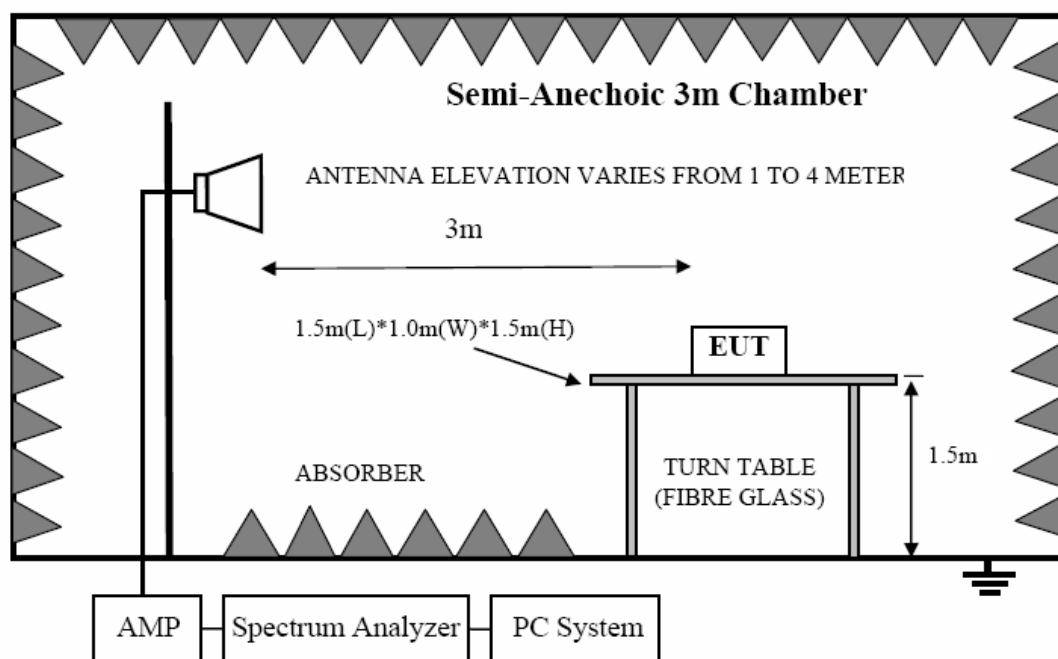
In 3m Anechoic Chamber Test Setup Diagram for 9KHz-30MHz



In 3m Anechoic Chamber Test Setup Diagram for 30MHz-1GHz



In 3m Anechoic Chamber Test Setup Diagram for frequency above 1GHz



Note: For harmonic emissions test a appropriate high pass filter was inserted in the input port of AMP.

8.2. Limit

8.2.1 FCC 15.205 Restricted frequency band

MHz	MHz	MHz	GHz
0.090 - 0.110	16.42 - 16.423	399.9 - 410	4.5 - 5.15
¹ 0.495 - 0.505	16.69475 - 16.69525	608 - 614	5.35 - 5.46
2.1735 - 2.1905	16.80425 - 16.80475	960 - 1240	7.25 - 7.75
4.125 - 4.128	25.5 - 25.67	1300 - 1427	8.025 - 8.5
4.17725 - 4.17775	37.5 - 38.25	1435 - 1626.5	9.0 - 9.2
4.20725 - 4.20775	73 - 74.6	1645.5 - 1646.5	9.3 - 9.5
6.215 - 6.218	74.8 - 75.2	1660 - 1710	10.6 - 12.7
6.26775 - 6.26825	108 - 121.94	1718.8 - 1722.2	13.25 - 13.4
6.31175 - 6.31225	123 - 138	2200 - 2300	14.47 - 14.5
8.291 - 8.294	149.9 - 150.05	2310 - 2390	15.35 - 16.2
8.362 - 8.366	156.52475 - 156.52525	2483.5 - 2500	17.7 - 21.4
8.37625 - 8.38675	156.7 - 156.9	2690 - 2900	22.01 - 23.12
8.41425 - 8.41475	162.0125 - 167.17	3260 - 3267	23.6 - 24.0
12.29 - 12.293	167.72 - 173.2	3332 - 3339	31.2 - 31.8
12.51975 - 12.52025	240 - 285	3345.8 - 3358	36.43 - 36.5
12.57675 - 12.57725	322 - 335.4	3600 - 4400	(²)

8.2.2 FCC 15.209 Limit.

FREQUENCY MHz	DISTANCE Meters	FIELD STRENGTHS LIMIT	
		μV/m	dB(μV)/m
0.009 ~ 0.490	300	2400/F(KHz)	67.6-20log(F)
0.490 ~ 1.705	30	24000/F(KHz)	87.6-20log(F)
1.705 ~ 30.0	30	30	29.54
30 ~ 88	3	100	40.0
88 ~ 216	3	150	43.5

216 ~ 960	3	200	46.0
960 ~ 1000	3	500	54.0
Above 1000	3	74.0 dB(μV)/m (Peak) 54.0 dB(μV)/m (Average)	

Note: (1) The emission limits shown in the above table are based on measurements employing a CISPR QP detector except for the frequency bands 9-90KHz, 110-490KHz and above 1000MHz. Radiated emissions limits in these three bands are based on measurements employing an average detector.

(2) At frequencies below 30MHz, measurement may be performed at a distance closer than that specified, and the limit at closer measurement distance can be extrapolated by below formula:

$$\text{Limit}_{3m}(\text{dB}\mu\text{V}/\text{m}) = \text{Limit}_{30m}(\text{dB}\mu\text{V}/\text{m}) + 40\text{Log}(30m/3m)$$

8.2.3 Limit for this EUT

All the emissions appearing within 15.205 restricted frequency bands shall not exceed the limits shown in 15.209, all the other emissions shall be at least 20dB below the fundamental emissions, or comply with 15.209 limits.

8.3. Test Procedure

(1) EUT height should be 0.8m for below 1GHz at a semi - anechoic chamber while EUT height should be 1.5m for above 1GHz at full chamber or semi - anechoic chamber ground with absorbers.

(2) The antenna used as below table.

Test frequency range	Test antenna used	Measuring distance
9KHz-30MHz	Active Loop antenna	3 m
30MHz-1GHz	Trilog Broadband Antenna	3 m
1GHz-18GHz	Double Ridged Horn Antenna(1GHz-18GHz)	3 m
18GHz-40GHz	Horn Antenna(18GHz-40GHz)	1 m

According ANSI C63.10:2013 clause 6.4.4.2 and 6.5.3, for measurements below 30 MHz, the loop antenna was positioned with its plane vertical from the EUT and rotated about its vertical axis for maximum response at each azimuth position around the EUT. And the loop antenna also be positioned with its plane horizontal at the specified distance from the EUT. The center of the loop is 1 m above the ground. for measurement above 30MHz, the Trilog Broadband Antenna or Horn Antenna was located 3m from EUT, Measurements were made with the antenna positioned in both the horizontal and vertical planes of Polarization, and the measurement antenna was varied from 1 m to 4 m. in height above the reference ground plane to obtain the maximum signal strength.

(3) Below pre-scan procedure was first performed in order to find prominent frequency spectrum radiated emissions from 9KHz to 25GHz:

(a) Scanning the peak frequency spectrum with the antenna specified in step (3), and the EUT was rotated 360 degree, the antenna height was varied from 1m to 4m(Except loop antenna, it's fixed 1m above ground.)

- (b) Change work frequency or channel of device if practicable.
- (c) Change modulation type of device if practicable.
- (d) Change power supply range from 85% to 115% of the rated supply voltage
- (e) Rotated EUT though three orthogonal axes to determine the attitude of EUT arrangement produces highest emissions.

Spectrum frequency from 9KHz to 25GHz (tenth harmonic of fundamental frequency) was investigated, and no any obvious emission were detected from 18GHz to 25GHz, so below final test was performed with frequency range from 9KHz to 18GHz.

- (4) For final emissions measurements at each frequency of interest, the EUT was rotated and the antenna height was varied between 1m and 4m in order to maximize the emission. Measurements in both horizontal and vertical polarities were made and the data was recorded. In order to find the maximum emission, the relative positions of equipments and all of the interface cables were changed according to ANSI C63.10 2013 on Radiated Emission test.
- (5) The emissions from 9KHz to 1GHz were measured based on CISPR QP detector except for the frequency bands 9-90KHz, 110-490KHz, for emissions from 9KHz-90KHz, 110KHz-490KHz and above 1GHz were measured based on average detector, for emissions above 1GHz, peak emissions also be measured and need comply with Peak limit.
- (6) The emissions from 9KHz to 1GHz, QP or average values were measured with EMI receiver with below RBW

Frequency band	RBW
9KHz-150KHz	200Hz
150KHz-30MHz	9KHz
30MHz-1GHz	120KHz

- (7) For emissions above 1GHz, both Peak and Average level were measured with Spectrum Analyzer, and the RBW is set at 1MHz, VBW is set at 3MHz for Peak measure; RMS detector RBW 1MHz VBW 3MHz for Average measure(according ANSI C63.10:2013 clause 4.2.3.2.3 procedure for average measure).

8.4. Test result

PASS. (See below detailed test result)

All the emissions except fundamental emission from 9KHz to 25GHz were comply with 15.209 limit.

Note1: According exploratory test no any obvious emission were detected from 9kHz to 30MHz and 18GHz to 25GHz, so the final test was performed with frequency range from 30MHz to 18GHz and recorded in below.

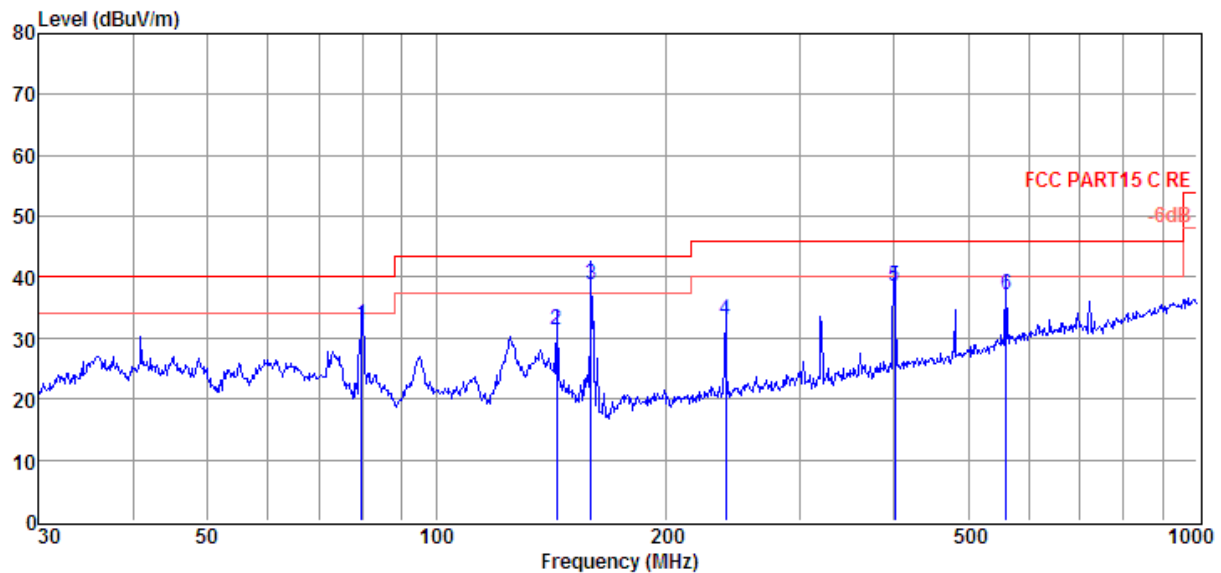
Note2: For emissions below 1GHz, according exploratory explorer test, when change Tx mode and channel, have no distinct influence on emissions level, so for emissions below 1GHz, the final test was only performed with EUT working in 11b, Tx CH6 mode.

Radiated Emission test (below 1GHz)

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-23 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : Tx mode
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 VULB9163 1#/3m/VERTICAL
Memo :

Data: 1



Item (Mark)	Freq. (MHz)	Read Level (dB μ V)	Antenna Factor (dB/m)	Cable Loss dB	Result Level (dB μ V/m)	Limit Line (dB μ V/m)	Over Limit (dB)	Detector	Polarization
1	79.80	20.72	7.17	4.15	32.04	40.00	-7.96	QP	VERTICAL
2	143.83	19.37	7.40	4.56	31.33	43.50	-12.17	QP	VERTICAL
3	159.78	25.90	8.09	4.66	38.65	43.50	-4.85	QP	VERTICAL
4	239.99	16.08	11.90	5.09	33.07	46.00	-12.93	QP	VERTICAL
5	400.43	16.96	15.71	5.80	38.47	46.00	-7.53	QP	VERTICAL
6	560.69	11.86	18.80	6.38	37.04	46.00	-8.96	QP	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss.

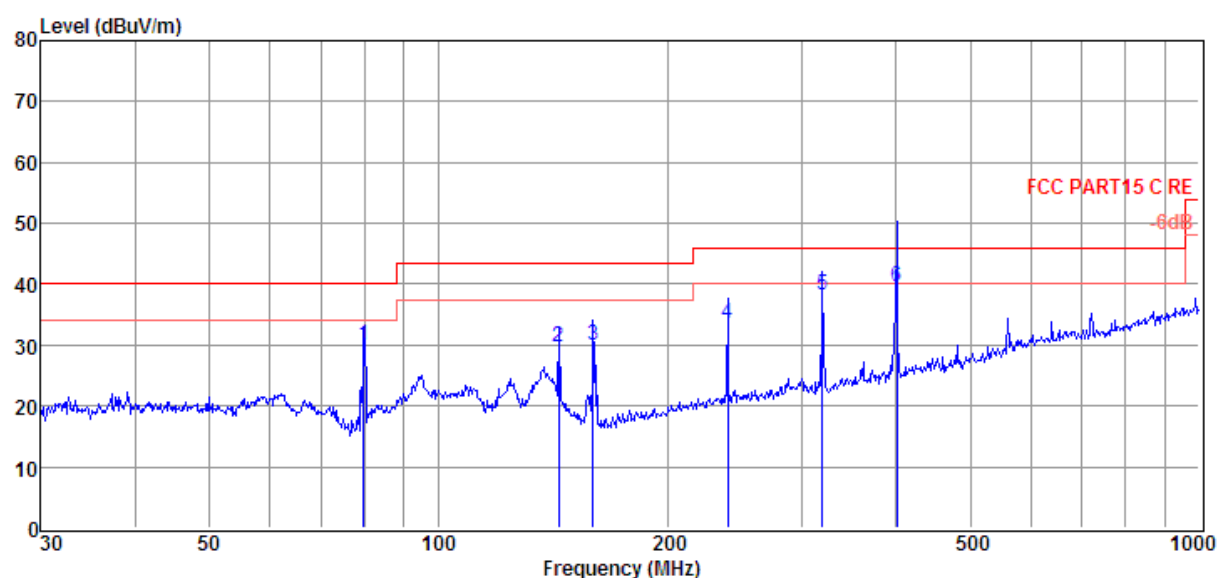
2. If Peak Result complies with QP limit, QP Result is deemed to comply with QP limit.

3. Test setup: RBW: 120 kHz, VBW: 300 kHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site	: DDT 3m Chamber	D:\2017 RE1# Report Data\17Q0314-6\RE.EM6
Test Date	: 2017-03-23	Tested By : Aaron
EUT	: 3D PRINTER	Model Number : M200Pro
Power Supply	: AC 120V/60Hz	Test Mode : Tx mode
Condition	: Temp:24.5°C,Humi:55%, Press:100.1kPa	Antenna/Distance : 2016 VULB9163 1#/3m/HORIZONTAL
Memo	:	

Data: 2



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	79.80	18.77	7.17	4.15	30.09	40.00	-9.91	QP	HORIZONTAL
2	143.83	17.84	7.40	4.56	29.80	43.50	-13.70	QP	HORIZONTAL
3	159.78	17.29	8.09	4.66	30.04	43.50	-13.46	QP	HORIZONTAL
4	239.99	16.67	11.90	5.09	33.66	46.00	-12.34	QP	HORIZONTAL
5	319.94	18.94	13.70	5.46	38.10	46.00	-7.90	QP	HORIZONTAL
6	400.43	18.20	15.71	5.80	39.71	46.00	-6.29	QP	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss.

2. If Peak Result complies with QP limit, QP Result is deemed to comply with QP limit.

3. Test setup: RBW: 120 kHz, VBW: 300 kHz, Sweep time: auto.

Radiated Emission test (above 1GHz)

Freq (MHz)	Read level (dBμV)	Antenna Factor (dB/m)	PRM Factor (dB)	Cable Loss (dB)	Result Level (dBμV/m)	Limit (dBμV/m)	Margin (dB)	Detector type	Polarization
11b CH1									
1329.00	49.34	24.73	29.37	4.49	49.19	74.00	-24.81	Peak	VERTICAL
3212.00	41.77	31.79	30.03	7.00	50.53	54.00	-3.47	Average	VERTICAL
3212.00	44.63	31.79	30.03	7.00	53.39	74.00	-20.61	Peak	VERTICAL
4824.00	37.85	33.73	29.32	8.50	50.76	54.00	-3.24	Average	VERTICAL
4824.00	44.59	33.73	29.32	8.50	57.50	74.00	-16.50	Peak	VERTICAL
7236.00	31.99	36.39	30.52	10.63	48.49	74.00	-25.51	Peak	VERTICAL
3212.00	42.05	31.79	30.03	7.00	50.81	54.00	-3.19	Average	HORIZONTAL
3212.00	44.71	31.79	30.03	7.00	53.47	74.00	-20.53	Peak	HORIZONTAL
4824.00	38.09	33.73	29.32	8.50	51.00	54.00	-3.00	Average	HORIZONTAL
4824.00	43.40	33.73	29.32	8.50	56.31	74.00	-17.69	Peak	HORIZONTAL
5725.00	31.67	34.84	29.22	9.41	46.70	74.00	-27.30	Peak	HORIZONTAL
7237.00	31.61	36.39	30.52	10.63	48.11	74.00	-25.89	Peak	HORIZONTAL
11b CH6									
3247.00	40.32	31.80	30.01	7.03	49.14	54.00	-4.86	Average	VERTICAL
3247.00	44.03	31.80	30.01	7.03	52.85	74.00	-21.15	Peak	VERTICAL
4874.00	37.07	33.72	29.33	8.56	50.02	54.00	-3.98	Average	VERTICAL
4874.00	43.04	33.72	29.33	8.56	55.99	74.00	-18.01	Peak	VERTICAL
6817.00	30.58	36.06	30.25	10.26	46.65	74.00	-27.35	Peak	VERTICAL
7311.00	29.42	36.45	30.57	10.69	45.99	74.00	-28.01	Peak	VERTICAL
3247.00	40.66	31.80	30.01	7.03	49.48	54.00	-4.52	Average	HORIZONTAL
3247.00	42.89	31.80	30.01	7.03	51.71	74.00	-22.29	Peak	HORIZONTAL
4874.00	37.98	33.72	29.33	8.56	50.93	54.00	-3.07	Average	HORIZONTAL
4874.00	43.07	33.72	29.33	8.56	56.02	74.00	-17.98	Peak	HORIZONTAL
6432.00	29.69	35.69	29.70	9.90	45.58	74.00	-28.42	Peak	HORIZONTAL
7311.00	28.63	36.45	30.57	10.69	45.20	74.00	-28.80	Peak	HORIZONTAL
11b CH11									
3282.00	40.64	31.82	29.96	7.07	49.57	54.00	-4.43	Average	VERTICAL
3282.00	44.16	31.82	29.96	7.07	53.09	74.00	-20.91	Peak	VERTICAL
4924.00	36.98	33.71	29.34	8.60	49.95	54.00	-4.05	Average	VERTICAL
4924.00	43.33	33.71	29.34	8.60	56.30	74.00	-17.70	Peak	VERTICAL
6481.00	31.06	35.77	29.83	9.93	46.93	74.00	-27.07	Peak	VERTICAL
7386.00	29.59	36.51	30.65	10.75	46.20	74.00	-27.80	Peak	VERTICAL
3282.00	41.05	31.82	29.96	7.07	49.98	54.00	-4.02	Average	HORIZONTAL
3282.00	43.34	31.82	29.96	7.07	52.27	74.00	-21.73	Peak	HORIZONTAL
4924.00	36.98	33.71	29.34	8.60	49.95	54.00	-4.05	Average	HORIZONTAL
4924.00	43.73	33.71	29.34	8.60	56.70	74.00	-17.30	Peak	HORIZONTAL
6166.00	29.98	35.27	29.32	9.76	45.69	74.00	-28.31	Peak	HORIZONTAL
7386.00	26.78	36.51	30.65	10.75	43.39	74.00	-30.61	Peak	HORIZONTAL

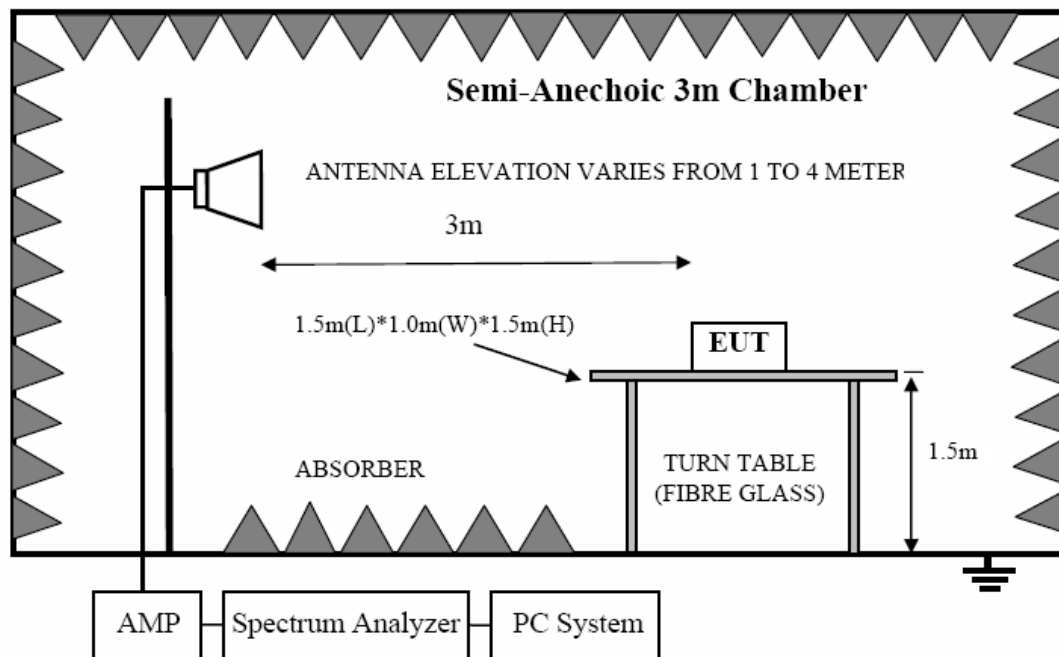
Note: 1.30MHz~25GHz: (Scan with 11b, 11g and 11n HT20, the worst case is 11b Mode)

2. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

9. Band Edge Compliance

9.1. Block diagram of test setup



9.2. Limit

All restricted frequency bands shall not exceed the limits shown in 15.209, all the other emissions outside operation frequency band 2400MHz to 2483.5MHz shall be at least 20dB below the fundamental emissions, or comply with RSS-Gen Issue 3 clause 7.2.5 (Same as FCC 15.209) limits.

9.3. Test Procedure

Same with clause 8.3 except change investigated frequency range from 2100MHz to 2450MHz and 2450MHz to 2500MHz.

Remark: All restriction band have been tested, and only the worse case is shown in report.

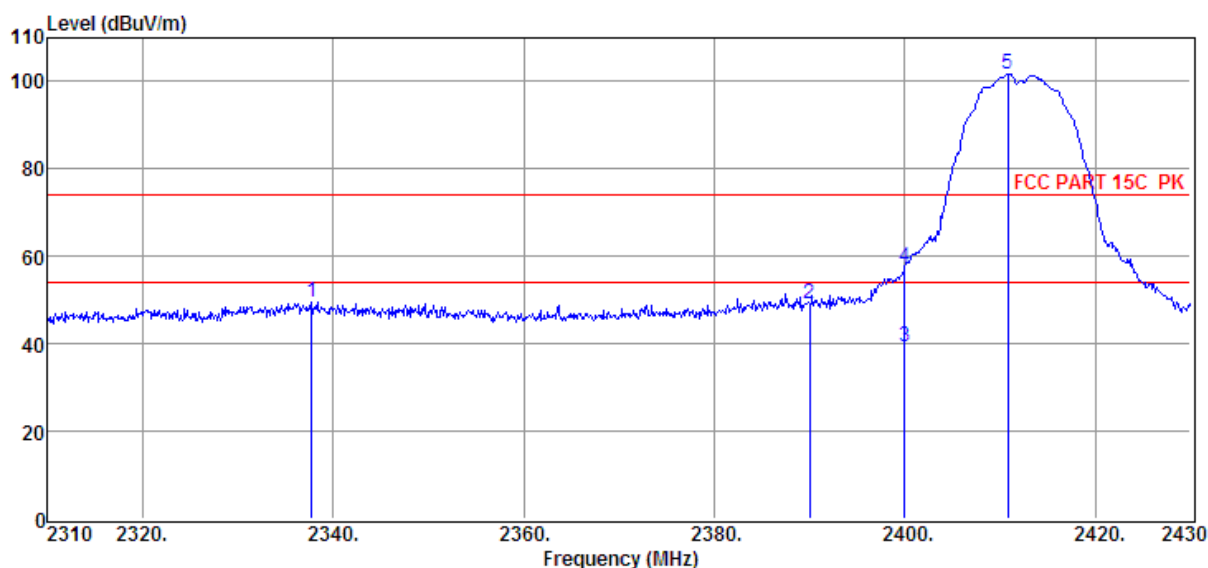
9.4. Test result

PASS. (See below detailed test result)

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11b CH1
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/HORIZONTAL
Memo :

Data: 9



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2337.72	43.47	29.57	29.32	5.94	49.66	74.00	-24.34	Peak	HORIZONTAL
2	2390.00	42.89	29.78	29.41	6.01	49.27	74.00	-24.73	Peak	HORIZONTAL
3	2400.00	32.98	29.82	29.44	6.03	39.39	54.00	-14.61	Average	HORIZONTAL
4	2400.00	50.95	29.82	29.44	6.03	57.36	74.00	-16.64	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

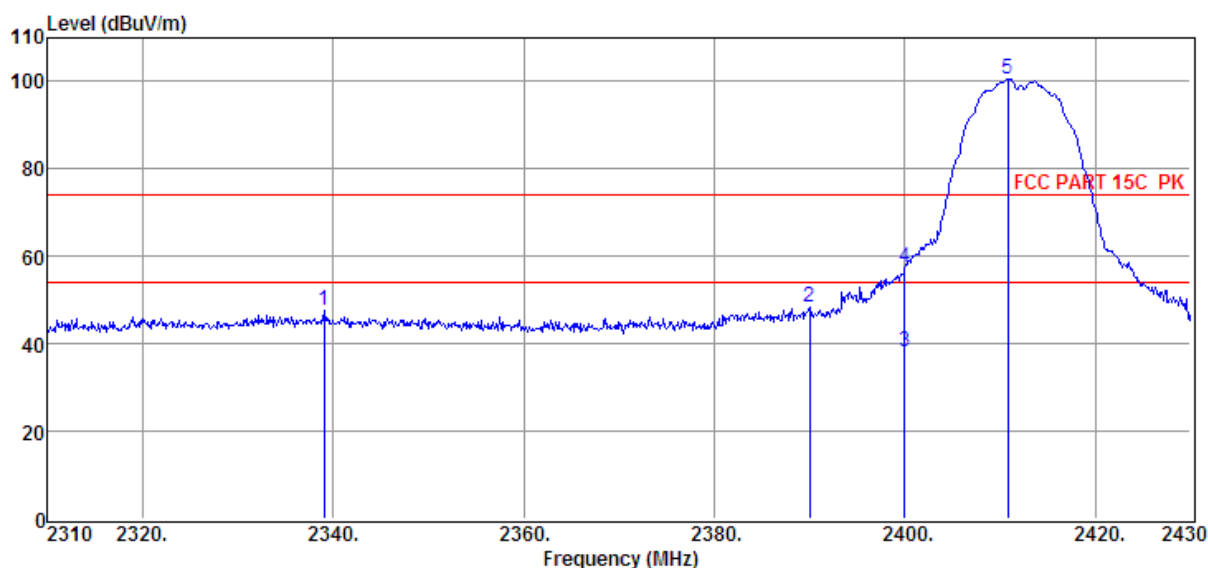
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11b CH1
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/VERTICAL
Memo :

Data: 10



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2339.04	41.36	29.57	29.32	5.94	47.55	74.00	-26.45	Peak	VERTICAL
2	2390.04	41.86	29.78	29.41	6.01	48.24	74.00	-25.76	Peak	VERTICAL
3	2400.00	31.87	29.82	29.44	6.03	38.28	54.00	-15.72	Average	VERTICAL
4	2400.00	50.98	29.82	29.44	6.03	57.39	74.00	-16.61	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

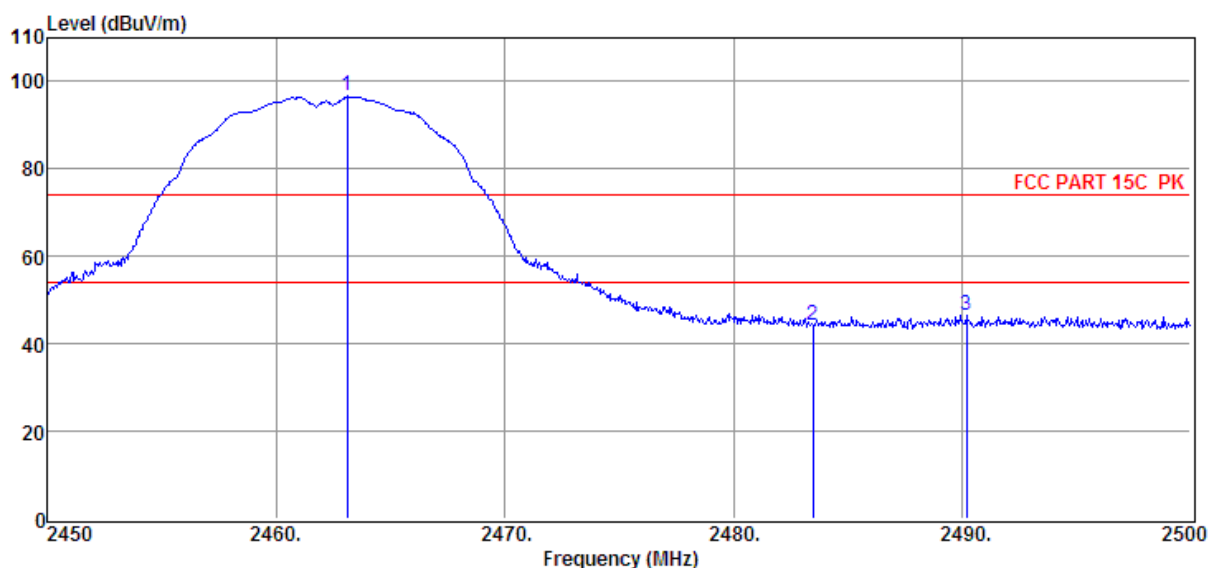
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11b CH11
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/VERTICAL
Memo :

Data: 11



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2483.50	37.71	30.14	29.71	6.15	44.29	74.00	-29.71	Peak	VERTICAL
2	2490.20	39.78	30.16	29.73	6.15	46.36	74.00	-27.64	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

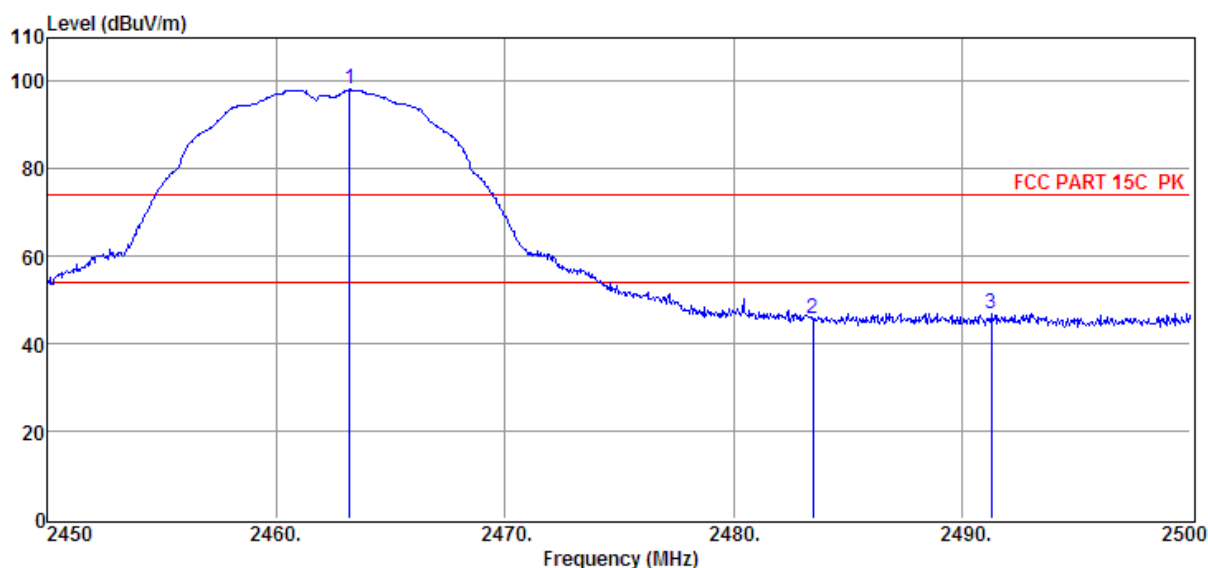
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11b CH11
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/HORIZONTAL
Memo :

Data: 12



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2483.50	39.18	30.14	29.71	6.15	45.76	74.00	-28.24	Peak	HORIZONTAL
2	2491.30	40.21	30.17	29.73	6.15	46.80	74.00	-27.20	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

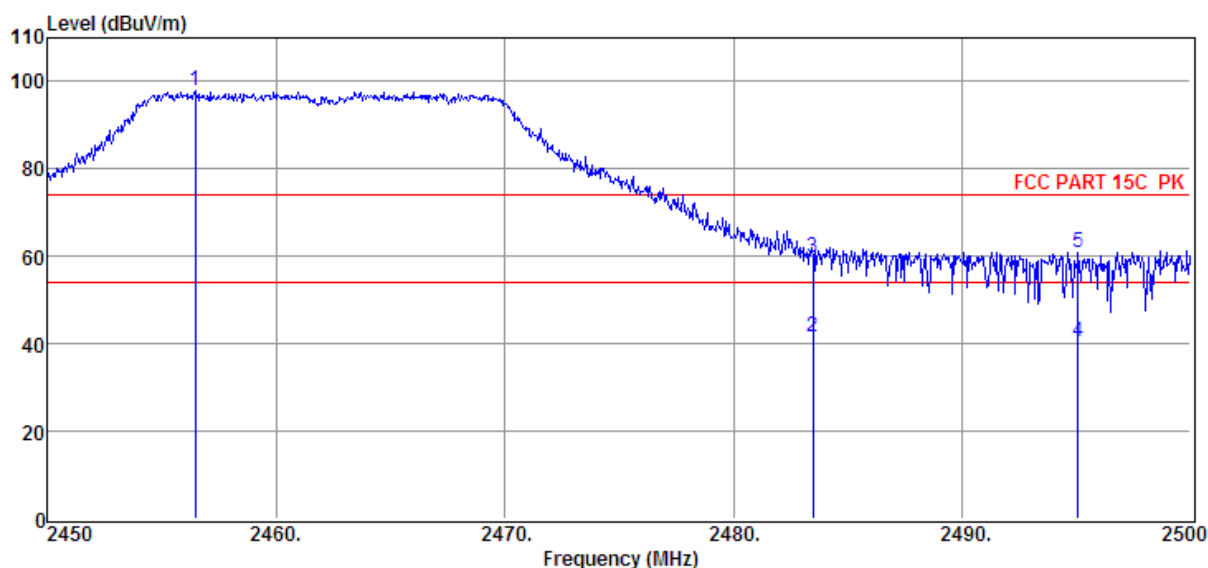
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11g CH11
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/HORIZONTAL
Memo :

Data: 13



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2483.50	35.08	30.14	29.71	6.15	41.66	54.00	-12.34	Average	HORIZONTAL
2	2483.50	53.23	30.14	29.71	6.15	59.81	74.00	-14.19	Peak	HORIZONTAL
3	2495.10	33.84	30.18	29.73	6.15	40.44	54.00	-13.56	Average	HORIZONTAL
4	2495.10	54.44	30.18	29.73	6.15	61.04	74.00	-12.96	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

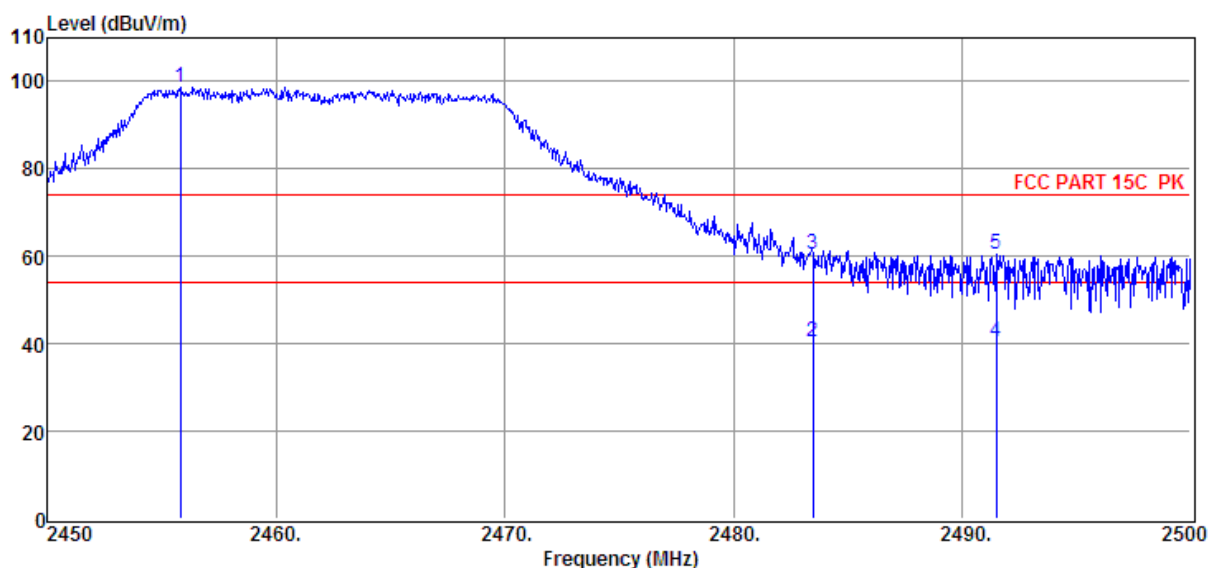
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11g CH11
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/VERTICAL
Memo :

Data: 14



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2483.50	33.68	30.14	29.71	6.15	40.26	54.00	-13.74	Average	VERTICAL
2	2483.50	53.83	30.14	29.71	6.15	60.41	74.00	-13.59	Peak	VERTICAL
3	2491.50	34.02	30.17	29.73	6.15	40.61	54.00	-13.39	Average	VERTICAL
4	2491.50	53.92	30.17	29.73	6.15	60.51	74.00	-13.49	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

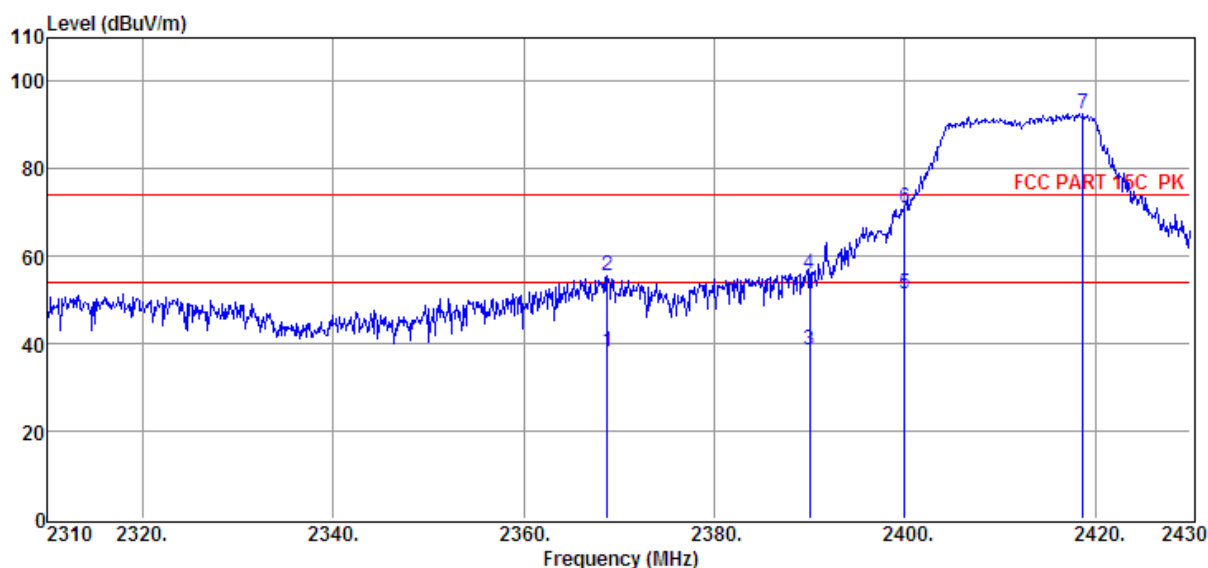
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11g CH1
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/VERTICAL
Memo :

Data: 15



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2368.80	31.79	29.69	29.37	5.98	38.09	54.00	-15.91	Average	VERTICAL
2	2368.80	49.10	29.69	29.37	5.98	55.40	74.00	-18.60	Peak	VERTICAL
3	2390.00	32.06	29.78	29.41	6.01	38.44	54.00	-15.56	Average	VERTICAL
4	2390.00	49.54	29.78	29.41	6.01	55.92	74.00	-18.08	Peak	VERTICAL
5	2400.00	45.05	29.82	29.44	6.03	51.46	54.00	-2.54	Average	VERTICAL
6	2400.00	64.64	29.82	29.44	6.03	71.05	74.00	-2.95	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

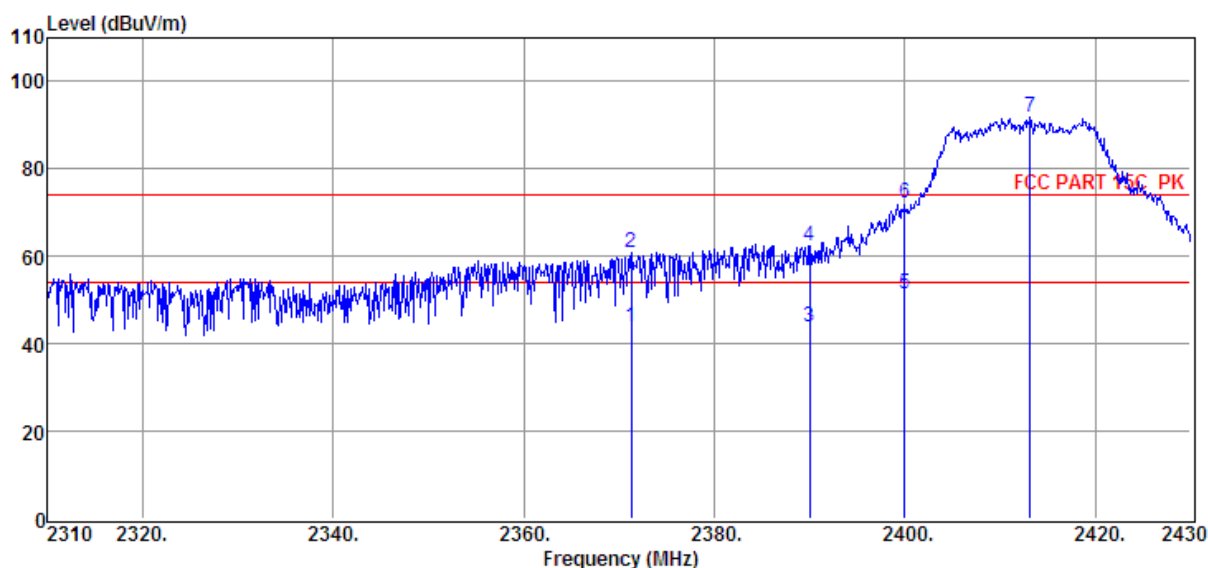
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11g CH1
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/HORIZONTAL
Memo :

Data: 16



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2371.32	37.66	29.70	29.38	5.98	43.96	54.00	-10.04	Average	HORIZONTAL
2	2371.32	54.40	29.70	29.38	5.98	60.70	74.00	-13.30	Peak	HORIZONTAL
3	2390.04	37.29	29.78	29.41	6.01	43.67	54.00	-10.33	Average	HORIZONTAL
4	2390.04	56.12	29.78	29.41	6.01	62.50	74.00	-11.50	Peak	HORIZONTAL
5	2400.00	45.06	29.82	29.44	6.03	51.47	54.00	-2.53	Average	HORIZONTAL
6	2400.00	65.63	29.82	29.44	6.03	72.04	74.00	-1.96	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

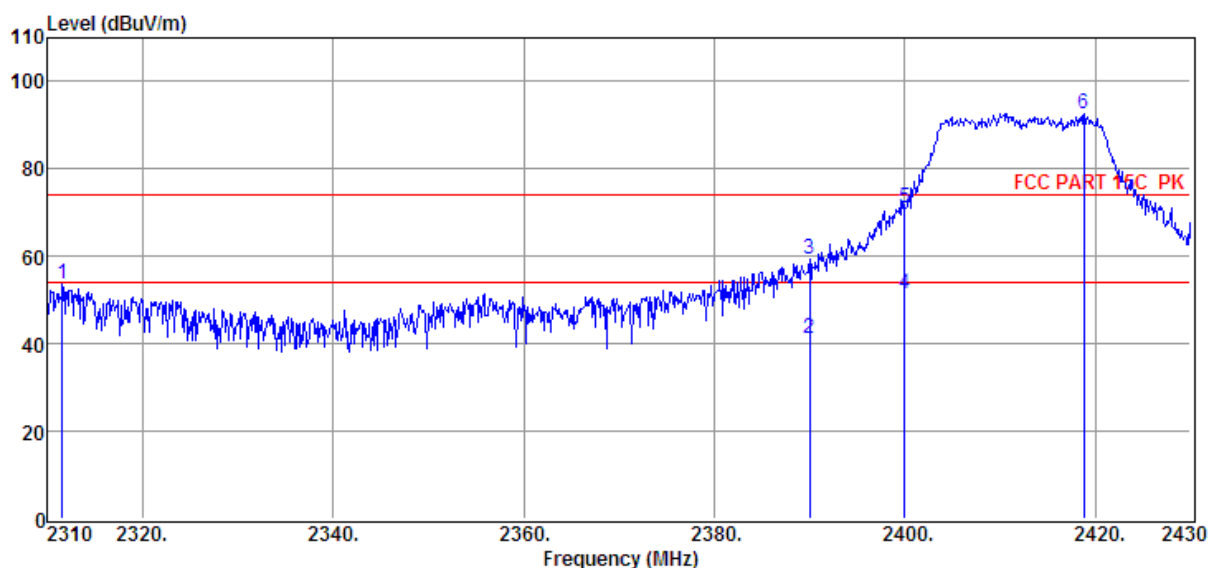
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11n HT20 CH1
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/HORIZONTAL
Memo :

Data: 17



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2311.56	47.43	29.46	29.28	5.91	53.52	74.00	-20.48	Peak	HORIZONTAL
2	2390.04	34.65	29.78	29.41	6.01	41.03	54.00	-12.97	Average	HORIZONTAL
3	2390.04	53.15	29.78	29.41	6.01	59.53	74.00	-14.47	Peak	HORIZONTAL
4	2400.00	45.06	29.82	29.44	6.03	51.47	54.00	-2.53	Average	HORIZONTAL
5	2400.00	64.72	29.82	29.44	6.03	71.13	74.00	-2.87	Peak	HORIZONTAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

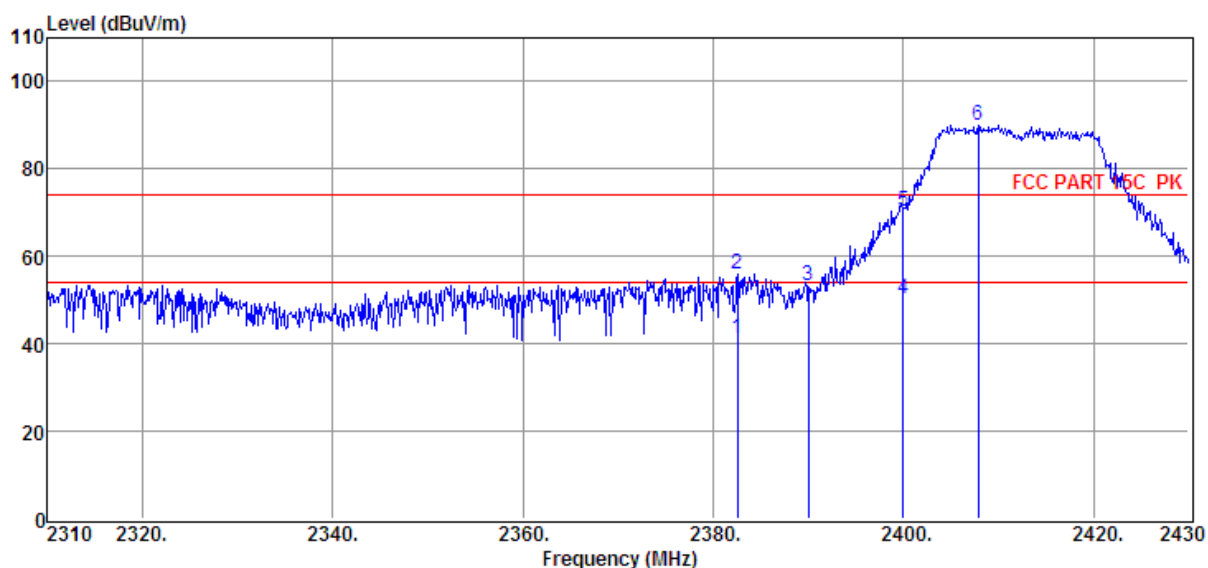
3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber
Test Date : 2017-03-24
EUT : 3D PRINTER
Power Supply : AC 120V/60Hz
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa
Memo :

D:\2017 RE1# Report Data\17Q0314-6\RE.EM6
Tested By : Aaron
Model Number : M200Pro
Test Mode : 11n HT20 CH1
Antenna/Distance : 2016 HF907/3m/VERTICAL

Data: 18



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2382.60	34.99	29.75	29.39	6.01	41.36	54.00	-12.64	Average	VERTICAL
2	2382.60	49.69	29.75	29.39	6.01	56.06	74.00	-17.94	Peak	VERTICAL
3	2390.00	46.93	29.78	29.41	6.01	53.31	74.00	-20.69	Peak	VERTICAL
4	2400.00	43.98	29.82	29.44	6.03	50.39	54.00	-3.61	Average	VERTICAL
5	2400.00	64.01	29.82	29.44	6.03	70.42	74.00	-3.58	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

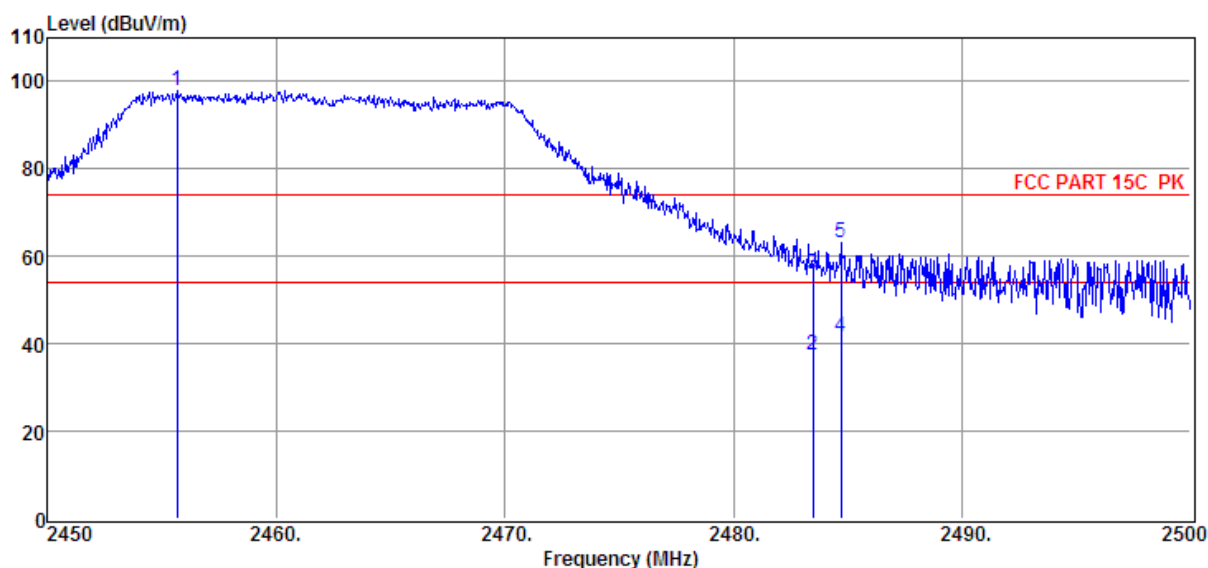
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11n HT20 CH11
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/VERTICAL
Memo :

Data: 19



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2483.50	30.97	30.14	29.71	6.15	37.55	54.00	-16.45	Average	VERTICAL
2	2483.50	49.41	30.14	29.71	6.15	55.99	74.00	-18.01	Peak	VERTICAL
3	2484.70	35.06	30.14	29.71	6.15	41.64	54.00	-12.36	Average	VERTICAL
4	2484.70	56.60	30.14	29.71	6.15	63.18	74.00	-10.82	Peak	VERTICAL

Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

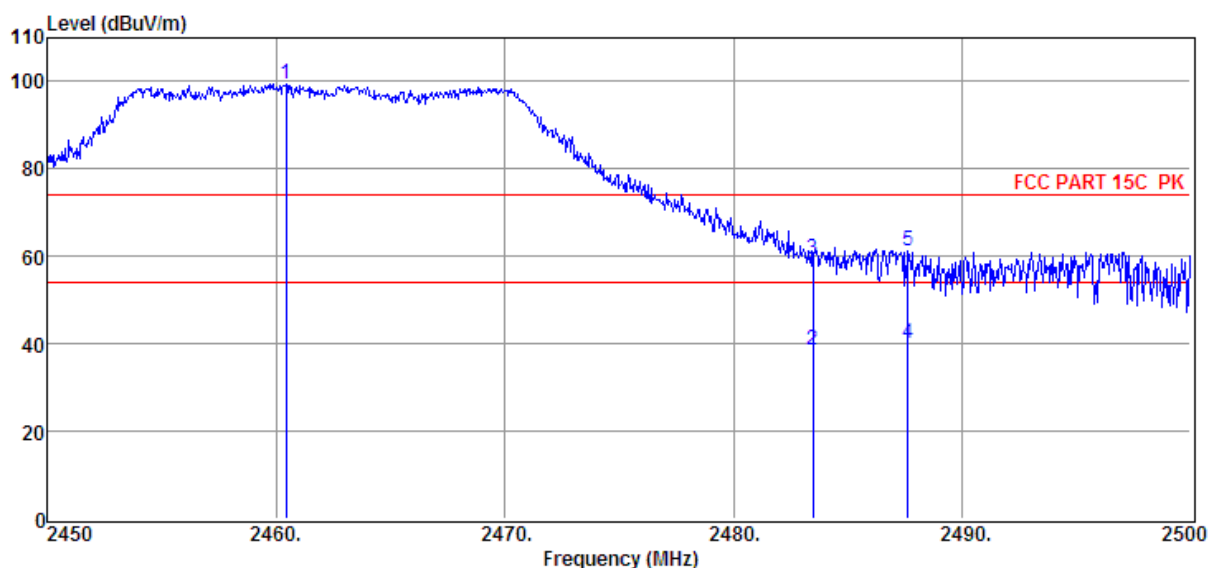
2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

TR-4-E-009 Radiated Emission Test Result

Test Site : DDT 3m Chamber **D:\2017 RE1# Report Data\17Q0314-6\RE.EM6**
Test Date : 2017-03-24 **Tested By** : Aaron
EUT : 3D PRINTER **Model Number** : M200Pro
Power Supply : AC 120V/60Hz **Test Mode** : 11n HT20 CH11
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa **Antenna/Distance** : 2016 HF907/3m/HORIZONTAL
Memo :

Data: 20



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	Antenna Factor (dB/m)	PRM Factor dB	Cable Loss dB	Result Level (dBμV/m)	Limit Line (dBμV/m)	Over Limit (dB)	Detector	Polarization
1	2483.50	32.05	30.14	29.71	6.15	38.63	54.00	-15.37	Average	HORIZONTAL
2	2483.50	52.85	30.14	29.71	6.15	59.43	74.00	-14.57	Peak	HORIZONTAL
3	2487.65	33.65	30.15	29.71	6.15	40.24	54.00	-13.76	Average	HORIZONTAL
4	2487.65	54.54	30.15	29.71	6.15	61.13	74.00	-12.87	Peak	HORIZONTAL

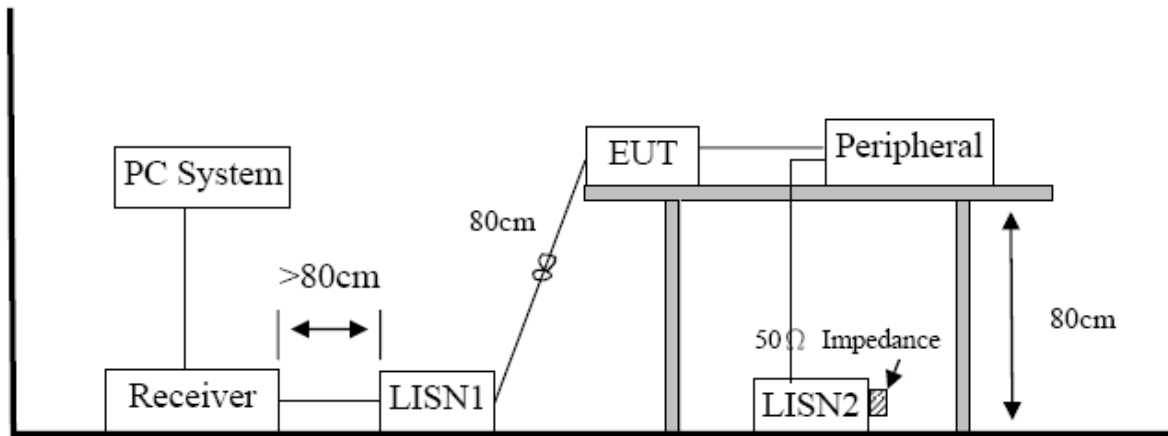
Note: 1. Result Level = Read Level + Antenna Factor + Cable loss - PRM Factor.

2. If Peak Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 1 MHz, VBW: 3 MHz, Sweep time: auto.

10. Power Line Conducted Emission

10.1. Block diagram of test setup



10.2. Power Line Conducted Emission Limits(Class B)

Frequency	Quasi-Peak Level dB(μV)	Average Level dB(μV)
150kHz ~ 500kHz	66 ~ 56*	56 ~ 46*
500kHz ~ 5MHz	56	46
5MHz ~ 30MHz	60	50

Note 1: * Decreasing linearly with logarithm of frequency.

Note 2: The lower limit shall apply at the transition frequencies.

10.3. Test Procedure

The EUT and Support equipment, if needed, were put placed on a non-metallic table, 80cm above the ground plane.

All I/O cables were positioned to simulate typical actual usage as per ANSI C63.4.

All support equipment power received from a second LISN.

Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.

The Receiver scanned from 150 kHz to 30MHz for emissions in each of the test modes.

During the above scans, the emissions were maximized by cable manipulation.

After the preliminary scan, we found the test mode producing the highest emission level.

The EUT configuration and worse cable configuration of the above highest emission levels were recorded for reference of the final test.

EUT and support equipment were set up on the test bench as per the configuration with highest emission

level in the preliminary test.

A scan was taken on both power lines, Neutral and Line, recording at least the six highest emissions.

Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

The test data of the worst-case condition(s) was recorded.

The bandwidth of test receiver is set at 9 KHz.

10.4. Test Result

PASS. (See below detailed test result)

Note1: All emissions not reported below are too low against the prescribed limits.

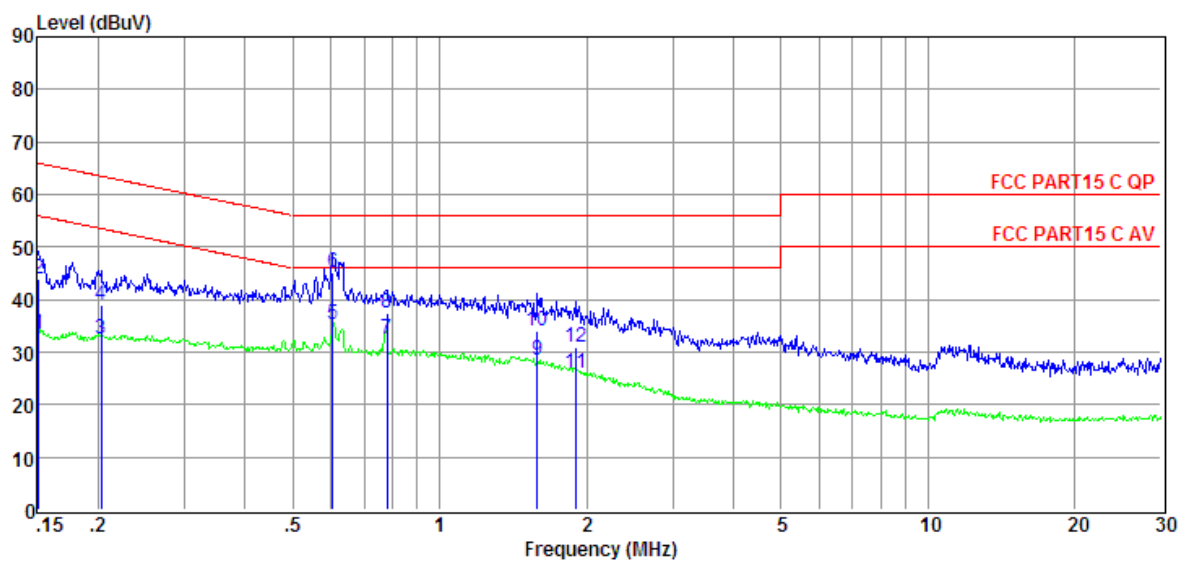
Note2: “----” means peak detection; “----” mans average detection

TR-4-E-010 Conducted Emission Test Result

Test Site : DDT 1# Shield Room
Test Date : 2017-03-23
EUT : 3D PRINTER
Power Supply : AC 120V/60Hz
Condition : Temp:24.5°C,Humi:55%,
 Press:100.1kPa
Memo :

E:\2017 CE report data\17Q0314-6\CE.EM6
Tested By : Jerry
Model Number : M200Pro
Test Mode : Tx mode
LISN : 2016 ENV216/NEUTRAL

Data: 2



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	LISN Factor (dB)	Cable Loss (dB)	Pulse Limiter Factor (dB)	Result Level (dBμV)	Limit Line (dBμV)	Over Limit (dB)	Detector	Phase
1	0.15	13.96	9.61	0.02	9.86	33.45	55.96	-22.51	Average	NEUTRAL
2	0.15	24.38	9.61	0.02	9.86	43.87	65.96	-22.09	QP	NEUTRAL
3	0.20	13.03	9.61	0.02	9.86	32.52	53.49	-20.97	Average	NEUTRAL
4	0.20	19.58	9.61	0.02	9.86	39.07	63.49	-24.42	QP	NEUTRAL
5	0.60	15.70	9.61	0.03	9.86	35.20	46.00	-10.80	Average	NEUTRAL
6	0.60	25.78	9.61	0.03	9.86	45.28	56.00	-10.72	QP	NEUTRAL
7	0.78	13.05	9.61	0.03	9.86	32.55	46.00	-13.45	Average	NEUTRAL
8	0.78	17.92	9.61	0.03	9.86	37.42	56.00	-18.58	QP	NEUTRAL
9	1.59	8.90	9.62	0.04	9.86	28.42	46.00	-17.58	Average	NEUTRAL
10	1.59	14.55	9.62	0.04	9.86	34.07	56.00	-21.93	QP	NEUTRAL
11	1.91	6.47	9.62	0.04	9.87	26.00	46.00	-20.00	Average	NEUTRAL
12	1.91	11.41	9.62	0.04	9.87	30.94	56.00	-25.06	QP	NEUTRAL

Note: 1. Result Level = Read Level + LISN Factor + Pulse Limiter Factor + Cable loss.

2. If QP Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 200 Hz (9 kHz—150 kHz), 9 kHz (150 kHz—30 MHz).

4. Step size: 80Hz (0.009MHz-0.15MHz), 4 kHz (0.15MHz-30MHz), Scan time: auto.

TR-4-E-010 Conducted Emission Test Result

Test Site : DDT 1# Shield Room

E:\2017 CE report data\17Q0314-6\CE.EM6

Test Date : 2017-03-23

Tested By : Jerry

EUT : 3D PRINTER

Model Number : M200Pro

Power Supply : AC 120V/60Hz

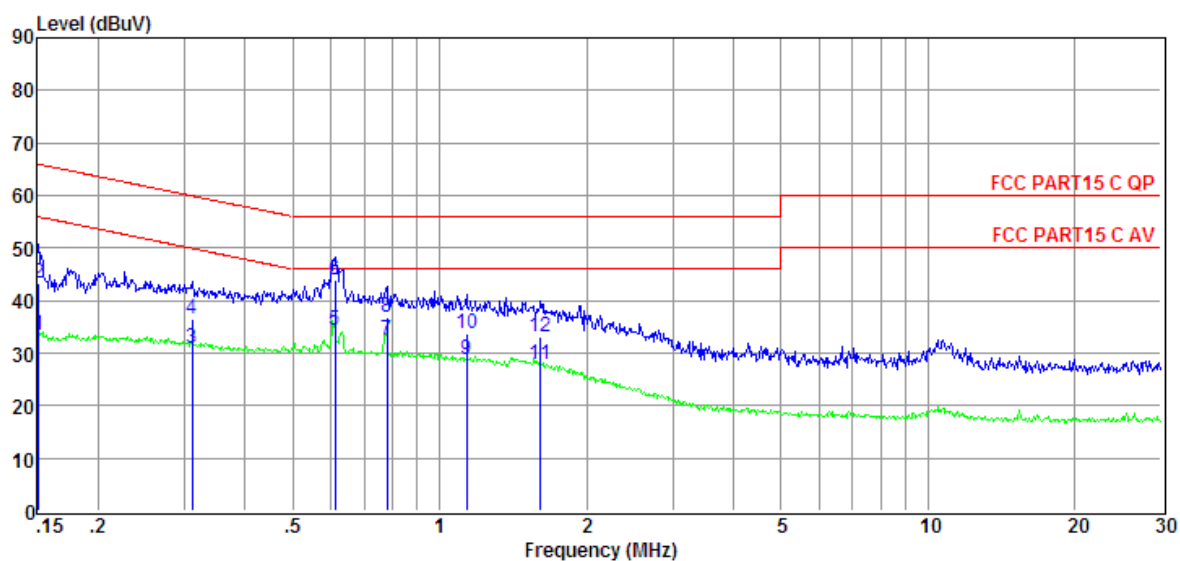
Test Mode : Tx mode

Condition : Temp:24.5°C,Humi:55%,
Press:100.1kPa

LISN : 2016 ENV216/LINE

Memo :

Data: 4



Item (Mark)	Freq. (MHz)	Read Level (dBμV)	LISN Factor (dB)	Cable Loss (dB)	Pulse Limiter Factor (dB)	Result Level (dBμV)	Limit Line (dBμV)	Over Limit (dB)	Detector	Phase
1	0.15	13.86	9.61	0.02	9.86	33.35	55.96	-22.61	Average	LINE
2	0.15	23.85	9.61	0.02	9.86	43.34	65.96	-22.62	QP	LINE
3	0.31	11.50	9.61	0.02	9.86	30.99	49.93	-18.94	Average	LINE
4	0.31	16.89	9.61	0.02	9.86	36.38	59.93	-23.55	QP	LINE
5	0.61	14.90	9.61	0.03	9.86	34.40	46.00	-11.60	Average	LINE
6	0.61	24.35	9.61	0.03	9.86	43.85	56.00	-12.15	QP	LINE
7	0.78	12.88	9.61	0.03	9.86	32.38	46.00	-13.62	Average	LINE
8	0.78	17.29	9.61	0.03	9.86	36.79	56.00	-19.21	QP	LINE
9	1.14	9.30	9.62	0.03	9.86	28.81	46.00	-17.19	Average	LINE
10	1.14	14.25	9.62	0.03	9.86	33.76	56.00	-22.24	QP	LINE
11	1.61	8.21	9.62	0.04	9.86	27.73	46.00	-18.27	Average	LINE
12	1.61	13.66	9.62	0.04	9.86	33.18	56.00	-22.82	QP	LINE

Note: 1. Result Level = Read Level + LISN Factor + Pulse Limiter Factor + Cable loss.

2. If QP Result complies with AV limit, AV Result is deemed to comply with AV limit.

3. Test setup: RBW: 200 Hz (9 kHz—150 kHz), 9 kHz (150 kHz—30 MHz).

4. Step size: 80Hz (0.009MHz-0.15MHz), 4 kHz (0.15MHz-30MHz), Scan time: auto.

11. Antenna Requirements

11.1. Limit

For intentional device, according to FCC 47 CFR Section 15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. And according to FCC 47 CFR Section 15.247 (b), if transmitting antennas of directional gain greater than 6dBi are used, the power shall be reduced by the amount in dB that the directional gain of the antenna exceeds 6dBi.

11.2. Result

The antennas used for this product are integrated PCB antenna and other than that furnished by the responsible party shall be used with the device, the maximum peak gain of the transmit antenna is only 0dBi