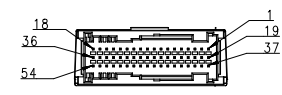
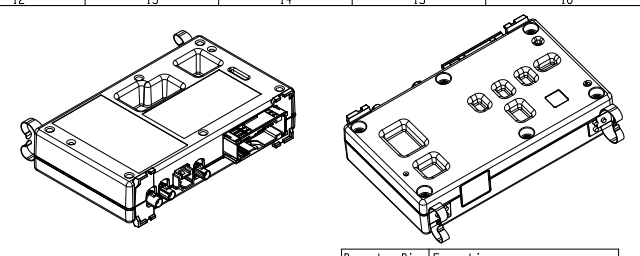
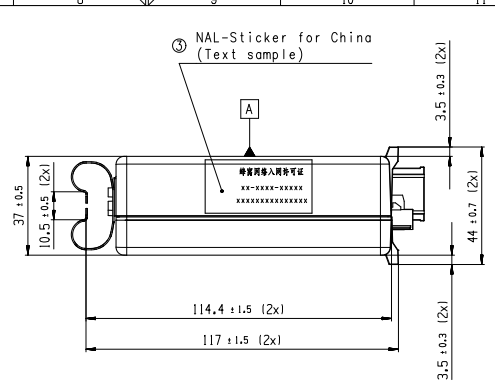
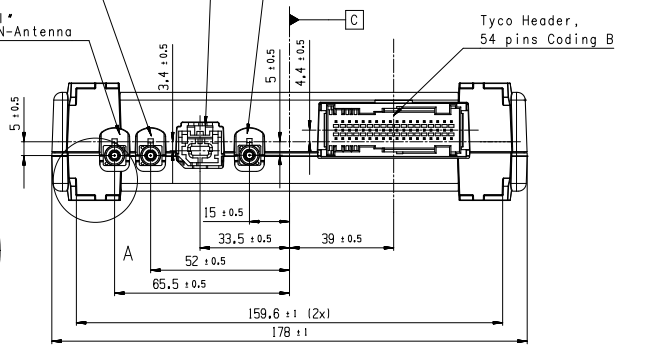
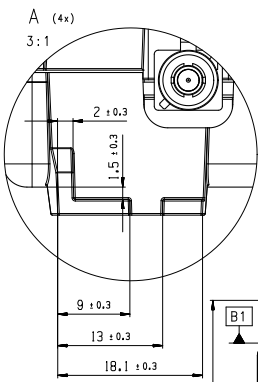
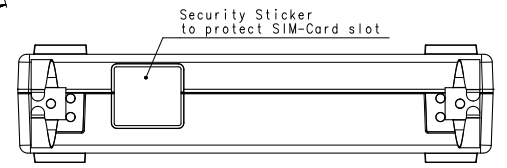
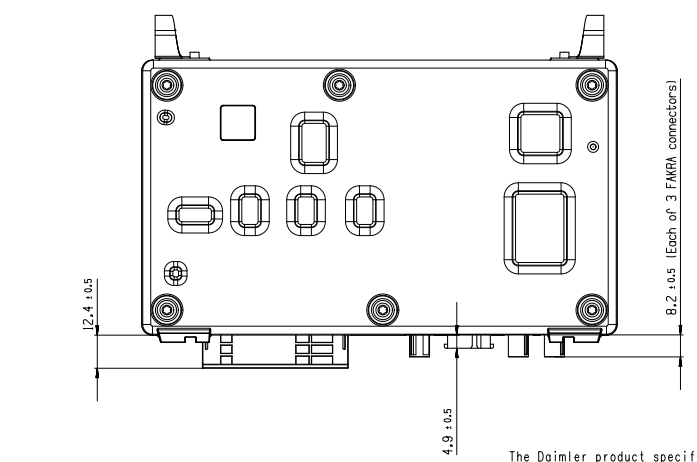
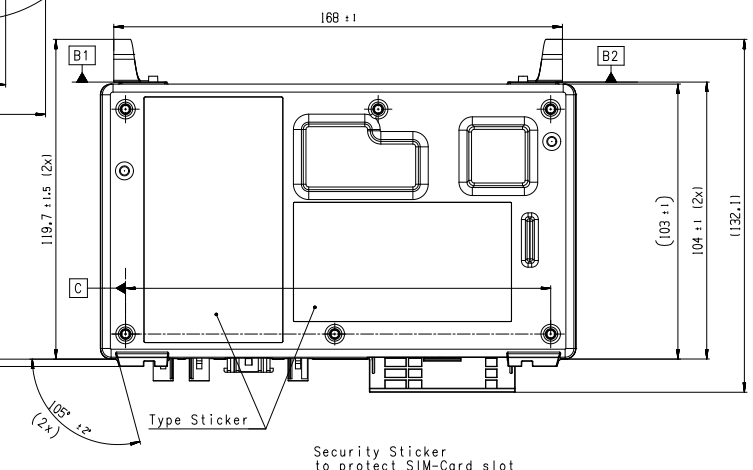


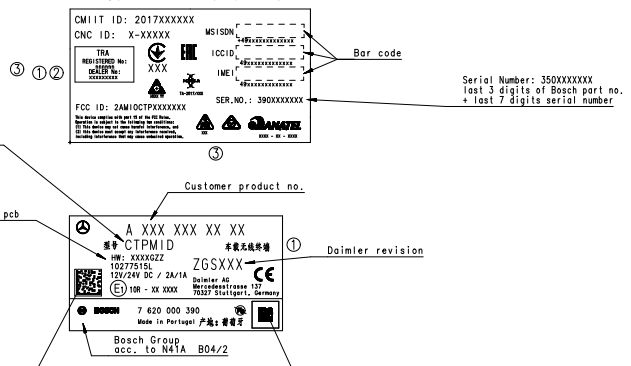
FAKRA HF TYPE *D* Plug for GSM-Antenna
FAKRA HF TYPE *C* Plug for GPS-Antenna
USCAR USB-Header (Type Mini-B)
Tyco Header, 54 pins Coding B



Receptor Pins Function	
1	KL.30 (UBAT)
2	KL.30 (UBAT)
3	CAN3_GND
4	CAN3_L
5	KL.15 (IGNITION)
6	CAN1_GND
7	CAN1_GND
8	DIGITAL_IN4_GND
9	DIGITAL_IN3
10	LINE_OUT_GND
11	LINE_OUT_RIGHT
12	RS232_DTE_TXD
13	RS232_DTE_RXD
14	RS232_DTE_CTS
15	RS232_RTS
16	RS232_CTS
17	LS_SWITCH_2_GND
18	LS_SWITCH_2
19	KL.31 (GND_Z)
20	KL.31 (GND_Z)
21	CAN3_H
22	CAN2_GND
23	CAN2_GND
24	CAN1_H
25	DIGITAL_IN5_GND
26	DIGITAL_IN3
27	DIGITAL_IN2_GND
28	DIGITAL_IN1
29	LINE_OUT_LEFT
30	VOLTAGE_MEASURE_GND
31	RS232_DTE_RTS
32	RS232_DTE_DTR
33	RS232_RXD_IN
34	RS232_TXD_OUT
35	LS_SWITCH_1_GND
36	LS_SWITCH_1
37	KL.31 (GND_Z)
38	KL.31 (GND_Z)
39	CAN3_GND
40	CAN2_H
41	CAN2_L
42	CAN1_L
43	DIGITAL_IN5
44	DIGITAL_IN3_GND
45	DIGITAL_IN2
46	DIGITAL_IN1_GND
47	VOLTAGE_MEASURE
48	RS232_DTE_DSR
49	RS232_DTE_DCD
50	RS232_DTE_R1
51	RS232_DTE_GND
52	RS232_GND
53	K_LINE
54	AUDIO_MUTE



Type Sticker (2 parts)



MATERIALS
COVER: GD AISi9Cu3 DIN 1706 or ADC 12 lead free
BASE PLATE: GD AISi9Cu3 DIN 1706 or ADC 12 lead free
SPRING: DIN EN 10088 1.4310 (X10CrNi18-8 K1)
SCREW: DIN 10263, 1.5525, Plating: Zn-Ni

CONNECTORS: Main-Connector: Company: Tyco
Housing: PA46-GF30
Contacts: CuFe2P and CuMg0.1 / Plating Sn over Ni
USB-Connector: Company: Molex
Housing: SPS, glass filled
Contacts: Copper alloy / Plating: Au over Ni
Shell: Copper alloy / Plating: Tin over Ni
Fakra-Connectors: Company: Rosenberger
Housing: PA 6T/66
Dielectric: PA 6T/66
Center contact: Brass / Plating: AuroDur® gold plated
Outer contact: Zinc alloy / Plating Tin over Ni

Nominal voltage: 12V or 24V
Last voltage: 24V
Operating voltage: 10.8V to 31.2V
Operating temperature: -40°C to 60°C (full operation, see also CTP-4958, CTP-3856)
Operating temperature: 60°C to 75°C (limited operation, CAN alive until components are at max. temp. of 85°C)
Storage temperature: -40°C to 85°C
Type of protection: IP30 in accordance with DIN EN 60529 (applies for the connectors), IP31 in accordance with DIN EN 60529 (excluded the connectors but with possibly refurbishment for further use)

Weight ca.: 650g

Set shown without package
This drawing gives only the most essential mounting measures.

The given tolerances are for acceptance purposes.
The addition of tolerances given in the part drawings result if applicable in other values.

The Daimler product specification A 003 009 62 99 for housing size 3 has to be considered.
Spring constant of the retaining spring (based on two springs): 20N/mm ± 5 N/mm
1. Spring deflection 3mm --->
2. Spring deflection 5mm --->
Spring force based on two springs: 60N ± 15N
Spring force based on two springs: 100N ± 25N

Data matrix code in acc. ECC 200

Label according to MBN 10435
Data Matrix Code (DMC) content according to MBN 10495

Data matrix code in acc. ECC 200 code
Label size: 18x18
Total size: 84x84
Content of Data Matrix Code:
last 7 digits serial number
10 digits product number
4 digits plant code

Size acc. to / Base nach ISO 14405-1:2010-12
envelope principle/
Hüllprinzip

03	A25245-01	20180424	cpe2hi	PeLz	+	217	CM-C1/ENP3	+	
02	---	20111128	cpe2hi	PeLz	+	217	CM-C1/ENP3	+	
01	---	2011124	cpe2hi	PeLz	+	217	CM-C1/ENP3	+	
00	---	20171121	cpe2hi	PeLz	+	217	CM-C1/ENP3	+	

Ind. Change/Mod. YYYMMDD Draw/Ver. Checked/Sign. Release/Rel. Sign. Res. Appl./Remarks, Rel. Sign. Add. Info./Zus. Info.

Manufactured / Behälterung

Werk/Shift

Uhr/Tag

Dr. R. Scale/Verst. 1:1

Werkstatt/Shop N 2525-1 US

Repr. for

Repr. by

BOSCH

CONTROL UNIT STEUERGERÄT

Doc. type TKU

7 620 000 390 EA

000 031

1 / 1

Sheet/Bl.