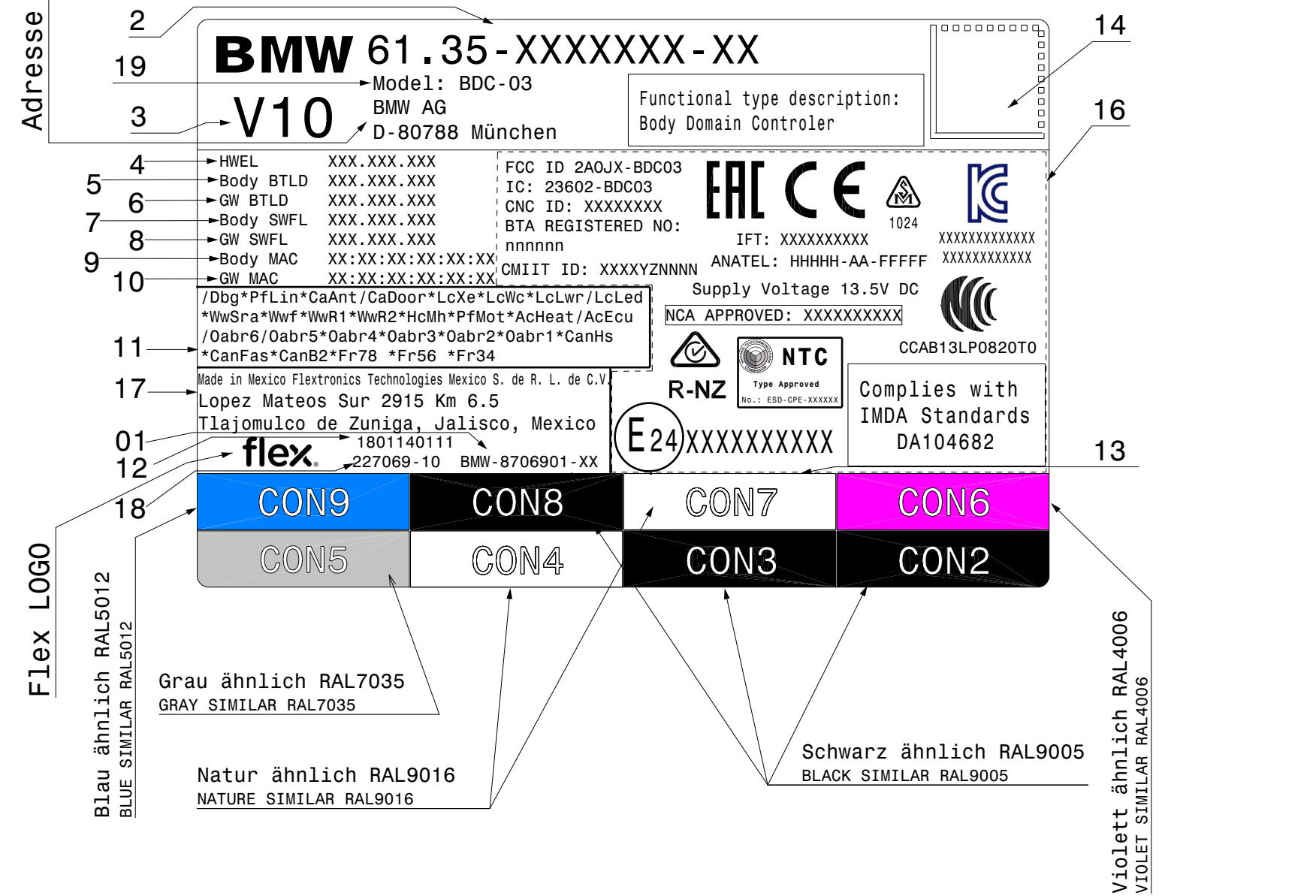




| Pos.<br>POS. | Beschreibung<br>DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Stellen<br>QUANTITY |
|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|
| 01           | Flex Sachnummer + Revision<br>FLEX PART NUMBER + REVISION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 3+7+2               |
| 02           | BMW-Sachnummer + Aenderungsindex<br>BMW-PART NUMBER + CHANGE INDEX                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 4+7+2               |
| 03           | BMW Variante<br>BMW VARIANT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 3                   |
| 04           | Hardware 2018                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 3+3+3               |
| 05           | Bootloader Body (testsign.)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 3+3+3               |
| 06           | Bootloader GW                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 3+3+3               |
| 07           | Application Body (testsign.)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 3+3+3               |
| 08           | Software ECU Speicherimage GW                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 3+3+3               |
| 09           | Body MAC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 2:2:2:2:2:2         |
| 10           | GW MAC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 2:2:2:2:2:2         |
| 11           | Body HWAP Tabelle<br>BODY HWAP TABLE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1                   |
| 12           | Fortlaufende Seriennummer<br>SERIAL PART NUMBER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10                  |
| 13           | Stecker Farbmarkierung CON2-CON9<br>CONNECTOR COLOUR CODING CON2-CON9<br>COLORING AFTER I200                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 8                   |
| 14           | 2D Matrix Code nach GS 91010-2 Variante 4(5.2.6)<br>2D MATRIX CODE ACCORDING GS 91010-2 VARIANT 4(5.2.6)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 18x18               |
| 14.1         | Data Matrix Code Inhalt: BMW P/N (11)+Flex S/N(12)+Lieferantennummer(8)<br>DATA MATRIX CODE CONTENT: BMW P/N(11)+FLEX S/N(12)+SUPPLIER NUMBER(8)<br><div><div>Einbauport/<br/>Installation location</div><div>Sachnummer/<br/>Part number</div><div>Aenderungsindex/<br/>Change index</div><div>Lieferantennummer/<br/>Supplier number</div><div>Lieferantenzahladresse/<br/>Supplier plant code</div><div><b>BXSSSSSSIIJJIBTTTFPPPP22706910</b></div><div><div>Kunde (B=BMW)<br/>Customer (B=BMW)</div><div>Montagelinie/<br/>Assembly line</div><div>Produktionsjahr/<br/>Production year</div><div>Tag des Produktionsjahres/<br/>Day of production year</div><div>Produktionszähler des Tages/<br/>Day production counter</div><div>Hersteller (F=Flex)<br/>Manufacturer (F=Flex)</div></div></div> | 31                  |
| 15           | -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | -                   |
| 16a<br>16b   | Platzhalter Informationen Funkzulassung nach I200<br>PLACEHOLDER FOR INFO RADIO PERMISSION AFTER I200                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                     |
| 17           | Herstellungsland<br>COUNTRY OF ORIGIN                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | -                   |
| 18           | Lieferantennummer + Zähladresse<br>SUPPLIER NUMBER + PLANT CODE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 6+2                 |
| 19           | BMW Benennung Funkzulassung<br>BMW DESIGNATION RADIO ADMISSION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 5+3+2               |

|                       |                    |                                                                         |                                       |                                  |
|-----------------------|--------------------|-------------------------------------------------------------------------|---------------------------------------|----------------------------------|
| E                     | -                  | ①Label adjusted according Visteon Label                                 | 28.02.18                              | D.Bunikic                        |
| D                     | -                  | ①Pos.19 geändert Model:BDC-03(Flex LOGO)                                | 22.09.17                              | D.Bunikic                        |
| C                     | -                  | ①Pos.12 geändert 2+10(2+12)                                             | 26.06.17                              | D.Bunikic                        |
| B                     | -                  | ⑥Matrix Code/Kennzeichnungsziffer entfernt                              | 14.03.17                              | D.Bunikic                        |
|                       |                    | 2(2,3), 07,5(07)④Maße hinzu 17,5;38,5 ⑤Pos.hinzu 14.1,17,18,19          |                                       |                                  |
|                       |                    | ③Maße geändert □10(□7),62(60),33(38,5),40(39),24,5(22),39(40)           |                                       |                                  |
|                       |                    | ①Pos 9-12 geändert ②Pos 1-8; BMW LOGO angepasst                         |                                       |                                  |
| A                     | -                  | ④Maße geändert □7(□10), 60(61), 38,55(33), 40(39)                       | 06.02.17                              | D.Bunikic                        |
|                       |                    | ③Made in Mexico hinzugefügt                                             |                                       |                                  |
|                       |                    | ①Matrix Code hinzugefügt ②Kennzeichnungsziffer hinzugefügt              |                                       |                                  |
| 00                    |                    | Betriebsmittelfreigabe / RELEASE FOR PRODUCTION TOOL                    | 10.11.15                              | H.Donner                         |
| Ind.<br>index         | Änd.Nr.<br>mod. no | Beschreibung der Änderung<br>modification record                        | Datum<br>date                         | Name<br>name                     |
| Werkstoff<br>material |                    | -                                                                       | Oberfläche<br>surface<br>(✓)          |                                  |
|                       |                    | Datum /date                                                             | Name /name                            | E                                |
| Gez.<br>drawn         | 10.11.2015         | H.Donner                                                                | Gewicht gewogen<br>actual weight      | - g                              |
| Freig.<br>appr.       | 16.11.2015         | Zipperle                                                                | Gewicht berechnet<br>estimated weight | - g                              |
| flex.                 |                    | Flex Automotive GmbH<br>Arthur-B.-Modine-Strasse 1<br>70794 Filderstadt | CAD-System:<br>CATIA                  | Format<br>size<br>A2             |
| Benennung /title      |                    | Ersatz für/replacing                                                    |                                       |                                  |
| Label                 |                    | BDC 2018                                                                |                                       | Nr. /no.                         |
|                       |                    | 100249.41.0001                                                          |                                       | Blatt<br>sheet<br>von<br>of<br>1 |