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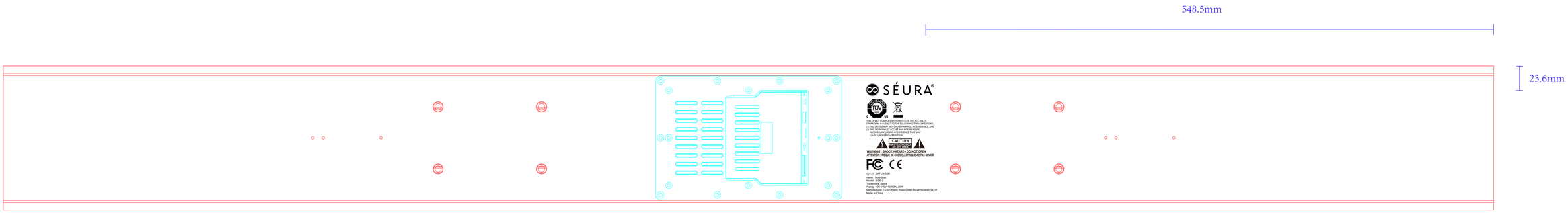
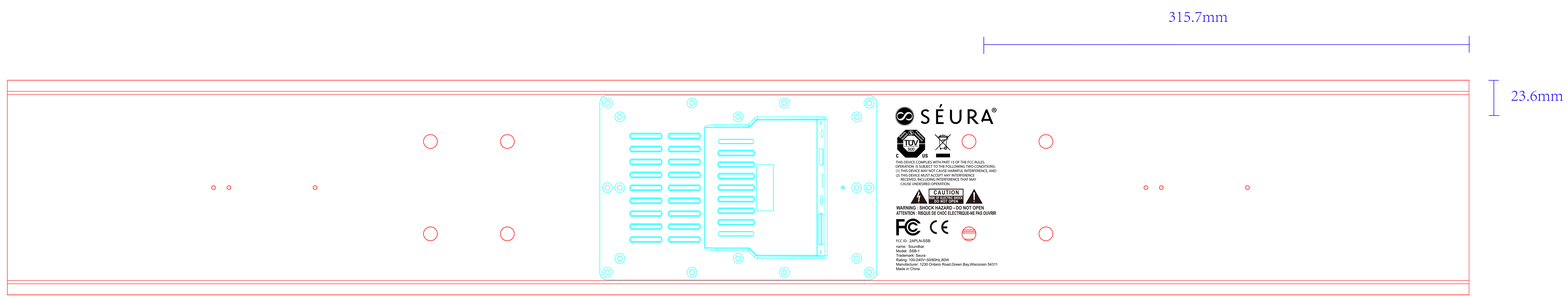
STAGE	CONFIRM
VC	
PP	
MP	✓

REVISIONS

REV	CHANGE DETAIL	ECR NO	NAME
B	供应商评估丝印不清晰，要求调整丝印大小，已跟新图纸，客户已审核通过	RD17B-202111105	joslyn&2021.11.05



1450壳体：71-3-120413-3B



960壳体：71-3-120403-3B

要求：图示黑色部分丝印，
丝印颜色pantone cool grey 1C
图示尺寸公差正负0.2mm.

材质	型号	初粘力	持粘力
铜版纸	AW3288	870g	855g
合成纸	BW0380	760g	730g
PET	QS8861R	820g	825g

对于丝印，除图纸里的相关要求，
需同步参考下述打钩的SQE检验标准

物料类型	检验标准	打钩
小塑胶、小橡胶件物料	HS/IS-SQE-01	
亚克力、镜片、视窗物料	HS/IS-SQE-02	
普通漆塑料件	HS/IS-SQE-03	✓
橡胶漆塑料件	HS/IS-SQE-04	
高光塑料件	HS/IS-SQE-05	
蚀纹塑料件	HS/IS-SQE-06	
电镀塑料件	HS/IS-SQE-07	
金属面板、端盖类	HS/IS-SQE-08	
金属烤漆、丝印的底座、后背板、支架	HS/IS-SQE-10	
玻璃件物料	HS/IS-SQE-21	
金属铁网	HS/IS-SQE-22	

ITEM	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	QTY REQD	COMMENT

PART LIST

Material		CAD generared drawing Don't manually update		HANSONG(NANJING) TECHNOLOGY CO.,LTD NO.HS/QR-RD-26	
		Seura 1450&960 Soundbar			
Finish		APPROVALS	DATE	PART NAME	壳体
		Drawn by ME joslyn wang	2021-11-05		
VIEW		Checked by Group Leader ivan ding	2021-11-05	NO	71-3-120403-3B 71-3-120413-3B
3RD ANGLE PROJECTION		Checked by Team leader Ron wei	2021-11-05	DWG NO	HS40-1204-B12V1-SF03
(Max) D=3L/1000		Checked Compliance/ME Manager Una chi	2021-11-05	SCALE 1:1	REV B / A4 SIZE / SHEET1 OF 1