

Tune up procedure for FCC ID: 2ASPC-NOSTRO

Measurement Procedure:

1. Set the device to operational voltage and on a predefined channel in a special test mode.
2. The actual output power is measured at several power levels.
3. The gain factors of each individual device are adjusted until the target value is met. The appropriate gain control settings for each output power level are stored in each device individually (for each power level). The user has no possibility to change these settings later on.
4. The maximum gains of each individual device are adjusted and measured until the target value is met. The production target power with tolerance compiles with the maximum power in test report.

Rated RF power output:

Mode	2.4G WLAN		
	Ant_A	Ant_B	Ant_A+B
802.11b	12.5±1dBm	13.5±1dBm	N/A
802.11g	11±1dBm	11.5±1dBm	N/A
802.11 n-HT20	10±1dBm	10.5±1dBm	13±1dBm
802.11 ax-HE 20	9.5±1dBm	9.5±1dBm	12.5±1dBm

Mode	5.2G WLAN		
	Ant_A	Ant_B	Ant_A+B
802.11a	12±1dBm	13±1dBm	N/A
802.11 n-HT20	10.5±1dBm	11±1dBm	13.5±1dBm
802.11 n-HT40	10.5±1dBm	10±1dBm	13±1dBm
802.11 ac-VHT20	10.5±1dBm	11±1dBm	13.5±1dBm
802.11 ac-VHT40	10.5±1dBm	10±1dBm	13±1dBm
802.11 ac-VHT80	9±1dBm	8.5±1dBm	12±1dBm
802.11ax-HE20	12.5±1dBm	11±1dBm	14.5±1dBm
802.11ax-HE40	10.5±1dBm	10±1dBm	13±1dBm
802.11ax-HE80	9±1dBm	8.5±1dBm	11.5±1dBm

Mode	5.3G WLAN		
	Ant_A	Ant_B	Ant_A+B
802.11a	11.5±1dBm	13.5±1dBm	N/A
802.11 n-HT20	10.5±1dBm	11±1dBm	13.5±1dBm
802.11 n-HT40	10±1dBm	10.5±1dBm	13±1dBm
802.11 ac-VHT20	10.5±1dBm	11±1dBm	13.5±1dBm
802.11 ac-VHT40	10±1dBm	10.5±1dBm	13±1dBm
802.11 ac-VHT80	8.5±1dBm	8.5±1dBm	11.5±1dBm
802.11ax-HE20	10.5±1dBm	11.5±1dBm	14±1dBm
802.11ax-HE40	10±1dBm	10.5±1dBm	13±1dBm
802.11ax-HE80	8±1dBm	8.5±1dBm	11.5±1dBm

Mode	5.6G WLAN		
	Ant_A	Ant_B	Ant_A+B
802.11a	11±1dBm	12.5±1dBm	N/A
802.11 n-HT20	10±1dBm	11.5±1dBm	13.5±1dBm
802.11 n-HT40	9±1dBm	10±1dBm	12.5±1dBm
802.11 ac-VHT20	10±1dBm	11.5±1dBm	13.5±1dBm
802.11 ac-VHT40	9±1dBm	10±1dBm	12.5±1dBm
802.11 ac-VHT80	8±1dBm	10±1dBm	12±1dBm
802.11 ax-HE20	10±1dBm	11±1dBm	13.5±1dBm
802.11 ax-HE40	9±1dBm	10±1dBm	12.5±1dBm
802.11 ax-HE80	7.5±1dBm	10±1dBm	12±1dBm

Mode	5.8G WLAN		
	Ant_A	Ant_B	Ant_A+B
802.11a	12±1dBm	12±1dBm	N/A
802.11 n-HT20	11±1dBm	11±1dBm	14±1dBm
802.11 n-HT40	10±1dBm	10±1dBm	12±1dBm
802.11 ac-VHT20	11±1dBm	11±1dBm	14±1dBm
802.11 ac-VHT40	10±1dBm	10±1dBm	12.5±1dBm
802.11 ac-VHT80	9±1dBm	8.5±1dBm	13±1dBm
802.11 ax-HE20	11±1dBm	11±1dBm	13.5±1dBm
802.11 ax-HE40	10±1dBm	7.5±1dBm	11.5±1dBm
802.11 ax-HE80	5.5±1dBm	5±1dBm	6.5±1dBm

BT		
Mode	Frequency (MHz)	Tune up
GFSK(1Mbps)	2402	-1±1dBm
	2441	-1±1dBm
	2480	0.5±1dBm
π/4-QPSK(2Mbps)	2402	-1±1dBm
	2441	0±1dBm
	2480	2.5±1dBm
8DPSK(3Mbps)	2402	0±1dBm
	2441	0.5±1dBm
	2480	3±1dBm

Mode	BLE
GFSK(1Mbps)	5.5±1dBm
GFSK(2Mbps)	5.5±1dBm

Mode	UWB
BPSK	-42±1dBm

Then these appropriate rated RF output power settings are stored in each device individually. The user has no possibility to change these settings later on, and during manufacturing each device will be individual calibrated. The measurement is done in fully calibrated setup, which is based on the base station simulator. Furthermore, the highest power level is verified afterwards in a call measurement on three channels(low, middle and high).