

D

C

B

A

D

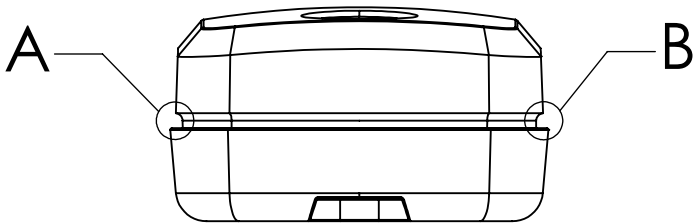
C

B

A

| REVISIONS |             |          |      |
|-----------|-------------|----------|------|
| LTR       | DESCRIPTION | DATE     | APVD |
| D         | ECO-009495  | 1/7/2026 | A.K. |

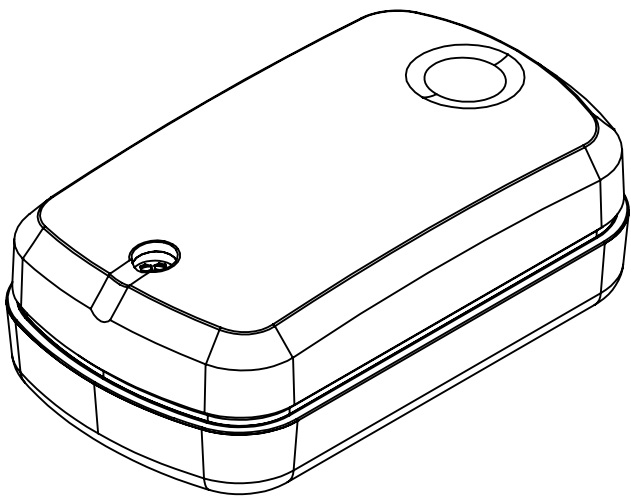
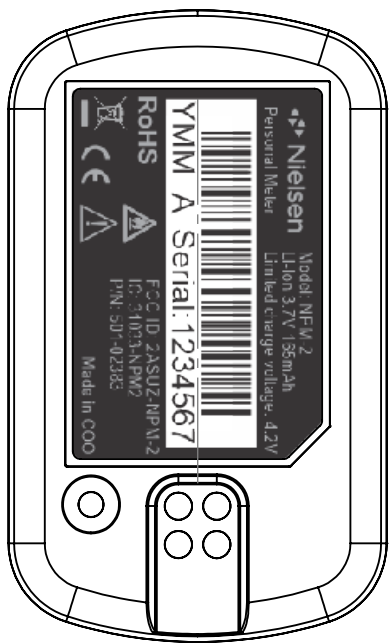
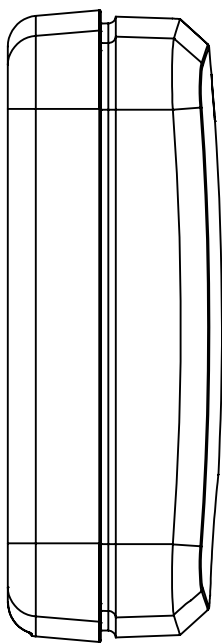
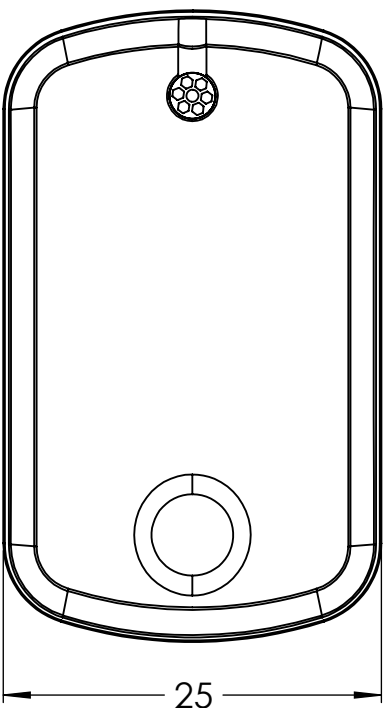
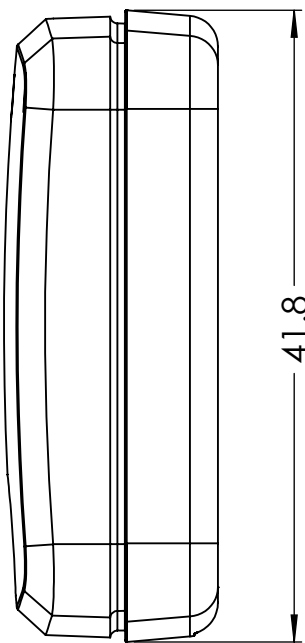
NO GLUE RESIDUE SHOULD  
BE PRESENT BETWEEN  
TOP & BOTTOM CASE



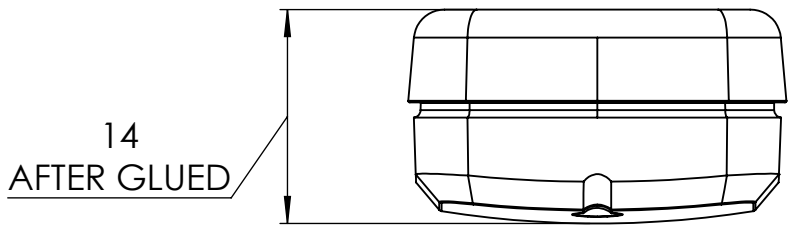
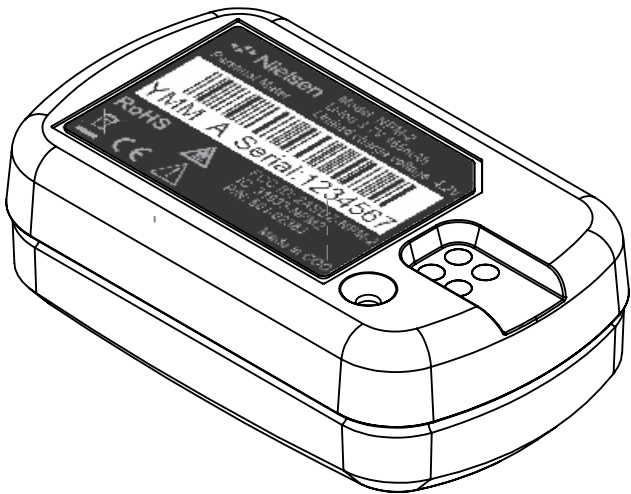
DETAIL A



DETAIL B

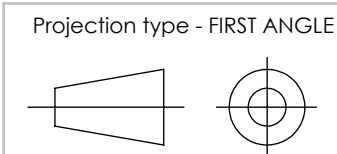


ASSEMBLED



NOTES:

ASSEMBLY SHOWN ON SHEETS 2, 3 & 4.



|                                                                                                                                                                            |  |                         |                  |                                                                                       |                                |                 |                     |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------|------------------|---------------------------------------------------------------------------------------|--------------------------------|-----------------|---------------------|
| UNLESS OTHERWISE SPECIFIED<br><b>DIMENSIONS ARE IN MILLIMETERS</b><br>TOLERANCE ARE:<br>FRACTIONSDECIMALSANGLES<br>X ± 0.5<br>X ± 0.25<br>XX ± 0.1<br>DO NOT SCALE DRAWING |  | DRAWN<br>S. Vranek      | DATE<br>1/7/2026 |  |                                |                 |                     |
|                                                                                                                                                                            |  | DESIGNER<br>S. Vranek   | 1/7/2026         |                                                                                       |                                |                 |                     |
| MATERIAL                                                                                                                                                                   |  | ENG MGR<br>M. Bokal     | 1/7/2026         | Final Assembly, Wearable,<br>Meter, 2.5                                               |                                |                 |                     |
|                                                                                                                                                                            |  | QUALITY<br>J. Landes    | 1/7/2026         |                                                                                       |                                |                 |                     |
|                                                                                                                                                                            |  | PROJ ENG<br>B. Valencic | 1/7/2026         | SIZE<br>B                                                                             | SCALE<br>2:1<br>REFERENCE ONLY | SHEET<br>1 OF 4 | DWG NO<br>501-02383 |

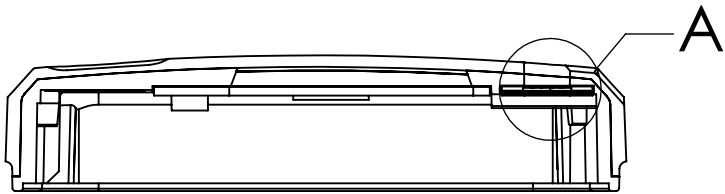
4

3

2

1

NOTES:



1. REMOVE PROTECTIVE FILM FROM WATER INDICATOR (ITEM 1) AND ADHERE IT ONTO TOP CASE (ITEM 2) AT INDICATED LOCATION.  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.
2. REMOVE PROTECTIVE FILM FROM OLED GASKET TAPE (ITEM 3) AND ADHERE IT INTO TOP CASE (ITEM 2) IN THE OLED POCKET.  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.
3. REMOVE PROTECTIVE FILM FROM DOUBLE COATED TAPE (ITEM 4) AND ADHERE THE METAL MESH (ITEM 5) TO THE DOUBLE COATED TAPE (ITEM 4).  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.  
**PLEASE NOTE:** ENSURE RIGHT PART ORIENTATION. SEE DETAIL "A".  
**PLEASE NOTE:** PRESS ITEM 4 WITH 5N FORCE FOR 5-10 SECONDS DURING THE INSTALLATION.
4. ADHERE MEMBRANE (ITEM 6) TO THE METAL MESH (ITEM 5) SEE DETAIL "A".  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.  
**PLEASE NOTE:** ENSURE RIGHT PART ORIENTATION. SEE DETAIL "A".  
**PLEASE NOTE:** PRESS ITEM 6 WITH 5N FORCE FOR 5-10 SECONDS TO THE ADHESIVE AREA OF THE VENT ONLY DURING THE INSTALLATION.  
**GORE VENT MEMBRANE INSTALLATION GUIDELINES PROVIDED BY THE NIELSEN COMPANY.**

**IMPORTANT:** VERIFY THE MEMBRANE (ITEM 6) OVER THE MICROPHONE AUDIO PORT IS FLAT (NOT WRINKLED) AND FREE OF HOLES OR SCRATCHES.

**IMPORTANT:** VERIFY THE APPEARANCE IS CLEAN AND FREE FROM SCRATCHES.

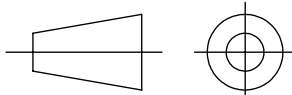
5. REMOVE PROTECTIVE FILM FROM DOUBLE COATED TAPE (ITEM 4) AND ADHERE IT TO THE RECESS ON THE TOP CASE (ITEM 2) AS SHOWN. SEE DETAIL "A".  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.  
**PLEASE NOTE:** PRESS ITEM 4 WITH 5N FORCE FOR 5-10 SECONDS DURING THE INSTALLATION.

**IMPORTANT:** VERIFY THAT THE METAL MESH IS PLACED CONCENTRIC TO THE MIC HOLE.

6. REMOVE PROTECTIVE FILM FROM BUZZER GASKET (ITEM 7) AND ADHERE IT TO THE PCB PLATFORM (ITEM 8) AS SHOWN ABOVE.  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.

7. REMOVE PROTECTIVE FILM FROM DOUBLE COATED TAPE (ITEM 9) AND ADHERE IT TO THE PCB PLATFORM (ITEM 8) AS SHOWN ABOVE.  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.

Projection type - FIRST ANGLE



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN MILLIMETERS  
TOLERANCE ARE:  
FRACTIONS DECIMALS ANGLES  
X ± 0.5  
X ± 0.25  
XX ± 0.1  
±1°

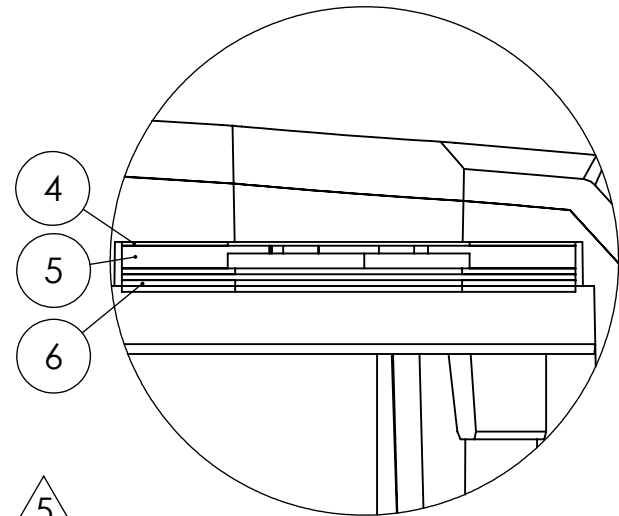
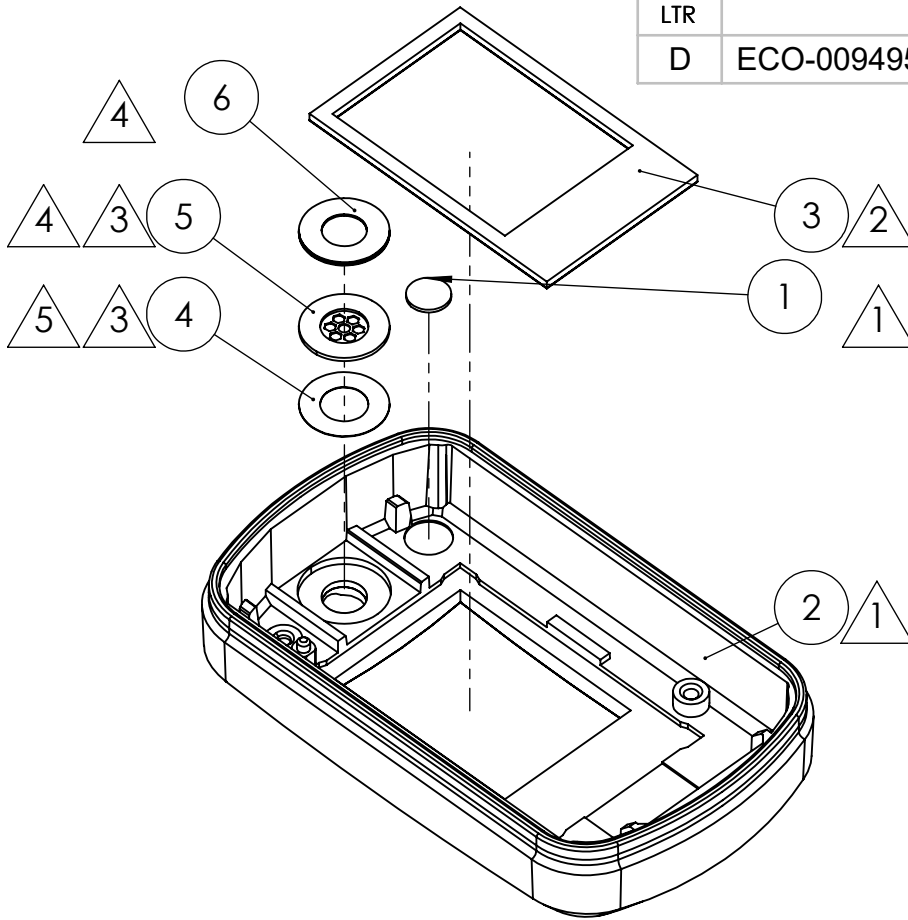
DO NOT SCALE DRAWING

MATERIAL

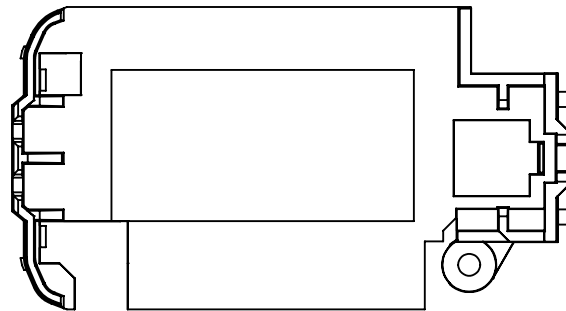
|          |             |      |          |
|----------|-------------|------|----------|
| DRAWN    | S. Vranek   | DATE | 1/7/2026 |
| DESIGNER | S. Vranek   |      | 1/7/2026 |
| ENG MGR  | M. Bokal    |      | 1/7/2026 |
| QUALITY  | J. Landes   |      | 1/7/2026 |
| PROJ ENG | B. Valencic |      | 1/7/2026 |

|                                      |                       |        |           |
|--------------------------------------|-----------------------|--------|-----------|
|                                      |                       |        |           |
| Final Assembly, Wearable, Meter, 2.5 |                       |        |           |
| SIZE                                 | SCALE                 | SHEET  | DWG NO    |
| B                                    | 2:1<br>REFERENCE ONLY | 2 OF 4 | 501-02383 |

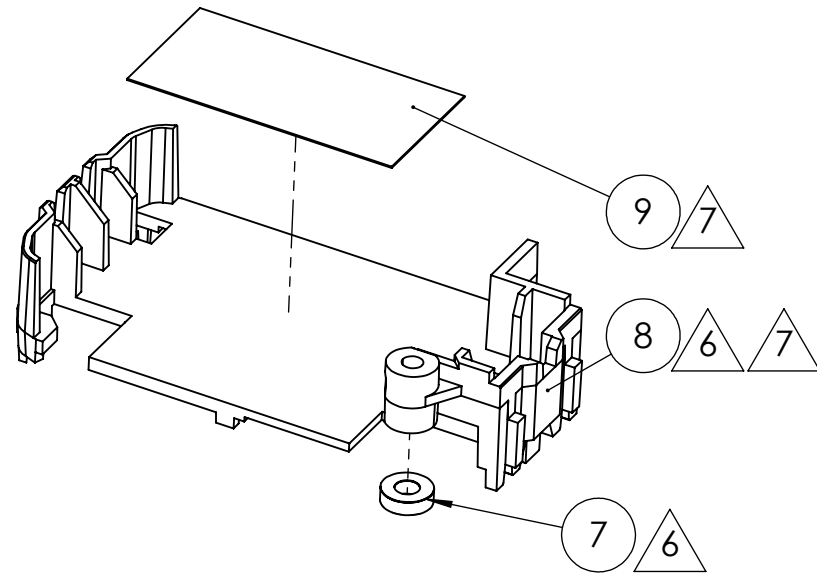
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DETAIL A



TAPE PLACED



D

C

B

501-02383

A

4

3

2

1

D

C

B

A

D

C

B

A

NOTES:

8.

REMOVE PROTECTIVE FILM FROM OLED GASKET BETWEEN OLED & PCB (ITEM 10) TAPE ON ONE SIDE AND ADHERE THE OLED GASKET BETWEEN OLED & PCB (ITEM 10) TO THE PCB (ITEM 11) SILK SCREEN PRINT AS SHOWN ABOVE.  
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.  
  
**IMPORTANT:** VERIFY THE OLED DISPLAY IS PROPERLY ALIGNED WITHIN THE SILK-SCREEN PRINT PRESENT ON THE PCB.
9.

REMOVE PROTECTIVE FILM FROM OLED GASKET BETWEEN OLED & PCB (ITEM 10) TAPE ON THE OTHER SIDE & STICK THE OLED DISPLAY PRESENT ON THE PCB (ITEM 11) TO THE OLED GASKET BETWEEN OLED & PCB (ITEM 10) .
10.

PLACE PCB (ITEM 11) ONTO MIC ALIGNMENT TOOL (ITEM 12) AS SHOWN ABOVE.
11.

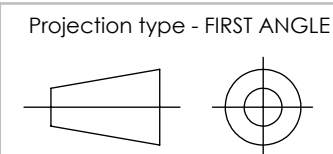
PLACE MIC RUBBER BOOT (ITEM 13) INTO MIC ALIGNMENT TOOL (ITEM 12) AS SHOWN ABOVE.
12.

PLACE MIC WITH FLEX PCB (ITEM 14) INTO MIC RUBBER BOOT (ITEM 13) AS SHOWN ABOVE AND SOLDER THE MIC WITH FLEX PCB (ITEM 14) TO THE PCB (ITEM 11).
13.

SOLDER THE BATTERY (ITEM 15) TO THE PCB (ITEM 11). SEE DETAIL "B".  
**PLEASE NOTE:** SOLDERING SEQUENCE IS: BLACK, YELLOW, RED.
14.

SNAP PCB (ITEM 11) INTO PCB PLATFORM (ITEM 8) AS SHOWN ABOVE.
15.

REMOVE PROTECTIVE FILM FROM DOUBLE COATED TAPE (ITEM 9) AND ADHERE THE BATTERY (ITEM 15) TO IT AS SHOWN ABOVE.



|                                                                                                                                                                     |  |                         |                  |                                                                                       |                                |                 |                     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------|------------------|---------------------------------------------------------------------------------------|--------------------------------|-----------------|---------------------|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN MILLIMETERS<br>TOLERANCE ARE:<br>FRACTIONSDECIMALSANGLES<br>X ± 0.5<br>X ± 0.25<br>XX ± 0.1<br>DO NOT SCALE DRAWING |  | DRAWN<br>S. Vranek      | DATE<br>1/7/2026 |  |                                |                 |                     |
|                                                                                                                                                                     |  | DESIGNER<br>S. Vranek   | 1/7/2026         |                                                                                       |                                |                 |                     |
| MATERIAL                                                                                                                                                            |  | ENG MGR<br>M. Bokal     | 1/7/2026         | Final Assembly, Wearable,<br>Meter, 2.5                                               |                                |                 |                     |
|                                                                                                                                                                     |  | QUALITY<br>J. Landes    | 1/7/2026         |                                                                                       |                                |                 |                     |
|                                                                                                                                                                     |  | PROJ ENG<br>B. Valencic | 1/7/2026         | SIZE<br>B                                                                             | SCALE<br>2:1<br>REFERENCE ONLY | SHEET<br>3 OF 4 | DWG NO<br>501-02383 |

D

NOTES:

16.

REMOVE (PEEL AWAY) PROTECTIVE FILM FROM GORE VENT (ITEM 16) AND ADHERE IT INTO BOTTOM CASE POCKET (ITEM 17) AS SHOWN ABOVE.

**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.

**PLEASE NOTE:** PRESS ITEM 16 WITH 5N FORCE FOR 5-10 SECONDS TO THE ADHESIVE AREA OF THE VENT ONLY DURING THE INSTALLATION.
17.

APPLY ADHESIVE (ITEM 18) (NOT SHOWN) TO THE METAL PART RECESS OF BOTTOM CASE (ITEM 17) AS SHOWN AND PLACE METAL PART (ITEM 19) ONTO ADHESIVE PREVIOUSLY APPLIED TO BOTTOM CASE (ITEM 17) RECESS.

**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION. WHEN THE METAL PART IS PLACED ON GLUE APPLIED TO THE METAL PART RECESS THE GLUE SHOULD NOT EXCEED THE METAL PART HEIGHT & THE METAL PART SHOULD BE GLUED AT SPECIFIC HEIGHT. SEE DETAIL "C".
18.

INSERT PCB WITH PCB PLATFORM AND BATTERY INTO CASE TOP (ITEM 2) AS SHOWN ABOVE.
19.

APPLY ADHESIVE (ITEM 20) (NOT SHOWN) TO THE GROOVE OF BOTTOM CASE (ITEM 17) AND GLUE CASE BOTTOM (ITEM 17) ONTO CASE TOP (ITEM 2) CAPTURING PCB WITH PCB PLATFORM AND BATTERY 18 AS SHOWN ABOVE.

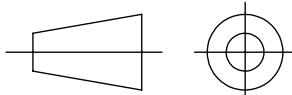
**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION. NO GLUE RESIDUE SHOULD BE PRESENT BETWEEN TOP & BOTTOM CASE. SEE DETAILS "A" & "B" ON SHEET 1.
20.

PLACE LABEL (ITEM 21) AS SHOWN ABOVE.

**PLEASE NOTE:** DEGREASE CAREFULLY MOUNTING SURFACES WITH SOLVENT (ALCOHOL OR EQUIVALENT) PRIOR TO THE INSTALLATION.

**IMPORTANT:** VERIFY THE OLED DISPLAY IS PROPERLY ALIGNED WITHIN THE WINDOW.  
VERIFY THE MICROPHONE AUDIO PORT IS CENTERED IN THE CASE MIC HOLE.  
VERIFY THE BUZZER/SPEAKER IS ALIGNED WITH THE BUZZER HOLE.  
VERIFY THE GLUED SEAMS ARE SEALED AND CONSISTENT.

Projection type - FIRST ANGLE



|                                                             |                                   |           |                       |          |                  |  |                                                                                       |                       |        |           |
|-------------------------------------------------------------|-----------------------------------|-----------|-----------------------|----------|------------------|--|---------------------------------------------------------------------------------------|-----------------------|--------|-----------|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN MILLIMETERS |                                   |           | DRAWN<br>S. Vranek    |          | DATE<br>1/7/2026 |  |  |                       |        |           |
| TOLERANCE ARE:                                              |                                   |           | DESIGNER<br>S. Vranek |          | 1/7/2026         |  |                                                                                       |                       |        |           |
| FRACTIONS                                                   | DECIMALS                          | ANGLES    | ENG MGR               |          | 1/7/2026         |  | Final Assembly, Wearable,<br>Meter, 2.5                                               |                       |        |           |
|                                                             | X ± 0.5<br>.X ± 0.25<br>.XX ± 0.1 | ±1°       | M. Bokal              |          | 1/7/2026         |  |                                                                                       |                       |        |           |
| DO NOT SCALE DRAWING                                        |                                   | QUALITY   |                       | 1/7/2026 |                  |  |                                                                                       |                       |        |           |
| MATERIAL                                                    |                                   | J. Landes |                       | 1/7/2026 |                  |  |                                                                                       |                       |        |           |
|                                                             |                                   |           | PROJ ENG              |          |                  |  | SIZE                                                                                  | SCALE                 | SHEET  | DWG NO    |
|                                                             |                                   |           | B. Valencic           |          | 1/7/2026         |  | B                                                                                     | 2:1<br>REFERENCE ONLY | 4 OF 4 | 501-02383 |

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