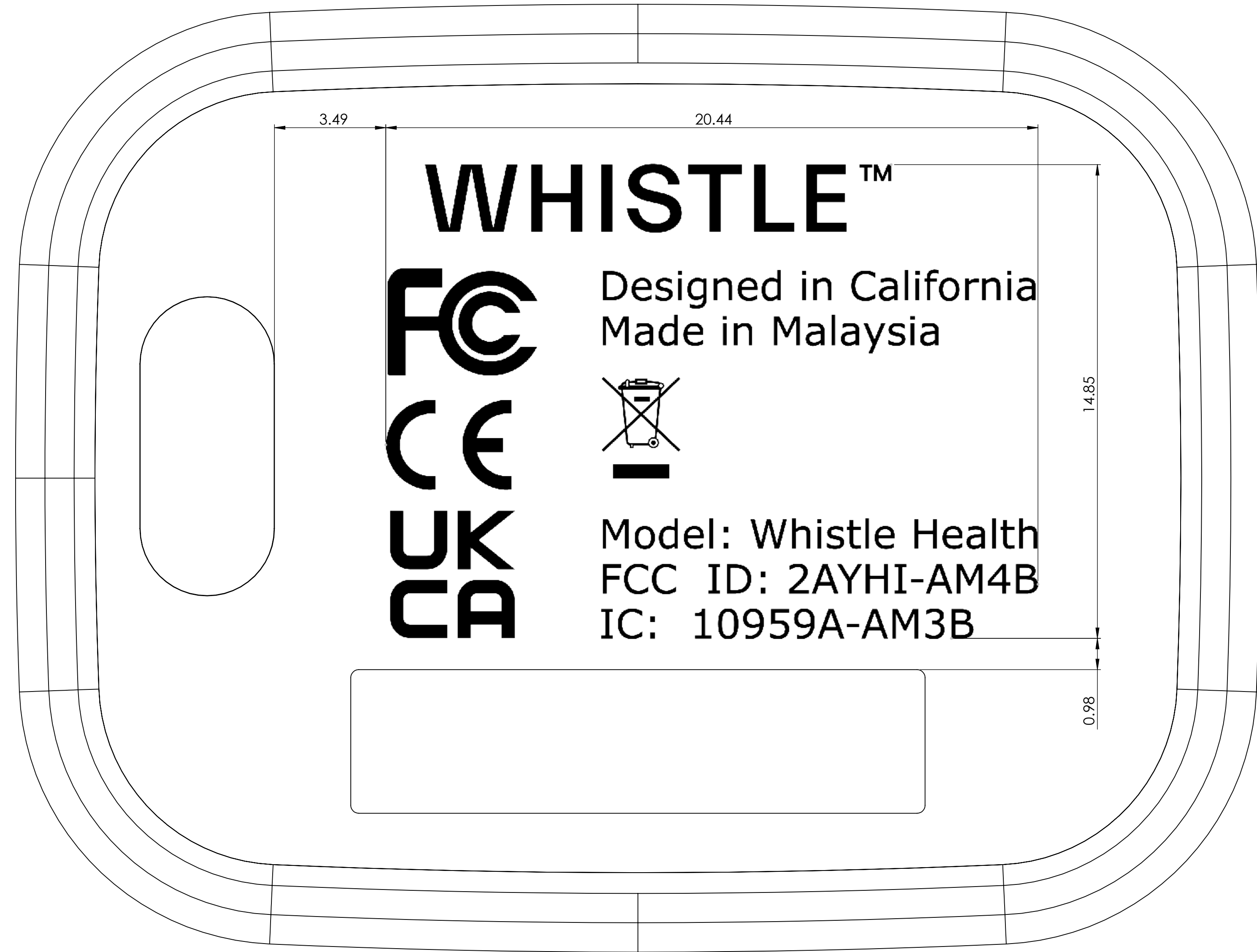




- SCREEN PRINT TO BE DONE ON THE COSMETIC SURFACE OF WHISTLE HEALTH LIMITED BOTTOM COVER (112-30184-00-02).
- ALL UNSPECIFIED TOLERANCES SHOULD FOLLOW THE DOCUMENT TOLERANCE GUIDLINE MATCHING THE PROVIDED 2D FILE.
- COLOR: PANTONE WARM GRAY 2C
- QUALITY ASSURANCE REQUIREMENTS:
 - DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
 - THE SUPPLIER MUST DEVELOP A QUALITY ASSURANCE PLAN TO ENSURE CRITICAL PARAMETER COMPLIANCE, AND THE PLAN MUST BE APPROVED.
 - THE SUPPLIER MUST MAINTAIN STATISTICAL PROCESS CONTROL (SPC) OR 100% INSPECTION ON ALL OVAL DIMENSIONS AND MAINTAIN A Cpk OF 1.33 OR HIGHER.
 - FIRST ARTICLE INSPECTION OF ALL DIMENSIONS ON AT LEAST 30 PARTS IS REQUIRED PRIOR TO INITIAL TOOL OR PROCESS APPROVAL, OR APPROVAL OF A TOOLING CHANGE. A DIMENSIONAL REPORT MUST BE SUBMITTED ALONG WITH THE MEASURED PARTS.
 - DURING IQC, THE CM MUST SPC OR 100% INSPECT ALL OVAL DIMENSIONS.
- PART COSMETICS AND CLEANLINESS:
 - FINISHED PARTS MUST BE FREE OF OBVIOUS DEBRIS, DIRT, DUST, LINT, FIBERS, STAINS, FINGER OILS, WAX, AND CHEMICAL FILMS.
 - PARTS MUST NOT BE SCRATCHED, DENTED, OR OTHERWISE DAMAGED BOTH BEFORE AND AFTER SHIPPING.
 - EXTERNAL COSMETIC SURFACE

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REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
KINSHIP IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Kinship	
		DIMENSIONS ARE IN mm	DRAWN	BD	082222	TITLE:	
		TOLERANCES:	CHECKED			Whistle Health Limited Completed frame,	
		x ± 0.10 , xx ± 0.100 , Angles:	ENG APPR.			Screen Print	
		±0.5	MFG APPR.			SIZE DWG. NO.	
			Q.A.			112-30189-00-02_Print_080822	
		INTERPRET GEOMETRIC	COMMENTS:			REV	
		TOLERANCING PER:				1	
		MATERIAL				SCALE: 10:1 WEIGHT:	
		FINISH				SHEET 1 OF 1	
		DO NOT SCALE DRAWING					
NEXT ASSY	USED ON						
APPLICATION							