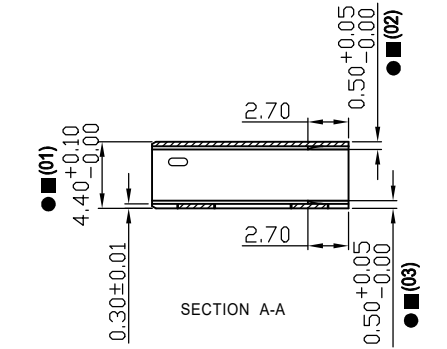
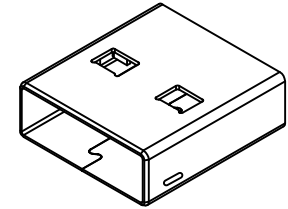
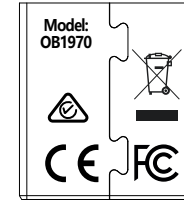
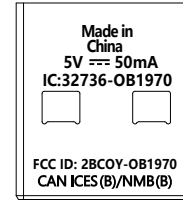


MARK	ISSUE	DATE	REVER	DCN NO.
N/A	Initial Released	2014/03/20	A	N/A
▲	Added critical dimension to chamfer	2015/01/16	B	DCN201501012
N/A	Updated current, CAN ICES, WEEE, Added RCM	2024/12/03	C	DCN20241203



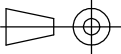
Laser content (以DWG檔為準,其它轉檔會有鋸齒)

Scale: 2:1

Notes:

- Material: SUS 304, Thickness: 0.30mm
2nd process: Laser etching
- 3D surface and curve refer to Pro/E file
- Indicates tool dimension.
■ Indicates critical dimension.
▲ Indicates process dimension.
① IQC inspection dimension
- Unspecified tolerance:

Select Dim	Level	A	B	C	D
~5	± 0.03	± 0.05	± 0.08	± 0.10	
5~10	± 0.05	± 0.08	± 0.10	± 0.15	
10~50	± 0.08	± 0.10	± 0.15	± 0.20	
50~100	± 0.10	± 0.15	± 0.20	± 0.25	
100~	± 0.10	± 0.15	± 0.20	± 0.25	
- The part is according to the latest version "HS-301" of LITEON
- Salt Spray test specification :
Concentration of sodium Chloride solution: 40~60 g/l pH value:6.5~7.2
Pressure of air supply: 0.7~1.8 kgf/cm²; Spray rate: 1.0~2.0 ml/80cm²/hr
Temp. of test tank: 35±1°C; Humidity of test tank: 85%RH
Test Time: 24 hrs
Sample size: 5 units
Analysis/Observation:
The test samples cosmetic check can pass after salt spray 24 hours test.

PART NO	DESCRIPTION	QTY	MAT'L	TRETING	REMARK
SCALE: 2:1		TOLERANCE : UNSPECIFIED .XXX ±0.05 .XX ±0.1 .X ±0.15 ANGLE ±0.5°			
UNIT: mm					
DRAWN:					
DESIGER:				TITLE: USB SHELL MODEL OB1970	
CHECKED:					
		SHEET 1 OF 1			
APPROVED:		DRAWING NO: 1970-20240725-C			