



Ping Xiang Cheng Ping Technology Co, Lth
萍乡市程品科技有限公司

Tel.: 86-0799 6652818

Fax: 86-0799 6652828

样品规格承认书

SAMPLE SPECIFICATION FOR APPROVAL

客户名称/Customer	CYDZ	程品确认/Cheng Ping Approved		
品名/Part Name	无线充线圈	作成/Prepared	审核/Auditing	承认/Approved
品号/Part No.	160102	朱丙雄	刘园	刘建华
规格/Spec.	43*6.5 μ h			
送样数量/QTY.	5pcs			
制定日期/Date	2024.06.06	2024.06.06	2024.06.06	2024.06.06

客户承认 Customer Approved	☒ 合格/OK ☐ 不合格/NG	承认状况说明: Approved the condition explanation:
承认人 Approved By		
承认日期/Date	2024-6-11	

1.送样的原因/Sample Submission Reason

☒ 1.新规格/New SPEC. ☐ 2.追加材料/New Material ☐ 3.变更/ECR ☐ 4.其它/Others

2.申请变更的规格说明/Request For New SPEC.

规格项目/ITEM	原规格/Current	希望变更规格/Request	变更理由/Reason

备注/Remark:

1.我们的样品必须符合ISO程序,确认后请务必签章回传!

Important When Sample Approved, Please Sign And Returned By Fax, Before Place Order In order To Fulfill Our ISO Requirement!

2.如未回传, 则以贵司下订单为样品通过!

In Event Of No Sign Back, We Will Under Take P.O. As Acceptance To Sample Approval!

Address: Zhoujiang Electronic Information Product Park, Pingxiang Economic and Technological Development Zone, Pingxiang, Jiangxi, China

We statement that All measurements were performed radiated and therefore additional antenna gain documentation is not required.



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日期:2024.06.06

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1.	封面/Cover	1	1
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3.	成品檢驗報告/ Finish Goods Inspection Report	1	3
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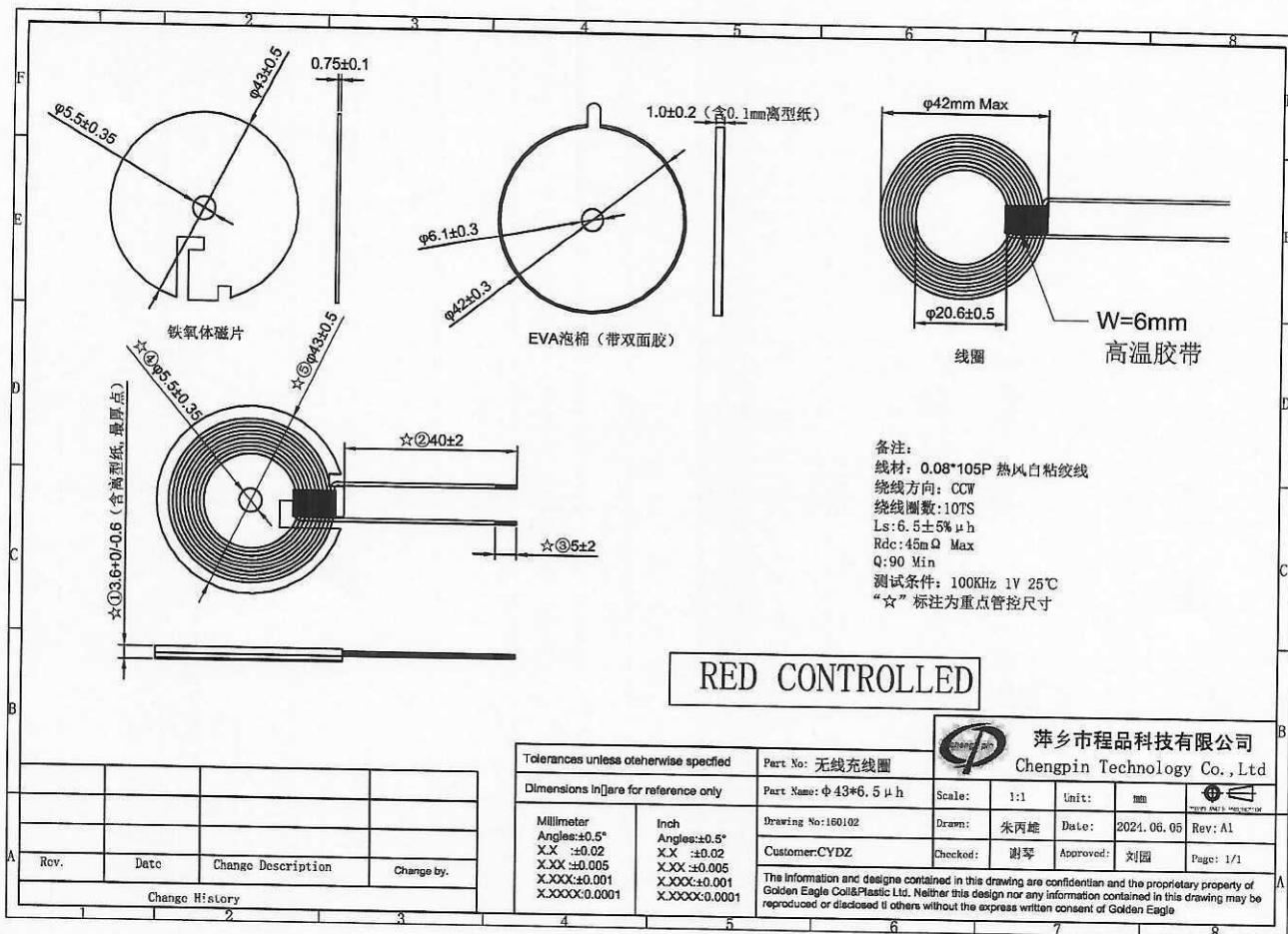
萍乡市程品科技有限公司
Ping Xiang Golden Eagle Coil & Plastic Ltd.

成品检验报告

Finish Goods Inspection Report

客户 Customer	CYDZ	品名 Part Name	无线充线圈	品号 Part Number	43*6.5 μH												
批量 Lot Size	5PCS	抽样数 Sampling Size	5PCS	抽样标准 Sampling	MIL-STD-105E												
单号 Form No.	/		日期 Date	2024.05.29													
类别 Class	☒ 成品 F.G. ☐ 样品 Sample		MIN=0.40 __ _ Acc/ __ _ Rej MAJ=0.10 __ _ Acc/ __ _ Rej														
外观 / A	检验结果/Inspection Result		订单号码:														
	☒ 合格/OK ☐ 不合格/NG 异常单号/F No.:																
尺寸 / D i m	规格/Specific	实测数据记录/Actual Data Record					判定/Judge			程度/Degree		工具 Tool					
		1	2	3	4	5	OK	NG	UAI	MAJ	MIN						
	磁片内径: $\phi 5.5 \pm 0.35\text{mm}$	5.22	5.21	5.2	5.19	5.18	√			5.22	5.18	卡尺					
	磁片外径: $\phi 43 \pm 0.5\text{mm}$	42.75	42.74	42.7	42.81	42.9	√			42.9	42.7	卡尺					
	EVA棉内径: $\phi 6.1 \pm 0.3\text{mm}$	6.13	6.21	6.17	6.18	6.16	√			6.21	6.13	卡尺					
	EVA棉外径: $\phi 42 \pm 0.3\text{mm}$	41.77	41.72	41.8	41.74	41.72	√			41.8	41.72	卡尺					
	引线长度: $40 \pm 2\text{mm}$	40.82	40.45	40.81	40.60	40.54	√			40.82	40.45	卡尺					
	浸锡长度: $5 \pm 2\text{mm}$	5.47	6.00	5.94	5.83	6.12	√			6.12	5.47	卡尺					
	产品厚度: $3.6 \pm 0/-0.6$	3.03	3.05	3.01	3.10	3.10	√			3.1	3.01	卡尺					
电性 / F u n	规格/Specific	实测数据记录/Actual Data Record					判定/Judge			程度/Degree		工具 Tool					
		1	2	3	4	5	OK	NG	UAI	MAJ	MIN						
	DCR: 45 mΩ MAX	36.66	36.73	37.12	36.74	36.77	√			37.12	36.66	测试仪					
	LS: 6.5 μH ± 5%	6.5	6.53	6.54	6.54	6.53	√			6.54	6.5						
	Q值: 90 MIN	105	103	102	102	101	√			105	101						
	100KHZ/1V 25℃																
包装 / P a c	项目/Item	检查结果/Inspection Result					判定/Judge			程度/Degree		工具 Tool					
	标识/Identifier						OK	NG	UAI	MAJ	MIN						
	防护/safety	清晰					√					目视					
	其它/Others	良好					√					目视					
备注	没有损伤、破裂、表面无污点											√					目视
检验判定结果:		☒ 合格 ☐ 不合格															
核准: 刘园		审核: 朱丙雄 检验: 梅娇															

R-119-02(B)



备注:
线材: 0.08*105P 热风自粘纹线
绕线方向: CCW
绕线圈数: 10TS
Ls: $6.5 \pm 5\% \mu\text{h}$
Rdc: $45\text{m}\Omega$ Max
Q: 90 Min
测试条件: 100KHz 1V 25°C
“☆”标注为重点管控尺寸

RED CONTROLLED



萍乡市程品科技有限公司
Chengpin Technology Co., Ltd

Tolerances unless otherwise specified	
Dimensions in [] are for reference only	
Millimeter	Inch
Angles: $\pm 0.5^\circ$	Angles: $\pm 0.5^\circ$
X.X ± 0.02	X.X ± 0.02
X.XX ± 0.005	X.XX ± 0.005
X.XXX ± 0.001	X.XXX ± 0.001
X.XXXX ± 0.0001	X.XXXX ± 0.0001

Part No: 无线充电圈	Scale: 1:1	Unit: mm	Rev: A1
Part Name: $\phi 43 \times 6.5 \mu\text{h}$	Drawn: 朱西雄	Date: 2024.06.05	Page: 1/1
Drawing No: 160102	Checked: 谢琴	Approved: 刘园	
Customer: CYDZ	The information and designs contained in this drawing are confidential and the proprietary property of Golden Eagle Coil & Plastic Ltd. Neither this design nor any information contained in this drawing may be reproduced or disclosed to others without the express written consent of Golden Eagle.		

Rev.	Date	Change Description	Change by.
Change History			