

USER MANUAL

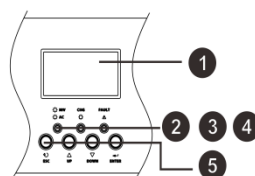
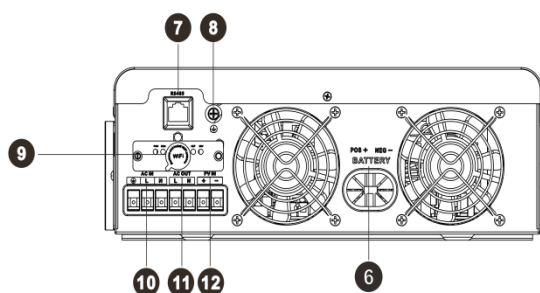
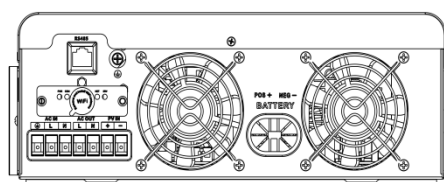
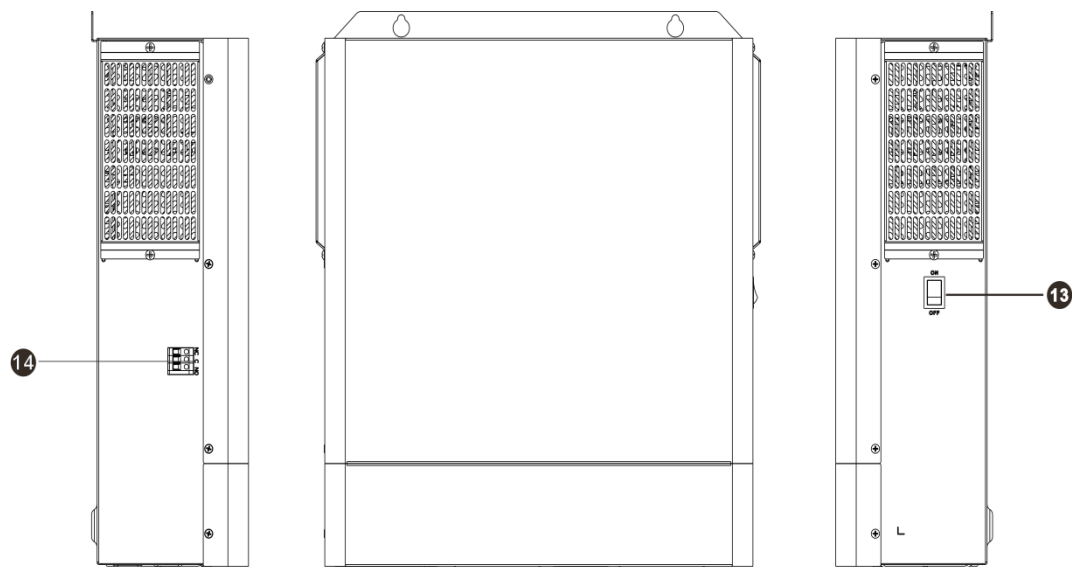
INVERTER CHARGER

3KVA/24VDC 120VDC

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PRODUCT OVERVIEW



1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Battery input
7. RS485 communication port
8. Grounding
9. WiFi antenna port
10. AC input
11. AC output
12. PV input
13. Power on/off switch
14. Dry contact port

INSTALLATION

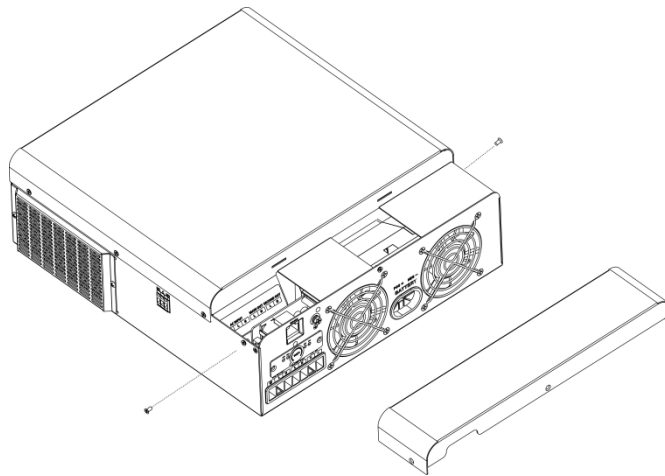
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

1. The unit x1
2. User manual x 1
3. WiFi antenna x 1

Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



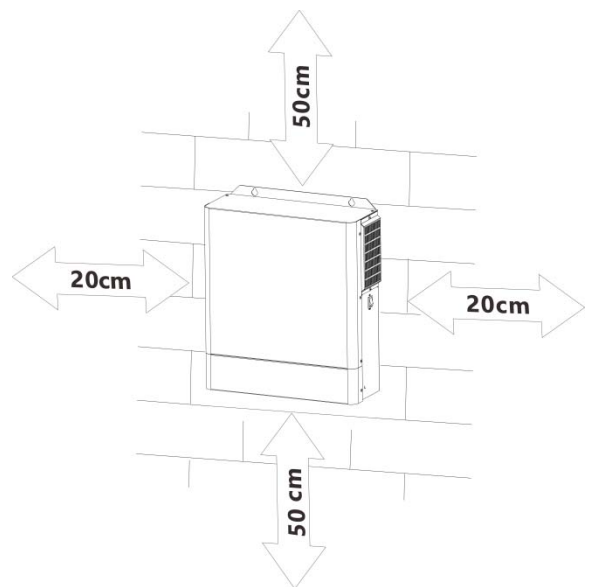
Mounting the Unit

Consider the following points before selecting where to install:

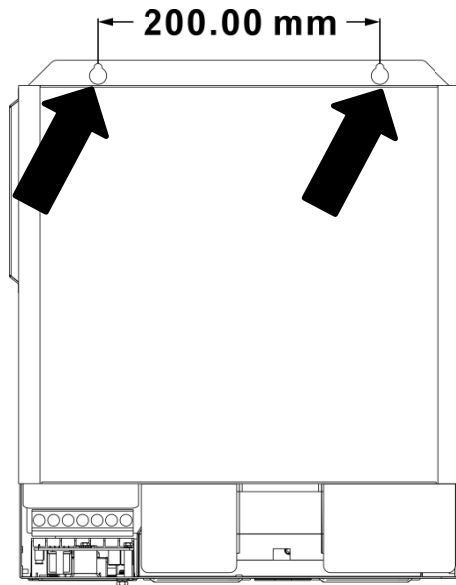
1. Do not mount the inverter on flammable construction materials.
2. Mount on a solid surface
3. Install this inverter at eye level in order to allow the LCD display to be read at all times.
4. The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
5. The recommended installation position is to be adhered to the wall vertically.
6. Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



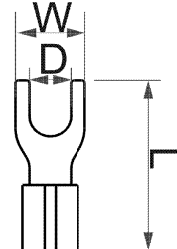
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

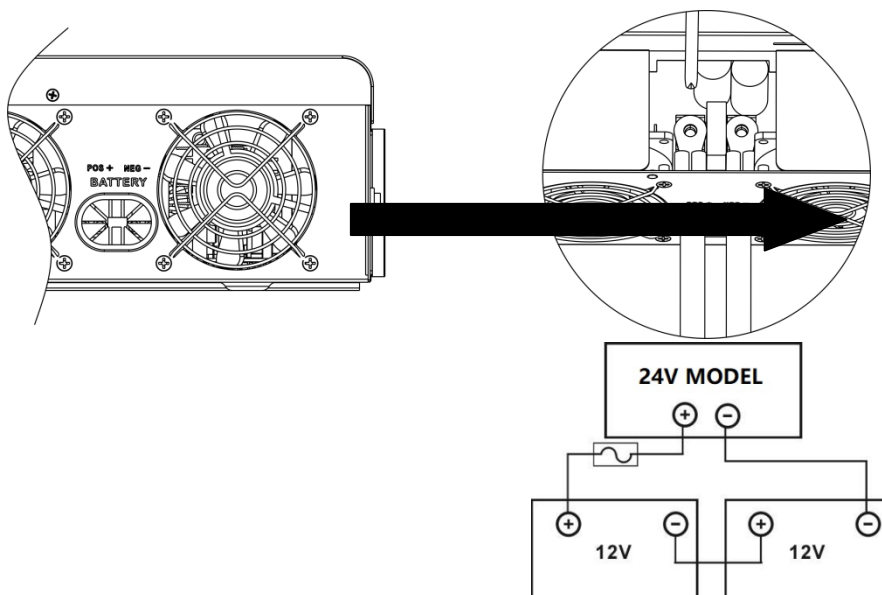
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminals as below.

Terminal size



Please follow below steps to implement battery connection:

1. Make battery positive and negative cables based on recommended cable and terminal specifications
2. Connect all battery packs as units requires. It's suggested to use recommended battery capacity.
3. Insert battery cable flatly into battery connect or of inverter and make sure the bolts are tightened with torque of 4~6Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and battery cables are tightly screwed to the battery connector.



WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A.

CAUTION!! There are two terminal blocks with “IN” and “OUT” markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
3KVA	10AWG	1.4~ 1.6Nm

Please follow below steps to implement AC input/output connection:

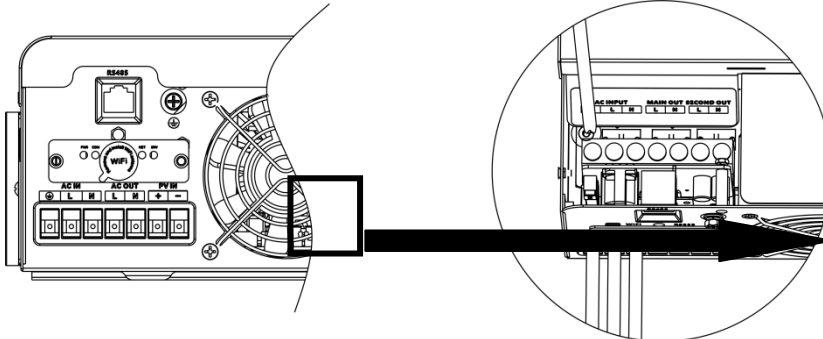
1. Before making AC input/output connection, be sure to open DC protector or disconnect or first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⊕) first.



→Ground (yellow-green)

L→LINE (brown or black)

N→Neutral (blue)



WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

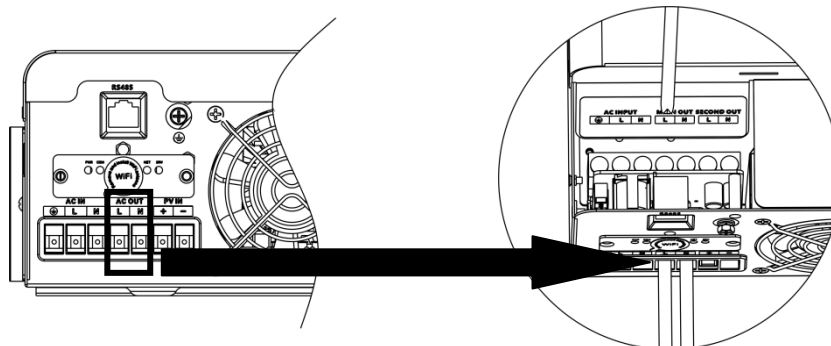
4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminals crews. Be sure to connect PE protective conductor (⊕) first.



→Ground (yellow-green)

L→LINE (brown or black)

N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/ charger will trig over load fault and cut off output to protect our appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection.

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

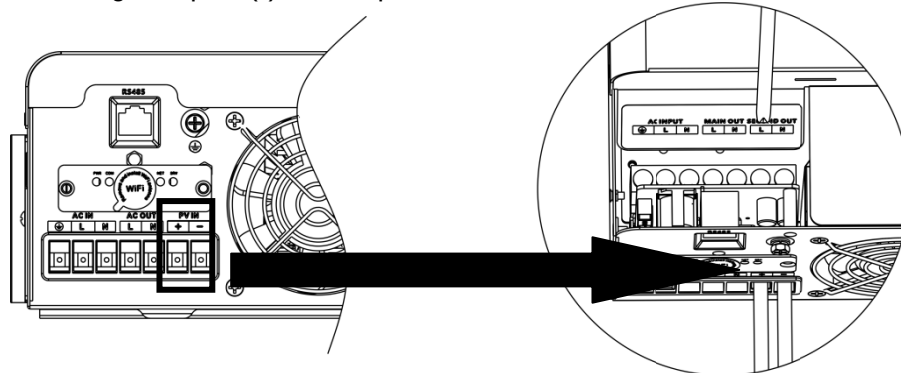
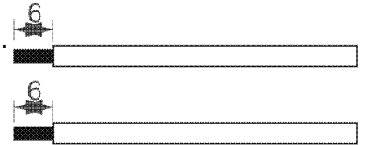
Take the 450Wp and 550Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

Solar Panel Spec. (reference) - 450Wp - Vmp:34.67Vdc - Imp:13.82A - Voc:41.25Vdc - Isc:12.98A	SOLAR INPUT	Q'ty of panels	Total input power	Inverter Model
	3 pcs in serial	3 pcs	1,350 W	3KVA
	4 pcs in serial	4 pcs	1,800 W	
	5 pcs in serial	5 pcs	2,250 W	
	6 pcs in serial	6 pcs	2,700 W	
	7 pcs in serial	7 pcs	3,150 W	
	8 pcs in serial	8 pcs	3,600 W	
	9 pcs in serial	9 pcs	4,050 W	
Solar Panel Spec. (reference) - 550Wp - Vmp:42.48Vdc - Imp:12.95A - Voc:50.32Vdc - Isc:13.70A	SOLAR INPUT	Q'ty of panels	Total input power	Inverter Model
	3 pcs in serial	3 pcs	1,650 W	3KVA
	4 pcs in serial	4 pcs	2,200 W	
	5 pcs in serial	5 pcs	2,750 W	
	6 pcs in serial	6 pcs	3,300 W	
	7 pcs in serial	7 pcs	3,850 W	

PV Module Wire Connection:

Please follow below steps to implement PV module connection:

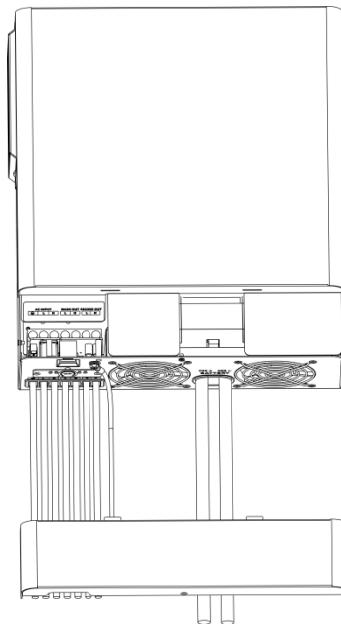
1. Remove insulation sleeve 6 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



3. Make sure the wires are securely connected.

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



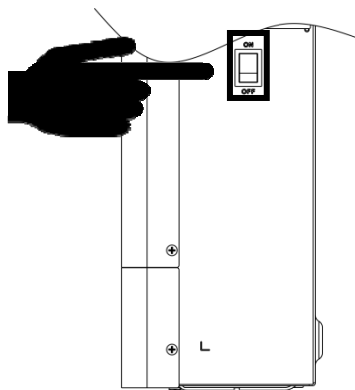
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status	Condition			 Dry contact port:	
				NC & C	NO & C
Power Off	Unit is off and no output is powered.			Close	Open
Power On	Output is powered from Utility.			Close	Open
	Output is powered from Battery or Solar.	Program 01 set as Utility	Battery voltage < Low DC warning voltage	Open	Close
			Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
		Program 01 is set as SBU or SUB or Solar first	Battery voltage < Setting value in Program 12	Open	Close
			Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

OPERATION

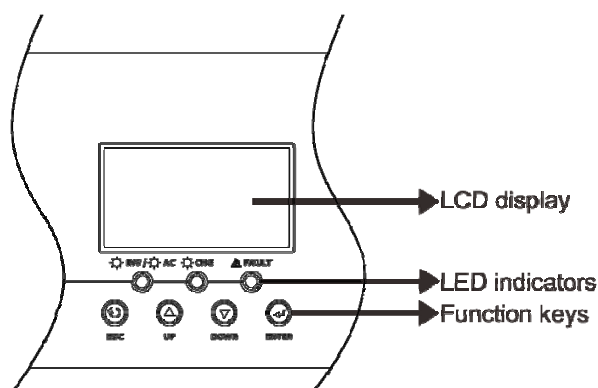
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the bottom of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



LED Indicator

LED Indicator			Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press “UP” or “DOWN” button to select setting programs. And then, press “ENTER” button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
01	Output source priority: To configure load power source priority	Utility first (default) 01 UTI	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first 01 SOL	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
		SBU priority 01 SBU	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
		SUB priority 01 SUB	Solar energy is charged first and then power to the loads. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		SUF priority 01 SUF	If solar energy is sufficient to all connected loads and charge battery, the solar energy could feedback to the grid

			If solar energy is not sufficient to power all connected loads, utility energy will supply power to the loads at the same time.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current= utility charging current + solar charging current)	60A (default) 02 60 ^A	If selected, acceptable charging current range will be from Max. AC charging current to Max. charging current of SPEC, but it shouldn't be less than the AC charging current (program 11)
03	AC input voltage range	Appliances (default) 03 APL	If selected, acceptable AC input voltage range will be within 70-140VAC.
		UPS 03 UPS	If selected, acceptable AC input voltage range will be within 95-140VAC.
		Generator 03 Gnt	If selected, acceptable AC input voltage range will be within 95-140VAC and compatible with generators. Note: Because generators are unstable, maybe the output of inverter will be unstable too.
05	Battery type	AGM (default) 05 AGn	Flooded 05 FLd
		User-Defined 05 USE	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		05 LI2	Support PYLON US2000 Protocol 3.5 Version
		05 LI4	Standard communication Protocol form inverter supplier
		Lithium battery without communication 05 LI6	If "LIB" is selected, the battery default value is fit for lithium battery without communication battery charge voltage and low DC cut-off voltage can be set up in program 26,27 and 29.
06	Auto restart when overload occurs	Restart disable 06 Lfd	Restart enable (default) 06 LFE

07	Auto restart when over temperature occurs	Restart disable 07 <u>EtD</u>	Restart enable (default) 07 <u>EtE</u>
08	Output voltage	110V 08 <u>110^v</u>	120V (default) 08 <u>120^v</u>
		115V 08 <u>115^v</u>	
09	Output frequency	50Hz 09 <u>50^{Hz}</u>	60Hz (default) 09 <u>60^{Hz}</u>
10	Auto bypass When selecting “auto”, if the mains power is normal, it will automatically bypass, even if the switch is off.	manual(default) 10 <u>nNL</u>	auto 10 <u>AtO</u>
11	Maximum utility charging current	30A (default) 11 <u>30A</u> If selected, acceptable charging current range will be within 5-Max. AC charging current of SPEC.	
12	Setting voltage point back to utility source when selecting “SBU priority” or “Solar first” in program 01.	24V models: 23V (default) Setting range is from 22.0V to 28.6V for 24v model, but The max setting value must be less than the value of program 13.	
13	Setting voltage point back to battery mode when selecting “SBU priority” or “Solar first” in program 01.	Battery fully charged (default) 13 <u>^{BATT}FUL</u>	24V models: Setting range is from 24V to full (the value of program 26-0.4V), but the max setting value must be more than the value of program 12.

16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 16 C50	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 16 SNU	Solar energy and utility will charge battery at the same time.
		Only Solar 16 050	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Buzzer mode	Mode1 bU2 18 nd1	Buzzer mute
		Mode2 bU2 18 nd2	The buzzer sounds when the input source changes or there is a specific warning or fault
		Mode3 bU2 18 nd3	The buzzer sounds when there is a specific warning or fault
		Mode4(default) bU2 18 nd4	The buzzer sounds when there is a fault
19	Auto return to default display screen	Return to default display screen (default) 19 ESP	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 BEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 20 LON	Backlight off 20 LOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable 23 byd	Bypass enable(default) 23 byE

25	Mod bus ID Setting	Mod bus ID Setting Range: 001(default)~247 Mod 25 001	
26	Bulk charging voltage (C.V voltage)	If self-defined is selected in program 5, this program can be set up. But the setting value must be more than or equal the value of program27. Increment of each click is 0.1V. 24V models: Default 28.2V, setting range is from 24.0V to 30.0V,	
27	Floating charging voltage	If self-defined is selected in program 5, this program can be set up. 24V models default setting: 27.0V Setting range is from 24.0V to the value of program 26	
29	Low DC cut-off voltage	If self-defined is selected in program 5, this program can be setup. Thesettingvaluemustbelessthanthevalueofprogram12. Increment of each click is 0.1V.Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected. 24V models default setting: 21.0v Setting range is from 20.0V to 27.0V	
32	Bulk charging time (C.V stage)	Automatically (Default): 32 AUT	If selected, inverter will judge this charging time automatically.
		5 min 32 5	The setting range is from 5 min to 900min.Incrementofeachclickis 5min.
		900 min 32 900	
		If “USE” is selected in program 05, this program can be set up.	
33	Battery equalization	Battery equalization 33 EEN	Battery equalization disable (default) 33 EdS
		If “Flooded” or “User-Defined” is selected in program 05, this program can be set up.	

34	Battery equalization voltage	24V models default setting is 29.2V. Setting range is from floating voltage ~ 31V. Increment of each click is 0.1V.	
35	Battery equalized time	60min (default) 35 60	Setting range is from 0 min to 900min.
36	Battery equalized timeout	120min (default) 36 120	Setting range is from 0min to 900 min.
37	Equalization interval	30days (default) 37 30d	Setting range is from 1 to 90 days.
38	Allow neutral and grounding of AC output is connected together: When enabled, inverter will short neutral and grounding	Disable: Neutral and grounding of AC output is disconnected. (Default) NEC 38 d15	
		Enable: Neutral and grounding of AC output is connected. NEC 38 ENA	
39	Equalization activated immediately	Enable 39 AEN	Disable (default) 39 Ad5
		If equalization function is enabled in program 33, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 37 setting. At this time, "E9" will not be shown in LCD main page.	
41	Automatic activation for lithium battery	AAt 41 nNL	Disable automatic activation (default)
		AAt 41 ALO	When Program 05 is selected "LIX" as lithium battery and when the battery is not detected, the unit will activate automatically the lithium battery at a time. If you want to activate automatically the lithium battery, you must restart the unit.
42	Manual activation for lithium battery	nAt 42 NOP	Default: disable activation
		nAt 42 ACT	When Program05 is selected "Lix" as lithium battery, when the battery is not detected, If you want to activate the lithium battery at a time, you could selected it.
43	Setting SOC point back to utility source when selecting "SBU priority" or "Solar first" in program 01	43 BAT 050%	Default 20%, setting range is as follow: Max[5%, program45+1%] ~ Min[program44-1%, 96%]

44	Setting SOC point back to battery mode when selecting “SBU priority” or “Solar first” in program 01		Default value is 30% and setting range is as follow: Max[10%, program43+1%]~100%
45	Low DC cut-off SOC		default value is 10% and setting range is as follow: 0% ~Min[95%,program43 - 1%].
46	Maximum discharge current protection		Default OFF Disable current discharge current protection function
			Only available in Single model. When utility is available, it turns to utility model and battery discharge stops after the battery discharge current exceeded the setting value. When utility is unavailable, warning occurs and battery discharge lasts after the battery discharge current exceeded the setting value.
48	lithium battery activation time	When lithium battery activation function is available, the activation time could be set, the setting range is 6s~300s,the default time is 6s;	

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

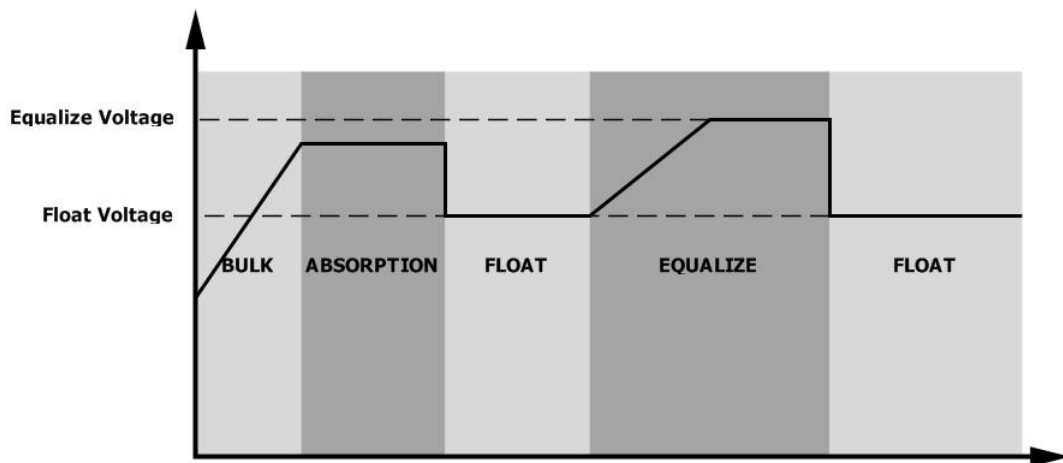
● How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 37.
2. Active equalization immediately in program 39.

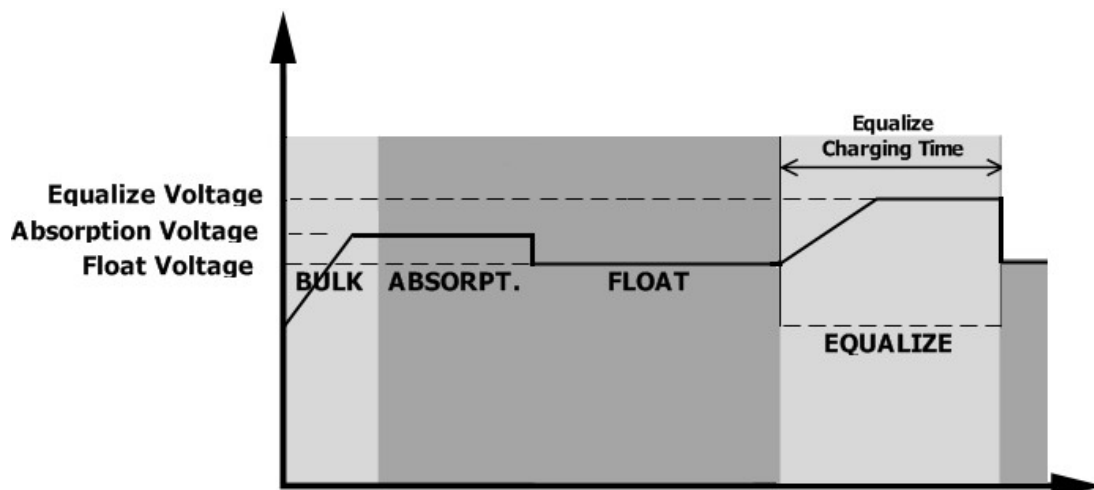
● When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

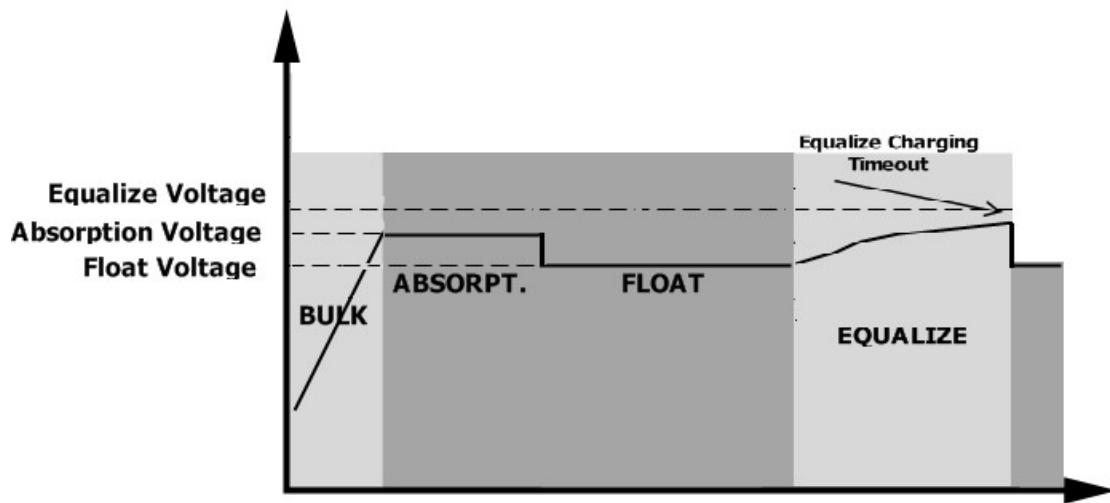


● Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



SETTING FOR LITHIUM BATTERY

Lithium Battery Connection

If choosing lithium battery for the inverter, you are allowed to use the lithium battery only which we have configured. There're two connectors on the lithium battery, RS485 port of BMS and power cable.

Please follow below steps to implement lithium battery connection:

- 1). Assemble battery terminal based on recommended battery cable and terminal size (same as Lead acid, see section Lead-acid Battery connection for details).
- 2). Connect the end of RS485 port of battery to BMS(RS485) communication port of inverter.

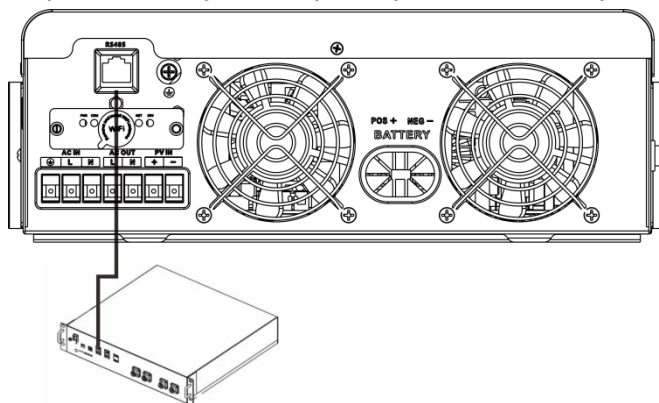


Fig 1

Lithium battery communication and setting

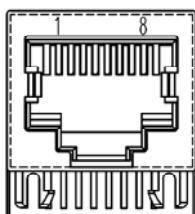
if choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. This communication cable delivers information and signal between lithium battery and the inverter. This information is listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

Connect the end of RS485 of battery to RS485 communication port of inverter

Make sure the lithium battery RS485 port connects to the inverter is Pin to Pin, the communication cable is inside of package and the inverter RS485 port pin assignment shown as below:

Pin number	RS485Port
PIN1	RS485-B
PIN2	RS485-A
PIN7	RS485-A
PIN8	RS485-B



LCD setting

After connecting, you need to finish and confirm some settings as follow:

- 1) Select program 05 as lithium battery type.
- 2) Confirm program12/13/29/31/41/42 setting value.

Note: Program 43/44/45 are only available with successful communication, they will replace the Program 12/13/29 function, at the same time, program 12/13/29 become unavailable.

LCD Display

If communication between the inverter and battery is successful, there is some information showing on the LCD as follow:

Item	Description	Remark
1	Communication successful icon	
2	Max lithium battery charging voltage	
3	Max lithium battery charging current	
4	Lithium battery discharging is forbidden	 will flash once every 1 second
5	Lithium battery charging is forbidden	 will flash once every 2 second
6	Lithium battery SOC (%)	

Setting for PYLON US2000 lithium battery

- 1). PYLONTECH US2000 lithium battery setting:

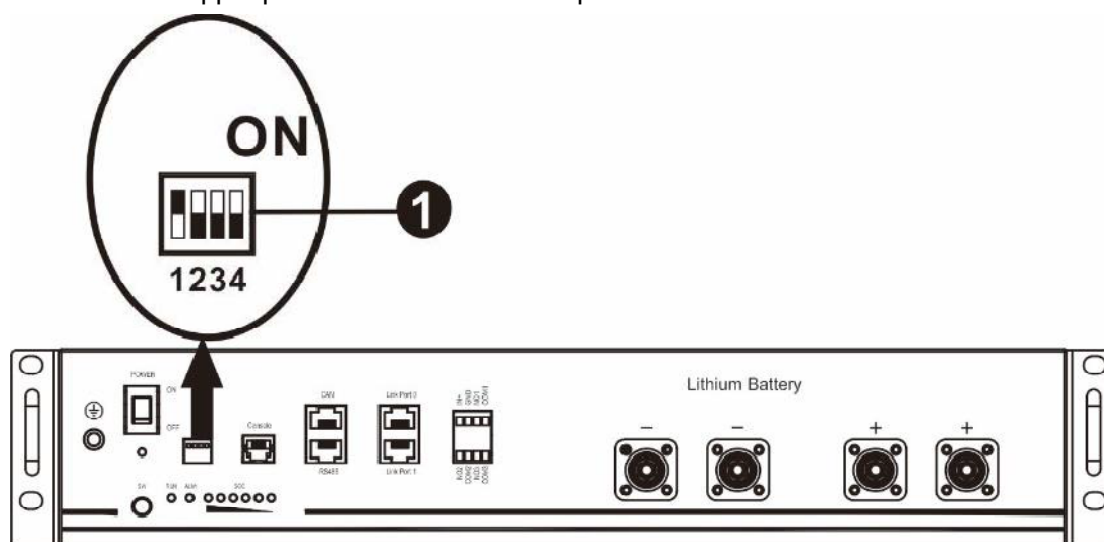
Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

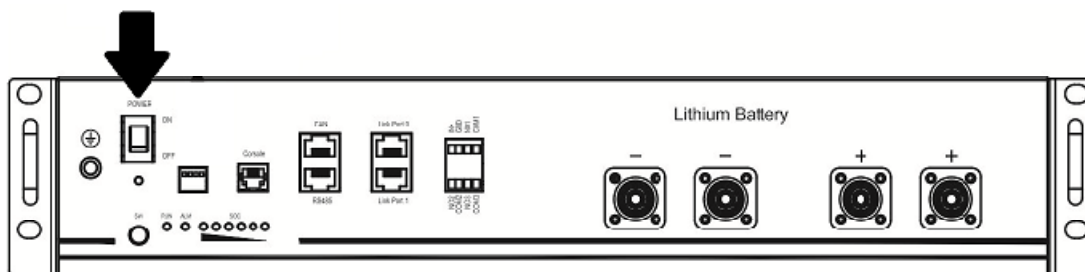
NOTE: "1" is upper position and "0" is bottom position.



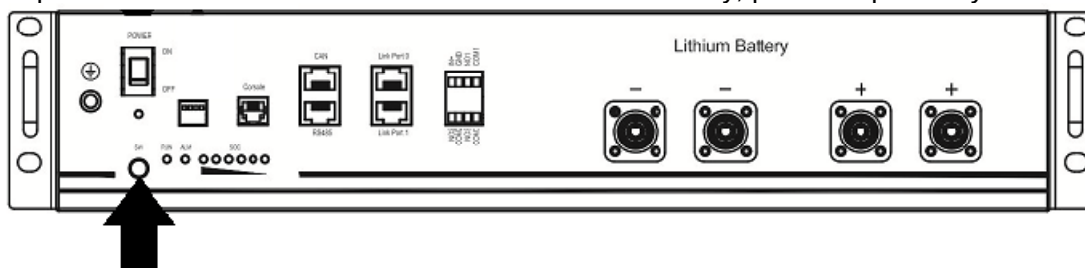
- 2). Process of install

Step 1. Use the RS485 cable to connect inverter and Lithium battery as Fig 1.

Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery, power output ready.



Step 4. Turn on the inverter.

Step 5. Be sure to select battery type as “Li2” in LCD program 5.

If communication between the inverter and battery is successful, the battery icon **Li** on LCD display will light

Setting for lithium battery without communication

This suggestion is used for lithium battery application and avoid lithium battery BMS protection without communication, please finish the setting as follow:

1. Before starting setting, you must get the battery BMS specification:

- A. Max charging voltage
- B. Max charging current
- C. Discharging protection voltage

2. Set battery type as “USE” (user-defined)

05	Battery type	AGM (default) 05 AGM	Flooded 05 FLd
		User-Defined 05 USE	If “User-Defined” is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.

3. Set C.V voltage as Max charging voltage of BMS-0.5V.

26	Bulk charging voltage (C.V voltage)	If self-defined is selected in program 5, this program can be set up. But the setting value must be more than or equal the value of program 27. Increment of each click is 0.1V. Default 28.2V, setting range is from 24.0V to 31.0V.
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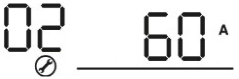
4. Set floating charging voltage as C.V voltage.

27	Floating charging voltage	If self-defined is selected in program 5, this program can be set up. Default 28.2 V, setting range is from 24.0V to the value of program 26
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5. Set Low DC cut-off voltage $\geq$ discharging protection voltage of BMS+2V.

29	Low DC cut-off voltage	If self-defined is selected in program 5, this program can be setup. This setting value must be less than the value of program 12. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected. Default 21.0V, setting range is from 20.0V to 27.0V
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6. Set Max charging current which must be less than the Max charging current of BMS.

02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current= utility charging current + solar charging current)	60A (default) 	If selected, acceptable charging current range will be within 1- Max. charging current of SPEC, but it shouldn't be less than the AC charging current (program 11)
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7. Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01. The setting value must be $\geq$ Low DC cut-off voltage+1V, or else the inverter will have a warning as battery voltage low.

12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Default 23.0V, setting range is from 22.0V to 28.6V for 24v model, but the max setting value must be less than the value of program 13.
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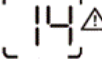
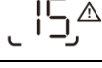
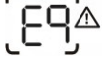
Remark:

1. you'd better to finish setting without turn on the inverter(just let the LCD show, no output);
2. when you finish setting, please restart the inverter.

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Over temperature of inverter module	
02	Over temperature of DCDC module	
03	Battery voltage is too high	
04	Over temperature of PV module	
05	Output short circuited.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
10	PV over current	
11	PV over voltage	
12	DCDC over current	
13	Over current or surge	
14	Bus voltage is too low	
15	Inverter failed (Self-checking)	
18	Op current offset is too high	
19	Inverter current off set is too high	
20	DC/DC current off set is too high	
21	PV current off set is too high	
22	Output voltage is too low	
23	Inverter negative power	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
02	Temperature is too High	Beep three times every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power de rating	Beep twice every 3 seconds	
14	Fan blocked	None	
15	PV energy is low	Beep twice every 3 seconds	
19	Lithium Battery communication is failed	Beep once every 0.5 second	
21	Lithium Battery over current	None	
E9	Battery equalization	None	
bP	Battery is not connected	None	

General Specifications

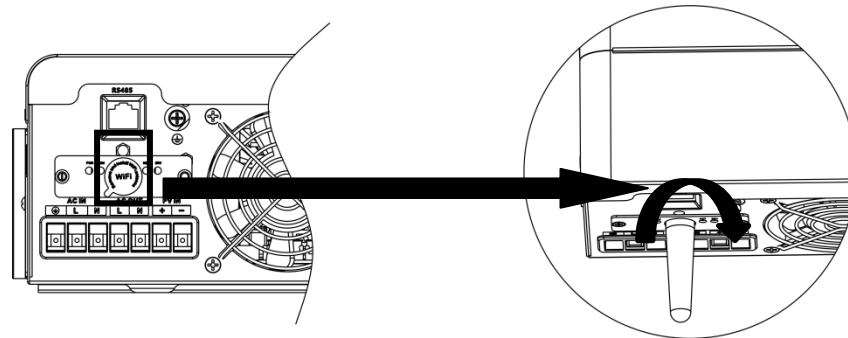
INVERTER MODEL	3KVA
Operating Temperature Range	-10°C to 55°C
Storage temperature	-15°C~ 60°C
Humidity	5% to 95% Relative Humidity (Non-condensing)
Dimension(D*W*H), mm	350x312x110
Net Weight, kg	6.9

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS →Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 06/22	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/15	Internal components failed.	Return to repair center.
	Fault code 13	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 14	Bus voltage is too low.	
	Another fault code		If the wires is connected well, please return to repair center.

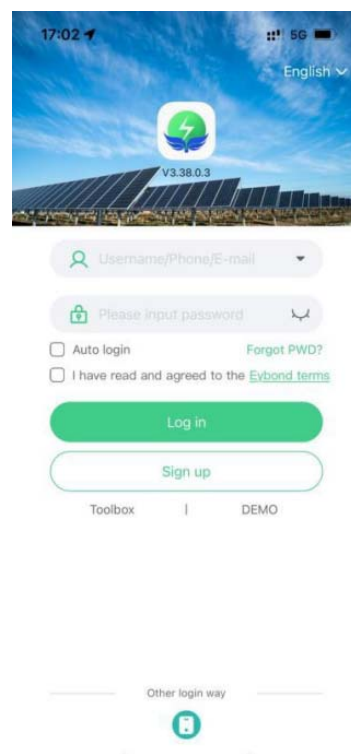
Wi-Fi Plug Pro Quick Installation Guideline

1. Schematic diagram of the Remove and install the wireless antenna



2.1 Download the APP

- (1) Scan the QR code and download the APP (iPhone App Store; Android phone);
- (2) Open the APP, click the "Registration" button, and select "Mobile phone Registration" or "Email Registration";
- (3) Turn on WiFi as needed.



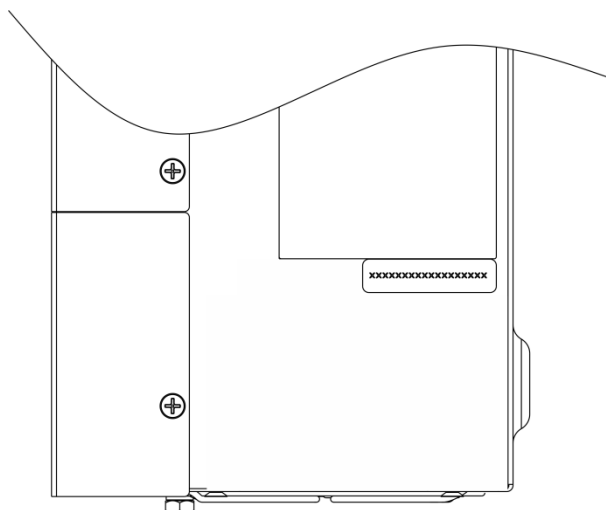
2.2 Connected to the digital collector

(1) Click the "Toolbox" and select "Wi-Fi network" as required;

3. Add Data logger

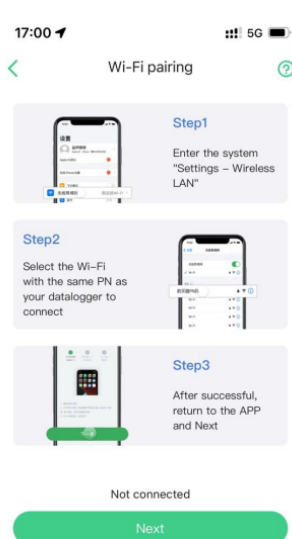
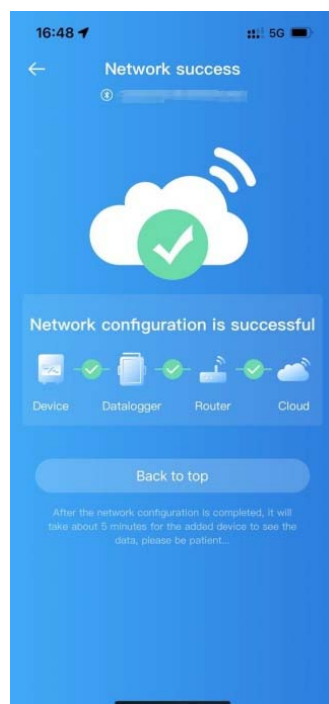
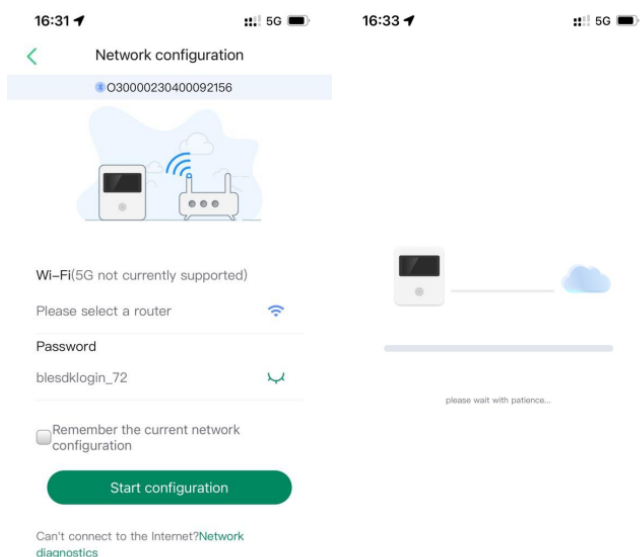
① Login the account and click the Data logger button. Tap the "+" button on the top-right corner of the data loader pag

② According to the prompts, type in the information to finish add data logger The PN number is located next to the machine appliance label. (InitialPassword:12345678)



4. Networking Settings

(1) Select the corresponding 2.4G WiFi according to the prompts, fill in the password and click "Start Connecting to the Network"; prompt on the WiFi distribution network reference APP page.



FCC Warning Statement

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment. This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

RF Exposure Statement

To maintain compliance with FCC's RF Exposure guidelines, the antenna used with this transmitter must be installed to provide a minimum separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter.