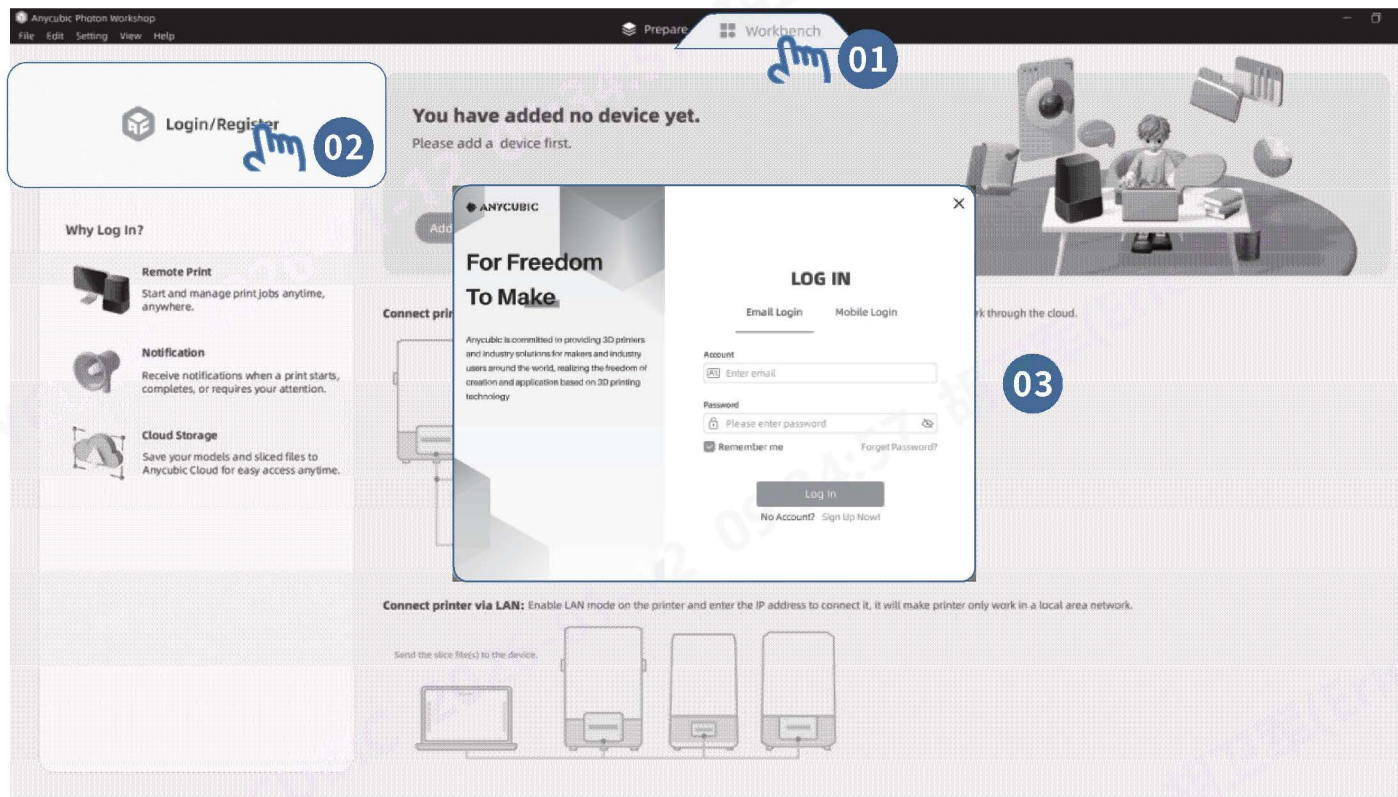


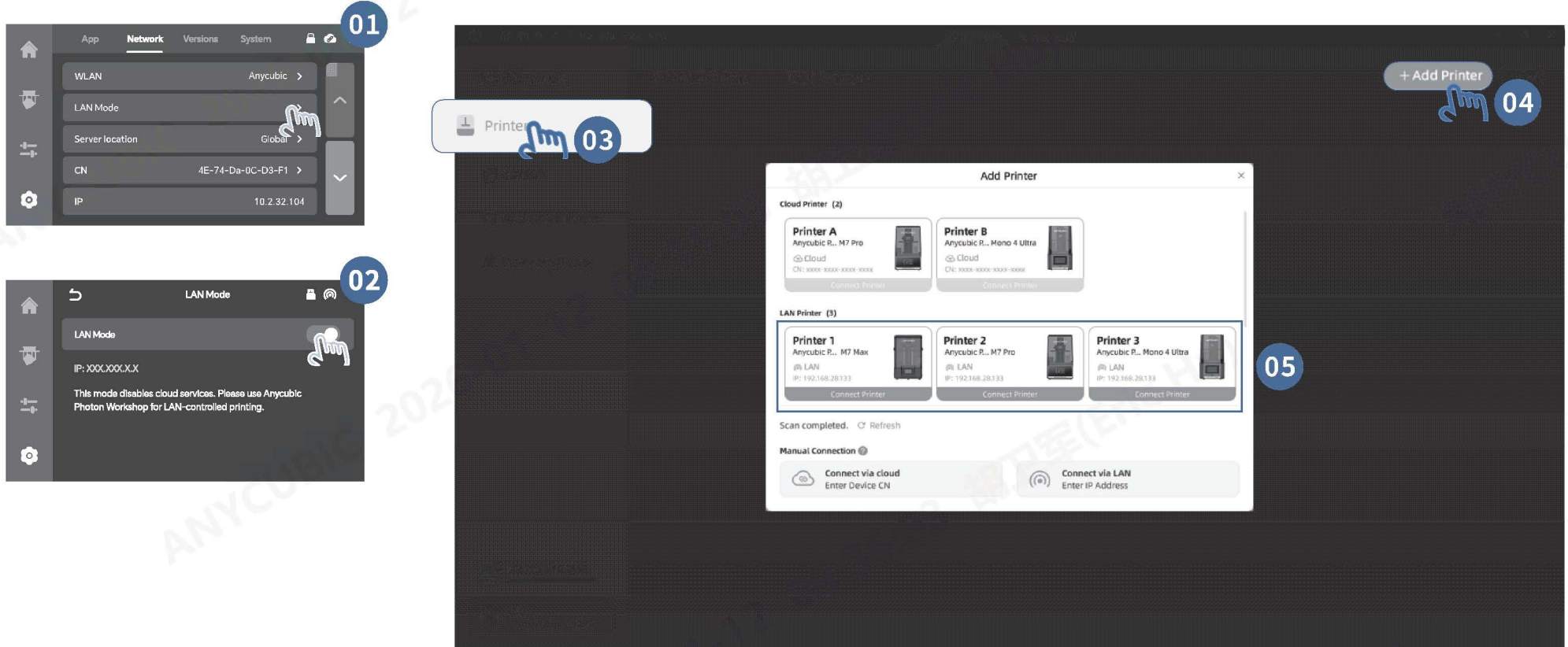
• Anycubic Photon Workshop

You can get the Anycubic Photon Workshop slicing software installer and its instructions from the “Slicer_Global” in USB drive we provide. The printer should be connected to the network first. Then, follow the steps below to start printing from the slicing software.

1. Sign in and sign up.



2. If the printer is linked to your account in Anycubic App, sign up the account in PhotonWorkshop and the cloud information will be updated. Besides, the printer can also be linked via LAN as shown below.

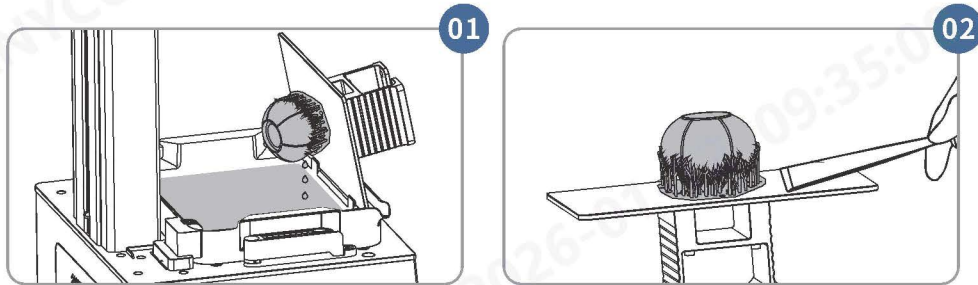


The LAN mode and cloud mode cannot be used in the same time. When a printer links via LAN, it will be disconnected in Anycubic App.

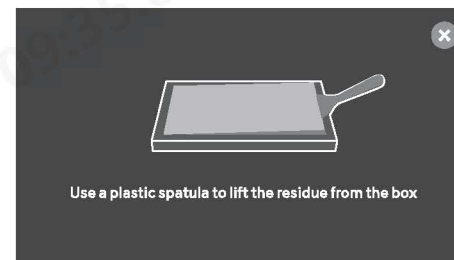
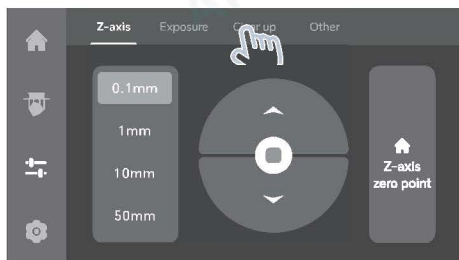
05 Resin Recycling

When the printing is finished, please process and recycle the resin in time.

1. After printing, remove the print platform when resin stops dropping. Remove the model by metal scraper and then wash it with 95% alcohol or other detergent. Then, dry and post-cure the model.

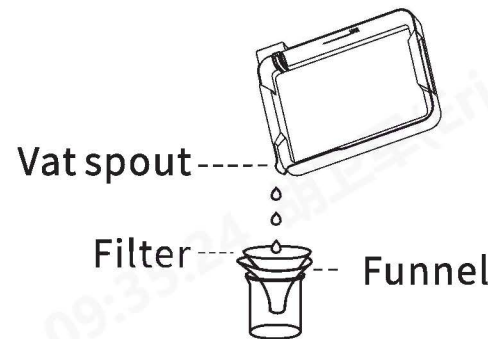


2. Enable the vat cleaning function when the resin is partially cured to avoid the damage to the LCD screen and the printer.



Remove resin sheet
by plastic scraper

- 3. Pour out the remaining resin through a front vat spout and recycle it with a filter and a funnel. The model file of funnel is saved in the included USB drive, print it if you need.**



DO NOT pour out the resin through the back side of the vat to avoid the damage to it.

- 4. If you do not use the 3D printer for a long time, please clean the resin vat timely and store the resin in an airtight container away from light.**

06 Attention

- 1. In case of emergency, please immediately cut off the power of 3D printer and then contact our technical support.**
- 2. Do not disassemble Anycubic 3D printer, please contact technical support if you have any questions.**
- 3. UV light is harmful to the eyes; please avoid direct contact. When operating, wear protective equipment such as anti-UV goggles and gloves.**
- 4. Be cautious when using the scraper, and make sure to orient the sharp parts of printer and tools away from people.**
- 5. Keep Anycubic 3D printer and its accessories out of the reach of children.**
- 6. Do not immerse the heating resin vat in water, alcohol, or other cleaning solvent to avoid the damage.**
- 7. Do not expose Anycubic 3D printer to water or rain.**

Thank you for purchasing Anycubic products! For detailed user manual and software installation, please refer to user manual from the USB drive or visit Anycubic wiki (<https://wiki.anycubic.com/en/home>). If you need any help, please contact technical support at support.anycubic.com/en.

Radio interference

WARNING: This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy. If not installed and used in accordance with the instructions, it may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the distance between the equipment and receiver.
- Connect the equipment to an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

To maintain compliance with FCC's RF Exposure guidelines. This equipment should be installed and operated with minimum distance between 20cm the radiator your body: Use only the supplied antenna.



Disposal of Electronic Components

This symbol indicates that the device must not be disposed of with household waste. When this product reaches the end of its life, please dispose of it in accordance with local environmental regulations. Take it to a collection point for the recycling of waste electrical and electronic equipment. Proper disposal helps prevent environmental and health hazards caused by inappropriate handling of electronic waste. Recycling also supports the conservation of natural resources. Do not dispose of this product with unsorted municipal waste.



Élimination des composants électroniques

Ce symbole indique que l'appareil ne doit pas être jeté avec les déchets ménagers. Lorsque ce produit atteint la fin de sa vie, veuillez l'éliminer conformément aux réglementations environnementales locales. Apportez-le à un point de collecte pour le recyclage des déchets d'équipements électriques et électroniques. Une élimination correcte aide à prévenir les risques environnementaux et sanitaires causés par une manipulation inappropriée des déchets électroniques. Le recyclage soutient également la conservation des ressources naturelles. Ne jetez pas ce produit avec les déchets municipaux non triés.



Entsorgung elektronischer Bauteile

Dieses Symbol weist darauf hin, dass das Gerät nicht mit dem Haushaltsmüll entsorgt werden darf. Am Ende seiner Lebensdauer entsorgen Sie dieses Produkt bitte gemäß den örtlichen Umweltvorschriften. Bringen Sie es zu einem Sammelpunkt für das Recycling von Elektro- und Elektronik-Altgeräten. Eine ordnungsgemäße Entsorgung hilft, Umwelt- und Gesundheitsgefahren durch unsachgemäße Behandlung von Elektroschrott zu vermeiden. Recycling unterstützt auch den Erhalt natürlicher Ressourcen. Entsorgen Sie dieses Produkt nicht mit dem unsortierten Siedlungsabfall.



Smaltimento dei componenti elettronici

Questo simbolo indica che il dispositivo non deve essere smaltito con i rifiuti domestici. Al termine del suo ciclo di vita, si prega di smaltirlo in conformità con le normative ambientali locali. Portalo a un punto di raccolta per il riciclaggio di apparecchiature elettriche ed elettroniche usate. Uno smaltimento corretto aiuta a prevenire i rischi ambientali e per la salute causati da una gestione inadeguata dei rifiuti elettronici. Il riciclaggio supporta anche la conservazione delle risorse naturali. Non smaltire questo prodotto con i rifiuti urbani non differenziati.



Eliminación de componentes electrónicos

Este símbolo indica que el dispositivo no debe desecharse con los residuos domésticos. Al final de su vida útil, por favor, dispóngalo de acuerdo con las regulaciones ambientales locales. Llévelo a un punto de recogida para el reciclaje de residuos de aparatos eléctricos y electrónicos. Una eliminación adecuada ayuda a prevenir los peligros ambientales y para la salud causados por una manipulación inapropiada de los residuos electrónicos. El reciclaje también apoya la conservación de los recursos naturales. No deseche este producto con los residuos municipales sin clasificar.

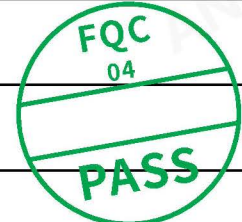


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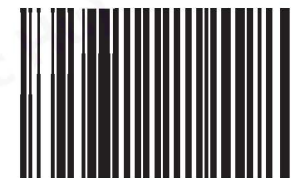


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ANYCUBIC
合格证

品名: FDM/LCD
检验员: 
出厂日期: _____
执行标准: GB 4943.1

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