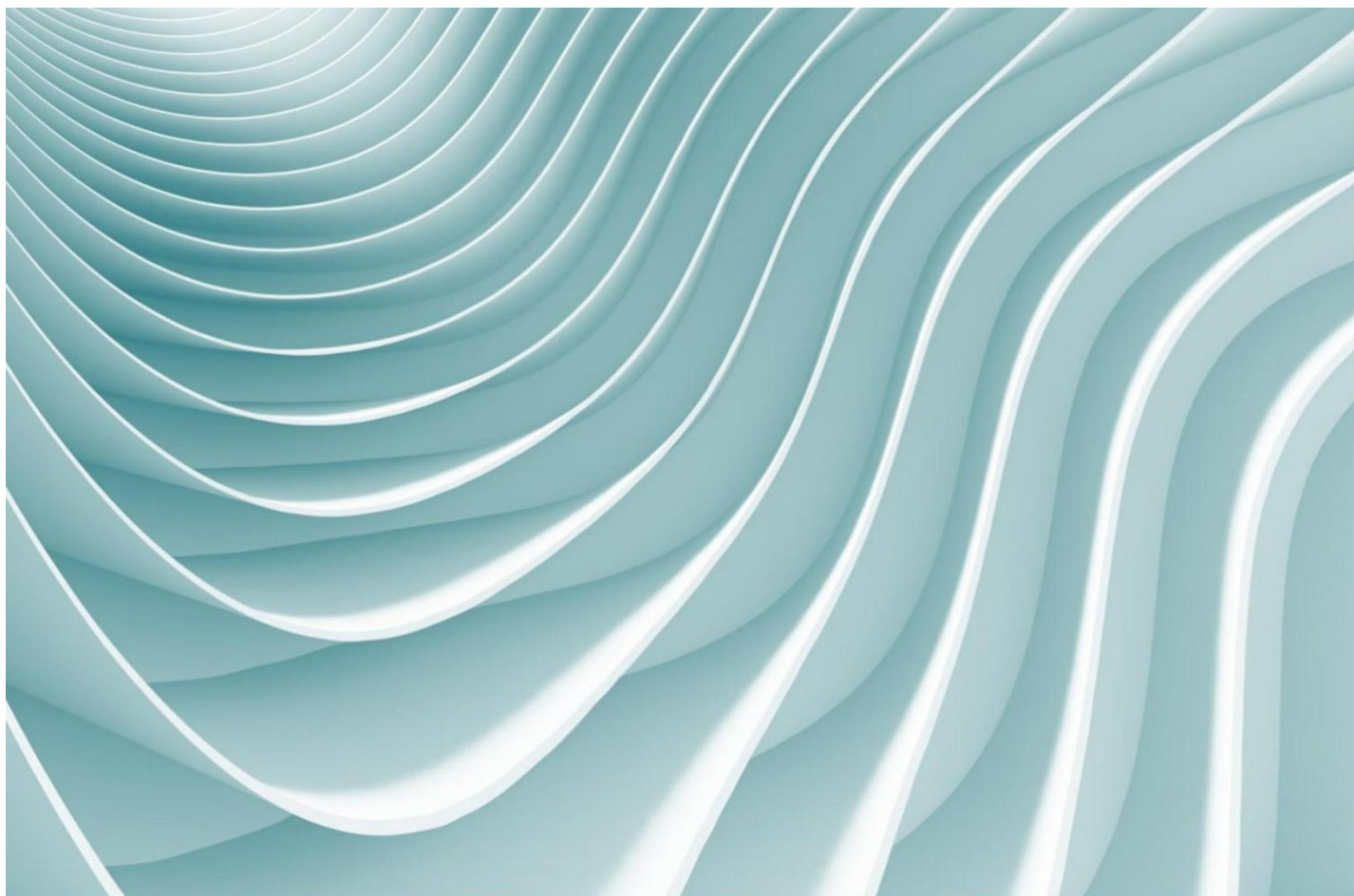




S-1001

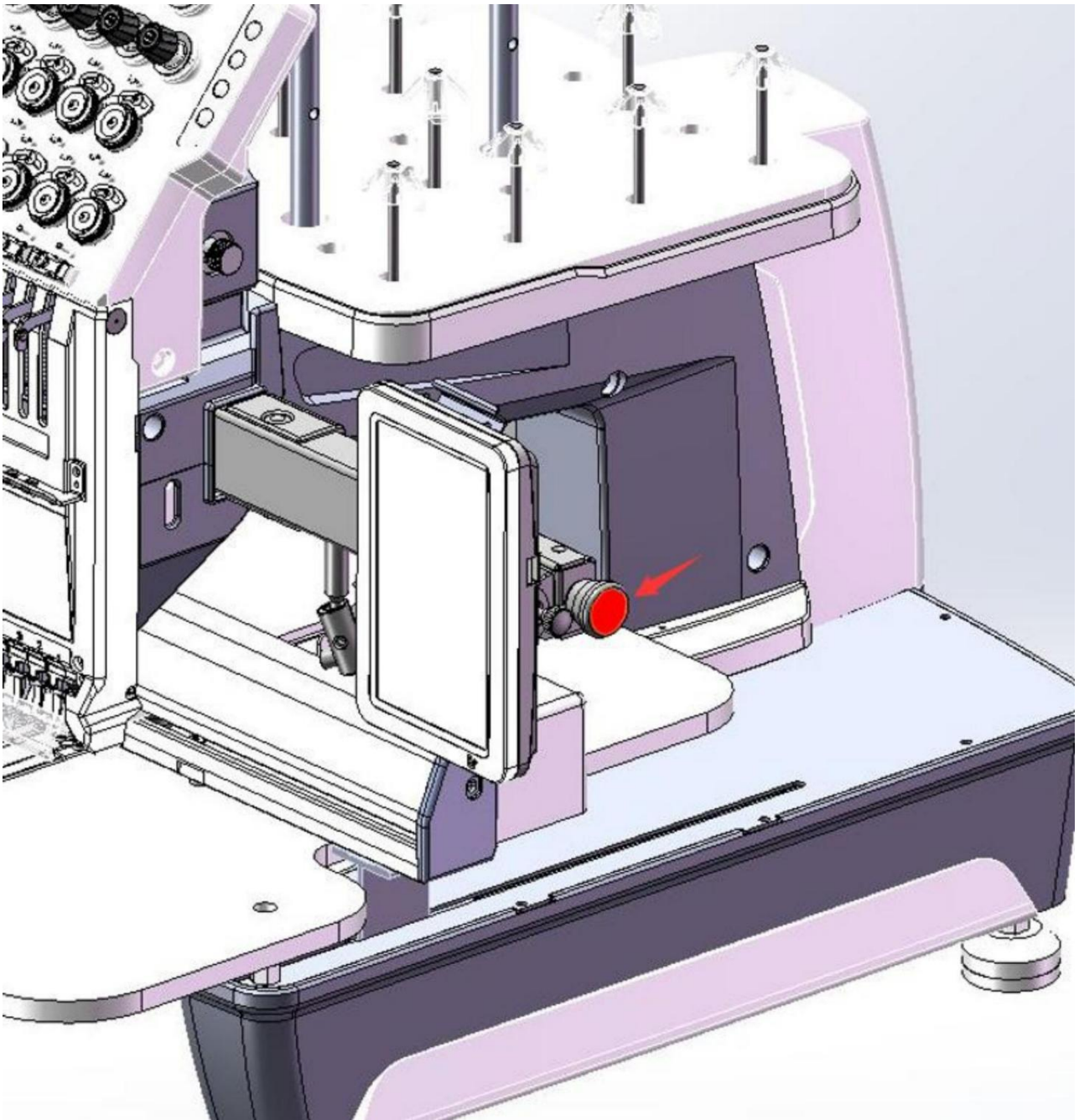
Embroidery Machine

Control Panel

Operation Manual



Emergency Stop Button



One Tip:

When you receive the machine, turn on the power.

If it immediately jumps back to the off state from the on state.

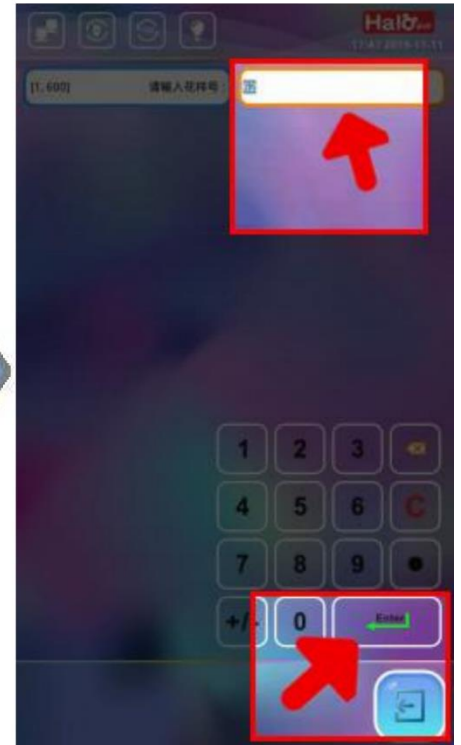
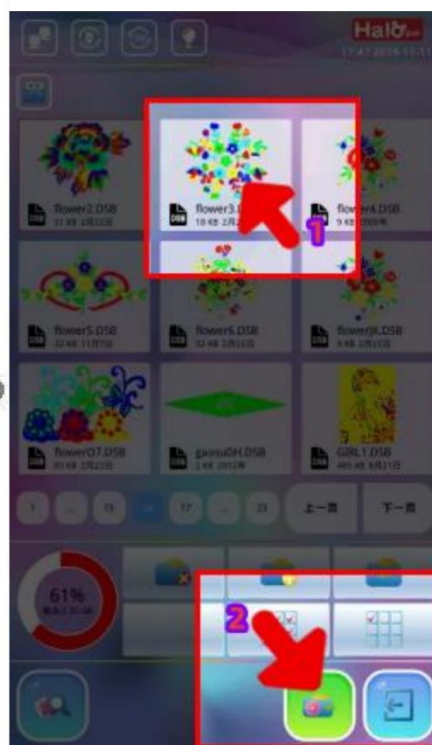
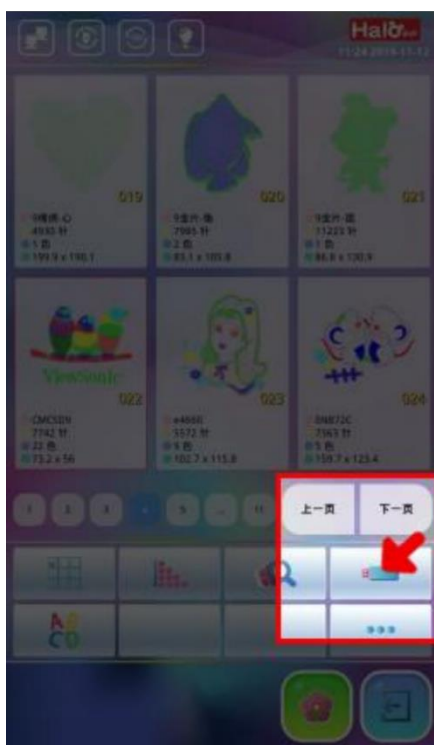
Turn it clockwise to turn off the Emergency Stop Button ! !

1. Embroidery Preparation

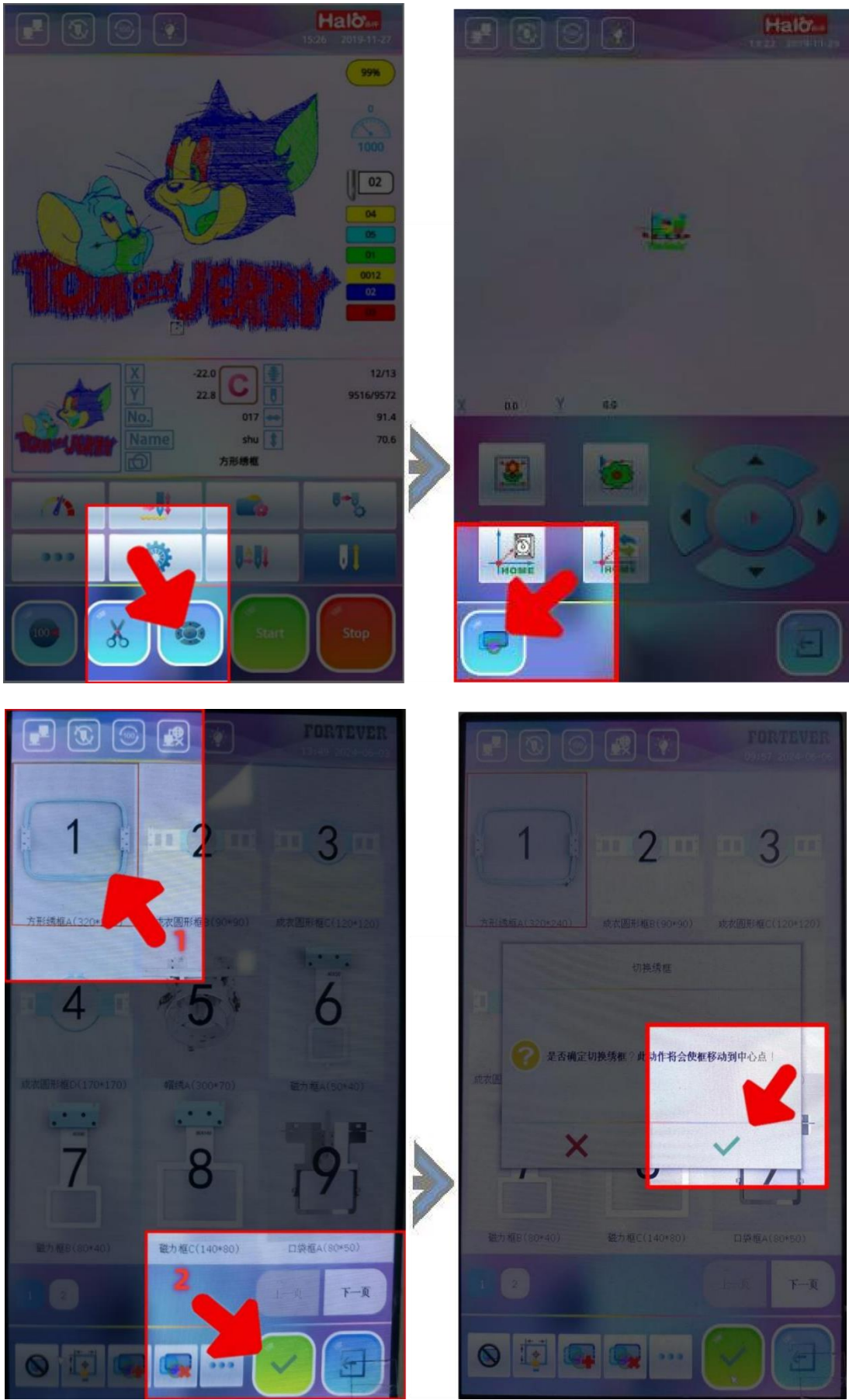
(1) USB flash drive input patterns

“” Click the icon to enter the "Memory Pattern Management" interface, and then click “” the figure mark, the system will read the pattern information in the root directory of the flash drive, and then click to select the pattern that needs to be input, and then click the icon. “”

(Note: If the pattern is stored in another directory of the flash drive, double-click the stored directory icon directly, enter and select the pattern to be entered, and then click , “” if you need to return to the previous directory, click the icon “” to return; To return to the "Memory Trick Management" screen, click the icon in the “” bottom right corner.)



(2) Select frame size



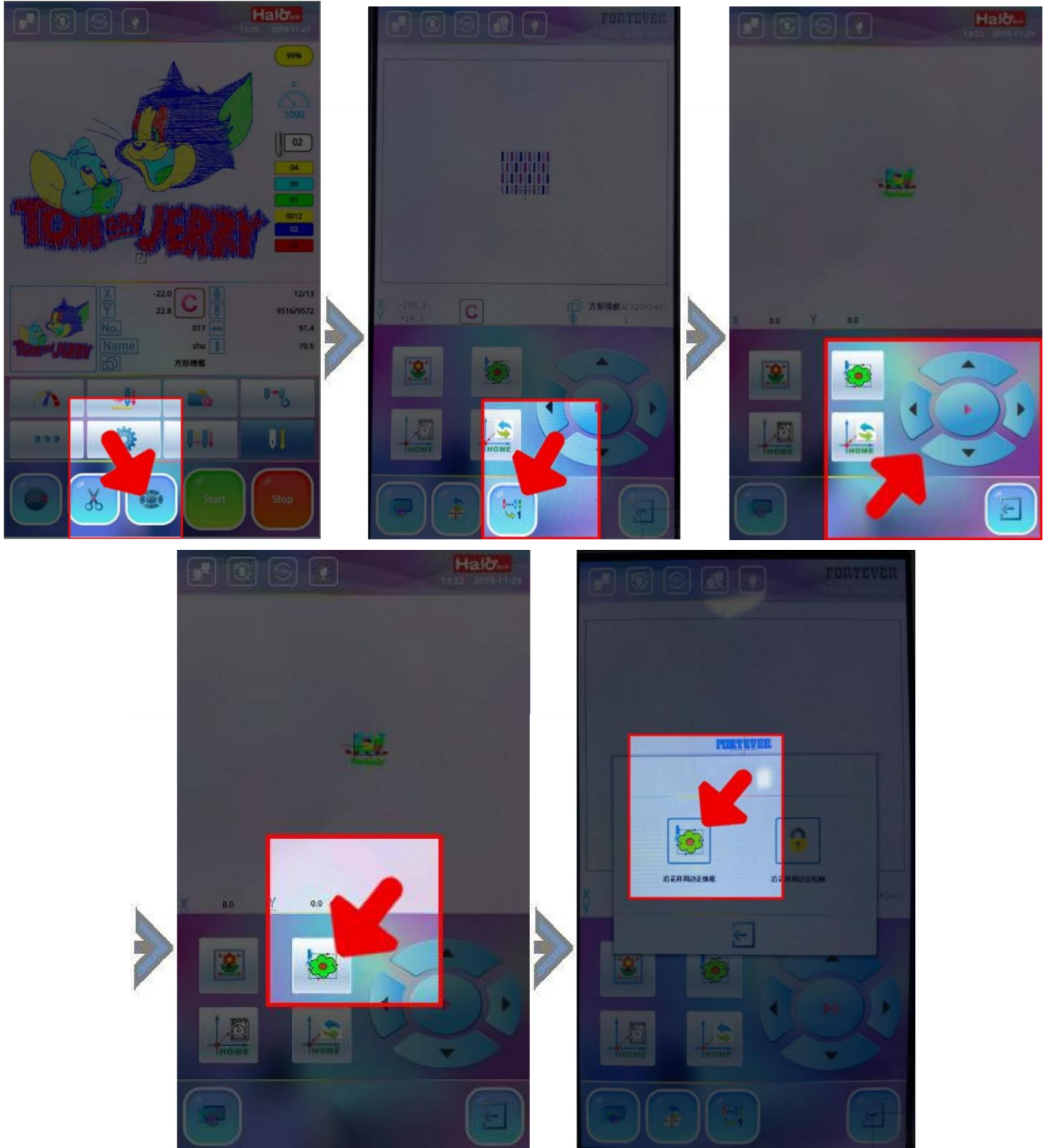
(3) Choose embroidery pattern

Click the “” icon to enter the "Memory Pattern Management" interface, click the pattern that needs embroidery, click the “” icon.



(4) Set embroidery

1. In the main interface of embroidery, click the “” icon to enter the frame transfer interface, click the  icon, return to the first stitch, press the “” arrow key to move the frame and select the appropriate starting point



2. Click “” the icon to carry out the operation of "walking the embroidery frame around the pattern", which is used to verify whether the selected position of the starting point is beyond the embroidery scope of the embroidery frame. If the embroidery scope of the pattern exceeds the embroidery scope of the embroidery frame, the computer will automatically prompt "over the frame", and the starting point position of the embroidery must be rearranged to ensure that the pattern embroidery does not exceed the embroidery scope of the embroidery frame.



(Embroidery rang beyond embroidery border alert)



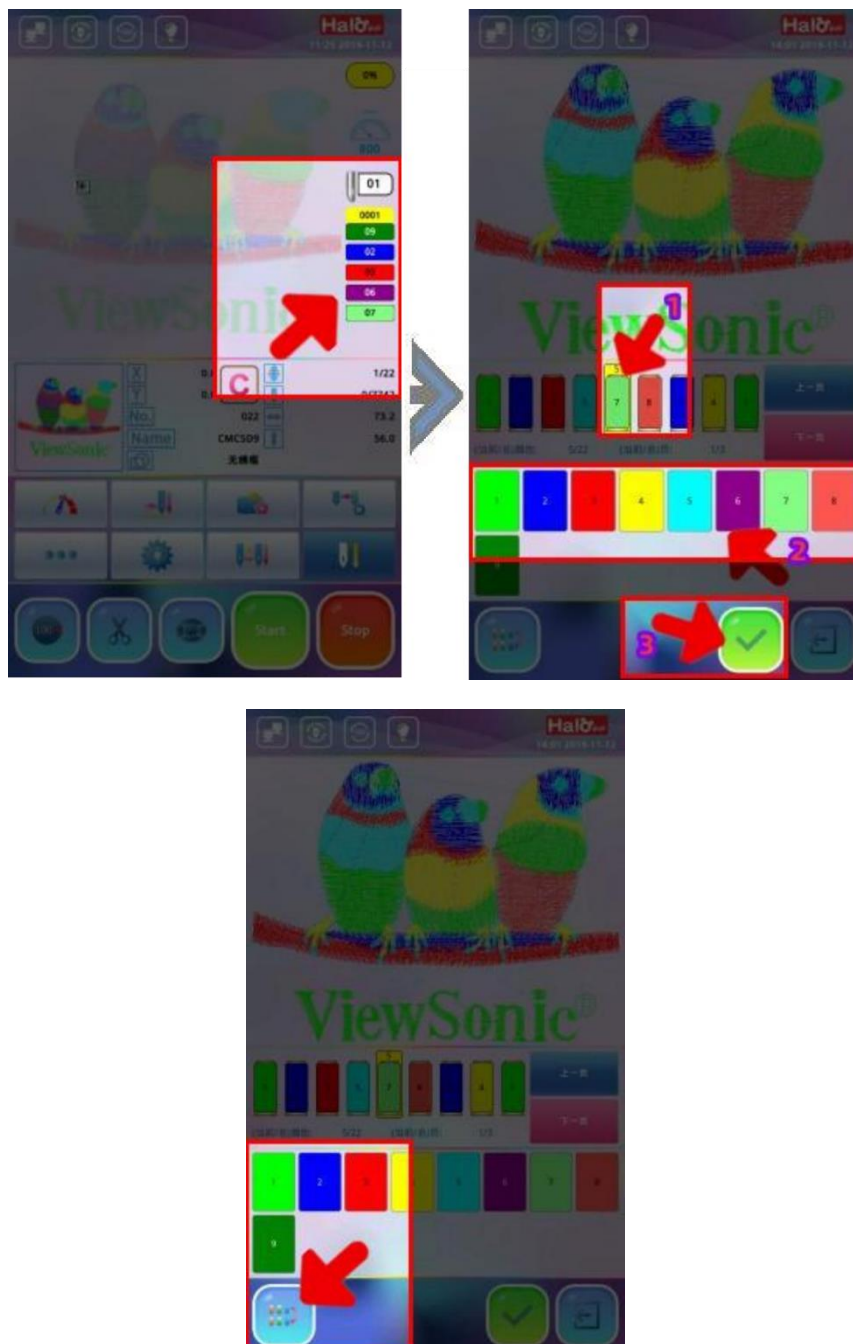
1 The pattern returns to the center of the frame

2 Save pattern position

3 Return to save pattern position

(5) Enter the color-changing order

In the non-confirmation state, in the main interface of embroidery, click the “” icon to enter the interface of "Pattern Color Sequence Setting", use the lower number icon to enter the required color-changing pin position successively, and finally click the icon “” to confirm. If you enter 1,2,3, and then click the “” cycle key, the color-changing order is : 1, 2, 3, 1, 3, 2, 3, 3... Repeat the setting cycle, finally click  the  icon, the system will save the current color order.

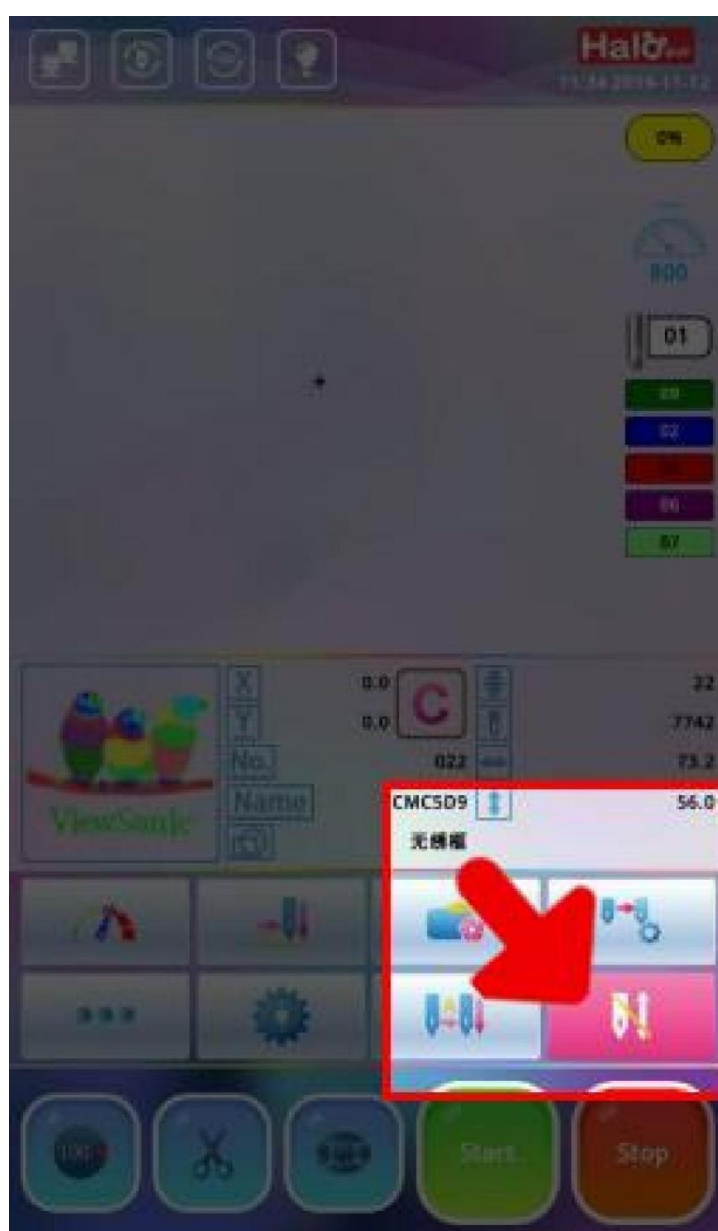


(Cycle Key)

2. Go into embroidery

(1) Embroidery confirmation and embroidery removal

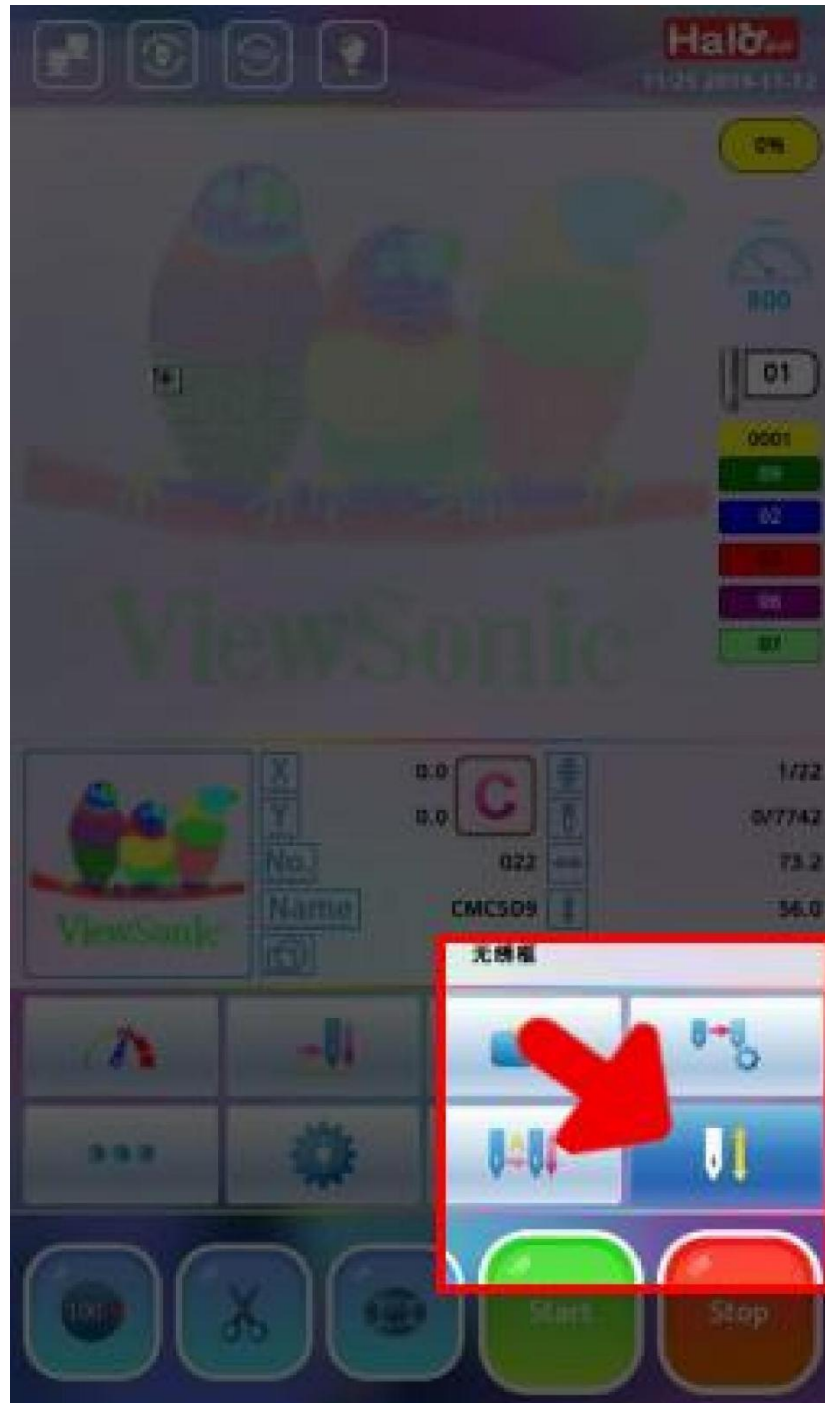
After "Select embroidery pattern", "Set embroidery parameters", "Set color sequence table", "starting embroidery point positioning" and other operations, click under " Embroidery Ready State". “” Icon, screen prompt: "Do you want to confirm embroidery pattern?" Click the “” icon to confirm the embroidery (at this time, the embroidery status icon is green ,), click the "Start" icon to embroider.



(Embroidery removal)

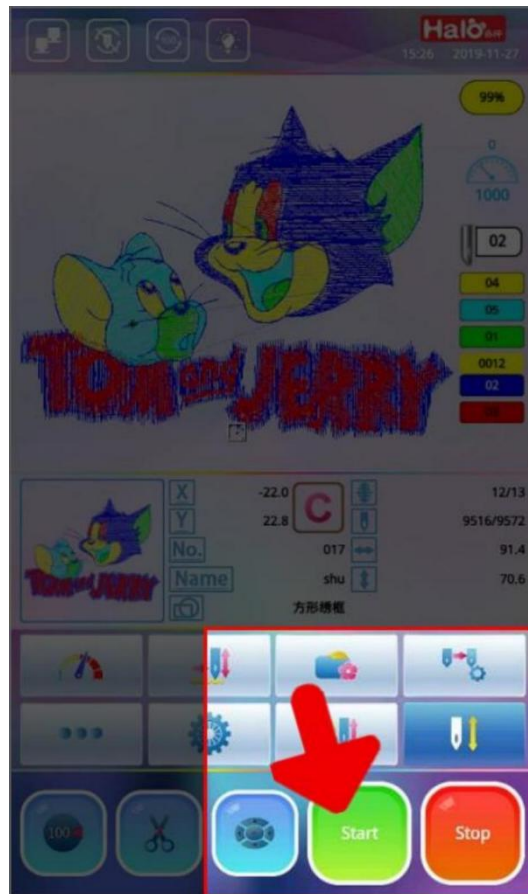
Operation method: Click “” the icon in the main interface of embroidery, the screen will pop out a dialog box prompt: "Do you want to remove the embroidery pattern?" Click the icon to “” confirm the embroidery release.

(At this time, the embroidery status icon becomes a red icon, and the “” system is in the embroidery release state.)



(Embroidery confirmation)

(2)Embroidery Start and Embroidery Stop



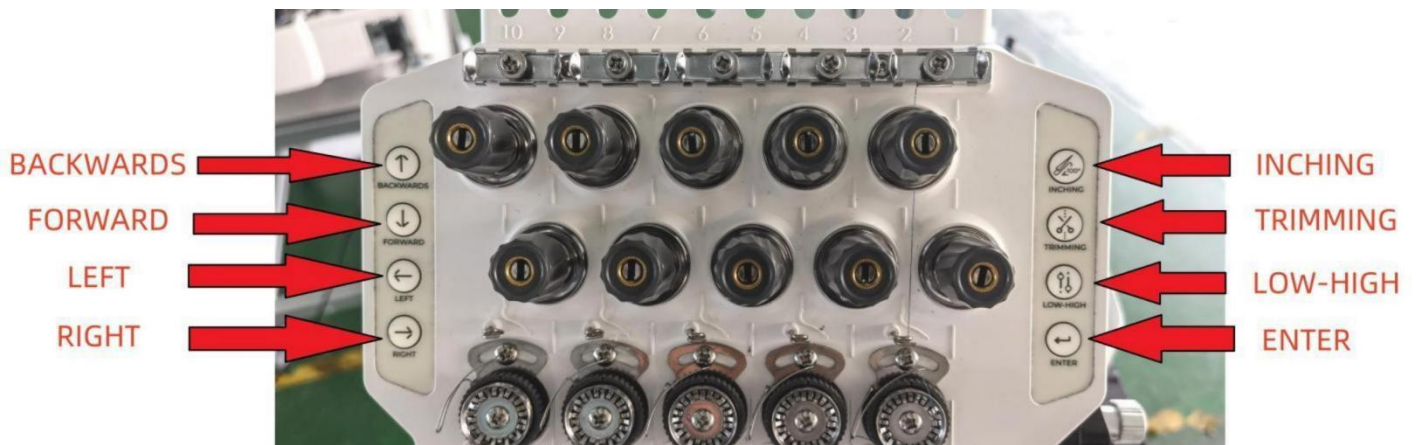
(Embroidery Start)



(Embroidery Stop)

1. Clamping seat left and right key plate function description

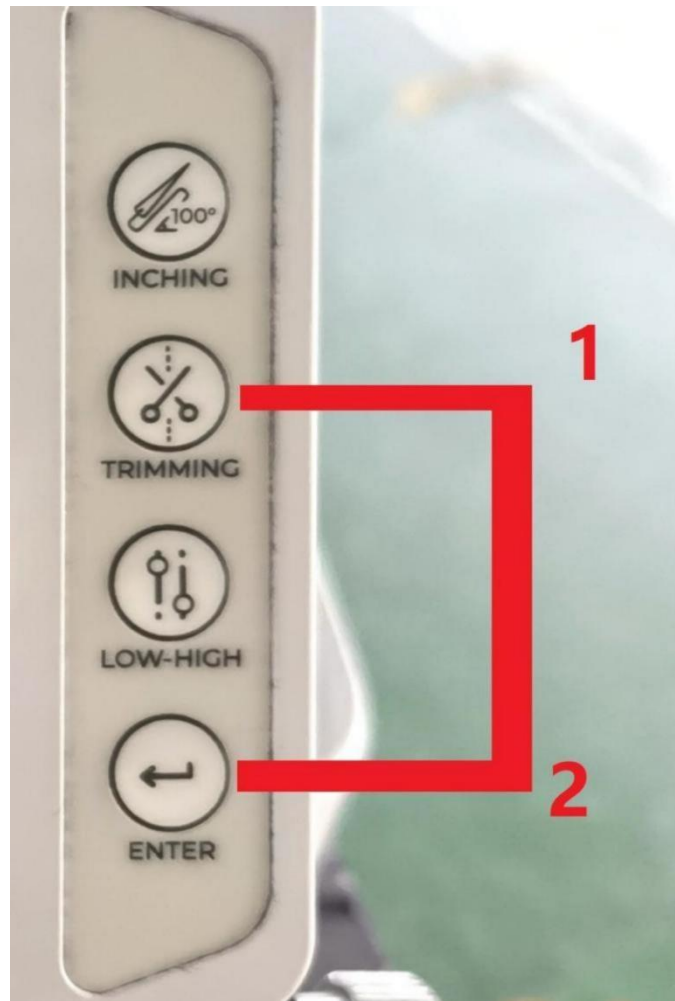
(1) Key manual



(2) Return to 100 degree origin step



(3) Cut the upper and lower thread steps



FCC WARNING

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.

However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

To maintain compliance with FCC's RF Exposure guidelines, This equipment should be installed and operated with minimum 20cm distance between the radiator and your body: Use only the supplied antenna.



Smartstitch
Smart Machine, Amazing Stitch

S-1001

EMBROIDERY MACHINE

[HTTPS://SMARTSTITCH-OFFICIAL.COM](https://smartstitch-official.com)

The mission of Smartstitch is to make every crafter can afford the high speed embroidery machines and high quality embroidery supplies with most competitive prices in the world and everyone can succeed in embroidery business.

Number: 325-212-082

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