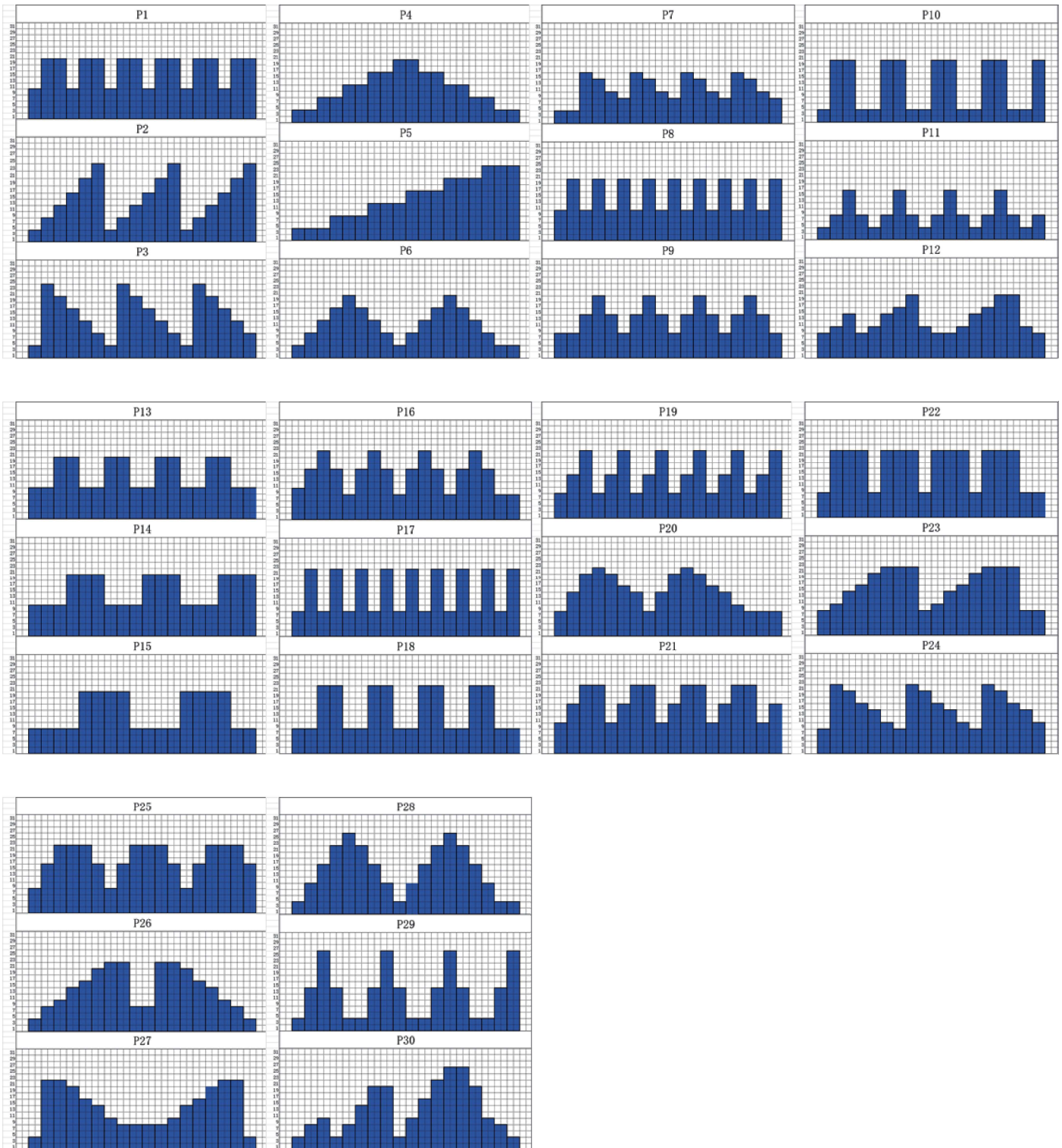


PROGRAM PROFILES

Level Profile Diagram (P01–P30)



WATT TABLE

RPM Level	10	20	30	40	50	60	70	80	90	100
Paragraph 1	3	7	13	20	30	39	54	65	78	87
Paragraph 2	3	8	14	20	31	39	55	68	79	92
Paragraph 3	3	8	14	21	31	41	55	68	84	99
Paragraph 4	3	9	15	21	31	43	56	69	84	99
Paragraph 5	3	9	16	22	31	43	56	69	84	100
Paragraph 6	3	10	18	27	40	54	76	88	104	130
Paragraph 7	4	11	20	30	41	57	77	95	119	134
Paragraph 8	4	11	22	31	44	62	85	99	124	139
Paragraph 9	4	11	23	32	49	64	85	103	127	153
Paragraph 10	4	12	24	34	51	70	97	104	136	164
Paragraph 11	4	13	28	44	66	84	115	140	176	195
Paragraph 12	5	16	34	50	71	100	137	161	202	228
Paragraph 13	5	18	37	54	86	111	146	175	224	244
Paragraph 14	6	19	42	58	97	113	153	187	252	260
Paragraph 15	6	20	43	63	100	122	158	191	254	271
Paragraph 16	7	21	47	67	107	132	175	208	271	292
Paragraph 17	7	22	49	72	114	132	187	220	277	310
Paragraph 18	7	24	54	77	121	154	199	232	296	329
Paragraph 19	8	26	58	80	130	167	213	249	317	362
Paragraph 20	9	28	64	87	144	172	232	268	331	385
Paragraph 21	9	31	74	96	154	199	244	287	346	436
Paragraph 22	10	33	84	105	173	209	265	313	356	454
Paragraph 23	10	33	85	112	187	224	280	323	386	489
Paragraph 24	10	35	89	117	195	243	299	346	400	504

LEVEL TABLE

time period Mode	Set time / 18 = Duration of each segment																	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
P1	9	18	18	9	18	18	9	18	18	9	18	18	9	18	18	9	18	18
P2	2	6	10	14	18	22	2	6	10	14	18	22	2	6	10	14	18	22
P3	2	22	18	14	10	6	2	22	18	14	10	6	2	22	18	14	10	6
P4	2	2	6	6	10	10	14	14	18	18	14	14	10	10	6	6	2	2
P5	2	2	2	6	6	6	10	10	10	14	14	14	18	18	18	22	22	22
P6	2	6	10	14	18	14	10	6	2	6	10	14	18	14	10	6	3	3
P7	3	3	15	12	9	6	15	12	9	6	15	12	9	6	15	12	9	6
P8	9	18	9	18	9	18	9	18	9	18	9	18	9	18	9	18	9	18
P9	6	6	12	18	12	6	12	18	12	6	12	18	12	6	12	18	12	6
P10	3	18	18	3	3	18	18	3	3	18	18	3	3	18	18	3	3	18
P11	3	6	15	6	3	6	15	6	3	6	15	6	3	6	15	6	3	6
P12	6	9	12	6	9	12	15	18	9	6	6	9	12	15	18	18	9	6
P13	9	9	18	18	9	9	18	18	9	9	18	18	9	9	18	18	9	9
P14	9	9	9	18	18	18	9	9	9	18	18	18	9	9	9	18	18	18
P15	6	6	6	6	18	18	18	18	6	6	6	6	18	18	18	18	6	6
P16	9	15	21	15	6	15	21	15	6	15	21	15	6	15	21	15	6	6
P17	6	21	6	21	6	21	6	21	6	21	6	21	6	21	6	21	6	21
P18	6	6	21	21	6	6	21	21	6	6	21	21	6	6	21	21	6	6
P19	6	12	21	6	12	21	6	12	21	6	12	21	6	12	21	6	12	21
P20	6	12	18	21	18	15	12	6	12	18	21	18	15	12	9	6	6	6
P21	9	15	21	21	9	15	21	21	9	15	21	21	9	15	21	21	9	15
P22	6	21	21	21	6	21	21	21	6	21	21	21	6	21	21	21	6	6
P23	6	9	12	15	18	21	21	21	6	9	12	15	18	21	21	21	6	6
P24	6	21	18	15	12	9	6	21	18	15	12	9	6	21	18	15	12	9
P25	6	15	21	21	21	15	6	15	21	21	21	15	6	15	21	21	21	15
P26	3	6	9	12	15	18	21	21	6	6	21	21	18	15	12	9	6	3
P27	3	21	21	18	15	12	9	6	6	6	6	9	12	15	18	21	21	3
P28	3	9	15	21	24	21	15	9	3	9	15	21	24	21	15	9	3	3
P29	3	12	24	12	3	3	12	24	12	3	3	12	24	12	3	3	12	24
P30	3	6	9	3	6	12	18	18	3	9	15	21	24	24	18	9	6	3

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE.

This manual contains important safety, assembly, and operating information. An electronic version of this manual is also available on the official product sales webpage.

Users may access and download the manual via the link provided on the webpage.

Document Version: V2.0

Specifications and information are subject to change without notice.

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