

HOW TO INSTALL

IWOOD HOME saunas bring the spa to your living room. Why drive across town to sweat? Your wellness routine shouldn't be another item on your to-do list.

PRECAUTIONS

Thank you for choosing IWOOD HOME! Our saunas are engineered for effortless 1-hour installation using step-by-step visual guides. Sweat smarter, not harder!

PRODUCT NAME: SAUNA ROOM
MODEL: IWH-1, IWH-2A, IWH-2B
FCC ID: 2BTW5777

IWOOD

Home



IWOOD HOME

You're not just buying a sauna, but 30 minutes of daily safe
spa time for the whole family

At IWOOD HOME,
we believe true wellness begins at home - because let's be real,
if your self-care routine requires a 30-minute drive to a spa, it's just another chore.

That's why we're here:

To turn your home into a one-stop sanctuary
where unplugging, recharging,
and owning your wellness journey happens on your terms.
No commutes, no crowds. Just you, your sweat, and pure peace.

Thank you so much for purchasing the IWOOD Infrared Sauna!

Please take the time to carefully read through this manual.

Keep this manual and your proof of purchase for future reference and service calls. Welcome to reach our team if you have any questions!

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Safety Instructions

1. Excessive sweating may cause stains on wood and damage to electrical appliances.
Please use one or two towel placed on the bench to absorb sweat when using the sauna.
2. The indoor sauna room is not waterproof, please do not spray water on the sauna room, and keep away from any water source.
3. Indoor saunas should be placed under an awning or sheltered area even when using a sauna cover.
4. Do not use liquid cleaners or aerosol cleansers on the interior or exterior of the sauna.
Only use a damp cloth for cleaning.
5. Use of chemicals will damage the wood and any natural protection layer inherent in the wood.
6. To reduce the risk of injury, do not allow children to use the sauna unless they are closely supervised at all times.
7. Persons with health conditions or using medications should consult their physicians before using sauna.
8. Excessive temperatures have a high potential for causing fetal damage during the early months of pregnancy. Pregnant or possibly pregnant women should contact their physician prior to using the sauna.
9. Persons using medications should consult a physician before using the sauna since some medications may induce drowsiness while others may affect heart rate, blood pressure, and circulation.
10. Please exit immediately if you feel uncomfortable, dizzy or sleepy.
11. Remove all jewelry before you enter the sauna.
12. Never sleep inside the sauna while the unit is in full operation.
13. Do not attempt any repair without consulting the manufacturer first. Unauthorized repair attempts will void manufacturer's warranty.

WARNING: The use of alcohol, drugs, or medications prior to or during the sauna session may lead to unconsciousness.

Electrical Requirements

Please follow all instructions carefully. Each sauna will require a dedicated circuit when plugged in an outlet according to the image below. A dedicated circuit requires that no other appliance should share the outlet/circuit with the sauna. Failure to comply with this requirement may cause electrical interruption and diminished performance. It is recommended that a qualified electrician install an extra dedicated electrical socket for proper sauna functionality and to avoid any potential electrical hazards. Please make sure the sauna is properly grounded. Serious injury may result if proper electrical requirements are not met. Should you have any questions, please do not hesitate to contact IWOOD HOME support team.

Power Plug

Standard domestic

Single-person sauna 16A plug; Double-person sauna 20A plug

***Please use a dedicated wall socket for the sauna and do not share it with other electrical devices.**

Installation Instructions

Please read the following directions carefully. The sauna installation require a minimum of 2 people. You should not try to install the sauna on your own as damage will easily occur.

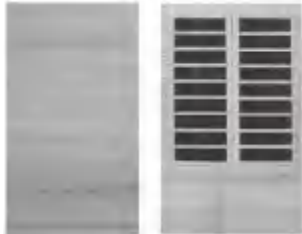
Caution

- 1- No plumbing or plumbing fixtures should be placed in the sauna.
 - 2- Install the sauna on a completely level surface.
 - 3- Keep all liquids away from the heating panels.
 - 4- Keep the sauna away from any potential hazards including any water source or liquids. Select a dry suitable location for the sauna installation.
 - 5- Indoor sauna room is best placed indoors such as bathroom, pool area, or it can be placed outdoors where only fully covered areas, such as on a deck, terraces or balconies to protect it from the rain, moisture and other elements in order to maintain the naturally untreated Canadian Hemlock finish.
 - 6- Do not expose the heater elements to any water source or liquids as it may cause electrical shock.
 - 7- Flammable objects and corrosive chemical substances should be kept far away from the sauna.
 - 8- Do not plug any other appliances into the outlet sharing with the infrared sauna.
- Your infrared sauna will come packaged in one or more boxes. Please make sure that you open the boxes face up. And be mindful of the fragile parts and glass enclosed during the opening process.

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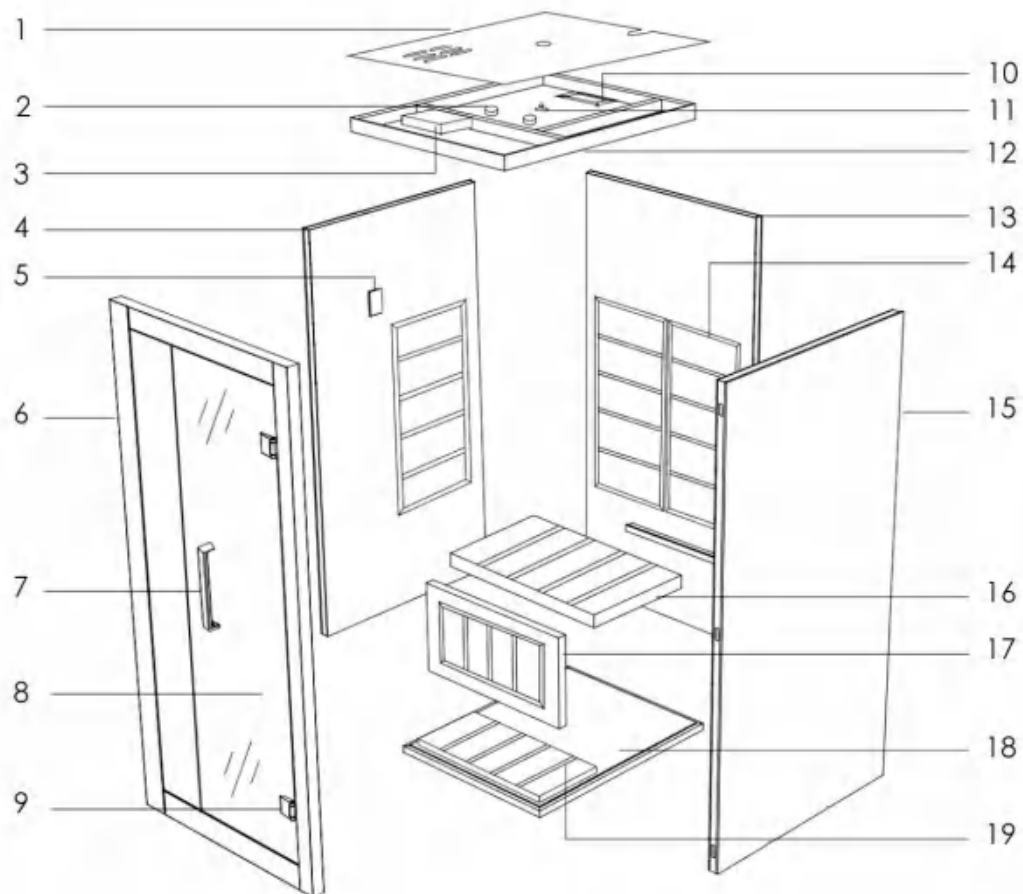
Structure and Components

Below are pictures of each panel for the 2-person model. Other models vary.

Front Panel	Bottom Panel
	
Top Panel	Back Panel
	
Left Panel	Right Panel
	
Bench Panel	Bench Heater Panel
	

2-Person Sauna: The side panels and the front and back panels **must be placed on the ground.**

Single-Person Sauna: The side panels and the front and back panels **must be placed on the bottom panel.**



1 Duster cover	6 Front board	11 Temperature sensor	16 Bench
2 Speaker	7 Handle	12 Top board	17 Bench front board
3 Control box	8 Door glass	13 Back board	18 Bottom board
4 Left board	9 Hinge	14 Heater frame	19 Foot rest board
5 Control panel	10 Ventilation	15 Right board	

*The structure may vary from different models

General Guide for Indoor Sauna

This installation is a general instruction for most of the models, the structure may vary from different models. Please refer to the correct article for a specified model.

1. Where to Start

Lay the boxes flat on the ground and open them carefully. The accessories, user manual and smaller parts are located under the dust cover - the box that includes the top and bottom panels (Figure G-4).

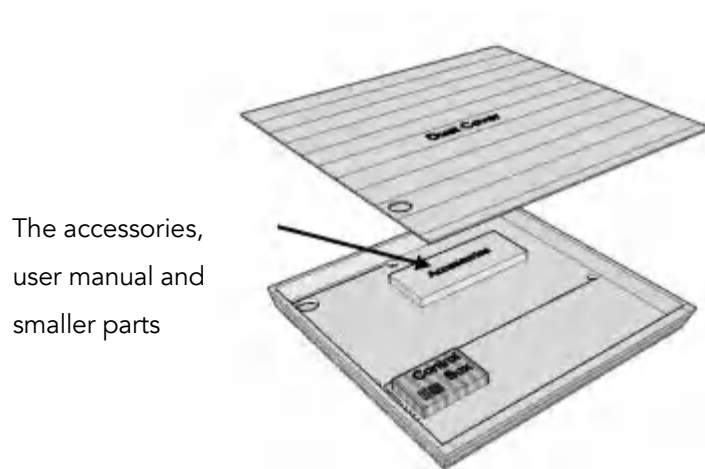


Figure G-4: Remove the Dust Cover to uncover the accessories

2. Floor Panel

Place the floor panel flat on the desired location. Make sure to leave a space around the side walls for one person to stand and install the side panels (Figure A-1). You can slide the sauna a bit once it's completely next to a wall.

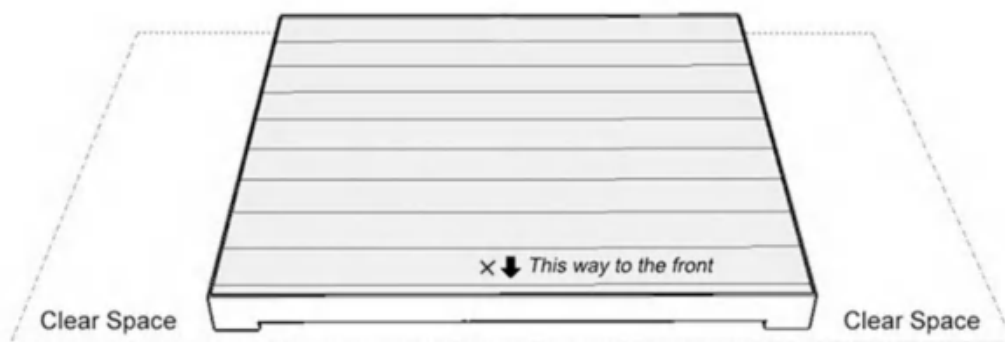


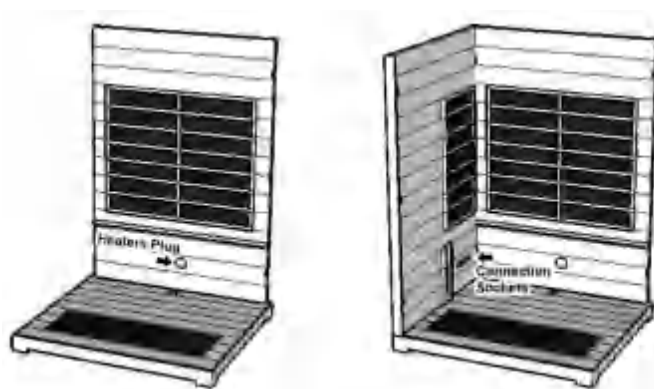
Figure A-1: Floor Panel

3. Rear Panel

Place the rear panel on the back end of the floor panel (Figure A-2). At this point, another person should hold the rear panel until the next connection is made.

4. Left Panel

Install the left panel as the image below. Make sure the top of both panels is flat and leveled.



2-Person Sauna: The side panels and the front and back panels **must be placed on the ground.**

Single-Person Sauna: The side panels and the front and back panels **must be placed on the bottom panel.**

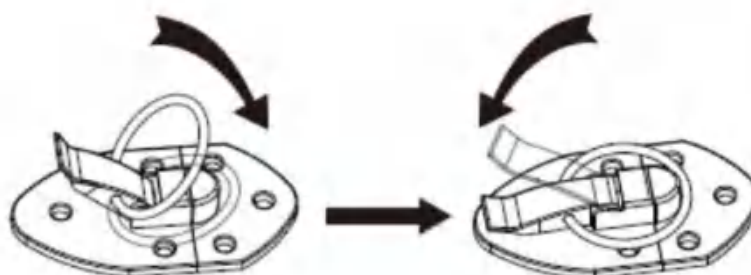
Figure A-2: Rear and left panels

5. Connecting the Panels:

Latch System:

The Latch Locking System is two buckles that lock together by passing the main loop over the opposite side and locking the latch (Figure G-3).

When the back and side panel are all together on the floor, panel you can now close and latch it.



6. Seating Bench

Slide the bench stand panel between the two vertical guides on the side panels. Connect the heaters' plugs under the bench to the appropriate sockets. The matching plugs and sockets are labeled alphabetically – e.g., connect "HT1" plug into the "HT1" socket. There may be a spare plug or socket for the models for adding an extra floor heater.

Install the seating bench by placing it on top of the bench stand and the horizontal guide on the rear panel. Make sure the smooth and finished side is facing up and forward (Figure A-3).

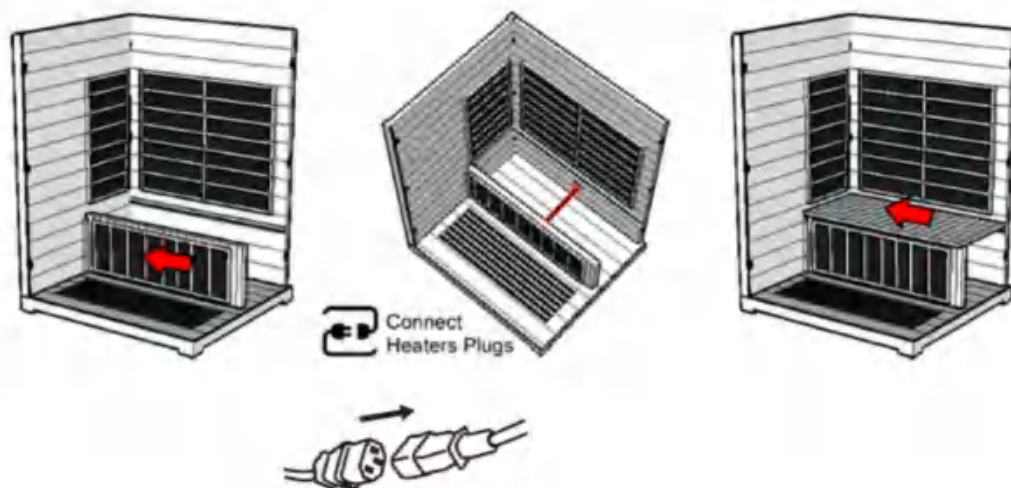


Figure A-3: Installing the Bench

7. Right Panel

Install the right panel as the image below (Figure A-4). Make sure the top of all the panels is flat and leveled.

Tip:

- A person can stand inside the sauna to match the bench stand with the vertical guide on the right panel and level the corners for easier installation. If the lower lock is not connecting, make sure the bench stand is not blocking the panel by aligning it with the vertical guide.

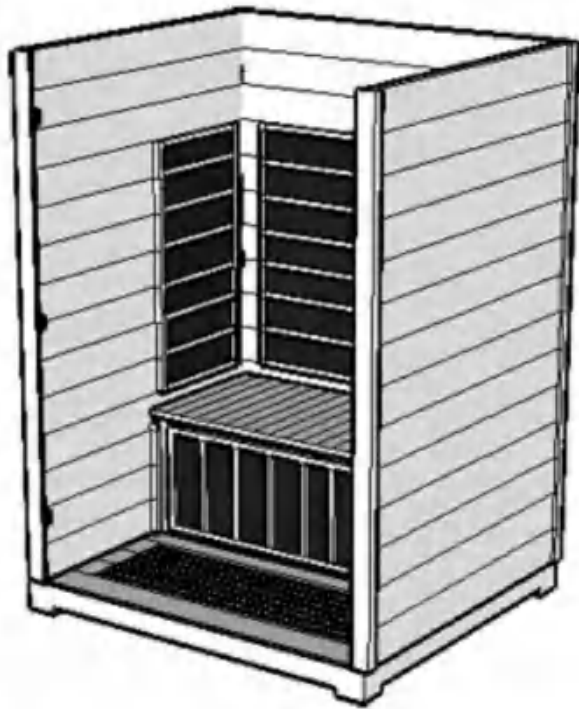


Figure A-4: Right Panel

- Install and secure the bench with screws if necessary.



8. Front Panel

Install the door handle before installing the front panel. Connect the front panel to both side panels as in the image below (Figure A-5).

Tips:

- Make sure to align the corners of the two side panels and the edges of the

front panel.

- The front panel is heavy because of the glass door. At least two people are needed to lift it.
- **For the latch locking system**, latch the front panel with the left and right panels in the corners. Please take caution with the glass door.
- Please also make sure to put pressure on the top and bottom corners of each side to ensure the locks are connecting.

Inner Lock Connection

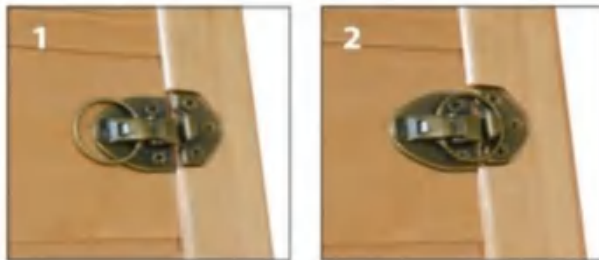


Figure A-5: Front Panel

9. Top Panel

- Raise the top panel over the sauna body. Put any wires from the front and back panels back into the center of the sauna cabinet to avoid pressing them when installing the internal top panel.
- While you are placing the internal top panel, **make sure all wires and connecting plugs are slipped through the corresponding holes of the internal top panel**. All these wires should be connected to the controller on the internal top panel. (Figure A-6).

*Place the roof panel onto the assembled panels, and ensure the fitting of each panels are connected well. Note: There are wires from front panel and back panel, stretch them through the holes in the roof, and make sure no the cables pinched by panels. Otherwise, it will damage the wires

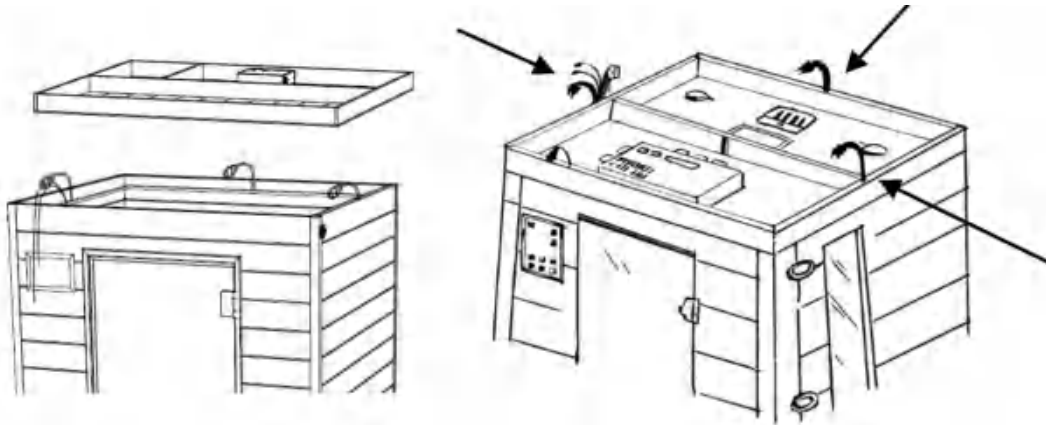
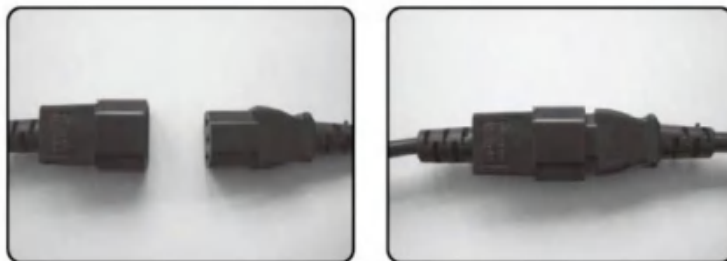


Figure A-6: Top Panel

**Connect all the wires and connectors to
the corresponding outlets on the internal top panel.**

Tips:

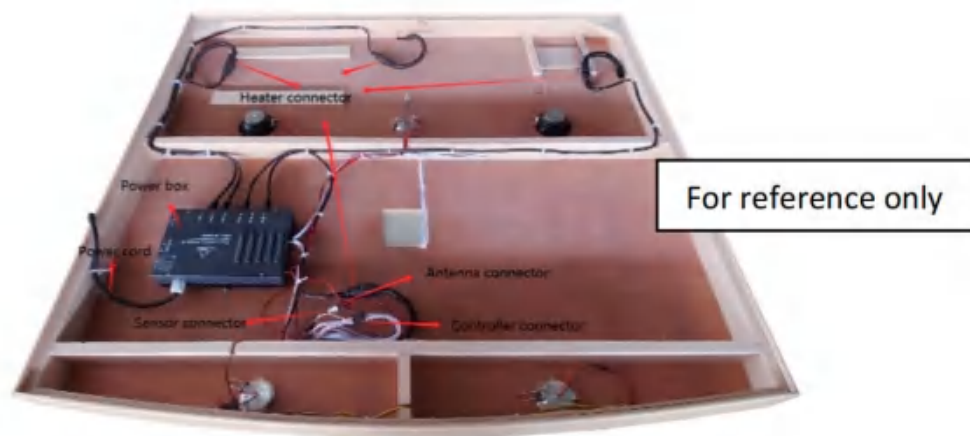
1. Connect the heater cables like this:
 - Make sure connections are tight and secure.



2. Connect the control cables like this:



3. A pair of FM radio cabl: Connect red wire to red wire
4. A pair of sensor wires: Connect white wire to black wire



Place the dust cover over the sauna roof and pass the main power plug through the opening. Make sure to match the holes for the vent on the dust cover with the sauna vent holes. (Figure A-8)

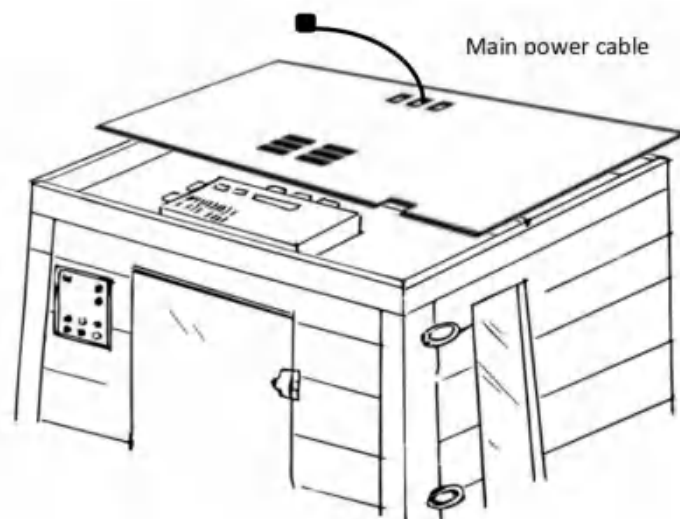


Figure A-8: Top Panels and Dust Cover

Installation should now be complete.

Plug in the power and turn the sauna on at the control panel.

- Installation Completed -

Control Panel Operation Instructions

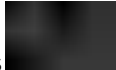
Please use the instructions below as a reference guide on how to set up the sauna.

1. Standby state:

When the power is on,  the key backlight is on, and the rest of the control panel backlight is off;

2. Light wave function

In standby mode, click the button , the light wave function is turned on, all backlights are turned on, and the light wave temperature and light wave time default to the temperature and time set last time. The temperature is displayed on the left and the time is displayed on the right.

Light wave time setting: When the light wave is turned on, press  the " " and " " keys of the light wave time to adjust the light wave time. The time adjustment range is (adjustable from 1 to 99 minutes) and the step is 1. Long press the " " and " " keys to continuously increase or decrease. After adjustment, the buzzer will sound several times and the setting will be saved automatically.

Light wave temperature setting: When the light wave is turned on, press the light wave temperature  " " and " " keys to adjust the light wave temperature. The temperature range is (18-65°C Celsius, 65-150°F Fahrenheit), and the step is 1. Long press the " " and " " keys to increase or decrease continuously. After adjustment, the digital tube in the temperature display area flashes several times and is automatically saved. Press the " " and " " keys at the same time to switch between Fahrenheit and Celsius.

3. Audio function

(1) Click the radio " " button to turn on the radio function. The

temperature area displays the frequency, and the time area does not display any information. Press  /  to adjust the volume. The temperature area displays UOL, and the clock area displays 00-30 levels of volume. Long press the  button to automatically search and memorize channels. Press ,  to play the previous and next channels.

Note: When you first arrive at a place, you must perform radio initialization operations, that is, when you turn on the radio, automatically tune in channels. Do not operate while the radio is searching for channels. Wait until the search is completed before operating. Then press the tuning button to adjust the radio frequency up or down.

(2) Tap  to turn on the Bluetooth function. The temperature area displays "BLU" and the time area displays nothing. At this time, turn on the Bluetooth of the mobile device and search to complete the Bluetooth pairing. You can play songs. In the Bluetooth interface, tap . The temperature area displays UOL and the time area displays xx volume level (xx represents 0-30). At this time, press the  /  key to adjust the volume. In Bluetooth mode, tap ,  to play the previous and next songs.

Note: Bluetooth operation: When "BLU" is displayed, open the phone settings-Bluetooth-search device "BT-AUDIO" and pair and connect.

(3) Click  to enter the "USB" function. Click ,  to play the previous and next song. The time zone displays the volume "XX". Click  /  to adjust the volume. If there is no button response for 8 seconds, the display switches to temperature and time.

Note: The USB flash drive reading time is 2-3 seconds.

To ensure the quality of the disk reading, please use a genuine USB flash drive. It is best if there are only MP3 files in the USB flash drive. It cannot be used as a startup disk or to store system files.

(4) Click  to turn music playback off/on. Click to turn it on and the music will be played back as before.

4. Lighting control system

(1) Press the light button  for the first time to turn on the lights (the light color status is the status before the last shutdown); press again to turn off the lights; long press the light button to enter the light debugging mode, the temperature display area displays

"LOX 2n" (X is 1~9), in the light debugging mode, click  to change the light color

(2) Press  the light button to turn on the inner and outer lights, and press again to

turn off the inner and outer lights. Long press  the button to set the time area to display LX (x represents 0-3). When L0 is displayed, all lights are turned off; when L1 is displayed, the outer lights are turned on and the inner lights are turned off; when L2 is displayed, the outer lights are turned off and the inner lights are turned on; when L3 is displayed, all lights are turned on and wait for automatic exit.

Usage Guide

Unlike a traditional sauna, infrared heats the body directly. Air temperature in the sauna is not as important as the type and quality of the infrared being received.

We have below suggestions:

1. Please allow your sauna to warm up for at least 20-30 minutes until it reaches 114.8°F-123.8°F (46-51°C degrees) depending on the starting ambient air temperature. If your sauna is outside, such as in your garage or a patio, you will expect longer heat-up times.
2. When you enter the sauna, set the time to the desired session time and turn the thermostat up to 150+° F / 65°C. This will keep the heaters are on the entire time to ensure that you are receiving constant infrared heat.
3. Always start using the sauna within 10°C degrees before it reaches the set temperature in order to receive the most benefits out of the infrared heaters. For example, if you set the sauna to 60°C degrees, you should start using the sauna when it reaches 50°C degrees.
4. Infrared heater warms your body directly, your body will always feel hotter than the temperature shown on the control panel. The temperature sensor only can reflect part of the actual room temperature but not your body temperature.

Tips:

- Please keep the vent closed on the ceiling to speed up the pre-heating process.
- If the sauna becomes stuffy, open the vent on the ceiling to allow fresh air into the sauna.
- It is recommended not to exceed 40 minutes per session.
- Oil and lotions tend to decrease perspiration by blocking pores. Apply these

after your session for best results.

- The appropriate temperature for a sauna depends on your needs or preference. Most of customers prefer an average use temperature of 125°F (52°C) degrees.

A Reminder When Having Your Sauna

1. The temperature of the infrared sauna may take a long time to reach the maximum set temperature. This depends on the ambient temperature, humidity, airflow, the frequency of opening and closing doors, etc. However, slowly reaching the maximum set temperature does not affect normal use.
2. As your body is close to the heaters, your apparent temperature is always higher than the temperature shown on the display. This is because when the sensor attached to the ceiling which is far from the heaters may not reflect the actual set temperature inside the room. The infrared heating panels will continue to heat, and the body temperature will continue to rise. Please keep the vent close just in case there is cold air always coming in.
3. It is recommended that the infrared cabin is not used within 24 h after UV radiation exposure from artificial sources or sun-bathing; individuals who may be at risk from hyperthermia, such as individuals suffering from cardiovascular disease, should seek medical advice before using infrared warming cabins; when persistent erythema (reddening of the skin lasting more than a day) and netlike colour changes persist after regular exposure to infrared radiation, exposure should not be repeated and medical advice should be sought to prevent the development of erythema abigne; if you are a person with compromised heat pain sensation or under the influence of alcohol or tranquilizers you should not use infrared warming cabins.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

Precautions

- Prepare 2-3 towels on the bench for maximum comfort. Make sure the sweat won't drop into the wood continuously.
- Drink liquids prior to and after your session.
- Do not leave the wet towels inside your sauna that could harm the interior of your sauna.
- If the temperature becomes unbearable, decrease the temperature, open the vent or shut off the sauna immediately.
- Do not use it if you are pregnant or have serious inflammation, a fever, a communicable disease, acute bleeding, or when intoxicated.
- Do not consume alcohol or drugs when using the sauna.
- Do not splash water on the heaters or any electrical component inside the sauna.
- All repairs need to be authorized by the IWOOD HOME's representative; otherwise, product warranty may be voided.
- All controls, heaters, electrical parts, wiring and wood must remain dry and free from exposure to water or liquids. Any wood deformation or wiring damage caused by contact with water (including sweat, rain, or any other liquid) is not covered by the warranty.

Avoid contact with liquids on the heating panel.

Do not cover the heating panel with any combustible material to prevent overheating.

If the heating panel is deformed or unusual, stop using the sauna immediately and contact the IWOODHOME team for advice.

Do not modify the sauna room without permission

Cleaning and Maintenance

Please use one or two towel placed on the bench and on the floor heater to absorb sweat when using the sauna. Excessive sweating may cause stains on wood and damage to electrical appliances.

Do not use a towel that is too wet and can drip water inside the sauna and do not use cleaning agents inside the sauna.

Make sure to keep the sauna dry and clean. Do not leave towels or water glasses or bottles inside the sauna after use. Wipe the exterior surface of the sauna with a towel and clean the glass at least once a month.

Wood Care

In general, it is suggested to place a towel on the bench and a floor mat on the floor to protect the wood surfaces from dirt, sweat, and wear.

For indoor models, clean the interior and exterior of the sauna with a small amount of wood cleaner and water solution as needed and allow it to dry completely. Optionally, you can apply furniture polish on the exterior wood to help maintain its appearance and protect it from minor scratches or scuffs. Please avoid any treatment containing benzene or a high concentration of alcohol.

Your IWOOD sauna is made of the Canadian Hemlock Wood. All wood products may have variations in the color, grain, and may have irregularities such as knots, and fine cracks. These reflect the natural beauty of the wood and should not be considered defects.

The wood must be kept dry. If the wood is deformed or damaged due to contact with water (including sweat, rain and any other liquid), it is not covered by the warranty.

Sauna Benefits

Health Benefits

Detoxification and Body Cleansing

Detoxification is a bodily process that transforms health threatening toxic substances from our environment, diets, as well as our own bodies into something harmless or excreted. Sweat is the body's natural way to get rid of harmful toxins and cleansing our bodies through the skin. The infrared sauna waves penetrate deep below the skin to help the body to get rid of toxins buried deep under the skin.

Weight Loss

Saunas are proven to help lose weight and burn calories. According to the Journal of the American Medical Association, a sauna session can burn between 300-700 calories. This finding was also backed by Dr Oz's explanation of infrared saunas during a segment of the Oprah Winfrey show.

Pain and Arthritis Relief

The Saunas infrared waves penetrate deep into the muscles for long lasting pain relief. Moreover, patients with rheumatoid arthritis will benefit in the alleviation of short-term pain, stiffness and reduced fatigue.

Skin Purification

During a sauna session, skin is cleansed and dead cells are replaced, keeping the skin in good working condition. Sauna heat also relaxes facial tensions, and improves skin elasticity. The process of sweating also rinses bacteria out of the epidermal layer and sweat ducts.

Cardiovascular Workout

Finnish researchers have reported that the regular use of saunas helps maintain the blood vessels in a healthier condition. Vessels become more extended, elastic and pliable due

to regular dilation and contraction from the process of heating and cooling the body repeatedly.

Lower Blood Pressure and Improved Circulation

Blood vessel dilation brings blood closer to the surface of the skin and as blood vessels expand to accommodate increased blood flow, circulation in the extremities improves, and as a result the blood pressure becomes lower. The effect on the blood pressure is temporary, but medical research shows that frequent sauna bathing can make person's blood pressure level stay lower as well.

DISCLAIMER:

The Sauna and its affiliate is to be not treated as medical advice, education or treatment. The information contained in this manual is for general information purposes only and does not address individual circumstances or medical conditions. Suitability will vary person to person and the information provided in this manual should not be relied solely upon in making decisions about your health. Always consult your doctor for medical advice.

Saunas and Contraindications

Saunas and Medications

Individuals who are using prescription drugs should seek the advice of their personal physician or a pharmacist for possible changes in the drugs effect when the body is exposed to far infrared waves or elevated body temperatures. Diuretics, barbiturates and beta-blockers may impair the body's natural heat loss mechanisms. Some over the counter drugs such as antihistamines may also cause the body to be more prone to heat stroke.

Saunas and Children

The core body temperature of children rises much faster than adults. This occurs due to a higher metabolic rate per body mass, limited circulatory adaptation to increased cardiac demands and the inability to regulate body temperature by sweating. Consult with your

child's pediatrician before allowing your child to use the sauna.

Saunas and Cardiovascular Conditions

Individuals with cardiovascular conditions or problems (hypertension / hypo tension), congestive heart failure, impaired coronary circulation or those who are taking medications, which might affect blood pressure, should exercise extreme caution when exposed to prolonged heat. Heat stress increases cardiac output, blood flow and in an effort to transfer internal body heat to the outside environment via the skin (perspiration) and respiratory system. This takes place primarily due to major changes in the heart rate, which has the potential to increase by thirty (30) beats per minute for each degree increase in core body temperature.

Saunas and Alcohol

Contrary to popular belief, it is not advisable to attempt to "Sweat Out" a hangover. Alcohol intoxication decreases a person's judgment; therefore, a person may not realise it when the body has a negative reaction to high heat. Alcohol also increases the heart rate, which may be further increased by heat stress.

Saunas and Hemophiliacs / Individuals Prone to Bleeding

The use of Infrared saunas should be avoided by anyone who is predisposed to bleeding.

Saunas and Fever

An individual that has a fever should not use any type of sauna.

Saunas and Implants

Metal pins, rods, artificial joints or any other surgical implants generally reflect far infrared waves and thus are not heated by this system; nevertheless, you should consult your surgeon prior to using an Infrared Sauna. Certainly, the usage of an Infrared Sauna must be discontinued if you experience pain near any such implants. Silicone does absorb far infrared energy. Implanted silicone or silicone prostheses for nose or ear replacement

may be warmed by the far infrared waves. Since silicone melts at over 200 ° C (392 ° F), it should not be adversely affected by the usage of Infrared saunas. It is still advised that you check with your surgeon and possibly a representative from the implant manufacturer to be certain.

**In the rare event you experience pain and/or discomfort,
immediately discontinue to use the sauna.**

Troubleshooting

The sauna doesn't power on

- Make sure the power cord is securely connected to the power socket and the control box (on top of the sauna).
- Make sure the breaker did not turn off.
- Make sure the control panel white ribbon wire is securely connected.
- Make sure the power socket is working by trying a different device on the same socket.

Light is not working

- Try reconnecting the light connector and make sure the connection is well.
- Try replacing the light bulb.

Colour therapy light does not work

- Make sure the battery is inserted correctly on the remote control (if provided)
- Make sure to point the remote directly at the display control screen.
- Try a new battery.

All heaters are not working

- Make sure the heater plugs are connected securely to the control box (on top of the sauna).
- Make sure the sauna is connected to the recommended power supply.
- Make sure the heat sensor is connected securely.

One or few heaters are not working

- Make sure the heater plugs are connected securely to the control box (on top of the sauna).
- Make sure the heater plugs under the bench are connected securely.
- Floor heaters and under bench heaters are not as hot as other heaters (It's normal by design due to the different watts distribution)
- Make sure the plug behind the heater is connected (you would need to unscrew the heater).

ER1 error code occurs

An ER1 error code indicates an open circuit. This means there is a break in the path of the electrical current, preventing it from flowing through the circuit.

- Switch off the power supply before working on the circuit.
- Inspect the circuit path to locate the disconnected part.
- Repair or replace the disconnected part, ensuring the circuit is well connected.



Check the temp sensor



Check the wires behind the control panel



Check the plugs

ER2 error code occurs

An ER2 error code indicates a short circuit. This means faulty wiring or improper connections between two points in an electrical circuit.

- Switch off the power supply before working on the circuit.
- Check the power supply is only for the sauna itself
- Check if the fuse inside the main electrical box (on the roof panel) is broken or burnt.
- Reconnect or replace any broken wires, components, or connectors.

- Ensure all connections are secure and components are in good condition.

Change the carbon heater

1. Removing the screws around the wooden frame, unplug the connector, then removing the broken carbon heater.
2. Change the new carbon heater, plug the connector, and screw the wooden frame on the sauna panel.



Warranty Information

This warranty extends only to:

1. A retail purchaser of a sauna or parts directly from IWOODHOME Sauna;
2. The authorised wholesale purchaser of a sauna or parts directly from IWOODHOME;
or a retail purchaser of a sauna or parts from IWOODHOME Sauna

However, in the event of a sale, transfer or conveyance of a sauna or parts from any of the three (3) proceeding persons or entities, any rights, duties and obligations associated with this warranty shall be null and void and of no further force and effect. The sauna or parts must be purchased and used within one year of the purchased date.

The sauna or parts must be placed in an indoor environment unless the sauna or parts are specifically designed for outdoor use. If an indoor sauna or parts are placed in an outdoor environment, warranty shall be null and void and of no further force and effect. The controls, heaters, electrical parts and wiring must be kept dry at all times and not exposed to any water or liquids. If the wood is deformed or damaged due to contact with water (including sweat, rain and any other liquid), it is not covered by the warranty.

The warranty begins on the original date of purchase, and is valid only on products purchased and used in the pointed market. The original dated bill of sale must be presented upon request as proof of purchase to the IWOODHOME.

This warranty covers manufacturing defects in materials and workmanship encountered in normal use of this product, and shall not apply to the following, including, but not limited to: damage which occurs in shipment; delivery and installation; applications and uses for which this product was not intended; altered product or serial numbers; cosmetic damage or exterior finish; accidents, abuse, neglect, fire, water, lightning or other acts of nature; use of products, equipment, systems, utilities, services, parts, supplies, accessories, applications, installations, repairs, external plumbing and leaks, external wiring, circuit breakers, fuses or connectors not supplied and authorised by the

IWOODHOME, or which damage this product or result in service problems; incorrect electrical line voltage, fluctuations, and surges; customer adjustments and failure to follow operating instructions, cleaning, maintenance and environmental instructions that are covered and prescribed in the instruction book; consumable items including light bulbs.

The sauna uses the highest quality wood in our product lines. All structures using wood are susceptible to minor dents, scratches and scuffing. This is normal and will not affect the integrity or operation of your sauna. Wood is a living material that continues to respond to climate conditions, even after being manufactured into a sauna. Variations in the color or grain, and irregularities such as fine cracks are part of the natural beauty of the wood and in no way should be considered defects. During normal operation, wood may crack slightly due to the changes in moisture level. This will not affect the structural integrity of the sauna.

Prior to shipping, the wood is inspected for consistency, colour and quality. Our saunas are shipped around the globe, and can experience slight blemishes, scratches or scuffs in transit. In most cases, these blemishes on the exterior of the sauna can be concealed by using a small amount of furniture polish, oil or other furniture treatment. The interior blemishes, scratches, or scuffs can be either left alone, sanded or a combination of gluing plus sanding. Please avoid any treatment containing benzene or a high concentration of alcohol.

ATTENTION: IWOOD HOME Team must be notified of any damage to your sauna within two (2) business days of signing the proof of delivery. Failure to notify IWOODHOME support team within the established time frame will result in the owner taking full responsibility for cost of All Replacement Parts including shipping and handling fees.

Cancellation

If an order is cancelled by the Buyer prior to dispatch of the sauna, all monies paid by the

Buyer for that order will be refunded, a cancellation fee may be payable by the Buyer. If a cancellation is made after the sauna has been shipped, then the buyer will be responsible for both way shipping charges.

FCC

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Caution: Any changes or modifications to this device not explicitly approved by manufacturer could void your authority to operate this equipment.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

RF Exposure Information

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled

environment. This equipment should be installed and operated with minimum distance 20cm between the radiator and your body.

NOTE 2: Any changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.