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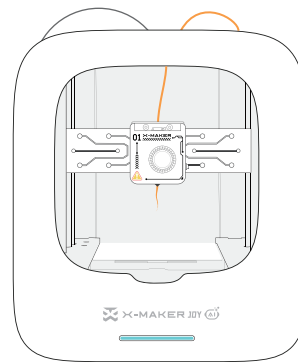
Unboxing Video

Vidéo de déballage

Unboxing-Video

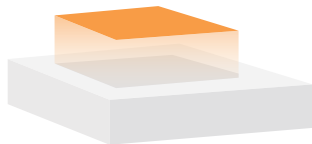
Video di unboxing

Vídeo de desempaqueado



Quick Guide / Guide Rapide / Kurzanleitung /
Guía Rápida / Guía Rápida





Filament Holder
Support de Filament
Filamenthalter
Supporto Filamento
Porta Filamentos



Magnetic Base Plate
Plaque Magnétique de Base
Magnetische Grundplatte
Piastra Base Magnetica
Placa Base Magnética



PLA Filament
Filament PLA
PLA-Filament
Filamento PLA
Filamento PLA



Pliers
Pince
Zange
Pinze
Alicates



Power Adapter
Adaptateur Secteur
Netzteil
Alimentatore
Adaptador de Corriente



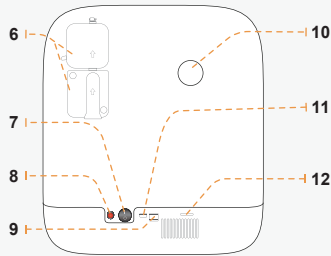
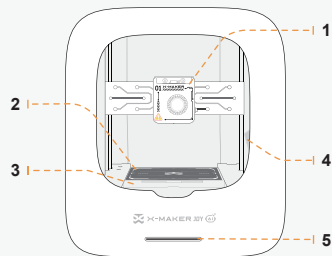
Calibration Card
Carte de Calibration
Kalibrierkarte
Scheda di Calibrazione
Tarjeta de Calibración



Quick Guide
Guide Rapide
Kurzanleitung
Guida Rapida
Guía Rápida



DIY Stickers
Autocollants DIY
DIY-Aufkleber
Adesivi Fai-da-Te
Adhesivos DIY



11 12

- The USB Port and SD Card Slot are for machine debugging only.
- Le port USB et la fente pour carte SD sont uniquement destinés au débogage de la machine.
- Der USB-Anschluss und der SD-Kartensteckplatz dienen ausschließlich zum Debugging der Maschine.
- La Porta USB e lo Slot per Scheda SD sono destinati esclusivamente alle operazioni di debugging della macchina.
- El puerto USB y la ranura para tarjeta SD son solo para depuración de la máquina.

1

Print Head
Tête d'Impression
Druckkopf
Testina di Stampa
Cabezal de Impresión

2

Magnetic Base Plate
Plaque Magnétique de Base
Magnetische Grundplatte
Piastra Base Magnetica
Placa Base Magnética

3

Print Bed
Lit d'impression
Druckbett
Letto di stampa
Cama de impresión

7

Power Switch
Interrupteur d'Alimentation
Netzschalter
Interruttore di Alimentazione
Interruptor de Alimentación

8

Reset Button
Bouton de Réinitialisation
Reset-Taste
Pulsante di Reset
Botón de Reinicio

9

Power Port
Port d'Alimentation
Stromanschluss
Porta di Alimentazione
Puerto de Alimentación

4

Camera
Caméra
Kamera
Fotocamera
Cámara

5

Indicator Light
Voyant Lumineux
Kontrollleuchte
Spia Luminosa
Luz Indicadora

6

Load/Unload Module for Filament
Module de chargement/décharge-
ment du filament
Filament-Lade-/Entlademodul
Modulo di caricamento/scarica-
mento del filamento
Módulo de carga/descarga de
filamento

10

Holder Placement
Emplacement du Support
Halterpositionierung
Posizionamento Supporto
Posición del Portador

11

USB Port
Port USB
USB-Anschluss
Porta USB
Puerto USB

12

SD Card Slot
Fente pour Carte SD
SD-Kartensteckplatz
Slot Scheda SD
Ranura para Tarjeta SD



X-MAKER App



X-MAKER



X-MAKER HD

<https://www.aoseed.com/pages/apps-downloads>

- Or search "XMAKER" in Google Play Store / Apple App Store.
- Ou recherchez "XMAKER" sur Google Play Store / Apple App Store.
- Oder suchen Sie „XMAKER“ im Google Play Store / Apple App Store.
- Oppure cerca "XMAKER" su Google Play Store / Apple App Store.
- O busca "XMAKER" en Google Play Store / Apple App Store.



<https://www.aoseed.com/pages/apps-downloads>

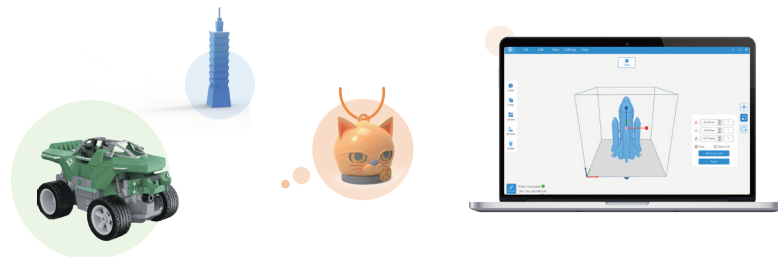


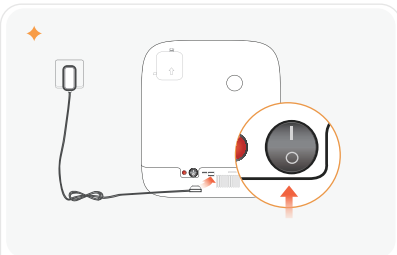
X-PRINT



<https://www.aoseed.com/pages/apps-downloads>

- X-PRINT is 3D slicer software available only for Windows.
- X-PRINT est un logiciel de découpe 3D disponible uniquement pour Windows.
- X-PRINT ist eine 3D-Slicer-Software, die nur für Windows verfügbar ist.
- X-PRINT è un software di slicing 3D disponibile solo per Windows.
- X-PRINT es un software de corte 3D disponible solo para Windows.





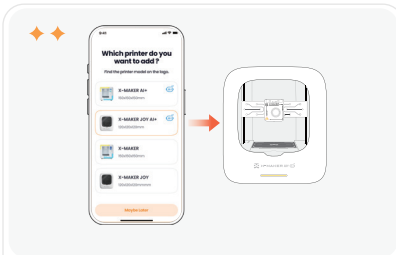
Take out the adapter and connect the power. Switch on the "Power Switch".

Sortez l'adaptateur et branchez l'alimentation. Activez l'"Interrupteur d'Alimentation".

Nehmen Sie das Netzteil heraus und schließen Sie es an. Schalten Sie den „Netzschalter“ ein.

Tirare fuori l'alimentatore e collegare la corrente. Accendere l'"Interruttore di Alimentazione".

Saca el adaptador y conecta el cable de alimentación. Enciende el "Interruptor de Alimentación".



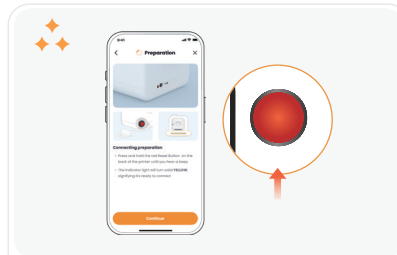
Open the X-MAKER App and select X-MAKER JOY.

Ouvrez l'application X-MAKER et sélectionnez X-MAKER JOY.

Öffnen Sie die X-MAKER App und wählen Sie X-MAKER JOY.

Aprire l'App X-MAKER e selezionare X-MAKER JOY.

Abre la aplicación X-MAKER y selecciona X-MAKER JOY.



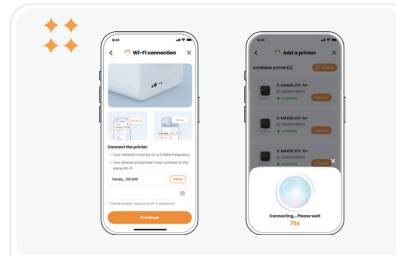
Long press the red "Reset Button" until you hear a beep. The indicator light will turn solid yellow.

Appuyez longuement sur le "Bouton de Réinitialisation" rouge jusqu'à entendre un bip. Le voyant lumineux deviendra jaune fixe.

Drücken Sie die rote „Reset-Taste“ lange, bis Sie einen Signalton hören. Die Kontrollleuchte leuchtet dauerhaft gelb.

Tenere premuto il pulsante rosso "Reset" finché non si sente un bip. La spia luminosa diventerà gialla fissa.

Mantén pulsado el botón rojo "Restablecer" hasta escuchar un pitido. La luz indicadora se pondrá fija en amarillo.



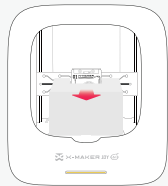
Enter the correct Wi-Fi password, then tap Connect (ensure the Wi-Fi frequency is 2.4GHz).

Entrez le mot de passe Wi-Fi correct, puis appuyez sur Connecter (assurez-vous que la fréquence Wi-Fi est 2,4 GHz).

Geben Sie das korrekte Wi-Fi-Passwort ein und tippen Sie auf „Verbinden“ (stellen Sie sicher, dass das Wi-Fi im 2,4-GHz-Band arbeitet).

Inserire la password Wi-Fi corretta, quindi toccare Connetti (assicurarsi che la frequenza Wi-Fi sia 2.4GHz).

Introduce la contraseña Wi-Fi correcta, luego toca Conectar (asegúrate de que la frecuencia Wi-Fi sea de 2,4 GHz).



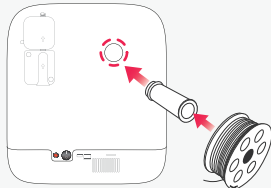
Remove the nozzle protective foam.

Retirez la mousse de protection de la buse.

Entfernen Sie den Düsenschutz aus Schaumstoff.

Rimuovere la schiuma protettiva dell'ugello.

Retire la espuma protectora de la boquilla.



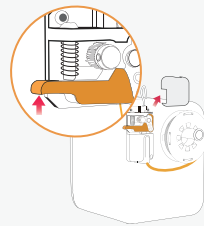
Insert the holder into the placement hole, and put the filament spool on the holder.

Insérez le support dans le trou de placement et placez la bobine de filament sur le support.

Setzen Sie den Halter in die Aufnahmebohrung ein und legen Sie die Filamentspule auf den Halter.

Inserire il supporto nel foro di posizionamento e posizionare la bobina di filamento sul supporto.

Inserte el soporte en el orificio de colocación y coloque el carrete de filamento en el soporte.



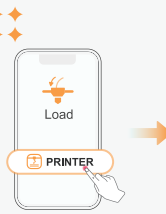
Push the orange handle upward a little, then insert the filament tip into the inlet until the filament enters into the Extruder.

Poussez légèrement la poignée orange vers le haut, puis insérez l'extrémité du filament dans l'entrée jusqu'à ce qu'il pénètre dans l'extrudeuse.

Drücken Sie den orangen Hebel leicht nach oben und führen Sie die Filamentspitze in den Einlass ein, bis das Filament in den Extruder eintritt.

Spingere leggermente verso l'alto la leva arancione, quindi inserire la punta del filamento nell'ingresso finché non entra nell'estrusore.

Empuja la manija naranja hacia arriba un poco, luego inserta la punta del filamento en la entrada hasta que el filamento entre en el extruder.



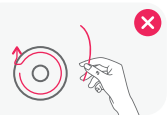
Go to App>Printer>Filament>Load; Wait for the nozzle to be heated up until the filament comes out of the nozzle; the loading is done.

Ouvrez l'application X-MAKER > Appareil > Filament > Charger ; attendez que la buse soit chauffée jusqu'à ce que le filament sorte de la buse ; le chargement est terminé.

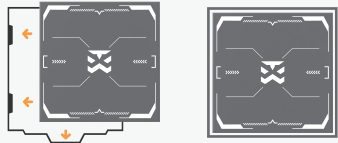
Öffnen Sie die X-MAKER App > Gerät > Filament > Laden. Warten Sie, bis die Düse aufgeheizt ist und Filament austritt. Das Laden ist abgeschlossen.

Apri l'app X-MAKER > Dispositivo > Filamento > Carica; attendi che l'ugello si riscaldi fino a quando il filamento non fuoriesce dall'ugello, il caricamento è completato.

Abre la app X-MAKER > Dispositivo > Filamento > Cargar; espera a que la boquilla se caliente hasta que salga el filamento; la carga está lista.



Cut the filament aslant and make it straightened.
Coupez le filament en biais et redressez-le.
Schneiden Sie das Filament schräg und richten Sie es gerade.
Taglia il filamento di sbieco e raddrizzalo.
Corte el filamento en ángulo y enderézelo.



Ensure the base plate is clean & flat, and aligned with the print bed.

Assurez-vous que la plaque de base est propre, plate et alignée avec le plateau d'impression.

Stellen Sie sicher, dass die Grundplatte sauber und eben ist und mit dem Druckbett ausgerichtet ist.

Assicurarsi che la piastra base sia pulita, piatta e allineata con il piano di stampa.

Asegúrese de que la placa base esté limpia, plana y alineada con la plataforma de impresión.



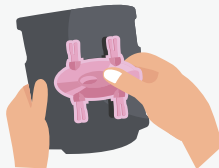
Massive Toy Models, Smart One-Press Printing.

Modèles de jouets massifs, impression intelligente en une seule pression.

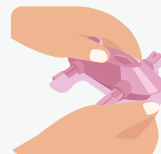
Riesige Spielzeugmodelle, intelligenter One-Touch-Druck.

Modelli di giocattoli di grandi dimensioni, stampa intelligente con una sola pressione.

Modelos de juguetes gigantes, impresión inteligente con una sola pulsación.



Remove the print / Retirer l'Impression / Druck entfernen / Rimuovere la stampa / Retirar la impresión



Remove the support / Retirez les supports / Stützstruktur entfernen / Rimuovere i supporti / Retirar el soporte



Notes / Remarques / Hinweise / Note Importanti / Notas

AOSEED filaments are recommended. Do not frequently change filaments of various brands to avoid nozzle jamming.

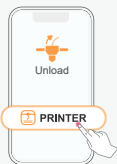
Les filaments AOSEED sont recommandés. Ne changez pas fréquemment de filaments de différentes marques pour éviter le blocage de la buse.

AOSEED-Filamente werden empfohlen. Wechseln Sie nicht häufig Filamente verschiedener Marken, um Düsenverstopfungen zu vermeiden.

Si raccomandano filamenti AOSEED. Non cambiare frequentemente filamenti di varie marche per evitare l'intasamento dell'ugello.

Se recomiendan los filamentos AOSEED. No cambies con frecuencia filamentos de varias marcas para evitar que se atasque la boquilla.

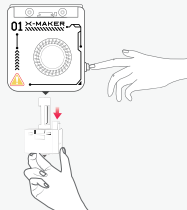




Unload the filament.
 Déchargez le filament.
 Filament entladen.
 Scaricare il filamento.
 Ein-Klick-Druck.
 Descargar el filamento.



Wait for the nozzle to cool down to 45 °C or lower.
 Attendez que la buse refroidisse à moins de 45 °C.
 Warten Sie, bis die Düse auf unter 45 °C abgekühlt ist.
 Attendere che l'ugello si raffreddi fino a raggiungere una temperatura inferiore a 45 °C.
 Espera a que la boquilla se enfríe por debajo de los 45 °C.



Press the orange button and take off the nozzle with a little force.
 Appuyez sur le bouton orange et retirez la buse avec un peu de force.
 Drücken Sie den orangen Knopf und nehmen Sie die Düse mit leichtem Druck ab.
 Premere il pulsante arancione e rimuovere l'ugello con una leggera forza.
 Presione el botón naranja y retire la boquilla ejerciendo cierta fuerza.



Waiting for connection
 En attente de connexion
 Wartet auf Verbindung
 In attesa di connessione
 Esperando conexión



Connected to Wi-Fi
 Connecté au Wi-Fi
 Mit WLAN verbunden
 Connesso al Wi-Fi
 Conectado a Wi - Fi



Printing in progress
 Impression en cours
 Druck läuft
 Stampa in corso
 Impresión en curso



Error
 Erreur
 Irrtum
 Errore
 Error



Nozzle heating
 Chauffage de la buse
 Düsenaufheizung
 Riscaldamento ugello
 Calentamiento de boquilla



Nozzle cooling
 Refroidissement de la buse
 Düsenkühlung
 Raffreddamento ugello
 Enfriamiento de boquilla

FCC Warning Statement: Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment. This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FCC Radiation Exposure Statement

The antennas used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be co - located for operating in conjunction with any other antenna or transmitter.