

# Operating Manual

## pMDDL2450

2X2 MIMO 2.4 GHz OEM DDL Module  
(1W)

Revision 0.0, March 01, 2026

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Angel Aerial Systems

[www.angelaerialsystems.com](http://www.angelaerialsystems.com)

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## pMDDL2450 Regulatory Requirements - PLEASE READ THIS SECTION CAREFULLY



### **WARNING:**

To satisfy FCC RF exposure requirements for mobile transmitting devices, a separation distance of 27 cm or more should be maintained between the antenna of this device and persons during device operation. To ensure compliance, operations at closer than this distance is not recommended. The antenna used for this transmitter must not be co-located in conjunction with any other antenna or transmitter.



### **WARNING:**

Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received including interference that may cause undesired operation.



### **WARNING:**

Changes or modifications not expressly approved by Angel Aerial Systems Inc. could void the user's authority to operate the equipment. This device has been tested with UFL to Reverse Polarity SMA connectors with the antennas listed in Appendix A. When integrated in OEM products, fixed antennas require installation preventing end-users from replacing them with non-approved antennas. Antennas not listed in the tables must be tested to comply with FCC Section 15.203 (unique antenna connectors) and Section 15.247 (emissions).



### **WARNING:**

#### **MAXIMUM EIRP**

FCC Regulations allow up to 36 dBm equivalent isotropically radiated power (EIRP). Therefore, the sum of the transmitted power (in dBm), the cabling loss and the antenna gain cannot exceed 36 dBm.



### **WARNING:**

#### **EQUIPMENT LABELING**

The FCC ID depend on the model of the radio module. Do NOT use the Marketing Name of the product but the Model to distinguish the Certifications Numbers. This device has been modularly approved. The manufacturer, product name, and FCC identifier of this product must appear on the outside label of the end-user equipment.

### **SAMPLE LABEL REQUIREMENT for Model: pMDDL2450:**

#### **Contains:**

**FCC ID: 2BUWQ18PMDDL2450**

**This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received including interference that may cause undesired operation.**

## Co-Location with Cellular Modems

The maximum calculated MPE ratio for the EUT with 2.5 dBi dipole antenna is 0.379, this configuration can be co-located with other antennas provided the sum of the MPE ratios for all the other simultaneous transmitting antennas incorporated in a host device is  $\leq 1.0 - 0.379 \leq 0.621$ . The following co-location were evaluated for mobile configurations:

- 1) EUT with 2.5 dBi dipole antenna co-located with Data Card Module  
(FCC ID RI7LM940, IC: 5131A-LM940)
- 2) EUT with 2.5 dBi dipole antenna co- located with LTE Data Transmitter Module  
( FCC ID XPY2AGQN4NNN, IC : 8595A-2AGQN4NNN)
- 3) EUT with 2.5 dBi dipole antenna co- located with GSM/UMTS/LTE Data Module  
( FCC ID RI7LE910NAV2, IC : 5131A-LE910NAV2)

## Co - localisation avec Cellular Modem

Le maximum calculé rapport EMT pour l'EST avec antenne dipôle 2.5 dBi est de 0,379, cette configuration peut être co- située avec d'autres antennes à condition que la somme des rapports MPE pour tous les autres antennes de transmission simultanées incorporés dans un dispositif hôte est  $< 1,0 - 0,379 < 0,621$  . Le co- emplacement suivant ont été évalués pour les configurations mobiles :

- 1) EUT avec 2.5 dBi antenne dipôle co-localisé avec module de carte de données  
(FCC ID RI7LM940, IC: 5131A-LM940)
- 2) EUT avec 2.5 dBi antenne dipôle co- localisé avec LTE données Module émetteur  
( FCC ID XPY2AGQN4NNN, IC : 8595A-2AGQN4NNN)
- 3) EUT avec 2.5 dBi antenne dipôle situé coopération avec les réseaux GSM / UMTS / LTE du module de données ( FCC ID RI7LE910NAV2, IC : 5131A-LE910NAV2)

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# 2. General

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## 2.0 Product Overview

The pMDDL2450 is a high-performance embedded wireless data transceiver. Operating in the 2400 – 2483.5 MHz ISM band, this spread-spectrum module is capable of providing reliable wireless data transfer between almost any type of equipment which uses an asynchronous serial interface. The small-size and superior RF performance of this module make it ideal for many applications.

While a pair of pMDDL2450 modules can link two terminal devices (“point-to-point” operation); multiple modules can be used together to create a network of various topologies, including “point-to-multipoint” and “repeater” operation. Multiple independent networks can operate concurrently, so it is possible for unrelated communications to take place in the same or a nearby area without sacrificing privacy or reliability.

## 1.1 Features

Key features of the pMDDL2450 include:

- transmission within a public, license-exempt band of the radio spectrum<sup>1</sup> – this means that it can be used without access fees (such as those incurred by cellular airtime).
- a serial I/O data port with handshaking and hardware flow control, allowing the pMDDL2450 to interface directly to any equipment with an asynchronous serial interface.
- ease of installation and use – the pMDDL2450 module uses a subset of standard AT style commands, very similar to those used by traditional telephone line modems.
- all units in a system are physically identical, and can be configured as a master, repeater or slave using the AT command set. No hardware modifications are required
- 128 sets of user-selectable pseudo-random hopping patterns, intelligently designed to offer the possibility of separately operating multiple networks while providing security, reliability and high tolerance to interference.
- encryption key with 65536 user-selectable values to maximize security and privacy of communications.
- 32-bit of CRC error detection and auto re-transmit to provide accuracy and reliability of data.

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<sup>1</sup> 2400-2483.5 MHz, which is license-free

within North America; may need to be factory-configured differently for some countries.

- TDMA (time division multiple access) support, allowing multi-slave access in point-to-point mode.
- roaming ability, allowing repeaters and slaves to re-synchronize with a new master if the synchronization pulse from the original master is lost.

While the typical application for the pMDDL2450 is to provide a short- to mid-range wireless communications link between DTEs, it can be adapted to almost any situation where an asynchronous serial interface is used and data intercommunication is required.

## 2.1 Output Power Level

The Output Power Level determines at what power the pMDDL2450 transmits. The pMDDL2450's sensitive receiver can operate with very low power levels, so it is recommended that the lowest power necessary is used; using excessive power contributes to unnecessary "RF pollution".

Ideally, you should test the communications performance between units starting from a low power level and working upward until the RSSI is sufficiently high and a reliable link is established. The conditions will vary widely between applications, the output power settings can be calculated based on following information.

- Transmitter antenna gain
- Cable loss
- Equivalent Isotropically Radiated Power (EIRP) requirement by FCC Regulations

$$\text{Power Setting} = 36 - \text{Antenna Gain} - \text{Cable Loss}$$

The power setting must be no more than the above calculation value. Any higher is a violation of FCC rules. See IMPORTANT warning below.

**Table 1 Output Power**

| Power Setting (dBm) | Approx. Output Power (mW) |
|---------------------|---------------------------|
| 20                  | 100                       |
| 21                  | 125                       |
| 22                  | 160                       |
| 23                  | 200                       |
| 24                  | 250                       |
| 25                  | 320                       |
| 26                  | 400                       |
| 27                  | 500                       |
| 28                  | 630                       |
| 29                  | 800                       |
| 30                  | 1000                      |
|                     |                           |



# 3. Installation

## 3.0 Overview

The pMDDL2450 complies with FCC part 15 at the modular level for operation in the license-free 2400-2483.5 MHz ISM band. This chapter provides guidelines for installing and deploying equipment which incorporates the pMDDL2450 module.

## 3.1 Estimating the Gain Margin

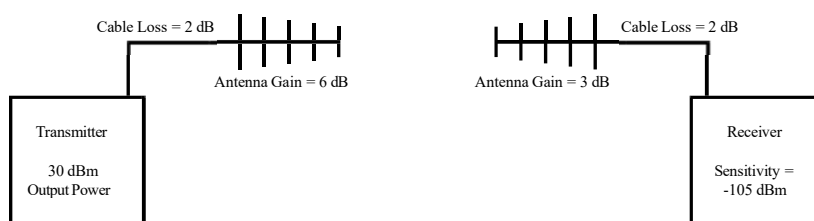
Successful communication between pMDDL2450 modules is dependent on three main factors:

- System Gain
- Path Loss
- Interference

System gain is a calculation in dB describing the performance to be expected between a transmitter-receiver pair. The number can be calculated based on knowledge of the equipment being deployed. The following four factors make up a system gain calculation:

1. Transmitter power (user selectable)
2. Transmitter gain (transmitting antenna gain minus cabling loss between the transmitting antenna and the pMDDL2450 module)
3. Receiver gain (Receiving antenna gain minus cabling loss between the receiving antenna and the module)
4. Receiver sensitivity (Specified as -108dBm on the pMDDL2450 module)

In the following illustration, the transmitting antenna has a gain of 6 dB, and the receiving antenna has a gain of 3 dB. The cable loss between the module and the antenna is 2 dB on both the transmitting and receiving side.

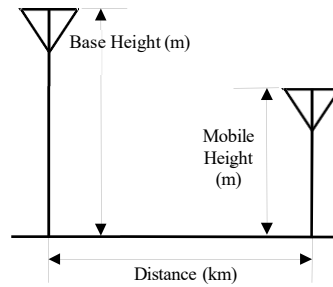


### Figure 1 Gain Calculation

The power level has been set to 30dBm (1W) on the transmitter, and the receiver sensitivity for the pMDDL2450 is -108dBm.

System gain would be calculated to be:

$$30 - 2 + 6 + 3 - 2 + 108 = 143 \text{ dB.}$$



### Figure 2 System Deploying

When deploying your system, care must be taken to ensure the **path loss** (reduction of signal strength from transmitter to receiver in dB) between equipment does not exceed the system gain (140 dB in the above example). It is recommended to design for a **gain margin** of at least 20 dB to ensure reliable communication. Gain margin is the difference between system gain and path loss. Referring to the same example, suppose the path loss is 100 dB, the gain margin would be 40 dB, which is more than adequate for reliable communication.

Path loss is a very complicated calculation which mainly depends on the terrain profile, and the height of the antennas off the ground.

The following table provides path loss numbers for varying antenna heights and antenna separation: These numbers are real averages taken from rural environments. They do not apply to urban, non-line-of-sight environments.

**Table 2 Path Loss**

| Distance (km) | Base Height (m) | Mobile Height (m) | Path Loss (dB) |
|---------------|-----------------|-------------------|----------------|
| 5             | 15              | 2.5               | 116.5          |
| 5             | 30              | 2.5               | 110.9          |
| 8             | 15              | 2.5               | 124.1          |
| 8             | 15              | 5                 | 117.7          |
| 8             | 15              | 10                | 105            |
| 16            | 15              | 2.5               | 135.3          |
| 16            | 15              | 5                 | 128.9          |
| 16            | 15              | 10                | 116.2          |
| 16            | 30              | 10                | 109.6          |
| 16            | 30              | 5                 | 122.4          |
| 16            | 30              | 2.5               | 128.8          |

Once the equipment is deployed, you can verify the signal strength by entering into Command Mode and reading Register S123. This register provides the average signal strength in dBm. The minimum strength for communication is roughly -108dBm. For consistent reliable communication, you should try to deploy the equipment such that signal strength exceeds -95dBm.

## 3.2 Antennas and Cabling

This section describes the recommended procedure for installing cabling and antennas for use with the pMDDL2450 module.

### 3.2.1 Internal Cabling

The most common method for installing the module is to run a cable from the module's UFL connector to a reverse TNC bulkhead connector on the chassis of the equipment as shown in Figure 3. This cable can be purchased from Angel Aerial Systems.

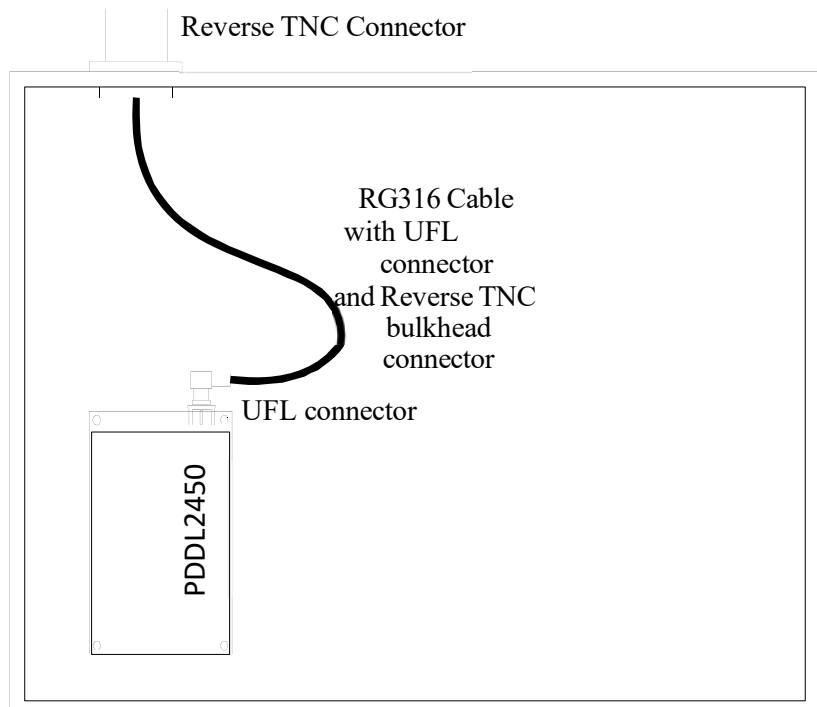


**Figure 3 Suggested Internal Cabling**

Cable losses are negligible for the short piece used within the chassis. Additional losses up to 0.5 dB may be present in the MCX and Reverse TNC connections.



### **WARNING:**

To satisfy FCC RF exposure requirements for mobile transmitting devices, a separation distance of 27 cm or more should be maintained between the antenna of this device and persons during device operation. To ensure compliance, operations at closer than this distance is not recommended. The antenna used for this transmitter must not be co-located in conjunction with any other antenna or transmitter.



### **WARNING:**

Direct human contact with the antenna is potentially unhealthy when the pMDDL2450 is generating RF energy. Always ensure that the pMDDL2450 equipment is powered down during installation.



### **WARNING:**

Never work on an antenna system when there is lightning in the area.

## **3.2.2 Installing External Cables, Antennas and Lightning Arrestors**

Never work on an antenna system when there is lightning in the area.

Direct human contact with the antenna is potentially unhealthy when the pMDDL2450 is generating RF energy. Always ensure that the pMDDL2450 equipment is powered down during installation. At all times a distance of 27 cm must be maintained between the antenna and any person when the device is in operation.

### **Surge Arrestors**

The most effective protection against lightning is to install two lightning (surge) arrestors, one at the antenna, the other one at the interface with the equipment. The surge arrestor grounding system should be fully interconnected with the transmission tower and power grounding systems to form a single, fully integrated ground circuit. Typically, both ports on surge arrestors are N-female.

### **External Filter**

Although the pMDDL2450 is capable of filtering out RF noise in most environments, there are circumstances that require external filtering. Paging towers and cellular base stations in close proximity to the pMDDL2450 antenna can desensitize the receiver. Angel Aerial Systems' external cavity filter eliminates this problem. The filter has two N-female ports and should be connected in line at the interface to the RF equipment.

### **Weatherproofing**

Type N and RTNC connectors are not weatherproof. All connectors should be taped with rubber splicing tape (weatherproofing tape), and then coated with a sealant.

### **Cabling**

The following coax cables are recommended:

**Table 3 Cable Loss**

| Cable   | Loss (dB/100ft) |
|---------|-----------------|
| LMR 195 | 10.7            |
| LMR 400 | 3.9             |
| LMR 600 | 2.5             |

Factors to take into consideration when choosing a cable are:

- price;
- bend radius limitations (the lower performance cables generally can bend more sharply)
- performance requirements; and,
- distance between the equipment and the antenna.



### **WARNING:**

**MAXIMUM EIRP**  
FCC and IC Regulations allow up to 36dBm effective isotropically radiated power (EIRP). Therefore, the sum of the transmitted power (in dBm), the cabling loss and the antenna gain cannot exceed 36 dBm with respect to the isotropic radiator.



### **WARNING:**

The pMDDL2450 can only be used with any antennas listed in Appendix A.



### **WARNING:**

Be careful with dBi vs dBd gains on antenna specifications. Antenna manufactures may not clearly indicate the gain on the antenna if it is dBd or dBi. Note 1dBd = 2.15dBi.

When installing the cable, always begin fastening at the top near the antenna connector/surge arrestor. The cable must be supported at the top with a hose clamp or wrap lock, and at 5 ft intervals down the length of the tower. Over-tightening the fasteners will dent the cable and reduce performance. If properly grounded surge arrestors are not installed at both the top and the bottom of the cable, then the cable should be grounded to the tower at these locations using a cable grounding kit. If the tower is non-conductive, then a separate conductor, physically separate from the cable, should be run down the tower.

### Antenna

Before choosing an antenna, you should have some knowledge of the path loss and the topology of the equipment. If the equipment is in a fixed location and is to communicate with only one other unit also in a fixed location, then a Yagi antenna is suitable. Choose a Yagi with enough gain to ensure adequate gain margin. When deploying the Yagi, point the antenna towards the intended target, ensuring the antenna elements are perpendicular to the ground for vertical polarization.

In applications where there are multiple units that you must communicate with or units, which are in motion, you may select an Omni-directional antenna with appropriate gain.

**See appendix A for a list of approved antennas that can be used with the pMDDL2450 radio modem. If you require another type of antenna please contact Angel Aerial Systems Inc. The pMDDL2450 CANNOT be used with any antenna that does not appear in Appendix A.**

Angel Aerial Systems Inc. can provide you with approved antennas to ensure FCC compliance.

**FCC Regulations allow up to 36dBm effective isotropically radiated power (EIRP). Therefore, the sum of the transmitted power (in dBm), the cabling loss and the antenna gain cannot exceed 36dBm with respect to the isotropic radiator.**

EIRP is calculated as follows:

$$\text{EIRP} = \text{Tx Power(dBm)} - \text{Cable/Connector Loss(dB)} + \text{Ant Gain(dBi)}$$

**Antenna Gains must be in dBi when calculating the 36dBm EIRP limit.**

$$1\text{dBd} = 2.15\text{dBi}$$

Use the guidelines in the previous section for calculating cable and connector losses. If cabling and connector losses are 2 dB, then the maximum allowable gain of the antenna will be 8 dB.

### **Examples of Antenna and Power settings to maintain 36dBm EIRP**

| Antenna        | Power Level | Minimum Cable / Loss     | EIPR      |
|----------------|-------------|--------------------------|-----------|
| 8.15 dBi Omni  | 30dBm       | 25 feet LMR195 / 2.675dB | 35.475dBm |
| 12.5 dBi Patch | 23dBm       | 10 feet LMR195 / 1.07dB  | 34.43dBm  |
| 14.15 dBi Yagi | 21dBm       | 10 feet LMR400 / 0.39dB  | 34.76dBm  |
|                |             |                          |           |

---

**Examples:**

**FCC Regulations allow up to 36dBm effective isotropically radiated power (EIRP). Therefore, the sum of the transmitted power (in dBm), the cabling loss and the antenna gain cannot exceed 36dBm with respect to the isotropic radiator.**

---

**Example 1)**

**What is the maximum power the pMDDL2450 can be set to comply with FCC and IC given the following equipment given a Rubber Ducky Ant Gain 2dBi and no cable or connectors in the system?**

Max EIRP 36dBm

Max TX power = EIRP – Ant Gain(dBi) + Cable/Connector loss (dB)

Ant Gain dBi = 2dBi

Max TX power = 36dBm – 2dBi + 0dB = 34dBm

We can set the modem to the maximum power setting of 30dBm.

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**Example 2)**

**What is the maximum power the pMDDL2450 can be set to comply with FCC and IC given the following equipment given a Yagi Ant Gain 12dBd and cable and connector loss of 4.5 dB?**

Max EIRP 36dBm

Max TX power = EIRP – Ant Gain(dBi) + Cable/Connector loss (dB)

Ant Gain dBi = Ant Gain dBd + 2.15 dB

Yagi Gain (dBi) = 12 + 2.15 = 14.15dBi

Max TX power = 36dBm – 14.15dB + 4.5dB = 26.35dBm

We must round down

Hence Max TX power = 26dBm

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**Example 3)**

**What is the maximum power the pMDDL2450 can be set to comply with FCC and IC given the following equipment given a Omni Ant Gain 6dBd and cable and connector loss of 2.5 dB?**

Max EIRP 36dBm

Max TX power = EIRP – Ant Gain(dBi) + Cable/Connector loss (dB)

Ant Gain dBi = Ant Gain dBd + 2.15 dB

Omni Gain (dBi) = 6 + 2.15 = 8.15dBi

Max TX power = 36dBm – 8.15dB + 2.5dB = 30.35dBm

Hence Max TX power = 30dBm

---

# A. Approved Antennas

| Part Number             | Description                                                     |
|-------------------------|-----------------------------------------------------------------|
| <b>Rubber Ducky</b>     |                                                                 |
| MHS031100               | 2dBi, 2.4GHz Rubber Ducky Antenna RPTNC Swivel                  |
| MHS031110               | 2dBi, 2.4GHz Rubber Ducky Antenna Reverse SMA Swivel            |
| MHS031120               | 2dBi, 2.4GHz Rubber Ducky Antenna Reverse SMA Straight          |
| MHS031121               | 2.5dBi 2.4GHz Rubber Ducky Antenna Reverse SMA Swivel           |
| <b>Yagi Antennas</b>    |                                                                 |
| MHS034100               | 9 dBi, 2.4GHz Yagi Directional Antenna RPTNC Pigtail            |
| MHS034000               | 12 dBi, 2.4GHz Yagi Directional Antenna RPTNC Pigtail           |
| MHS034120               | 14 dBi, 2.4GHz Yagi Directional Antenna RPTNC Pigtail           |
| MHS034150               | 14.5 dBi, 2.4GHz Yagi Directional Antenna RPTNC Pigtail         |
| <b>Patch Antennas</b>   |                                                                 |
| MHS034200               | 8 dBi, 2.4GHz Mini Flat Patch Directional Antenna RPTNC Pigtail |
| MHS034210               | 14 dBi, 2.4GHz Flat Patch Directional Antenna RPTNC Pigtail     |
| <b>Omni Directional</b> |                                                                 |
| MHS031260               | 5 dBi, Omni Directional Antenna RPTNC Pigtail                   |
| MHS034000               | 6 dBi, 2.4GHz Omni Directional Antenna RPTNC Pigtail            |
| MHS031340               | 8 dBi, Omni Directional Antenna RPTNC Pigtail                   |
| MHS034020               | 10.5 dBi, 2.4GHz Omni Directional Antenna RPTNC Pigtail         |
| MHS034030               | 12 dBi, 2.4GHz Omni Directional Antenna RPTNC Pigtail           |
| MHS034040               | 15 dBi, 2.4GHz Omni Directional Antenna RPTNC Pigtail           |



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