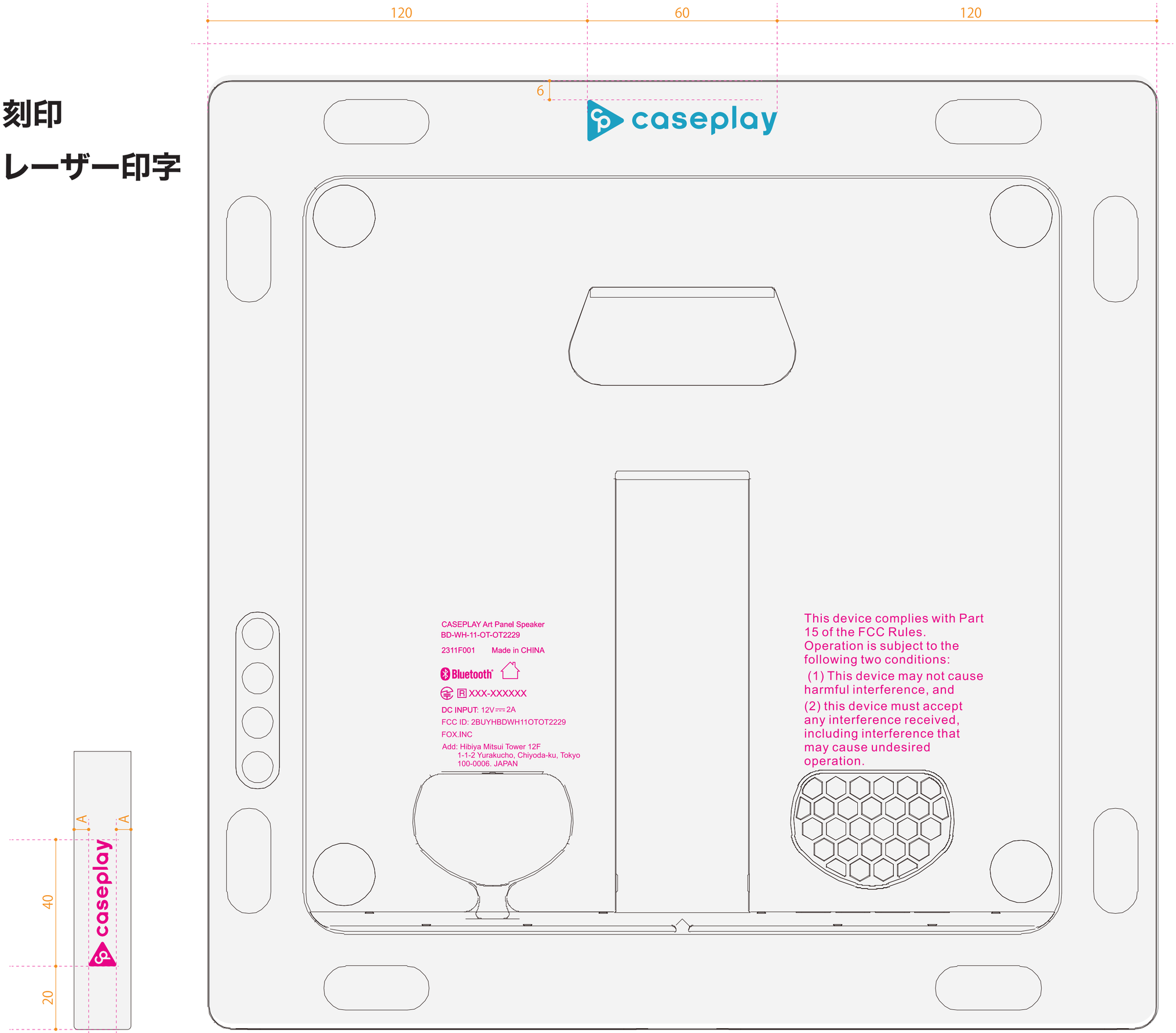
：刻印

K = 50% ：レーザー印字