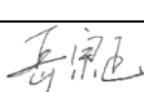
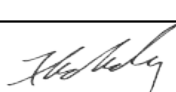
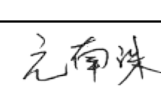


Customer	LUXSHARE ICT	Date	2026. 08.18
		Version	Rev. 00

REQUEST FOR APPROVAL

Part Name	MPP Coil module			
ICT PN	8205-1WS0001H-00			
Wontech Part Number	WT-MPA-HA01 (EP-P2900)			
Specification	Inductance		7.6μH ± 3% @1V,100kHz	
	Rdc_Resistance		Max 55 mΩ	
	Q_Resistance		Min 35	
	Ass'y	Width	44.6+0/-0.2mm	
		Length	44.60±0.1mm	
		Thickness	Max 3.00 mm	
Weight		11.7g±5%		

Customer		Drawing	Reviewer	Approver
LUXSHARE ICT	Department / Name			
	Data			
	Sign			

Supplier		Drawing	Reviewer	Approver
WON TECH	Department / Name	ALEX.Yue	Kwon J.S	Yuan Nanzhu
	Date	2026.08.18	2026.08.18	2026.08.18
	Sign			

Maker		WON TECHNOLOGY VINA	TEL	(84) 204 390 0263
WON TECH	Factory	VIETNAM: Lot L5; Noi Hoang Industrial Cluster, Noi Hoang Commune, Yen Dung District, Bac Ninh Province		
	H.Q / Research Center	4F Building 6-1 No2 Shangxia Wei Gongye Road Zhutang, Fenggang Town, Dongguan City, Guangdong Province		

Công ty TNHH WON TECHNOLOGY VINA
Lot L5, Noi Hoang Industrial Cluster, Tien Phong Ward, Bac Ninh Province, Vietnam
TEL : (84) 204 390 0263

CONTENTS

1. Revision History
2. Specification
 - 2.1 Drawing
 - 2.2 Electrical specification
 - 2.3 Coil Spec
 - 2.4 Appearance inspection standard
3. PART LIST
4. Detail drawing
 - 4.1 Coil
 - 4.2 Ferrite
 - 4.3 Bracket
 - 4.4 Ferrite tape
 - 4.5 Bracket tape
5. CPK DATA
6. Process control plan
7. Work Instruction _ Function Test
8. Inspection report
9. XRF Testing
10. Reliability testing
 - 10.1 Thermal Shock Testing (열충격 테스트)
 - 10.2 Constant temperature and Humidity testing (항온항습 테스트)
 - 10.3 Salt Spray testing (염수분무 테스트)
11. Packaging

Part Name : MPP Coil module

ICT PN : 8205-1WS0001H-00



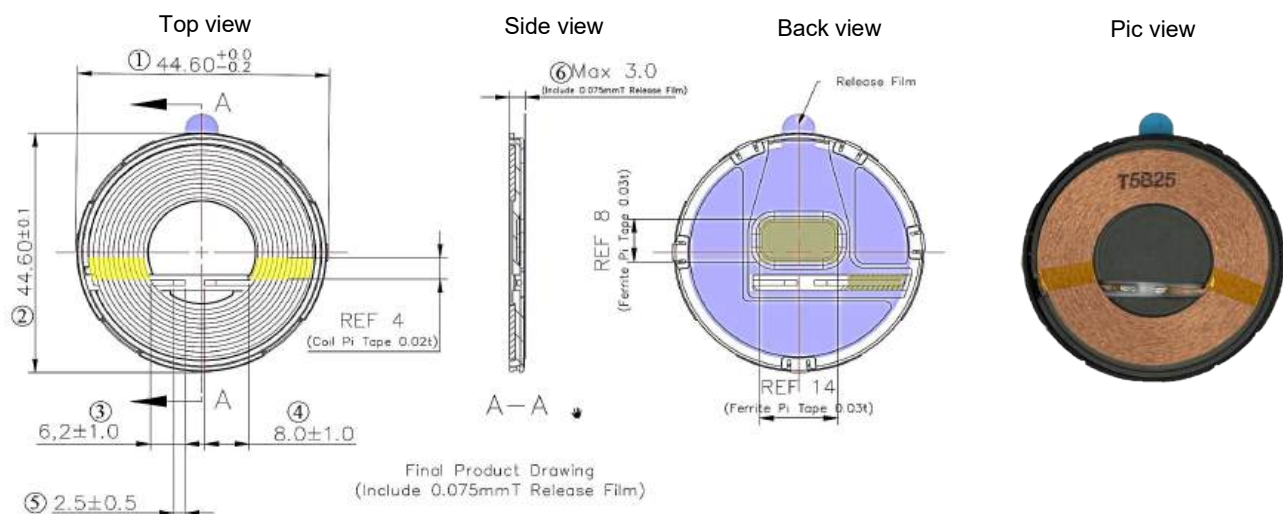
WON TECH

Request For Approval History Of Revision

[illegible]

2.Specification

2.1 Drawing

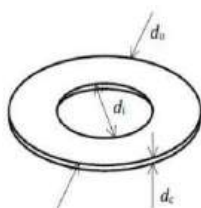


2.2 Electrical specification

Item	Measurement items			Spec.
CTQ	 Mechanical characteristics	(1)	Width	44.6+0/-0.2mm
		(2)	Length	44.60±0.1mm
		(3)	Thickness	Max 3.00 mm
CTQ	 Electrical characteristics	L (Inductance)		7.6μH ± 3% @1V,100kHz
		Rdc_Resistance		Max 55 mΩ
		Q_Resistance		Min 35

- LCR Meter 1)Tong Hui TH2830(@1V, 100kHz)
2)MICROTEST6365(@1V, 100KHz)
2)MICROTEST6630-3(@1V, 100KHz)

2.3 Coil Spec

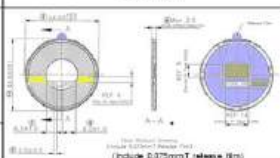


Parameter	Symbol	Value
Outer Diameter	do	40.1mm Max
Inner Diameter	di	20.5±0.5 mm
Thickness	dc	0.9mm Max
Number of Turns	N	11 Turns
Number of Layers	-	1 Layer

2.3 Appearance Inspection standard

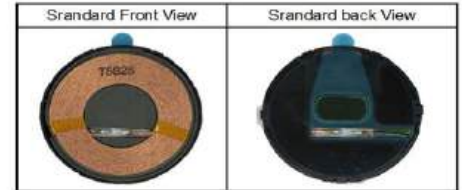
 WON TECH	EP-P2900 출하 외관검사 한도 표준 EP-P2900 Outgoing Visual Inspection Limit Standard		Document Number	WT-FM-QA-020
			Initial Issue Date	2026.03.13
			Revision Status	0
			Page	2

1. Purpose: Applied during outgoing inspection to detect visual defects of the EP-P2900(MPP) COIL SET ASSY and prevent the outflow of defective products.
2. Applications: EP-P2900(MPP) COIL SET ASSY
3. Product Size Spec

Item	Inspection Item	Specification	Inspection Method	Measuring Instrument	Drawing
Ass'y	Width	44.80±0/-0.2mm	Horizontal width of Bracket outer edge	2D / Digital Height Gauge/ Digital Vernier Calipers	
	Length	44.60±0.1mm	Vertical width of Bracket outer edge		
	Thickness	Max 3.0mm	Total thickness including release Film		
	Weight	11.7g±5%	Total weight of finished Ass'y	Electronic Scale	

4. Inspection Method:

- 1)Conduct inspection after removing contamination sources; wearing finger coats is mandatory.
2)Visual inspection is the baseline; consultation with the engineer is required for special cases.
3)Return measuring instruments to original positions; report issues to the Quality Team before use.



5. Judgment Criteria

Defect Name	Defect photo	Cause	Judgment criteria	Exception judgment (ok)
Bracket Scratch		Scratch caused by external damage ->Scratch caused by physical force during handling	Accepted : OK if scratch length is < 15mm (up to 5ea). Defective : NG if thick scratch length is > 15mm (1ea).	Process as a good product if S/C (Scratch) does not affect performance or customer assembly. 
Bracket Chipping		Dent caused by external damage	Accepted : OK if chipping is ≤ 1mm (up to 5ea). Defective : NG if chipping is > 1mm (1ea or more). No chipping allowed within 1mm of the injection-molded hook area.	Process as a good product if chipping does not affect performance or customer assembly.
Bracket Weld line		Boundary line formed where resin flows meet	Accepted : OK if fine line length is ≤ 10mm (up to 1ea). Defective : NG if thick line length is > 10mm (1ea or more). Short shot (incomplete molding) is NG.	Process as a good product if weld lines do not affect performance or customer assembly.
Bracket Burr		Occurs due to excessive resin pressure or mold misalignment	Accepted : OK if ≤ 0.5mm² (up to 3ea). Defective : NG if > 0.5mm² (1ea or more). NG if it cannot be removed or if it affects assembly.	Process as a good product if burrs do not affect performance or customer assembly.
Tin dipping		4.Occurs due to abnormalities in the coil lead wire dipping process.	Accepted : OK if tin protrusion size at the lead part is < 0.5mm. Defective : NG if tin protrusion size at the lead part is > 0.5mm.	
Coil lead wire lifting		5.Occurs due to problems during coil lead wire alignment	Accepted : Lead wire must face toward the bottom surface of the ferrite. Defective : NG if it rises toward the top surface of the ferrite.	
Coil Scratch		Coil wire scratch (Marks caused by physical force during handling)	Accepted : OK if scratch length is within 2mm. Defective : NG if copper wire is disconnected, regardless of length.	
Coil unraveling #1		Damage caused by external factors (Breakage/Damage due to physical force during handling)	Accepted : OK If wire (copper wire) is attached to the winding surface. No impact on dimensions, performance, or assembly. Defective : NG If copper wire is disconnected, regardless of length. NG if copper wire is detached from the winding surface.	
Coil unraveling #2		Occurs during coil lead wire alignment	Accepted : OK If end winding unraveling is < 4mm. Defective : NG if end winding unraveling is > 4mm.	

Coil dent and crushing		Damage caused by external factors (Breakage/Damage due to physical force during handling)	Accepted : OK if there is no copper wire disconnection at the crushed or dented location. Defective : NG if copper wire is disconnected, regardless of length.	
Coil foreign material		Contamination during handling (Occurs during the coil winding process)	Accepted: OK if removable foreign matter is $\leq 1\text{mm}$ (up to 5ea). Defective: NG if non-removable foreign matter is $> 1\text{mm}$ (1ea). NG if it affects thickness or assembly.	OK for discoloration caused by the heat treatment of the coil winding.
Coil lifting		Lifting phenomenon caused by poor assembly of coil and ferrite	Accepted: OK if there are no issues with thickness or performance. Defective: NG if measurements fall below standard values during thickness or performance testing. NG if assembly at the customer site is impossible.	
PI Tape wrinkles		Damage caused by external factors (Breakage/Damage due to physical force during handling)	Accepted: OK if wrinkles are less than 1/3 of the adhesive tape length. Defective : NG if wrinkles are greater than 2/3 of the tape length. NG if it affects thickness or assembly.	
PI TAPE Unraveling		Damage caused by external factors (Breakage/Damage due to physical force during handling)	Accepted: OK if the unraveling length is less than 1/3 of the tape length. Defective : NG if the unraveling length is greater than 2/3 of the tape length. NG if there is an impact on thickness or assembly.	
Ferrite Scratch		Damage caused by external factors (Breakage/Damage due to physical force during handling)	Accepted : OK if there are up to 5 fine scratches $\leq 10\text{mm}$. Defective : NG if there are 2 or more scratches that are $> 10\text{mm}$ or deep. NG if there is an impact on thickness or performance.	
Ferrite contamination		Occurs during ferrite handling (Contamination from handling with bare hands)	Accepted : OK if $\leq \Phi 10\text{mm}$ (up to 2ea) or $\leq \Phi 5\text{mm}$ (up to 3ea). Defective : NG if $> \Phi 10\text{mm}$ (2ea) or $\Phi 5\text{mm}$ (3ea or more).	
Ferrite Crack		Occurs during ferrite sintering and damage caused by external factors (Breakage/Damage due to physical force during handling)	Defective : NG if cracks are visible on the surface, regardless of the quantity.	
Ferrite Chipping		Occurs during ferrite molding and grinding (Breakage due to external damage)	Accepted : OK if the size of a single defect is 3mm^2 (up to 3 counts). Defective : NG if the size of a single defect is 3mm^2 (3 counts or more).	
Bond contamination		Excessive bond discharge and positioning issues due to damaged bond nozzle	Accepted : OK if the bond contamination area is $\leq 50\text{mm}^2$. OK if the thickness measurement is below the standard value. OK if there are no assembly issues at the customer site. Defective : NG if the bond contamination area is $> 50\text{mm}^2$. NG if assembly at the customer site is impossible.	
TAPE Contamination		Contamination during handling (Occurs during the production process)	Accepted : OK if size is $< 2\text{mm}$ and quantity is 3 or fewer Defective : NG if size is $> 2\text{mm}$ (1 or more). NG if thickness measurement exceeds the standard value. NG if assembly at the customer site is impossible.	
Tape Attach position		Attachment deviation due to poor alignment during tape attachment	Accepted : OK if the adhesive surface does not exceed the bracket Defective : NG if the adhesive surface exceeds the bracket NG if assembly at the customer site is impossible	
Marking		Foreign matter adhered to the surface of the marking machine during marking	Accepted : OK if marking information and characters are legible to the naked eye Defective : NG if marking information and characters are illegible to the naked eye	

Part Name : MPP Coil module
ICT PN : 8205-1WS0001H-00



WON TECH

3. Parts list

No.	Part Code	Description	Specification	Vendor	Harmful Substances	Q'ty
1		Litz Wire	0.08×80P Litz Wire 40×20.5×0.88mmT	Transmo	Pass	1EA
2		Ferrite	Mn-Zn Ferrite Φ42.40×1.95mmT	Lizzer	Pass	1EA
3		Bracket	PC 44.60×44.60×2.6mmT	FengChuang / SY Molding	Pass	1EA
4		Ferrite Tape	DST-5 Φ40×0.05mmT	Jia Xin	Pass	1EA
5		Bracket Tape	DST-10 Φ39×0.1mmT	Jia Xin	Pass	1EA
6		Dipping Solder	Lead Free BarSolder	SHENMAO	Pass	-
7		Bond	Z-722	Fuzelin	Pass	0.02g
8		Label Marking	HI-68K Black Ink	YouTong	Pass	-
9		Pi Tape	W=4mm L= 25mm T0.02mm Pi Tape	Kaptape	Pass	2ea
10		Pi Tape	W=8mm L=14mm T0.03mm Pi Tape	Kaptape	Pass	1ea
11		Pi Tape	W=4mm L=9.5mm T0.02mm Pi Tape	Kaptape	Pass	1ea

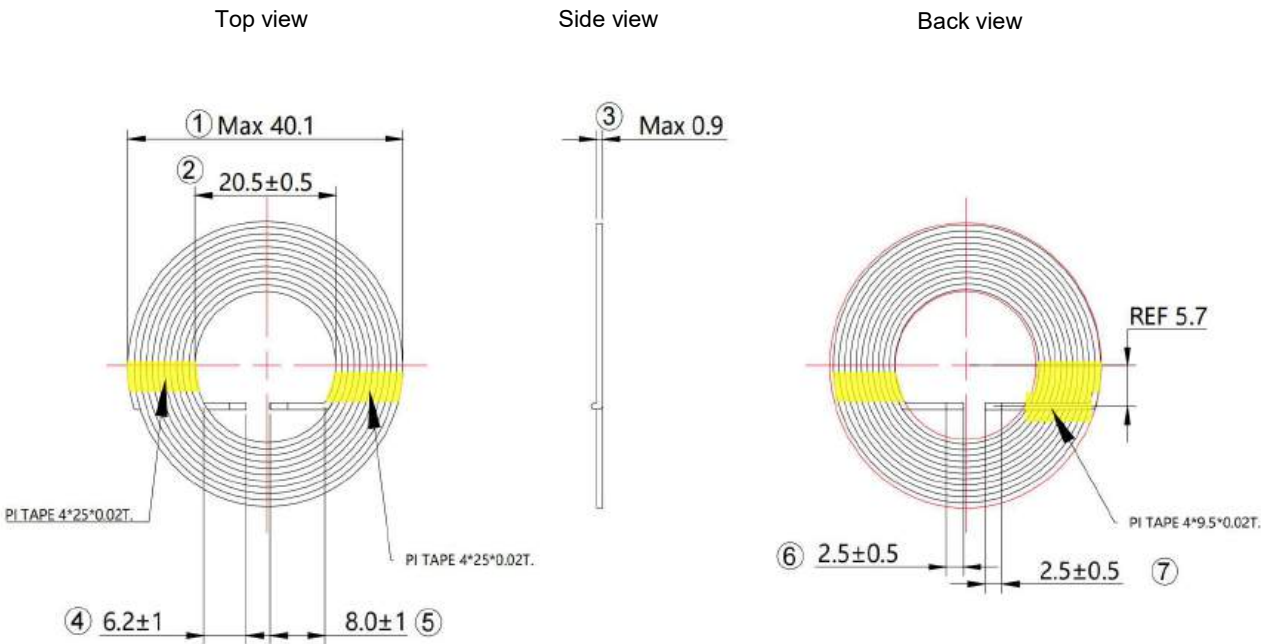
4. Detail drawing

4.1 Coil

Rev.	Data	Revision History	DWN	APPD
00	2025.08.13	INITIAL RELEASE	ALEX.Yue	YUAN

- MATERIAL INFORMATION

- a. Wire Spec : 0.08 x 80P Litz Wire
b. Thickness : Max 0.9mmT
c. Turns : 11Turns
d. Measurement Location :
Coil Size - Measure the width / length of the inner / outer diameter.
Coil Thickness - Measure the 1-Layer thickness of the winding coil.



CTQ / Thickness	
Coil OD Size	Φ40.1mm Max
ID Size	Φ20.5 ±0.5mm
Coil Thickness	0.9mm Max

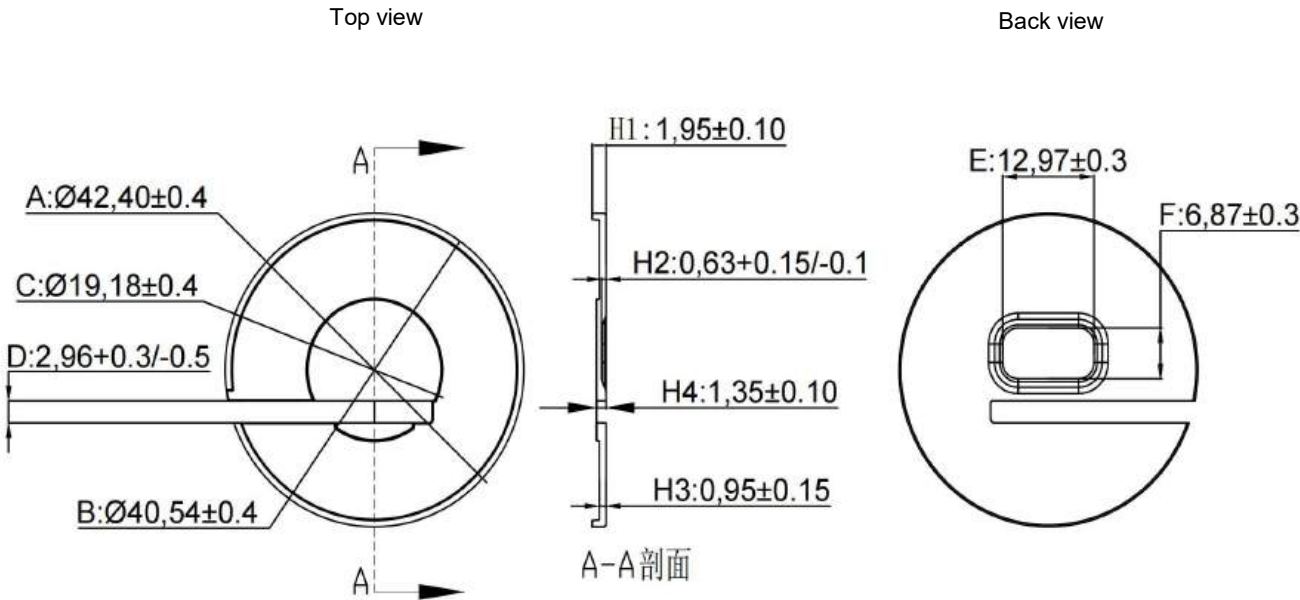
WON TECH		Scale	1/1	Data	2026.03.17
		Dim	mm	Projection	 A4
TITLE	Coil	APPD		YUAN	
		CHKD		J.S KWON	
MATL	Cu	DWN		ALEX.Yue	
		DWG No,			

4. Detail drawing
4.2 Ferrite

Rev.	Data	Revision History	DWN	APPD
00	2025.08.13	INITIAL RELEASE	ALEX.Yue	YUAN

-MATERIAL INFORMATION

- a. Material : Mn-Zn
b. Thickness : 1.95±0.1 mm
c. Color : Dark Gray



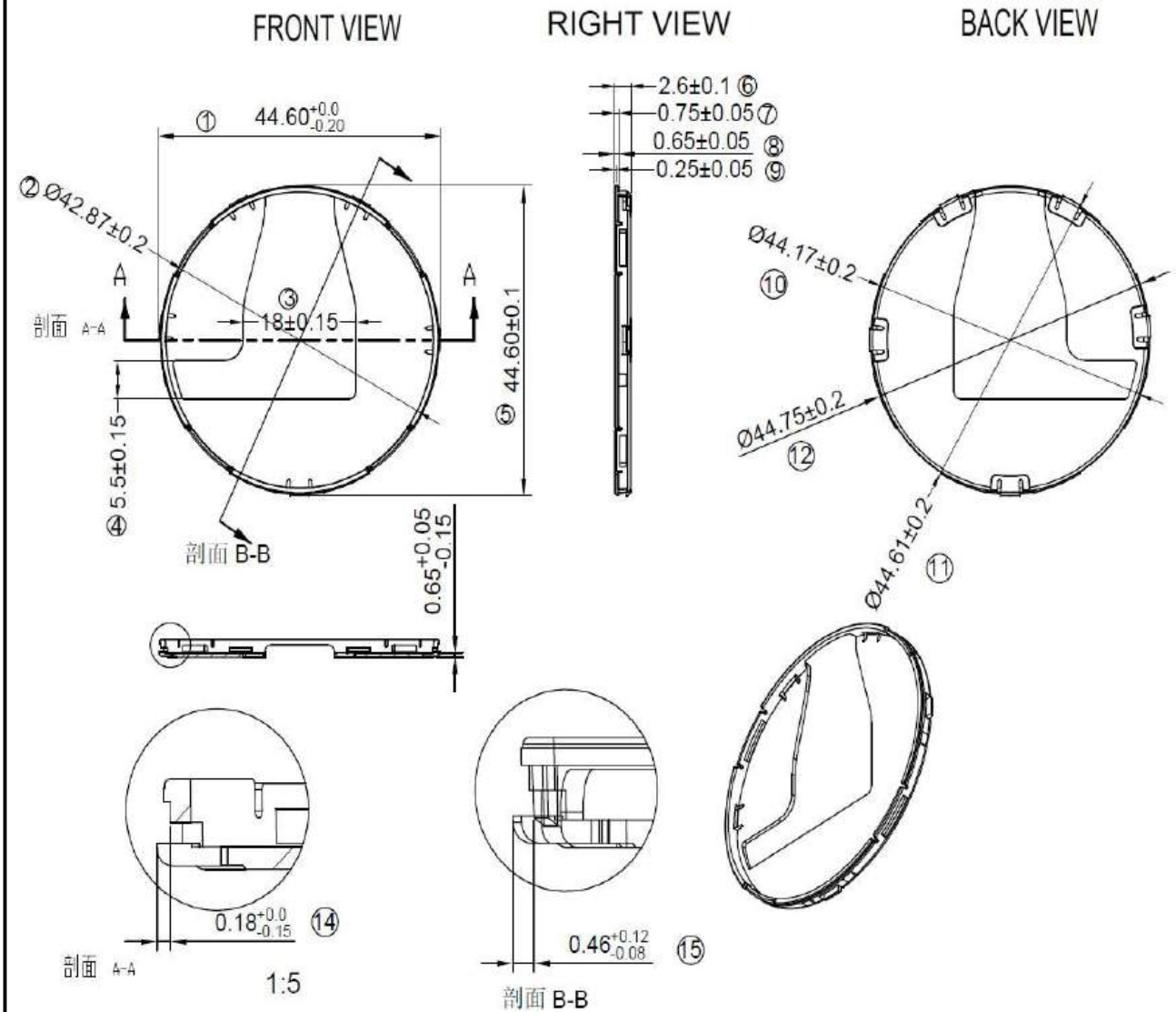
WON TECH		Scale	1/1	Data	2026.03.17
		Dim	mm	Projection	A4
TITLE	Ferrite	APPD		YUAN	
		CHKD		J.S KWON	
MATL	Mn-Zn	DWN		ALEX.Yue	
		DWG No,			



4. Detail drawing
4.3 Bracket

Rev.	Data	Revision History	DWN	APPD
00	2025.08.13	INITIAL RELEASE	ALEX.Yue	YUAN

- MATERIAL INFORMATION
a. Material : PC
b. Thickness : 2.6 ± 0.1 mm



WON TECH		Scale	1/1	Data	2026.03.13
		Dim	mm	Projection	A4
TITLE	BRACKET	APPD		YUAN	
		CHKD		J.S KWON	
MATL	PC	DWN		ALEX.Yue	
		DWG No.			

4. Detail drawing
4.4 Ferrite tape

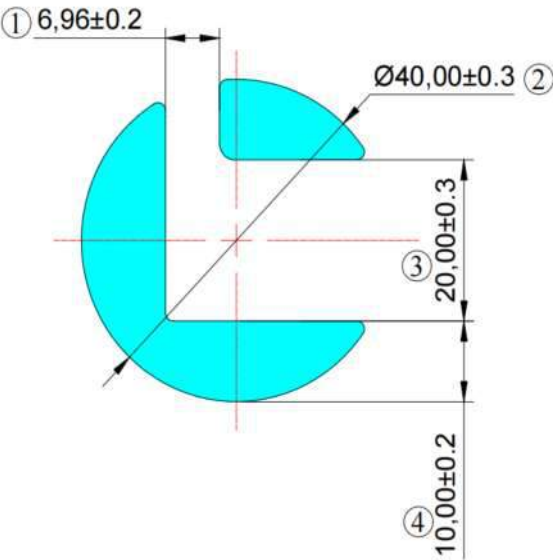
Rev.	Data	Revision History	DWN	APPD
00	2025.08.13	INITIAL RELEASE	ALEX.Yue	YUAN

- MATERIAL INFORMATION

- a. Material : DST-5
b. Thickness : $0.05 \pm 0.02\text{mm}$
c. Measurement Location :
Size - Measure the width / length of the outer diameter.
Thickness - After removing release liner measure the thickness of the tape.

TOP VIEW

SIDE VIEW



WON TECH		Scale	1/1	Data	2025.11.25	
		Dim	mm	Projection		A4
TITLE	FERRITE TAPE	APPD		YUAN		
		CHKD		J.S KWON		
MATL	DST-5	DWN		ALEX.Yue		
		DWG No,				

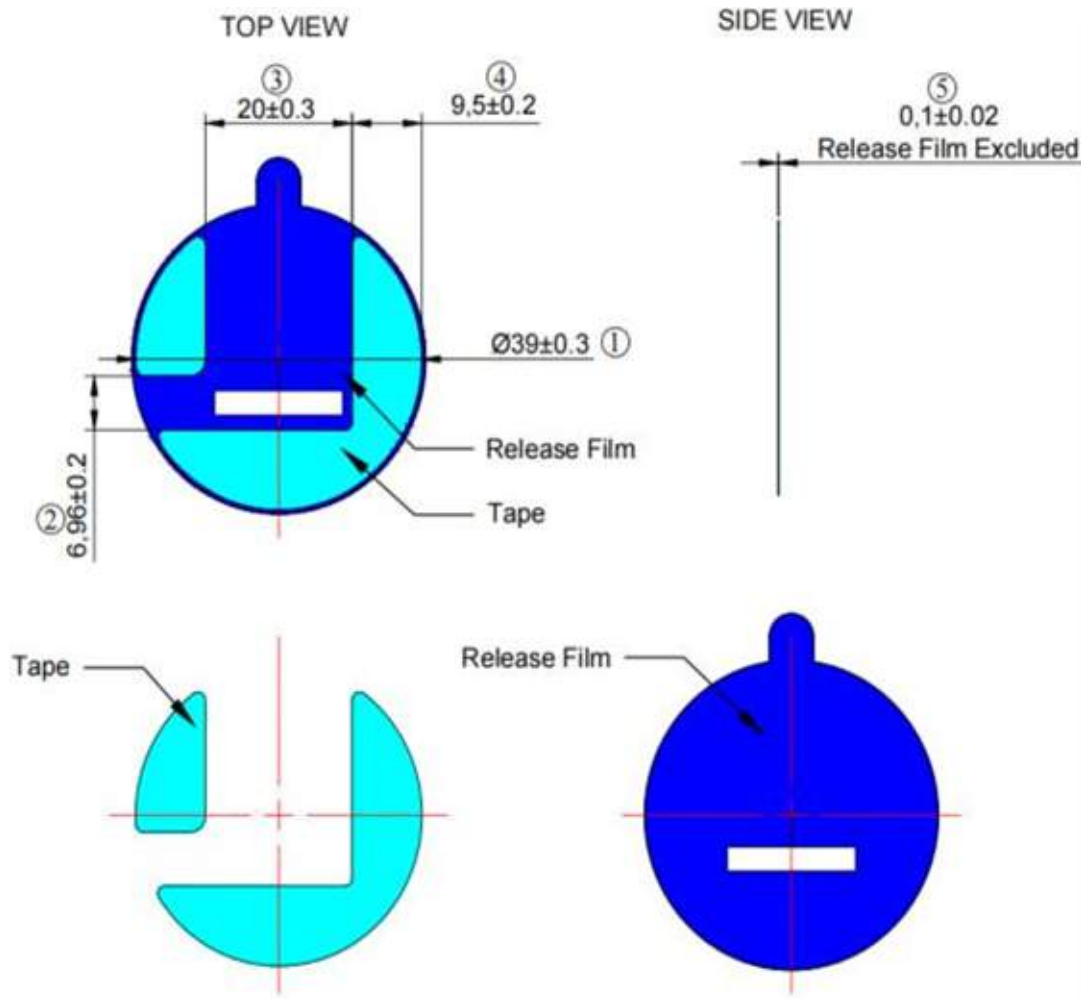
4. Detail drawing

4.5 Bracket tape

Rev.	Data	Revision History	DWN	APPD
00	2025.08.13	INITIAL RELEASE	ALEX.Yue	YUAN

- MATERIAL INFORMATION

- a. Material : DST-10
b. Thickness : $0.10 \pm 0.02\text{mm}$
c. Measurement Location : Size - Measure the width / length of the outer diameter.



WON TECH		Scale	1/1	Data	2025.11.25
		Dim	mm	Projection	A4
TITLE	BRACKET TAPE	APPD		YUAN	
		CHKD		J.S KWON	
MATL	DST-10	DWN		ALEX.Yue	
		DWG No,			

Part Name : MPP Coil module
ICT PN : 8205-1WS0001H-00



5. CPK DATA

1.EP-P2900 MPP Coil Module CPK

Mold Type	LOTNO T6311	#	Width	Length	Thickness	LS	RDC	Q Resistance	Weight(g)
		Spec	44.60+0/-0.2	44.6±0.1mm	MAX 3.00mm	7.6uH±3%	MAX 55mΩ	Min 35	11.7±5%
		Typical	44.60	44.60		7.60			11.70
		Max Tol	0.00	0.10		0.228			0.59
		Min Tol	0.20	0.10		0.228			0.59
		USL	44.60	44.70	3.00	7.828	55.00		12.285
		LSL	44.40	44.50		7.372		35.00	11.115
		Max	44.54	44.65	2.95	7.77	52.50	78.96	11.70
		Min	44.50	44.55	2.85	7.60	41.28	56.46	11.40
		Average	44.52	44.60	2.89	7.65	43.66	66.70	11.57
		Stdev	0.02	0.02	0.02	0.04	2.25	5.37	0.09
		Cpk	1.69	1.62	1.52	1.52	1.68	1.97	1.63
		Judgment	Pass	Pass	Pass	Pass	Pass	Pass	Pass

EP-P2900	1		44.53	44.60	2.95	7.73	43.57	71.34	11.43
	2		44.52	44.58	2.91	7.74	43.73	64.84	11.43
	3		44.52	44.58	2.88	7.62	46.40	62.73	11.40
	4		44.52	44.60	2.87	7.64	44.18	65.01	11.42
	5		44.54	44.63	2.90	7.69	43.41	68.26	11.43
	6		44.54	44.60	2.91	7.77	42.85	68.87	11.44
	7		44.54	44.61	2.91	7.66	42.16	68.04	11.45
	8		44.53	44.60	2.90	7.70	43.45	69.06	11.55
	9		44.54	44.65	2.91	7.63	42.30	69.36	11.45
	10		44.50	44.63	2.90	7.69	41.90	68.04	11.60
	11		44.50	44.62	2.88	7.63	44.19	67.60	11.45
	12		44.54	44.60	2.89	7.64	42.37	69.67	11.45
	13		44.50	44.62	2.89	7.61	42.82	73.38	11.59
	14		44.54	44.55	2.90	7.63	50.57	70.22	11.40
	15		44.52	44.62	2.90	7.65	42.20	78.50	11.47
	16		44.53	44.57	2.92	7.74	47.55	75.46	11.48
	17		44.50	44.62	2.92	7.69	46.81	75.48	11.68
	18		44.50	44.62	2.87	7.69	45.92	67.46	11.59
	19		44.50	44.58	2.90	7.60	43.68	77.87	11.68
	20		44.53	44.59	2.88	7.70	42.74	78.96	11.70
	21		44.54	44.59	2.90	7.66	42.85	77.31	11.70
	22		44.53	44.59	2.88	7.60	43.12	74.90	11.67
	23		44.53	44.61	2.88	7.61	42.51	63.32	11.63
	24		44.51	44.62	2.87	7.65	43.53	65.17	11.60
	25		44.53	44.60	2.89	7.62	44.58	64.46	11.59
	26		44.52	44.58	2.92	7.62	43.64	65.86	11.58
	27		44.52	44.61	2.91	7.65	52.50	57.14	11.58
	28		44.52	44.58	2.87	7.60	42.74	63.79	11.67
	29		44.54	44.63	2.91	7.60	42.92	68.51	11.52
	30		44.54	44.60	2.86	7.64	41.93	66.91	11.69
	31		44.54	44.61	2.93	7.63	41.70	64.12	11.58
	32		44.53	44.60	2.91	7.62	42.16	64.07	11.59
	33		44.54	44.59	2.90	7.63	41.62	63.68	11.57
	34		44.50	44.63	2.90	7.64	42.77	63.41	11.68
	35		44.50	44.59	2.85	7.62	42.02	62.50	11.69
	36		44.54	44.64	2.88	7.67	41.28	62.46	11.58
	37		44.50	44.60	2.88	7.61	42.63	63.53	11.68
	38		44.50	44.61	2.85	7.64	45.14	62.79	11.57
	39		44.53	44.58	2.90	7.61	44.43	65.30	11.50
	40		44.53	44.61	2.86	7.62	43.46	66.64	11.65
	41		44.51	44.63	2.93	7.62	42.52	65.93	11.55
	42		44.51	44.59	2.93	7.64	44.21	60.72	11.61
	43		44.50	44.58	2.94	7.63	44.13	64.39	11.64
	44		44.53	44.59	2.87	7.64	42.25	64.71	11.58
	45		44.52	44.58	2.88	7.63	42.29	64.66	11.69
	46		44.53	44.61	2.89	7.64	42.19	61.94	11.58
	47		44.50	44.62	2.88	7.60	41.99	60.25	11.57
	48		44.50	44.62	2.88	7.64	48.66	56.46	11.62
	49		44.50	44.59	2.92	7.61	42.50	60.47	11.68
	50		44.51	44.59	2.85	7.62	42.12	59.35	11.65

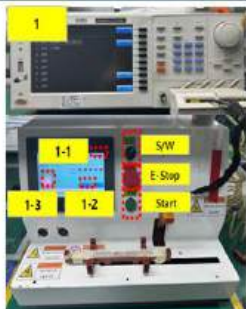
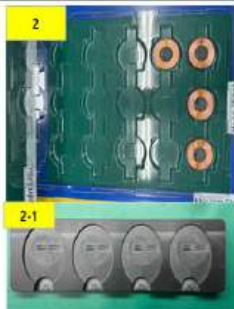


6. Process control plan

순서 / 작업 번호	공정명 / 작업명	제어할 주요 품질, 기술, 환경	목적			특정 조건	방법			수정 사항		
			장소	장비	공정		재료 / 투입, 시험 / 용기	평가 / 측정방법	주요 매개변수			
									온도		속도	
1	2	3	4	5	6	7	8	9	10	11	12	13
1	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
2	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
3	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
4	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
5	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
6	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
7	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
8	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
9	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
10	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
11	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
12	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
13	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
14	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
15	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
16	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
17	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
18	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
19	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
20	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
21	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
22	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
23	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100
24	원재료 입고 Material Receipt		010	020	030	040	050	060	070	080	090	100

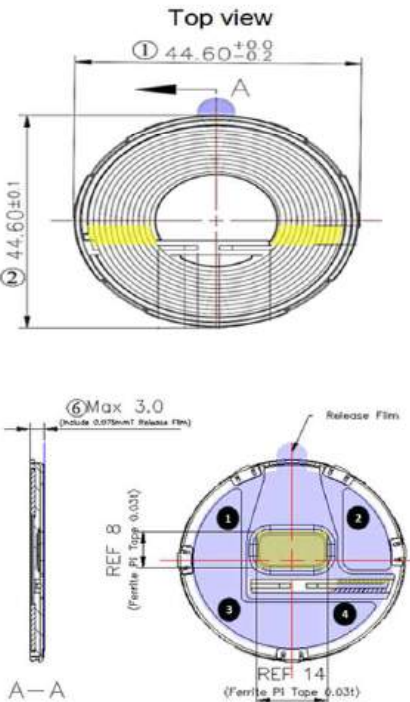
7. Work Instruction

7.1 Functional TEST

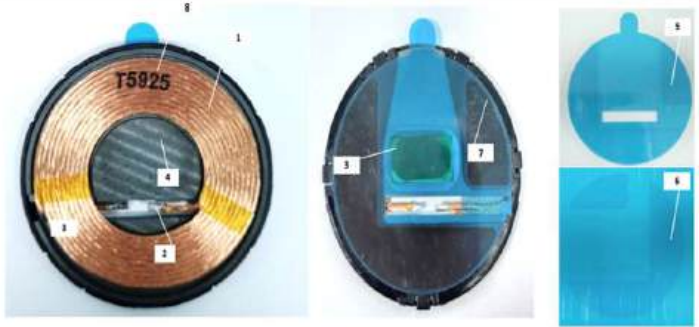
	Part Name	WL82 MPP coil module	Work Instruction	Document No.		Prepare by	Check by	Approve by																																			
	Part Number	8205-1WS0001H-00		Revision Number	REV. 2																																						
	Process Name	Coil Module Functional Test		Equipment and Tool	JIG-8+LCR Meter																																						
	Process Number	14		Special Characteristic	CTQ ★																																						
IMAGE			Work Procedure	Input Materials	Coil Ferrite Assy																																						
    			1. Check part, jig, gauge, equipment, and pogo pin condition. 2. Verify gauge calibration and settings. 3. Reset equipment test counter (1-1). 4. Press Home Return (1-2). 5. Switch Manual → Auto (1-3). 6. Seat the part in the jig groove. 7. Load the jigs shown in Fig. 3-1, then press Start. 8. Move passed parts to the next process in the jig. 9. Lead Miss / NG response: 7.1 Call the supervisor. 7.2 Apply a red NG label. 7.3 Clear the alarm, then press Start to retest. 7.4 Place all parts in the jig into the NG bin. 7.5 QC retests; move passed parts to the retest pass area. 7.6 Segregate failed parts in the NG bin. ※ Mass Production Start Criteria Start mass production after 5 consecutive passes.																																								
			<table><tr><th colspan="6">Work Standard</th></tr><tr><th>No</th><th>Item</th><th>Standard</th><th>Method</th><th>Frequency</th><th>Compliance Plan</th></tr><tr><td>1</td><td>LCR Meter</td><td>@1V, 100kHz</td><td>Display Panel</td><td>Before Start</td><td>1. Check Sheet</td></tr><tr><td>2</td><td>Pogo Pin</td><td><10,000 Cycle</td><td>Machine Counter</td><td>once every 10,000 c</td><td>2. Process Patrol Check Sheet</td></tr><tr><td>3</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>4</td><td></td><td></td><td></td><td></td><td></td></tr></table>					Work Standard						No	Item	Standard	Method	Frequency	Compliance Plan	1	LCR Meter	@1V, 100kHz	Display Panel	Before Start	1. Check Sheet	2	Pogo Pin	<10,000 Cycle	Machine Counter	once every 10,000 c	2. Process Patrol Check Sheet	3						4					
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<table><tr><th colspan="3">Action for Abnormalities</th></tr><tr><th>Type</th><th>Cause</th><th>Response Method</th></tr><tr><td>Measurement Error</td><td>Pogo pin no contact, damage, or deformation</td><td>Adjust test position; replace pogo pin</td></tr><tr><td>Startup Error / Malfunction</td><td>Program Error</td><td>Press E-Stop, then reset</td></tr><tr><td>Part Dislodged During Test</td><td>Jig wear, damage, or misalignment</td><td>Inspect and adjust jig; replace if needed</td></tr><tr><td rowspan="2">Part Damage</td><td>Incorrect pogo pin height; coil detached from jig</td><td>Readjust pogo pin height and speed</td></tr><tr><td>Incorrect part position</td><td>Inspect jig and verify seating position</td></tr></table>					Action for Abnormalities			Type	Cause	Response Method	Measurement Error	Pogo pin no contact, damage, or deformation	Adjust test position; replace pogo pin	Startup Error / Malfunction	Program Error	Press E-Stop, then reset	Part Dislodged During Test	Jig wear, damage, or misalignment	Inspect and adjust jig; replace if needed	Part Damage	Incorrect pogo pin height; coil detached from jig	Readjust pogo pin height and speed	Incorrect part position	Inspect jig and verify seating position																			
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For any abnormality, notify the supervisor and engineer immediately. Record actions in the Equipment Check Sheet and Daily Work Report.																																											
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8. Inspection report

Won tech	Prepare by	Check by	Approve by	Inspection report				Luxshare	Prepare by	Check by	Approve by				
Vendor	WON TECHNOLOGY VINA			Model	8205-1WS0001H-00		Component Linh kiện	W/L82 MPP Coil Module							
Shipment quantity Số lượng xuất	200		EA	Shipment Date Ngày xuất hàng	2026-08-07		Part Number	Part Name		MPP Coil module					
LOT NO.	T6311			Inspector Người kiểm tra	Đỗ Thị Nết		Judgment phán định	OK							
Inspection items	Inspection procedure Phương thức kiểm tra			Inspection procedure Phương pháp kiểm tra		Sample quantity Số lượng mẫu		Number of defect Số lượng lỗi		Final judgment Phán quyết cuối cùng					
	Won tech	Luxshare		Won tech	Luxshare	Won tech	Luxshare	Won tech	Luxshare	Won tech	Luxshare				
Appearance ngoại quan	AQL G1-0.65			Visual Inspection mắt thường		n = 200EA		Pn = 0		OK					
Features Tính năng	AQL G1-0.65			@1V,100KHz , LCR Meter		n = 200EA		Pn = 0		OK					
Dimensions Kích thước	CHECK			2D,D, V/C		n = 20 EA		Pn = 0		OK					
XRF Test	CHECK			XRF		n = 1 EA		Pn = 0		OK					
Visual Inspection Kiểm tra ngoại quan				Standard Tiêu chuẩn				Inspection tools Dụng cụ kiểm tra	Level	Disposition phân quyết	Defect and defect count Lỗi và số lượng lỗi				
1	Coil			The coil must be free from adhesive and any foreign materials. The coil must not expand sideways, and the layers must not peel off. Coil không được dính keo hay các tạp chất khác Coil không được mở rộng ra bên cạnh và các lớp không được tróc ra				CCD	AQL G1-0.65	OK					
2	Ferrite			The ferrite must be free from contamination (dust, breakage into two pieces), and the tape must not be wrinkled. The edges of the tape must not bulge due to the ingress of foreign materials. Ferrite không được ô nhiễm bụi bẩn, vỡ làm 2) và tape không được nhăn Các cạnh bên của tape không được phình ra do bụi bẩn thấm nhập vào				CCD	AQL G1-0.65	OK					
3	A'ssy			All components shall be securely assembled and properly positioned. Markings shall be inspected to ensure all characters are complete and legible Toàn bộ sản phẩm phải được gắn kết với nhau chắc chắn và đúng vị trí Kiểm tra phân marking phải in đầy đủ ký tự				CCD	AQL G1-0.65	OK					
NO	Inspection result Kết quả kiểm tra										DWG				
	Product Features Tính năng					Product dimensions Kích thước					Weight Cân nặng				
	Ls(uH)		Rdc(mΩ)		Q Resistance		Width		Length		Thickness		Weight		
	7.6uH±3% (7.372~7.828)		MAX55mΩ		Min 35		44.60±0.2mm (44.40~44.60)		44.6±0.1mm (44.50~44.70)		MAX3.00mm		11.7±5% (11.115~12.285)		
	WonT	Luxshare	WonT	Luxshare	WonT	Luxshare	WonT	Luxshare	WonT	Luxshare	WonT	Luxshare	WonT	Luxshare	
1	7.65		46.05		80.00		44.55		44.60		2.85		11.41		
2	7.64		42.60		81.60		44.51		44.63		2.87		11.45		
3	7.69		45.55		90.55		44.51		44.60		2.83		11.33		
4	7.62		46.57		87.60		44.53		44.58		2.91		11.42		
5	7.69		45.25		87.22		44.52		44.59		2.81		11.37		
6	7.70		46.30		89.45		44.55		44.62		2.82		11.38		
7	7.65		46.15		90.65		44.52		44.57		2.86		11.37		
8	7.64		40.72		78.60		44.51		44.62		2.87		11.37		
9	7.66		46.25		85.62		44.52		44.59		2.88		11.45		
10	7.69		42.55		80.21		44.52		44.62		2.86		11.42		
11	7.70		47.30		78.66		44.50		44.65		2.84		11.47		
12	7.67		42.00		82.31		44.55		44.60		2.83		11.45		
13	7.68		43.45		79.50		44.51		44.58		2.85		11.46		
14	7.68		44.62		82.91		44.50		44.59		2.90		11.40		
15	7.69		43.15		83.26		44.52		44.65		2.89		11.39		
16	7.71		45.25		78.56		44.56		44.62		2.90		11.39		
17	7.67		45.50		90.01		44.50		44.62		2.83		11.40		
18	7.70		45.60		80.66		44.53		44.60		2.87		11.44		
19	7.65		44.15		87.85		44.51		44.58		2.90		11.42		
20	7.68		45.28		95.27		44.50		44.57		2.84		11.40		
MIN	7.62		40.72		78.56		44.50		44.57		2.81		11.33		
MAX	7.71		47.30		90.65		44.55		44.65		2.91		11.47		
AVE	7.67		44.71		83.51		44.52		44.60		2.86		11.41		
Result	OK		OK		OK		OK		OK		OK		OK		
ROHS														Result	Final Disposition ■ YES □ NO
XRF															
The Hazardous substances refer below list															
WonT	Cd(70ppm ±)	Cr(700ppm ±)	Hg(700ppm ±)	Pb(700ppm ±)	Br(900ppm ±)	Cl(900ppm ±)	Sr(900ppm ±)	S(10,000ppm ±)	OK	This inspection lot complies with our shipment inspection standards and its quality is guaranteed (company seal)					
Luxshare															



9. XRF testing

WON TECH				XRF TEST REPORT								C H E C K			Prepared By	General Manager	President
				EP-P2900 MPP COIL module											08-06-26	08-06-26	08-06-26
No	Inspection date	Lot	RoHS measurement point details	Material classification	Pb	Cd	Hg	Cr	Cl	Sb	Sn	S	Br	Judge			
				Organic	700	70	700	700	900	1000	900	10,000	900				
				Inorganic	700	70	700	700	-	1000	-	-	-				
1	08-06-26	T6311	EP-Coil	Inorganic	N.D	N.D	N.D	N.D	-	N.D	-	-	-	Pass			
2	08-06-26	T6311	EP-Coil Solder	Inorganic	N.D	N.D	N.D	N.D	-	N.D	-	-	-	Pass			
3	08-06-26	T6311	EP-PI Tape	Organic	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	5.15	Pass			
4	08-06-26	T6311	EP-Feritte	Inorganic	N.D	N.D	N.D	N.D	-	N.D	-	-	-	Pass			
5	08-06-26	T6311	EP-Bracket Tape	Organic	14.25	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	Pass			
6	08-06-26	T6311	EP-Ferrite Tape	Organic	15.6	N.D	N.D	N.D	N.D	N.D	N.D	N.D	7.35	Pass			
7	08-06-26	T6311	EP-Bracket	Organic	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	6.09	Pass			
8	08-06-26	T6311	Label Marking	Organic	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	Pass			
9	08-06-26	T6311	Bond	Organic	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	Pass			
⌘ Exception clause The XRF measurement equipment has limitations in distinguishing between Cr ³⁺ and Cr ⁶⁺ . For cases exceeding the limit, they are confirmed as Cr ³⁺ . No issues related to Cr ⁶⁺ were identified in the verified RoHS report.					Measurement Point 												

10. Reliability testing

10.1 Thermal Shock Testing

Reliability Test Report				TEST ITEMS		Thermal Shock Testing (열충격 TEST)						WON TECH							
Part Numer		EP-P2900		Application Model		MPP Coil Module (WL82)				Inspector		Nông Thị Minh Liễu		Date		2026-08-06			
TEST Condition & Method						판정 기준										Judgement			
Temp. -40°C ~ 85°C / 30 min / 72 Cycle						1. Initial Characteristic (Ls/Rs/Rdc/Width/Length/Thickness) → Change rate within : ± 10% (변화율 ± 10% 이내) 2. Check oxidation of appearance (외관 산화염색 유무 확인)										OK			
Conclusion 1.						Conclusion 2.													
Characteristic		Maximum rate of change (%)		Judgement		Note		Change in appearance		Before			After						
Inductance [Ls]		0.26%		0.26%		특성 판정 기준 (±10%) 내로 확인됨		No appearance specificity <외관(산화염색) 특이 사항 없음>											
Resistance [Rs]		0.93%		0.93%															
Coil Resistance [Rdc]		1.58%		1.58%															
Width		0.09%		0.09%															
Length		0.09%		0.09%															
Thickness		2.38%		2.38%															
NO.		Coil Inductance [Ls]			Coil Resistance [Rdc]			Q_Resistance			Width			Length			Thickness		
		Spec. 7.6uH ± 3%			Spec. Max 55 mΩ			Spec. Min 35			Spec. 44.6+0/-0.2mm			Spec. 44.60±0.1mm			Spec. Max 3.00 mm		
		Before After Rate (%)			Before After Rate (%)			Before After Rate (%)			Before After Rate (%)			Before After Rate (%)			Before After Rate (%)		
Avg.		7.68	7.69	0.12%	44.08	44.07	-0.02%	81.96	82.01	0.06%	44.52	44.52	0.01%	44.61	44.60	-0.03%	2.86	2.85	-0.31%
Max.		7.71	7.72	0.26%	47.30	47.20	0.93%	90.01	88.90	1.58%	44.55	44.55	0.09%	44.65	44.63	0.09%	2.90	2.91	2.38%
Min.		7.64	7.65	-0.13%	40.72	41.10	-1.10%	78.66	78.90	-1.23%	44.50	44.51	-0.07%	44.58	44.57	-0.16%	2.83	2.81	-1.62%
1		7.64	7.65	0.13%	40.72	41.10	0.93%	78.60	78.90	0.38%	44.51	44.55	0.09%	44.62	44.60	-0.04%	2.87	2.85	-0.52%
2		7.68	7.68	0.00%	46.25	46.20	-0.11%	85.62	85.00	-0.72%	44.52	44.51	-0.02%	44.59	44.63	0.09%	2.88	2.87	-0.43%
3		7.69	7.71	0.26%	42.55	42.90	-0.12%	80.21	81.00	0.98%	44.52	44.51	-0.02%	44.62	44.60	-0.04%	2.86	2.83	-0.87%
4		7.70	7.72	0.26%	47.30	47.20	-0.21%	78.66	79.90	1.58%	44.50	44.53	0.07%	44.65	44.58	-0.16%	2.84	2.91	2.38%
5		7.67	7.69	0.26%	42.00	42.10	0.24%	82.31	82.40	0.11%	44.55	44.52	-0.07%	44.60	44.59	-0.02%	2.83	2.81	-0.39%
6		7.68	7.68	0.00%	43.45	43.90	0.12%	79.50	79.40	-0.13%	44.51	44.55	0.09%	44.58	44.62	0.09%	2.85	2.82	-0.81%
7		7.68	7.69	0.13%	44.62	44.65	0.07%	82.91	82.00	-1.10%	44.50	44.52	0.04%	44.59	44.57	-0.04%	2.90	2.86	-1.62%
8		7.69	7.70	0.13%	43.15	43.10	-0.12%	83.26	83.10	-0.19%	44.52	44.51	-0.02%	44.65	44.62	-0.07%	2.89	2.87	-0.95%
9		7.71	7.70	-0.13%	45.25	45.35	0.22%	78.66	79.50	1.20%	44.55	44.52	-0.07%	44.62	44.59	-0.07%	2.90	2.86	-0.69%
10		7.67	7.68	0.13%	45.50	45.00	-1.10%	90.01	88.90	-1.23%	44.50	44.52	0.04%	44.62	44.62	0.00%	2.83	2.86	0.88%

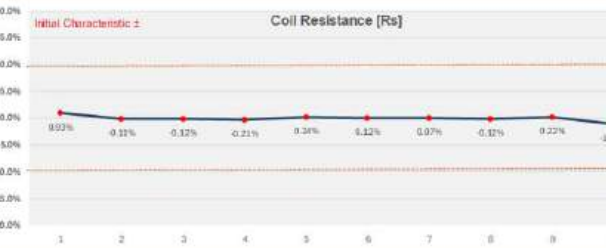
Initial Characteristic ± 10%

Coil Inductance [Ls]



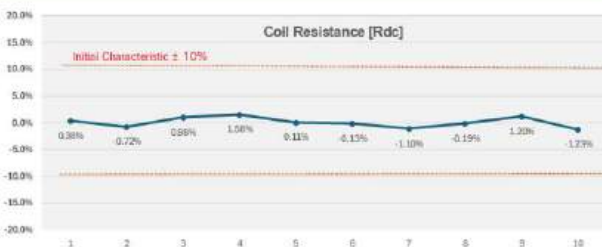
Initial Characteristic ±

Coil Resistance [Rs]



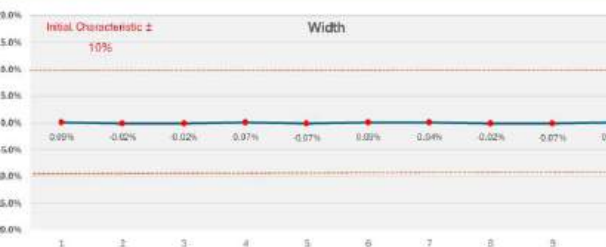
Initial Characteristic ± 10%

Coil Resistance [Rdc]



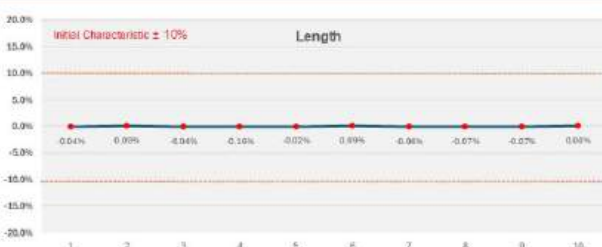
Initial Characteristic ± 10%

Width



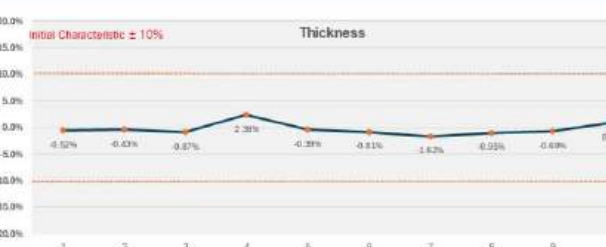
Initial Characteristic ± 10%

Length



Initial Characteristic ± 10%

Thickness



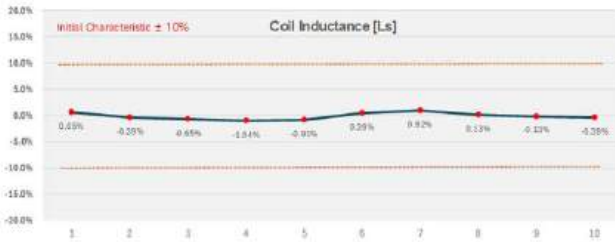
10. Reliability testing

10.2 Constant temperature and humid testing

Reliability Test Report				TEST ITEMS		Constant temperature and humid testing (고온고습 테스트)				 WON TECH								
Part Numer	EP-P2900	Application Model	MPP Coil Module (WL82)				Inspector	Nông Thị Minh Liễu	Date	2026-06-06								
TEST Condition & Method				판정 기준						Judgement								
Temp. 80°C / Humi. 80% / 120Hr				1. Initial Characteristic (Ls/Rs/Rdc/Width/Length/Thickness) → Change rate within : ±10% (변화율 ±10% 이내) 2. Check oxidation of appearance (외관 산화 유무 확인)						OK								
Conclusion 1.				Conclusion 2.														
Characteristic		Maximum rate of change (%)		Judgement	Note			Change in appearance		Before		After						
Inductance [Ls]		0.92%		0.92%	특성 판정 기준 (±10%) 내도 확인됨			No appearance specificity <외관(산화없음) 특이 사항 없음>										
Resistance [Rs]		1.79%		1.79%														
Coil Resistance [Rdc]		1.72%		1.72%														
Width		0.09%		0.09%														
Length		0.25%		0.25%														
Thickness		2.83%		2.83%														
NO.	Coil Inductance [Ls]			Coil Resistance [Rdc]			Q_Resistance			Width			Length			Thickness		
	Spec.	7.6μH ± 3%		Spec.	Max 55 mΩ		Spec.	Min 35		Spec.	44.6±0.2mm		Spec.	44.60±0.1mm		Spec.	Max 3.00 mm	
	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)
Avg.	7.67	7.66	-0.14%	43.76	43.74	-0.05%	89.84	89.98	0.16%	44.52	44.53	0.03%	44.63	44.59	-0.09%	2.88	2.89	0.31%
Max.	7.73	7.70	0.92%	45.60	45.00	1.79%	91.89	92.20	1.72%	44.54	44.54	0.09%	44.68	44.66	0.25%	2.93	2.95	2.83%
Min.	7.59	7.60	-1.04%	42.54	42.62	-1.62%	83.71	83.50	-1.49%	44.50	44.51	-0.07%	44.55	44.55	-0.22%	2.83	2.84	-1.39%
1	7.64	7.69	0.65%	43.49	43.60	0.25%	89.46	91.00	1.72%	44.50	44.54	0.09%	44.65	44.55	-0.22%	2.86	2.91	1.75%
2	7.64	7.61	-0.39%	45.36	44.90	-1.01%	91.52	91.52	0.00%	44.54	44.53	-0.02%	44.63	44.56	-0.16%	2.83	2.91	2.83%
3	7.65	7.60	-0.65%	45.60	45.00	-1.32%	91.89	90.52	-1.49%	44.50	44.53	0.07%	44.65	44.59	-0.13%	2.85	2.88	1.05%
4	7.69	7.61	-1.04%	44.11	44.36	0.57%	90.82	92.20	1.52%	44.54	44.51	-0.07%	44.64	44.59	-0.11%	2.89	2.88	-0.35%
5	7.68	7.61	-0.91%	42.99	43.15	0.37%	83.71	83.50	-0.25%	44.52	44.53	0.02%	44.66	44.61	-0.11%	2.90	2.95	1.72%
6	7.65	7.68	0.39%	43.10	43.80	1.62%	89.56	89.90	0.38%	44.53	44.52	-0.02%	44.55	44.66	0.25%	2.90	2.88	-0.69%
7	7.59	7.66	0.92%	42.54	43.30	1.79%	90.20	91.05	0.99%	44.50	44.52	0.04%	44.68	44.60	-0.18%	2.93	2.89	-1.37%
8	7.68	7.69	0.13%	43.32	42.62	-1.62%	88.92	89.50	0.65%	44.50	44.52	0.04%	44.57	44.58	0.02%	2.89	2.91	0.69%
9	7.71	7.70	-0.13%	43.62	43.27	-0.80%	91.62	90.75	-0.94%	44.50	44.54	0.09%	44.68	44.54	-0.09%	2.88	2.84	-1.39%
10	7.73	7.70	-0.39%	43.47	43.38	-0.21%	90.67	89.79	-0.97%	44.53	44.54	0.02%	44.62	44.55	-0.15%	2.87	2.84	-1.05%

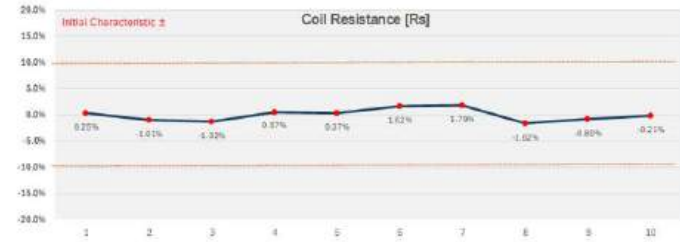
Initial Characteristic ± 10%

Coil Inductance [Ls]



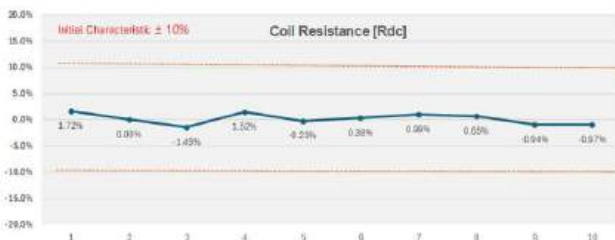
Initial Characteristic ±

Coil Resistance [Rs]



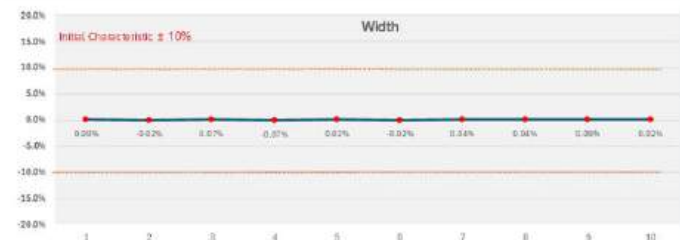
Initial Characteristic ± 10%

Coil Resistance [Rdc]



Initial Characteristic ± 10%

Width



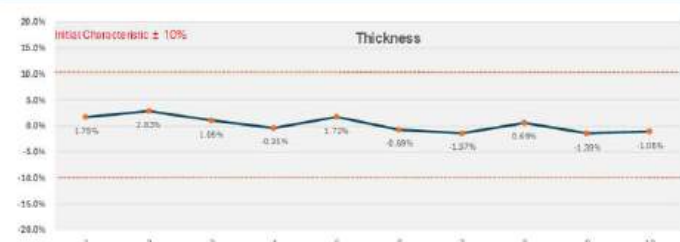
Initial Characteristic ± 10%

Length



Initial Characteristic ± 10%

Thickness



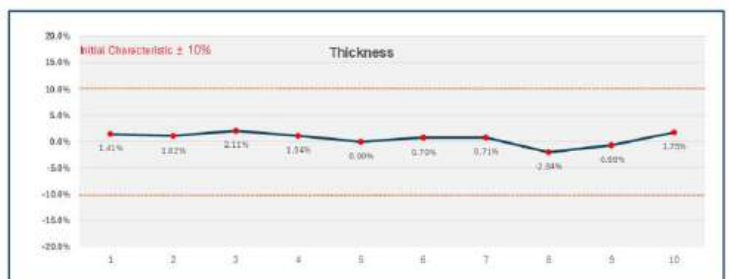
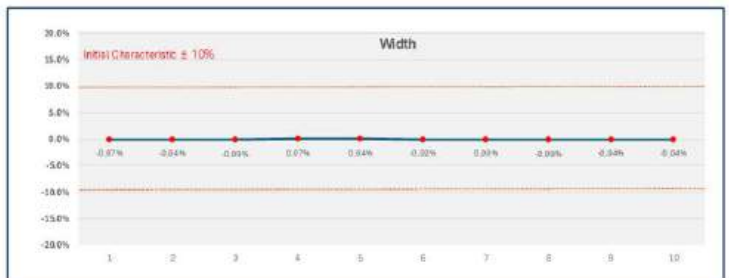
10. Reliability testing

10.3 Salt Spray Testing

Reliability Test Report			TEST ITEMS	Salt Spray Testing (염수분무 테스트)			 WON TECH
Part Numer	EP-P2900	Application Model	MPP Coil Module (WL82)			Inspector	농 Thị Minh Liễu
TEST Condition & Method			판정 기준			Date	2026-08-06
Density 5 ± 0.5% / Temp. 35 ± 2 °C / PH 6.2 ~ 7.2 8 Hr Spray / 16 Hr Waiting → 3 Cycle (72 Hr)			1. Initial Characteristic (Ls/Rs/Rdc/Width/Length/Thickness) → Change rate within : ± 10% (변화율 ± 10% 이내) 2. Check oxidation of appearance (외관 산화 유무 확인)			Judgement	
						OK	

Conclusion 1.				Conclusion 2.		
Characteristic	Maximum rate of change (%)	Judgement	Note	Change in appearance	Before	After
Inductance [Ls]	1.19%	1.19%	특성 판정 기준 (±10%) 내로 확인됨	No appearance specificity <외관(산화) 없음> 특이 사항 없음		
Resistance [Rs]	2.69%	2.69%				
Coil Resistance [Rdc]	3.05%	3.05%				
Width	0.07%	0.07%				
Length	0.22%	0.22%				
Thickness	2.11%	2.11%				

NO.	Coil Inductance [Ls]			Coil Resistance [Rdc]			Q_Resistance			Width			Length			Thickness		
	Spec.			Spec.			Spec.			Spec.			Spec.			Spec.		
	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)	Before	After	Rate (%)
Avg.	7.66	7.66	-0.04%	42.79	43.40	1.41%	89.77	90.13	0.40%	44.52	44.51	-0.03%	44.60	44.63	0.08%	2.88	2.90	0.69%
Max.	7.72	7.74	1.19%	44.13	44.37	2.69%	92.57	91.89	3.05%	44.54	44.53	0.07%	44.68	44.68	0.22%	2.94	2.97	2.11%
Min.	7.59	7.59	-1.17%	41.48	42.20	0.54%	83.71	85.20	-1.89%	44.50	44.50	-0.09%	44.55	44.55	-0.07%	2.83	2.85	-2.04%
1	7.65	7.69	0.52%	42.62	43.10	1.13%	83.71	85.20	1.78%	44.54	44.51	-0.07%	44.63	44.61	-0.04%	2.84	2.88	1.41%
2	7.72	7.74	0.26%	43.27	43.52	0.58%	89.56	89.90	0.38%	44.53	44.51	-0.04%	44.59	44.60	0.02%	2.94	2.97	1.02%
3	7.64	7.63	-0.13%	43.38	43.80	0.97%	90.20	91.09	0.99%	44.54	44.50	-0.09%	44.55	44.65	0.22%	2.85	2.91	2.11%
4	7.66	7.64	-0.26%	43.94	44.20	0.59%	88.92	90.89	2.22%	44.50	44.53	0.07%	44.56	44.63	0.16%	2.88	2.91	1.04%
5	7.59	7.68	1.19%	42.69	43.80	2.60%	91.62	90.76	-0.94%	44.50	44.52	0.04%	44.68	44.65	-0.07%	2.88	2.88	0.00%
6	7.70	7.65	-0.65%	44.13	44.37	0.54%	90.67	89.79	-0.97%	44.54	44.53	-0.02%	44.57	44.64	0.16%	2.86	2.88	0.70%
7	7.68	7.69	0.13%	41.48	42.20	1.74%	89.31	89.46	0.17%	44.50	44.50	0.00%	44.68	44.66	-0.04%	2.83	2.85	0.71%
8	7.65	7.59	-0.78%	41.84	42.60	1.82%	92.00	91.52	-0.52%	44.54	44.50	-0.09%	44.62	44.68	0.13%	2.94	2.88	-2.04%
9	7.63	7.67	0.52%	41.84	42.50	1.58%	89.17	91.89	3.05%	44.52	44.50	-0.04%	44.55	44.55	0.00%	2.91	2.89	-0.69%
10	7.72	7.63	-1.17%	42.76	43.90	2.69%	92.57	90.82	-1.89%	44.53	44.51	-0.04%	44.59	44.61	0.04%	2.86	2.91	1.76%

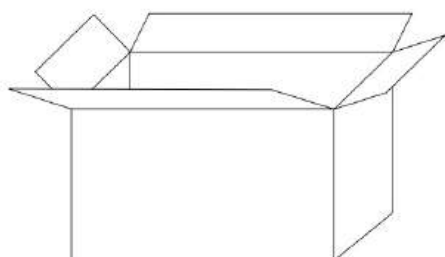
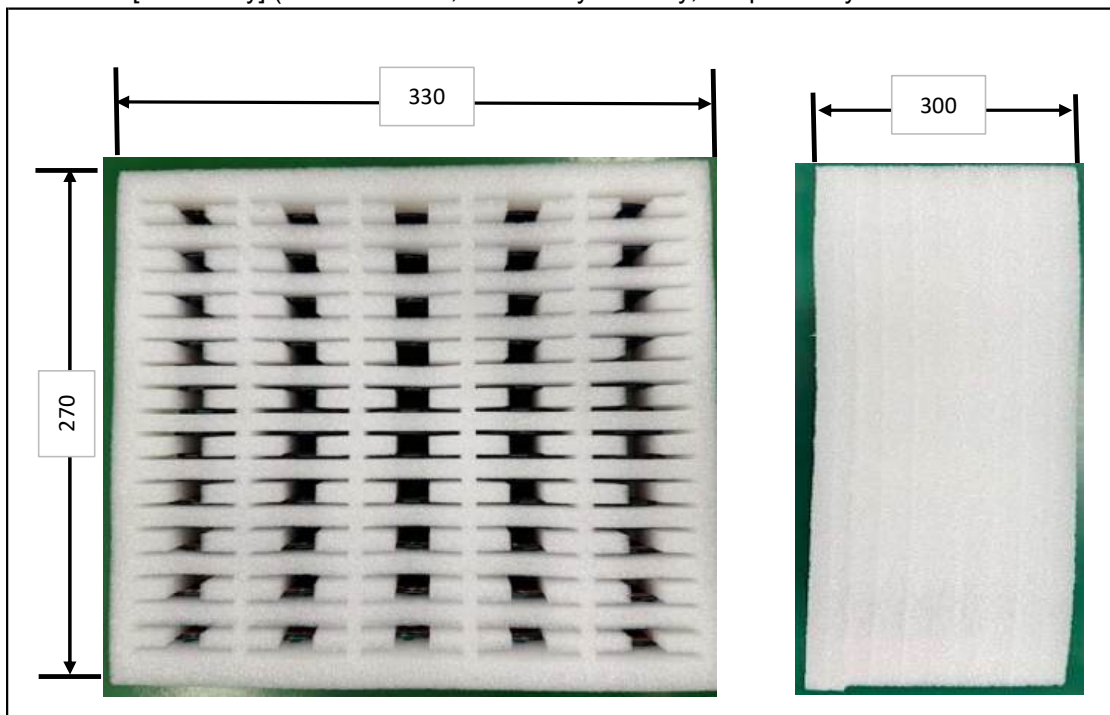


Part Name : MPP Coil module
ICT PN : 8205-1WS0001H-00



11. Packaging

Inner Box [FoamTray] (330 × 270mm, 100 Cavity × 5 Tray, 500pcs Tray materials : PE Foam



项目: WL82	生产阶段: NP样品	版本号:
料号:	8205-1WS0001H-00	
数量:	110PCS	
生产日期:		
生产批号:		
料件描述:	WL82 MPP coil module	
Config:		
供应商代码:	暂无	湿敏度:
供应商名称:	VN Wontech	
箱号:	/	
叉板数量:	/	BIN号: /
原产地:	VN	模穴号:
型号:	/	品牌: /
备注:	采购周艳, WL82 NPI样品	

