

CONTENTS

<u>SECTION</u>	<u>PAGE</u>
1.0 INTRODUCTION	
1.1 Purpose	3
1.2 Description of equipment under test	3
1.3 Referenced standards	3
1.4 Operating Conditions/Test Configuration	3
2.0 RADIO NOISE EMISSION MEASUREMENTS PROCEDURES/RESULTS	
2.1 Radiation Hazard Measurements	4
2.2 Input Power Measurement	4
2.3 RF Output Power Measurement	5
2.4 Operating Frequency Measurements	6
2.4.1 Variation in Operating Frequency with Time	6
2.4.2 Variation in Operating Frequency with Line Voltage	6
2.5 Radiated Emissions	7
3.0 MEASUREMENT EQUIPMENT	8
4.0 TEST DATA	
4.1 OPERATING FREQUENCY MEASUREMENTS	
4.1.1 Variation in Operating Frequency with Time	Data Page 1 & 1A
4.1.2 Variation in Operating Frequency with Line Voltage	Data Page 2
4.2 ISM Sideband Measurements	Data Page 3
4.4 Harmonic Measurements	Data Pages 4 & 5
4.5 Out-of-Band Measurements	Data Page 6
4.6 Preliminary Radiated Emissions Measurements	Data Pages 7-14

FILE: NC2425
PROJECT: 98SC03338
MODEL: JE 320WA
ISSUED: April 13, 1998

FCC ID: A3LMW320

1.0 INTRODUCTION

1.1 PURPOSE

The purpose of this investigation was to perform measurements of electromagnetic interference (EMI) generated by the equipment under test (EUT) for comparison to limits specified in the referenced standards.

1.2 DESCRIPTION OF EQUIPMENT UNDER TEST

The equipment under test (EUT) is a microwave oven. The EUT is provided with an electronic control. The electronic control provides the user with selection of time duration. The maximum time duration setting is 15 minutes. The input electrical rating is 120 Vac, 60 Hz, 0.7 kW.

1.3 REFERENCED STANDARDS AND TEST FACILITIES

The procedures and methods used throughout these tests may be found in the following:

1. Code of Federal Regulations (CFR) Title 47, Part 18, Industrial, Scientific, and Medical Equipment, Subpart - C; and,
2. FCC/OET MP-5 (1986), FCC Methods of Measurements of Radio Noise Emissions from Industrial, Scientific, and Medical Equipment.

Details of the measurement facilities used for these tests have been filed with the Federal Communications Commission's Laboratory in Columbia, Maryland and accepted in a letter dated September 24, 1997 (Ref. No. 31040/SIT 1300F2). The facility is located at:

Underwriters Laboratories Inc., 1655 Scott Boulevard, Santa Clara, CA

1.4 OPERATING CONDITIONS/TEST CONFIGURATION

The EUT was provided for tests as a stand-alone device; it was prepared for testing in accordance with the manufacturer's instructions. The EUT was operated at maximum (continuous) RF output power. The loads consisted of water in a glass beaker in the amounts specified in the test procedure.

2.0 RADIO NOISE EMISSION MEASUREMENTS PROCEDURES/RESULTS

2.1 RADIATION HAZARD MEASUREMENT

Radiation leakage was measured in the as-received condition with the oven door closed using a microwave leakage meter.

A 700 ml water load was placed in the center of the oven and the oven was operated at maximum output power.

There was no microwave leakage exceeding a power level of 0.5 mW/cm^2 observed at any point 5 cm or more from the external surface of the oven.

A maximum of 1.0 mW/cm^2 is allowed in accordance with the applicable Federal Standards. Hence, microwave leakage in the as-received condition with the oven door closed was below the maximum allowed.

2.2 INPUT POWER

Input power and current was measured using a power analyzer. A 275 ml water load was placed in the center of the oven and the oven was operated a maximum output power. A 275 ml water load was chosen for its compatibility with the procedure commonly used by manufacturers to determine their input ratings.

Input Voltage (Vac)	Input Current (amps)	Measured Input power (watts)
120	9.2	850

Based on the measured input power, the EUT was found to be operating within the intended specifications.

2.3 RF OUTPUT POWER MEASUREMENT

The Caloric Method was used to determine maximum RF output power. The initial temperature of a 1000 ml water load was measured. The water load was placed in the center of the oven. The oven was operated at maximum output power for 120 seconds, the temperature of the water was re-measured.

Quantity of Water (ml)	Starting Temperature (° C)	Final Temperature (° C)	Elapsed Time (seconds)
1000	21	31	120

$$\text{Power} = \frac{(4.2 \text{ joules/Cal}) \times (\text{Volume in ml}) \times (\text{Temp. Rise})}{\text{Time in Sec.}}$$

$$\text{Power} = \frac{(4.2) \times (1000) \times (10)}{12}$$

$$\text{Power} = \boxed{350 \text{ watts}}$$

The measured output power was found to be less than 500 watts. Therefore, in accord with Section 18.305 of Subpart - C, the measured out-of-band emissions were compared to the limit of 25 µV/meter at a 300 meter measurement distance.

2.4 OPERATING FREQUENCY MEASUREMENTS

2.4.1 VARIATION IN OPERATING FREQUENCY WITH TIME

The operating frequency was measured using a spectrum analyzer. Starting with the EUT at room temperature, a 1000 ml water load was placed in the center of the oven and the oven was operated at maximum output power. The fundamental operating frequency was monitored until the water load was reduced to 20 percent of the original load.

The results of this test are as follows:

Initial load: 1000 ml. Load at completion of test: 200 ml.

Maximum frequency observed: 2481 MHz

Maximum frequency allowed: 2500 MHz

Minimum frequency observed: 2464 MHz

Minimum frequency allowed: 2400 MHz

Refer to data page 1 and 1A for details of the variation in operating frequency with time measurements.

2.4.2 VARIATION IN OPERATING FREQUENCY WITH LINE VOLTAGE

Immediately after the above test, after operating the oven long enough to assure that stable operating temperatures were obtained, the operating frequency was monitored as the input voltage was varied between 80 and 125 percent of the nominal rating.

The water load was maintained at 200ml for the duration of this test. The results of this test are as follows:

Line voltage varied from 96 Vac to 150 Vac.

Maximum frequency observed: 2473 MHz

Maximum frequency allowed: 2500 MHz

Minimum frequency observed: 2460 MHz

Minimum frequency allowed: 2400 MHz

Refer to data page 2 for details of the variation in operating frequency with line voltage measurements.

2.5 RADIATED EMISSIONS

Radiated emissions were measured over a frequency range of 100 MHz through the highest detectable harmonic emission (fifth harmonic), of the operating frequency, inclusive. For this test, the device under test was supported by a 1 meter high wooden table in a semi-anechoic EMC test chamber. The table was placed on a turn table.

The measurement antenna was placed at 10 meters for measurements from 100-1000 MHz, and at 1 meter for harmonic measurements, respectively, from the device under test. The indicated frequency range was swept as the device under test was rotated about its vertical axis in a full 360 degree rotation.

During the preliminary tests, the load consisted of 700 ml tap water placed in the center of the oven. Plots of the preliminary tests are contained on data pages 7 through 14. Emissions were observed while the device under test was operated at maximum output power (only one setting provided).

The level of the emissions near the edge of the designated ISM Frequency band were measured. For this test, the load consisted of 700 ml water load located in the center of the oven. The data obtained during this test is contained on data page 3.

The levels of the second and third harmonic, inclusive were measured with a 300 ml and 700 ml water load alternately placed in the center and right front corner of the oven. Harmonics, beyond the third were measured with a 700ml load placed in the center of the oven. The data obtained during these tests is contained on data pages 4 and 5.

The maximum of all other out-of-band emissions were measured while a 700ml load was placed in the center of the oven. The data obtained during this test is contained on data page 6.

Maximum readings were recorded after variations in antenna polarization, height, device orientation, load position and size.

For frequencies above 1 GHz, the video bandwidth of the spectrum analyzer was set to simulate a linear average detection mode.

For all emissions the equivalent 300 meter intensity was calculated assuming a linear decrease in the intensity of the RFI field with increased distance. In the operating mode and conditions described, there were no over-limit emissions discovered.

FILE: NC2425
PROJECT: 98SC03338
MODEL: JE 320WA
ISSUED: April 13, 1998

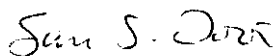
FCC ID: A3LMW320

3.0 MEASUREMENT EQUIPMENT:

The test equipment used for these measurements includes:

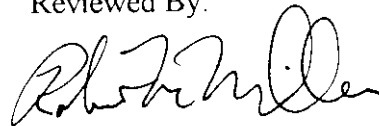
- Hewlett Packard, EMI Receiving System: Model 8566B Spectrum Analyzer S/N 3638A08593, Model OPT Spectrum Analyzer Display S/N 3552A22050, Model 85650A Quasi-Peak Adapter S/N 3303A01831, and Model 85685A RF Preselector, S/N 3506A01538, Cal Date 11-24-97.
- Holiday, Microwave Leakage Meter, Model 1500, S/N 10012, Cal. Date 05-16-96 due 05-16-98.
- Doric Scientific, Digital Temperature Indicator, Model 400A, S/N 31484, Cal. Date 08-26-97.
- Electro-Metrics Inc. Model EM-6912A Biconnical Antenna, S/N 126, Cal. Date 10-04-97.
- Electro-Metrics Inc. Model EM-6950 Log Periodic Antenna, S/N 935, Cal. Date 10-04-97.
- Electro-Metrics Inc. Model EM-6961 Horn Rigid Guide Antenna, S/N 6275, Cal. Date 09-23-97.
- Fluke, Digital Multimeter, Model 87, S/N 67361177, Cal. Date 04-10-97.
- Voltech, Universal Power Analyzer, Model PM3000A, S/N 1527, Cal. Date 01-21-98.

Tested By:



San S. Toor
Senior Project Engineer
International EMC Services

Reviewed By:



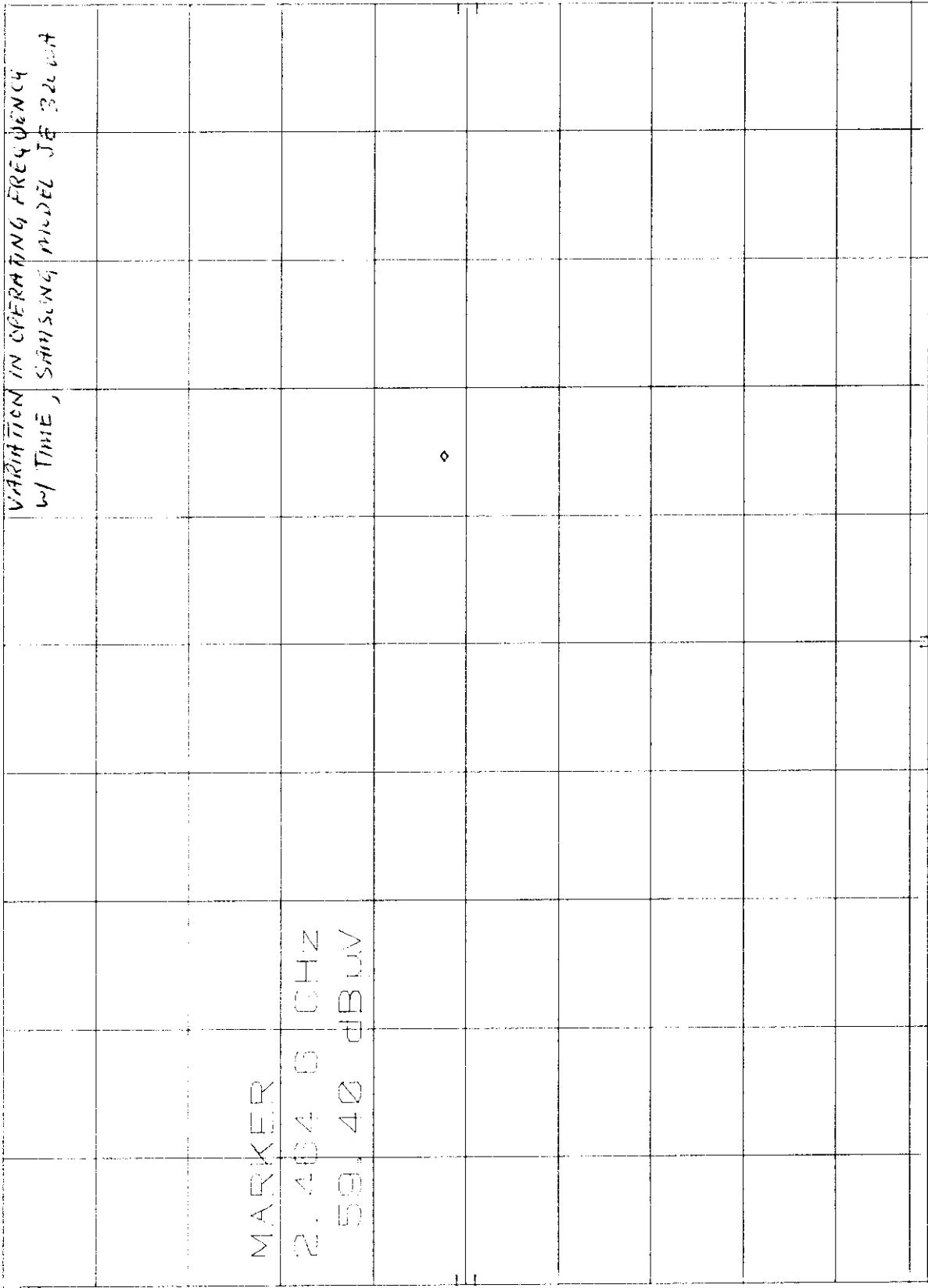
Robert Miller
Associate Managing Engineer
International EMC Services

MR 2.404 0 CHZ
59.40 dBuV

REF 107.0 dBuV ATTN 20 dB +0 dB

HP

10 dB



CORR'D

START 2.400 CHZ
RES BW 1 MHz (1)
STOP 2.500 CHZ
SWP 4.80 sec
VBW 100 Hz

MARK 2.420 0 GHz
58.90 dBμV

REF 137.0 dBμV ATTEN 20 dB +0 dB

10 dB /

VARIATION IN OPERATING FREQUENCY
w/ TIME, SIMULATING MODELED JET 3200A

MARKER

2.420 0 GHz

58.90 dBμV

0

CORR'D

DATA PAGE 1A

FCC ID: A3C4111 220

STOP 2.500 GHz
SWP 4.80 sec

VBW 100 Hz

RES BW 1 MHz (1)

START 2.420 GHz

VARIATION IN OPERATING FREQUENCY WITH VARIATION IN LINE VOLTAGE

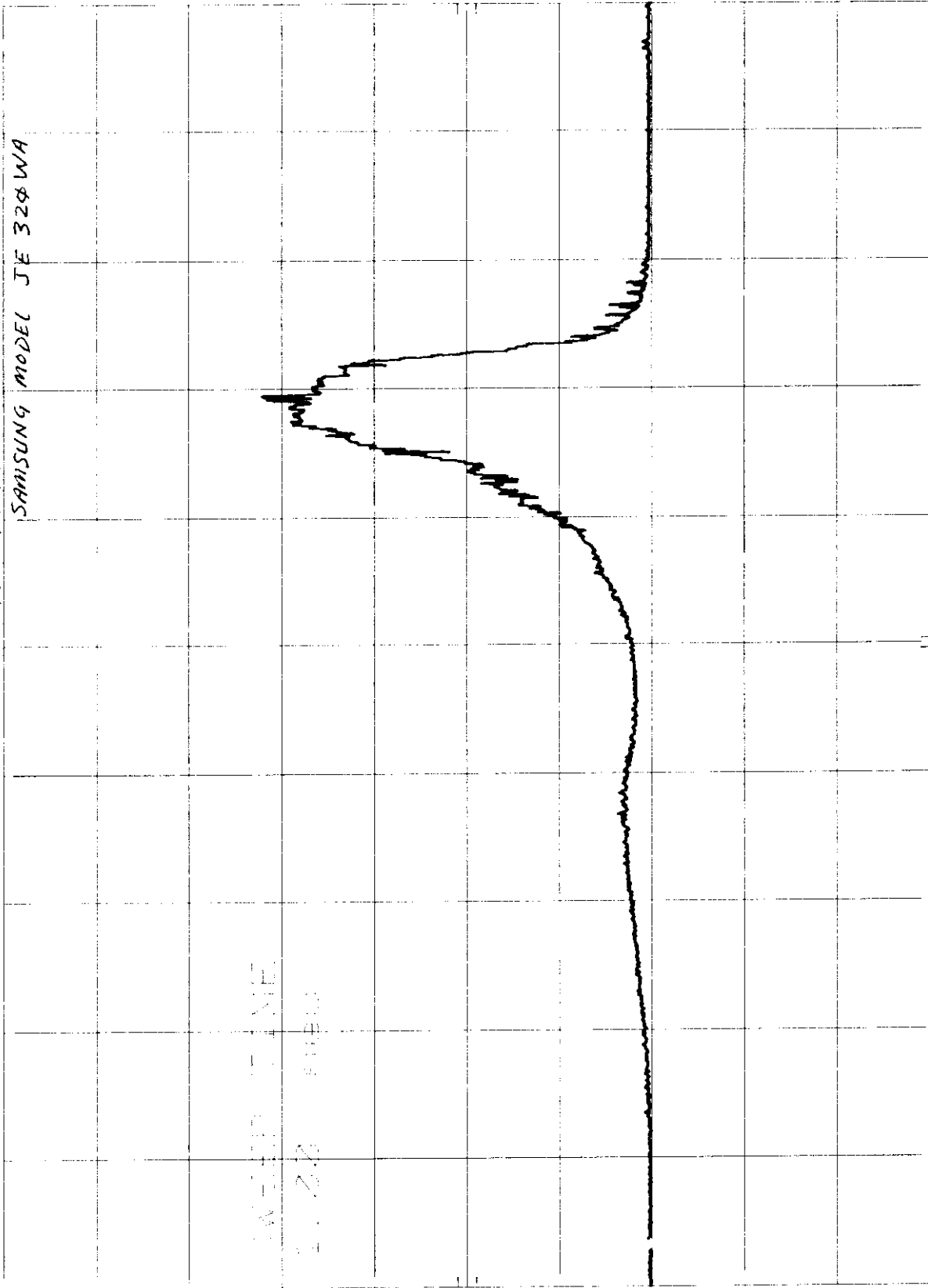
SAMSUNG MODEL JF 320WA

Figure 1 consists of 15 sub-diagrams, labeled 1 through 15, illustrating the steps of the proposed algorithm for finding the minimum spanning tree. Each diagram shows a graph with nodes and edges. The edges are either black or red. Red edges indicate the current state of the algorithm, while black edges represent the remaining edges in the graph. The steps are as follows:

- Initial graph with 6 nodes and 10 edges.
- Step 1: Select the edge with the minimum weight (red edge).
- Step 2: Select the edge with the minimum weight (red edge).
- Step 3: Select the edge with the minimum weight (red edge).
- Step 4: Select the edge with the minimum weight (red edge).
- Step 5: Select the edge with the minimum weight (red edge).
- Step 6: Select the edge with the minimum weight (red edge).
- Step 7: Select the edge with the minimum weight (red edge).
- Step 8: Select the edge with the minimum weight (red edge).
- Step 9: Select the edge with the minimum weight (red edge).
- Step 10: Select the edge with the minimum weight (red edge).
- Step 11: Select the edge with the minimum weight (red edge).
- Step 12: Select the edge with the minimum weight (red edge).
- Step 13: Select the edge with the minimum weight (red edge).
- Step 14: Select the edge with the minimum weight (red edge).
- Step 15: The final minimum spanning tree is formed.

SFC. N. N. N. CHN
SWP. I. O. O. C

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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FILE: NC2425
PROJECT: 98SC03338
MODEL: JE 320WA
ISSUED: April 13, 1998

FCC ID: A3LMW320

UNDERWRITERS LABORATORIES INC.
ISM SIDEBAND MEASUREMENTS
Data Page 3

Date Tested: March 18, 1998

Manufacturer: Samsung Electronics America, Inc.
Product Type: Microwave oven
Model: JE 320WA
Magnetron: Samsung, Model OM-52S

Test Requirements: CFR Title 47, Part 18, Subpart - C
Test Procedure: FCC/OST MP-5 (1986)
Receiver: Hewlett-Packard, Spectrum Analyzer, Model
HP8566B, S/N 3638A08593

Resolution Bandwidth: 1 MHz
Video Bandwidth: 3 Hz (to simulate linear average detection)
Antenna: Electro-Metrics Inc., Horn Rigid Guide, Model EM-
6961, S/N 6275

Measurement Distance: 3 meter
Load: 700 ml water in center of oven

Measured Frequency (Mhz)	Meter Reading (dB(μV))	Cable Loss (dB)	Antenna Factor (dB)	3 meter Intensity [dB(μV)/m]	300 meter Intensity [μV/m]	300 meter Limit [μV/m]
2 399 H	27.8	1.0	30.3	59.1	9.0	25
2 501 V	25.5	1.0	30.5	57.0	7.1	25

V - indicates vertical antenna polarity.
H - indicates horizontal antenna polarity.

CALCULATIONS - Calculation of the equivalent 300 meter field strength was performed assuming a linear fall-off in the field strength with increased distance from the radiating source.

$$\text{Field Strength } (\mu\text{V}/\text{meter at 300 meters}) = K \times 10^{[SI+AF+CL/20]}$$

Where: SI is the intensity of the signal in dB(μV)
AF is the antenna factor in dB; CL is the cable loss in dB.
K is the ratio of:[measurement distance/requirement distance]

FILE: NC2425
 PROJECT: 98SC03338
 MODEL: JE 320WA
 ISSUED: April 13, 1998

FCC ID: A3LMW320

UNDERWRITERS LABORATORIES INC.
 HARMONIC MEASUREMENTS
 Data Page 4

Date Tested: March 21, 1998

Manufacturer: Samsung Electronics America, Inc.
 Product Type: Microwave oven
 Model: JE 320WA
 Magnetron: Samsung, Model OM-52S

Test Requirements: CFR Title 47, Part 18, Subpart - C
 Test Procedure: FCC/OST MP-5 (1986)
 Receiver: Hewlett-Packard, Spectrum Analyzer, Model HP8566B, S/N 3638A08593

Resolution Bandwidth: 1 MHz
 Video Bandwidth: 3 Hz (to simulate linear average detection)
 Antenna: Electro-Metrics Inc., Horn Rigid Guide, Model EM-6961, S/N 6275

Measurement Distance: 1 meter

Measured Frequency (Mhz)	Meter Reading (dB(μV))	Cable Loss (dB)	Antenna Factor (dB)	1 meter Intensity [dB(μV)/m]	300 meter Intensity [μV/m]	300 meter Limit [μV/m]
Load: 700 ml water in center of oven						
4 942 V	16.4	1.4	33.3	51.1	1.2	25
7 409 H	23.7	1.7	36.9	62.3	4.3	25
9 883 H	25.9	2.0	37.8	65.7	6.4	25
12 349 V	22.2	2.4	39.3	63.9	5.2	25
Load: 700 ml water in right front corner of oven						
4 934 H	14.8	1.4	33.4	49.6	1.0	25
7 407 H	23.1	1.7	36.9	61.7	4.1	25

V - indicates vertical antenna polarity; H - indicates horizontal antenna polarity.

CALCULATIONS - Calculation of the equivalent 300 meter field strength was performed assuming a linear fall-off in the field strength with increased distance from the radiating source.

$$\text{Field Strength } (\mu\text{V}/\text{meter at 300 meters}) = K \times 10^{[SI+AF+CL/20]}$$

Where: SI is the intensity of the signal in dB(μV)
 AF is the antenna factor in dB; CL is the cable loss in dB
 K is the ratio of:[measurement distance/requirement distance]

FILE: NC2425
PROJECT: 98SC03338
MODEL: JE 320WA
ISSUED: April 13, 1998

FCC ID: A3LMW320

UNDERWRITERS LABORATORIES INC.
HARMONIC MEASUREMENTS
Data Page 5

Date Tested: March 21, 1998

Manufacturer: Samsung Electronics America, Inc.
Product Type: Microwave oven
Model: JE 320WA
Magnetron: Samsung, Model OM-52S

Test Requirements: CFR Title 47, Part 18, Subpart - C
Test Procedure: FCC/OST MP-5 (1986)
Receiver: Hewlett-Packard, Spectrum Analyzer, Model
HP8566B, S/N 3638A08593

Resolution Bandwidth: 1 MHz
Video Bandwidth: 3 Hz (to simulate linear average detection)
Antenna: Electro-Metrics Inc., Horn Rigid Guide, Model EM-
6961, S/N 6275

Measurement Distance: 1 meter

Measured Frequency (Mhz)	Meter Reading (dB(μV))	Cable Loss (dB)	Antenna Factor (dB)	1 meter Intensity [dB(μV)/m]	300 meter Intensity [μV/m]	300 meter Limit [μV/m]
Load: 300 ml water in center of oven						
4 923 H	18.1	1.4	33.4	52.9	1.5	25
7 408 H	25.8	1.7	36.9	64.4	5.5	25
Load: 300 ml water in right front corner of oven						
4 906 H	19.8	1.4	33.4	54.6	1.8	25
7 383 H	22.4	1.7	36.9	61.0	3.7	25

V - indicates vertical antenna polarity.
H - indicates horizontal antenna polarity.

CALCULATIONS - Calculation of the equivalent 300 meter field strength was performed assuming a linear fall-off in the field strength with increased distance from the radiating source.

$$\text{Field Strength } (\mu\text{V/meter at 300 meters}) = K \times 10^{[SI+AF+CL/20]}$$

Where: SI is the intensity of the signal in dB(μV)
AF is the antenna factor in dB; CL is the cable loss in dB
K is the ratio of:[measurement distance/requirement distance]

FILE: NC2425
 PROJECT: 98SC03338
 MODEL: JE 320WA
 ISSUED: April 13, 1998

FCC ID: A3LMW320

UNDERWRITERS LABORATORIES INC.
 OUT-OF-BAND EMISSIONS MEASUREMENTS
 Data Page 6

Date Tested: March 18 and April 6, 1998

Manufacturer: Samsung Electronics America, Inc.
 Product Type: Microwave oven
 Model: JE 320WA
 Magnetron: Samsung, Model OM-52S

Test Requirements: CFR Title 47, Part 18, Subpart - C
 Test Procedure: FCC/OST MP-5 (1986)
 Receiver: Hewlett-Packard, Spectrum Analyzer, Model HP8566B, S/N 3638A08593

Resolution Bandwidth: 100 kHz (< 1 GHz) and 1 MHz (> 1 GHz)
 Video Bandwidth: 10 Hz (to simulate linear average detection)
 Antenna: Electro-Metrics Inc., Biconical Model EM6912A, S/N 126 and Log-Periodic Model EM6950, S/N 935

Measurement Distance: 10 meter (< 1GHz) and 1 meter (> 1 GHz)
 Load: 700 ml water in center of oven

Measured Frequency (Mhz)	Meter Reading (dB(μV))	Cable Loss (dB)	Antenna Factor (dB)	10 meter Intensity [dB(μV)/m]	300 meter Intensity [μV/m]	300 meter Limit [μV/m]
272.6 H	8.0	1.9	12.8	22.7	1	25
547.9 H	8.0	2.7	17.2	27.9	1	25
617.3 H	7.3	2.9	18.3	28.5	1	25
925.9 H	7.4	3.8	22.0	33.2	2	25

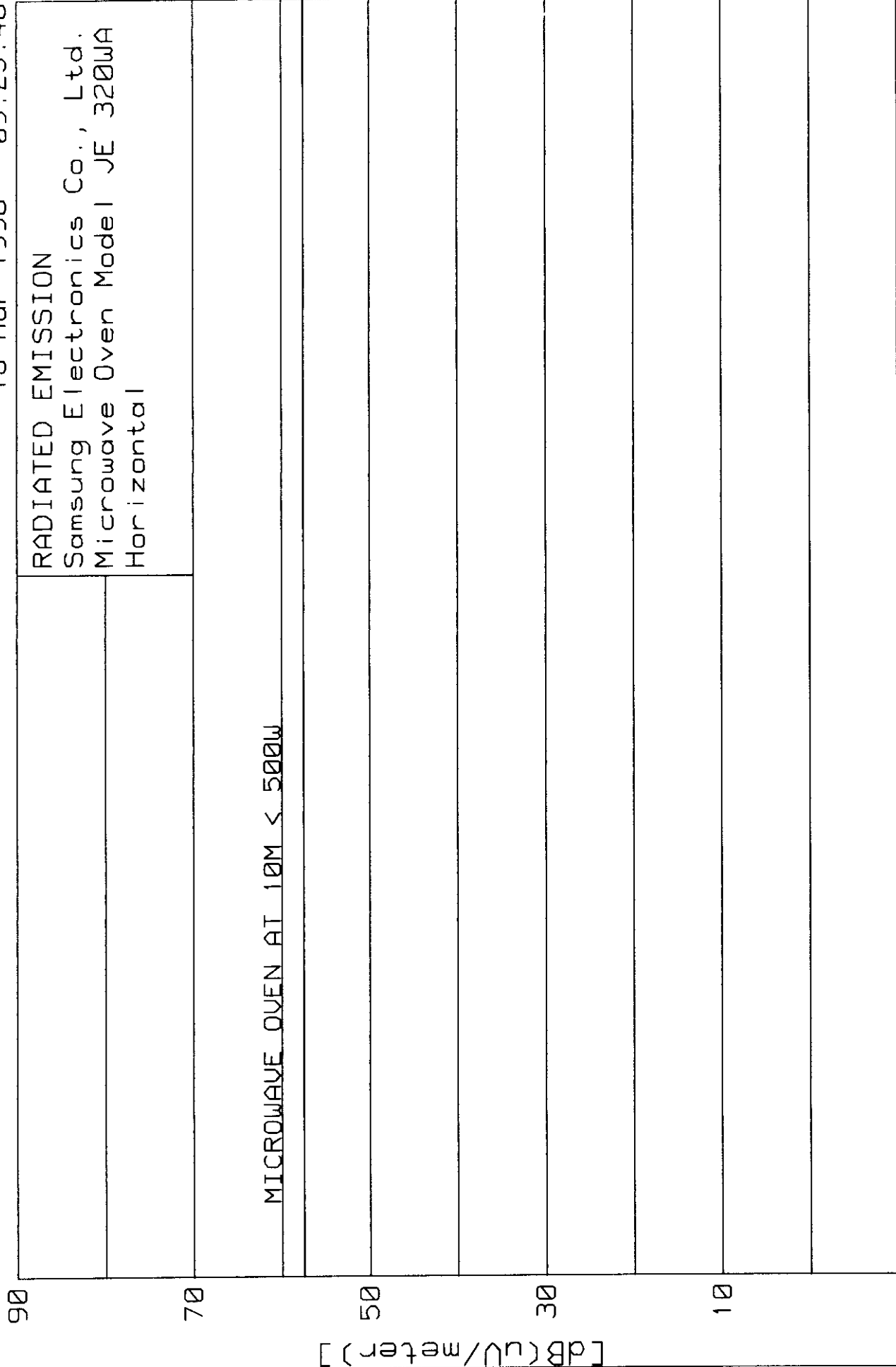
Measured Frequency (Mhz)	Meter Reading (dB(μV))	Cable Loss (dB)	Antenna Factor (dB)	1 meter Intensity [dB(μV)/m]	300 meter Intensity [μV/m]	300 meter Limit [μV/m]
2 748 V	26.1	1.6	28.3	56.0	2.1	25
5 535 H	18.3	2.5	35.4	56.2	2.2	25
7 126 H	19.6	3.1	36.4	59.1	3.0	25
11 531 H	20.6	4.4	39.5	64.5	5.6	25

V - indicates vertical antenna polarity; H - indicates horizontal antenna polarity.

CALCULATIONS - Calculation of the equivalent 300 meter field strength was performed assuming a linear fall-off in the field strength with increased distance from the radiating source.

$$\text{Field Strength } (\mu\text{V/meter at 300 meters}) = K \times 10^{[SI+AF+CL/20]}$$

Where: SI is the intensity of the signal in dB(μV)
 AF is the antenna factor in dB; CL is the cable loss in dB.
 K is the ratio of:[measurement distance/requirement distance]



RADIATED EMISSION
Samsung Electronics Co., Ltd.
Microwave Oven Model JE 320WA
Vertical

MICROWAVE OVEN AT 10M < 500W

[dB(uV/meter)]

Frequency [MHz]

100 200



18 Mar 1998 10:22:05

RADIATED EMISSIONS @ 10m
Samsung Electronics Co., Ltd.
Microwave Oven Model JE 320WA
Horizontal

MICROWAVE OVEN AT 10M < 500W

[dB(uV/meter)]

40

20

30

10

200

1000

Frequency [MHz]

RADIATED EMISSIONS @ 10m
 Samsung Electronics Co., Ltd.
 Microwave Oven Model JE 320WA
 Vertical

MICROWAVE OVEN AT 10M < 500W

[dB(uV/meter)]

40

30

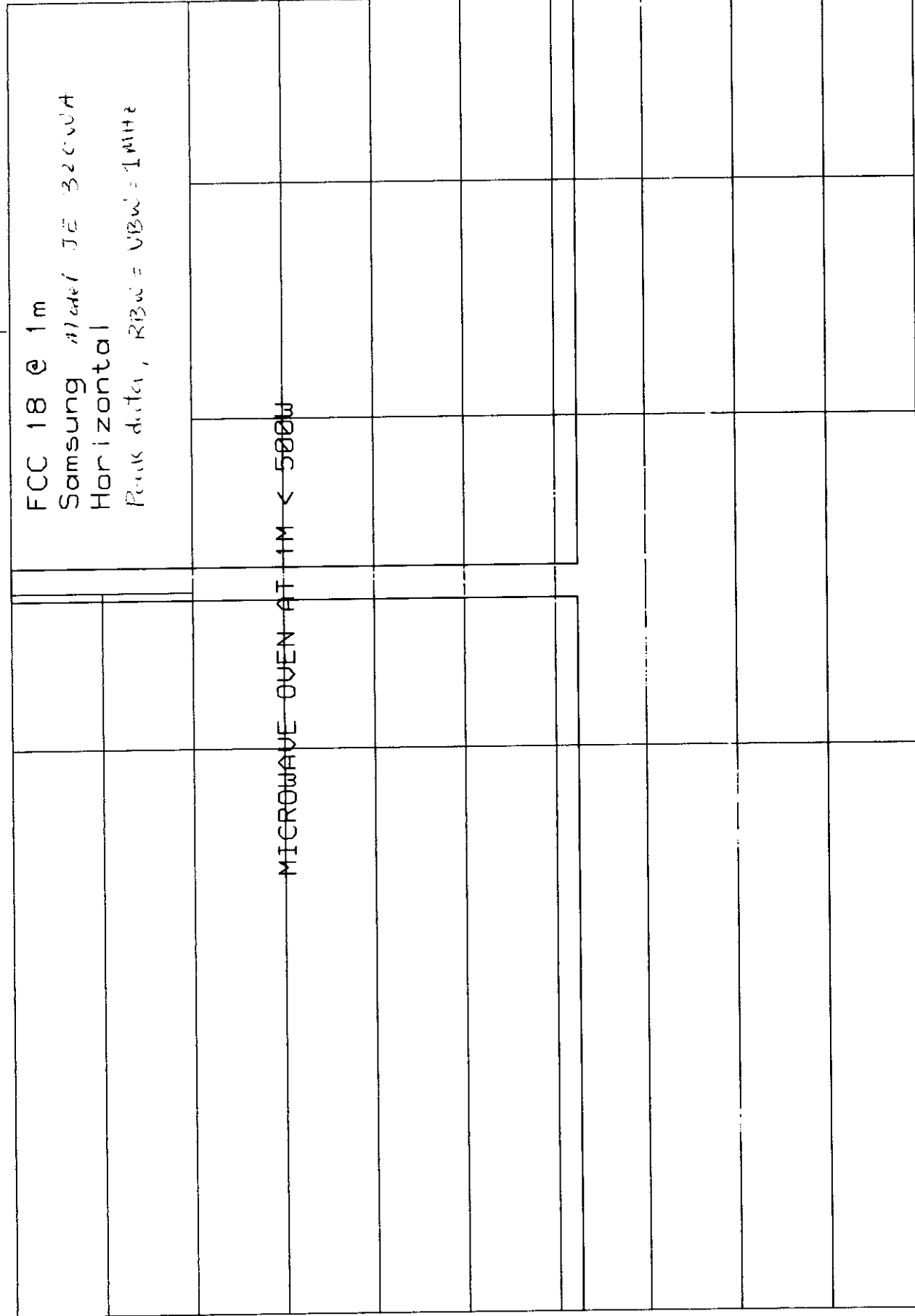
20

10

200

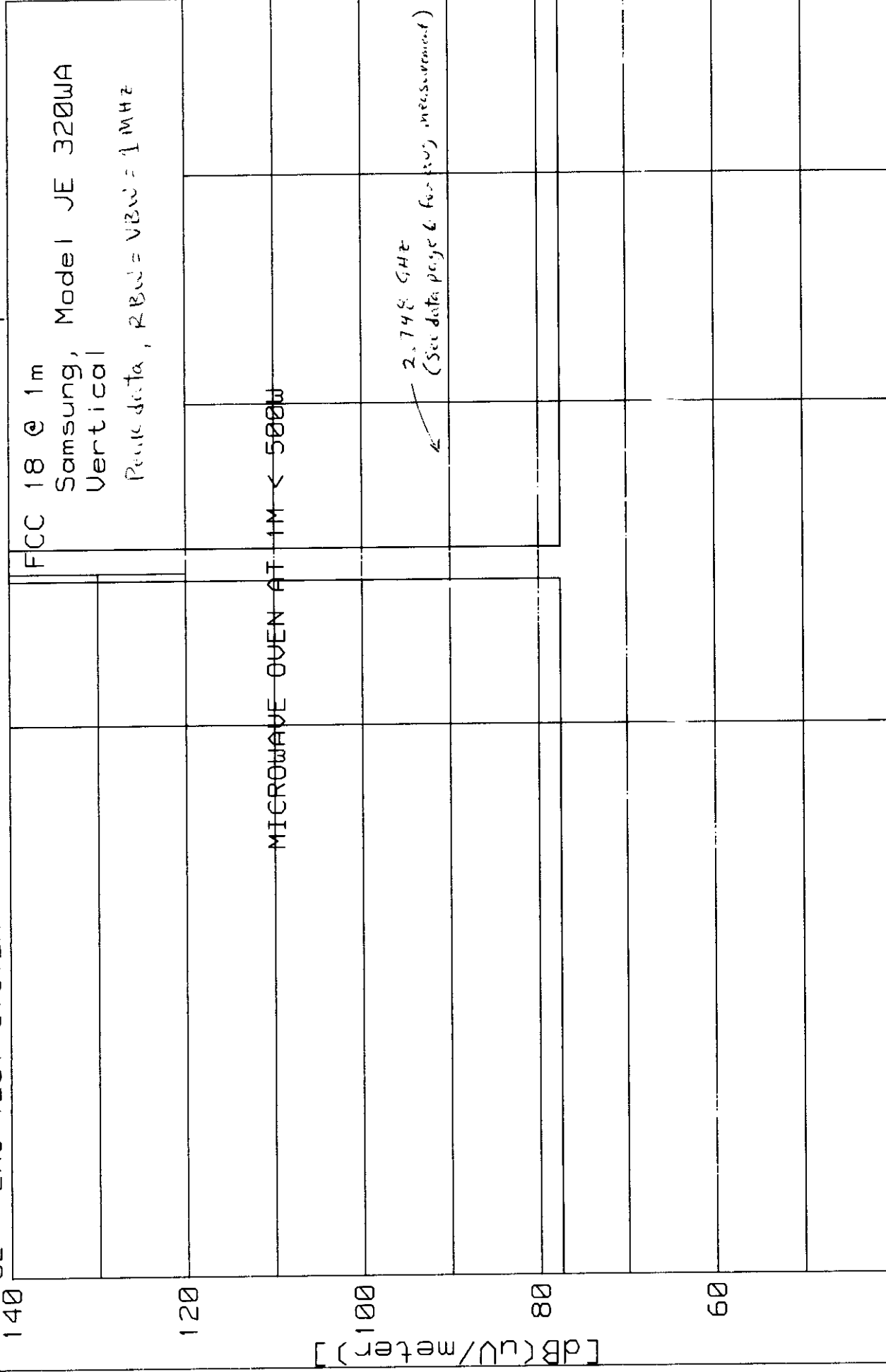
1000

Frequency [MHz]



Frequency [MHz]

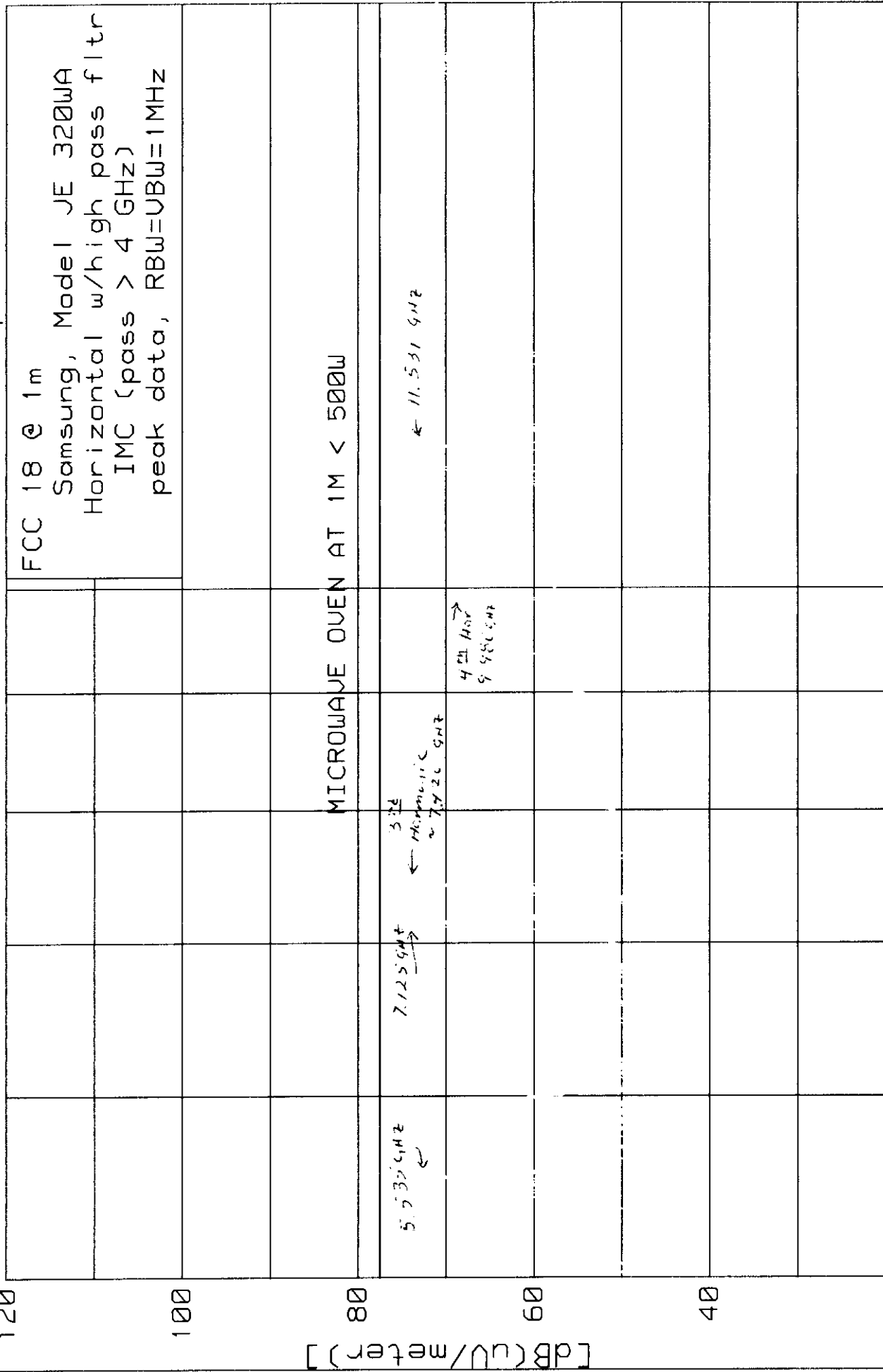
1000



1000

Frequency [MHz]

5000



[dB(uV/meter)]

MICROWAVE OVEN AT 1M < 500W

3rd Harmonic
←

FCC 18 @ 1m
Samsung, Model JE 320WA
Vertical w/high pass fltr.
IMC (pass > 4 GHz)
peak data, RBW=VBW=1MHz

5000

10000

18000

Frequency [MHz]