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 Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client **Sporton**
Taoyuan City

Certificate No. **AM1DV3-3130_Sep25**

CALIBRATION CERTIFICATE

Object **AM1DV3 - SN: 3130**

Calibration procedure(s) **QA CAL-24.v4**
Calibration procedure for AM1D magnetic field probes and TMFS in the audio range

Calibration date: **September 17, 2025**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
 The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility; environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	15-Aug-25 (No. 43873)	Aug-26
Reference Probe AM1DV3	SN: 3000	25-Sep-24 (No. AM1DV3-3000_Sep24)	Sep-25
DAE4	SN: 781	07-Feb-25 (No. DAE4-781_Feb25)	Feb-26

Secondary Standards	ID #	Check Date (in house)	Scheduled Check
AMCC	SN: 1050	01-Oct-13 (in house check Sep-24)	Sep-25
AMMI Audio Measuring Instrument	SN: 1062	26-Sep-12 (in house check Sep-24)	Sep-25

	Name	Function	Signature
Calibrated by:	Leif Klysner	Laboratory Technician	
Approved by:	Sven Kühn	Technical Manager	

Issued: September 17, 2025

This calibration certificate shall not be reproduced except in full without written approval of the laboratory

References

- [1] ANSI-C63.19-2007
American National Standard for Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [2] ANSI-C63.19-2019 (ANSI-C63.19-2011)
American National Standard, Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [3] DASY System Handbook

Description of the AM1D probe

The AM1D Audio Magnetic Field Probe is a fully shielded magnetic field probe for the frequency range from 100 Hz to 20 kHz. The pickup coil is compliant with the dimensional requirements of [1+2]. The probe includes a symmetric low noise amplifier for the signal available at the shielded 3 pin connector at the side. Power is supplied via the same connector (phantom power supply) and monitored via the LED near the connector. The 7 pin connector at the end of the probe does not carry any signals, but determines the angle of the sensor when mounted on the DAE. The probe supports mechanical detection of the surface.

The single sensor in the probe is arranged in a tilt angle allowing measurement of 3 orthogonal field components when rotating the probe by 120° around its axis. It is aligned with the perpendicular component of the field, if the probe axis is tilted nominally 35.3° above the measurement plane, using the connector rotation and sensor angle stated below.

The probe is fully RF shielded when operated with the matching signal cable (shielded) and allows measurement of audio magnetic fields in the close vicinity of RF emitting wireless devices according to [1+2] without additional shielding.

Handling of the item

The probe is manufactured from stainless steel. In order to maintain the performance and calibration of the probe, it must not be opened. The probe is designed for operation in air and shall not be exposed to humidity or liquids. For proper operation of the surface detection and emergency stop functions in a DASY system, the probe must be operated with the special probe cup provided (larger diameter).

Methods Applied and Interpretation of Parameters

- *Coordinate System:* The AM1D probe is mounted in the DASY system for operation with a HAC Test Arch phantom with AMCC Helmholtz calibration coil according to [3], with the tip pointing to "southwest" orientation.
- *Functional Test:* The functional test preceding calibration includes test of Noise level
RF immunity (1kHz AM modulated signal). The shield of the probe cable must be well connected.
Frequency response verification from 100 Hz to 10 kHz.
- *Connector Rotation:* The connector at the end of the probe does not carry any signals and is used for fixation to the DAE only. The probe is operated in the center of the AMCC Helmholtz coil using a 1 kHz magnetic field signal. Its angle is determined from the two minima at nominally +120° and -120° rotation, so the sensor in the tip of the probe is aligned to the vertical plane in z-direction, corresponding to the field maximum in the AMCC Helmholtz calibration coil.
- *Sensor Angle:* The sensor tilting in the vertical plane from the ideal vertical direction is determined from the two minima at nominally +120° and -120°. DASY system uses this angle to align the sensor for radial measurements to the x and y axis in the horizontal plane.

Sensitivity: With the probe sensor aligned to the z-field in the AMCC, the output of the probe is compared to the magnetic field in the AMCC at 1 kHz. The field in the AMCC Helmholtz coil is given by the geometry and the current through the coil, which is monitored on the precision shunt resistor of the coil.

AM1D probe identification and configuration data

Item	AM1DV3 Audio Magnetic 1D Field Probe
Type No	SP AM1 001 BA
Serial No	3130

Overall length	296 mm
Tip diameter	6.0 mm (at the tip)
Sensor offset	3.0 mm (centre of sensor from tip)
Internal Amplifier	20 dB

Manufacturer / Origin	Schmid & Partner Engineering AG, Zurich, Switzerland
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Calibration data

Connector rotation angle	(in DASY system)	66.4°	+/- 3.6 ° (k=2)
Sensor angle	(in DASY system)	0.67°	+/- 0.5 ° (k=2)
Sensitivity at 1 kHz	(in DASY system)	0.00744 V/(A/m)	+/- 2.2 % (k=2)

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor $k=2$, which for a normal distribution corresponds to a coverage probability of approximately 95%.



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Accreditation No.: **SCS 0108**

Client **Sporton**
Taoyuan City

Certificate No. **AM1DV3-3104_Mar26**

CALIBRATION CERTIFICATE

Object **AM1DV3 - SN: 3104**

Calibration procedure(s) **QA CAL-24.v4**
Calibration procedure for AM1D magnetic field probes and TMFS in the
audio range

Calibration date: **March 10, 2026**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	15-Aug-25 (No. 43873)	Aug-26
Reference Probe AM1DV3	SN: 3000	19-Sep-25 (No. AM1DV3-3000_Sep25)	Sep-26
DAE4	SN: 781	22-Jan-26 (No. DAE4-781_Jan26)	Jan-27

Secondary Standards	ID #	Check Date (in house)	Scheduled Check
AMCC	SN: 1050	01-Oct-13 (in house check Sep-25)	Sep-26
AMMI Audio Measuring Instrument	SN: 1062	26-Sep-12 (in house check Sep-25)	Sep-26

Calibrated by:

Name	Function	Signature
Aidonia Georgiadou	Laboratory Technician	

Approved by:

Sven Kühn	Technical Manager
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Issued: March 11, 2026

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References

- [1] ANSI-C63.19-2007
American National Standard for Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [2] ANSI-C63.19-2019 (ANSI-C63.19-2011)
American National Standard, Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [3] DASY System Handbook

Description of the AM1D probe

The AM1D Audio Magnetic Field Probe is a fully shielded magnetic field probe for the frequency range from 100 Hz to 20 kHz. The pickup coil is compliant with the dimensional requirements of [1+2]. The probe includes a symmetric low noise amplifier for the signal available at the shielded 3 pin connector at the side. Power is supplied via the same connector (phantom power supply) and monitored via the LED near the connector. The 7 pin connector at the end of the probe does not carry any signals, but determines the angle of the sensor when mounted on the DAE. The probe supports mechanical detection of the surface.

The single sensor in the probe is arranged in a tilt angle allowing measurement of 3 orthogonal field components when rotating the probe by 120° around its axis. It is aligned with the perpendicular component of the field, if the probe axis is tilted nominally 35.3° above the measurement plane, using the connector rotation and sensor angle stated below.

The probe is fully RF shielded when operated with the matching signal cable (shielded) and allows measurement of audio magnetic fields in the close vicinity of RF emitting wireless devices according to [1+2] without additional shielding.

Handling of the item

The probe is manufactured from stainless steel. In order to maintain the performance and calibration of the probe, it must not be opened. The probe is designed for operation in air and shall not be exposed to humidity or liquids. For proper operation of the surface detection and emergency stop functions in a DASY system, the probe must be operated with the special probe cup provided (larger diameter).

Methods Applied and Interpretation of Parameters

- *Coordinate System:* The AM1D probe is mounted in the DASY system for operation with a HAC Test Arch phantom with AMCC Helmholtz calibration coil according to [3], with the tip pointing to "southwest" orientation.
- *Functional Test:* The functional test preceding calibration includes test of Noise level
RF immunity (1kHz AM modulated signal). The shield of the probe cable must be well connected.
Frequency response verification from 100 Hz to 10 kHz.
- *Connector Rotation:* The connector at the end of the probe does not carry any signals and is used for fixation to the DAE only. The probe is operated in the center of the AMCC Helmholtz coil using a 1 kHz magnetic field signal. Its angle is determined from the two minima at nominally +120° and -120° rotation, so the sensor in the tip of the probe is aligned to the vertical plane in z-direction, corresponding to the field maximum in the AMCC Helmholtz calibration coil.
- *Sensor Angle:* The sensor tilting in the vertical plane from the ideal vertical direction is determined from the two minima at nominally +120° and -120°. DASY system uses this angle to align the sensor for radial measurements to the x and y axis in the horizontal plane.

Sensitivity: With the probe sensor aligned to the z-field in the AMCC, the output of the probe is compared to the magnetic field in the AMCC at 1 kHz. The field in the AMCC Helmholtz coil is given by the geometry and the current through the coil, which is monitored on the precision shunt resistor of the coil.

AM1D probe identification and configuration data

Item	AM1DV3 Audio Magnetic 1D Field Probe
Type No	SP AM1 001 BA
Serial No	3104

Overall length	296 mm
Tip diameter	6.0 mm (at the tip)
Sensor offset	3.0 mm (centre of sensor from tip)
Internal Amplifier	20 dB

Manufacturer / Origin	Schmid & Partner Engineering AG, Zurich, Switzerland
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Calibration data

Connector rotation angle	(in DASY system)	343.6°	+/- 3.6 ° (k=2)
Sensor angle	(in DASY system)	-0.23°	+/- 0.5 ° (k=2)
Sensitivity at 1 kHz	(in DASY system)	0.00786 V/(A/m)	+/- 2.2 % (k=2)

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.



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Accreditation No.: **SCS 0108**

Client **Auden**
Taoyuan City

Certificate No. **AM1DV3-3067_Dec25**

CALIBRATION CERTIFICATE

Object **AM1DV3 - SN: 3067**

Calibration procedure(s) **QA CAL-24.v4**
Calibration procedure for AM1D magnetic field probes and TMFS in the audio range

Calibration date: **December 16, 2025**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	15-Aug-25 (No. 43873)	Aug-26
Reference Probe AM1DV3	SN: 3000	19-Sep-25 (No. AM1DV3-3000_Sep25)	Sep-26
DAE4	SN: 781	07-Feb-25 (No. DAE4-781_Feb25)	Feb-26

Secondary Standards	ID #	Check Date (in house)	Scheduled Check
AMCC	SN: 1050	01-Oct-13 (in house check Sep-25)	Sep-26
AMMI Audio Measuring Instrument	SN: 1062	26-Sep-12 (in house check Sep-25)	Sep-26

	Name	Function	Signature
Calibrated by:	Leif Klysner	Laboratory Technician	
Approved by:	Sven Kühn	Technical Manager	

Issued: December 16, 2025

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References

- [1] ANSI-C63.19-2007
American National Standard for Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [2] ANSI-C63.19-2019 (ANSI-C63.19-2011)
American National Standard, Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [3] DASY System Handbook

Description of the AM1D probe

The AM1D Audio Magnetic Field Probe is a fully shielded magnetic field probe for the frequency range from 100 Hz to 20 kHz. The pickup coil is compliant with the dimensional requirements of [1+2]. The probe includes a symmetric low noise amplifier for the signal available at the shielded 3 pin connector at the side. Power is supplied via the same connector (phantom power supply) and monitored via the LED near the connector. The 7 pin connector at the end of the probe does not carry any signals, but determines the angle of the sensor when mounted on the DAE. The probe supports mechanical detection of the surface.

The single sensor in the probe is arranged in a tilt angle allowing measurement of 3 orthogonal field components when rotating the probe by 120° around its axis. It is aligned with the perpendicular component of the field, if the probe axis is tilted nominally 35.3° above the measurement plane, using the connector rotation and sensor angle stated below.

The probe is fully RF shielded when operated with the matching signal cable (shielded) and allows measurement of audio magnetic fields in the close vicinity of RF emitting wireless devices according to [1+2] without additional shielding.

Handling of the item

The probe is manufactured from stainless steel. In order to maintain the performance and calibration of the probe, it must not be opened. The probe is designed for operation in air and shall not be exposed to humidity or liquids. For proper operation of the surface detection and emergency stop functions in a DASY system, the probe must be operated with the special probe cup provided (larger diameter).

Methods Applied and Interpretation of Parameters

- *Coordinate System:* The AM1D probe is mounted in the DASY system for operation with a HAC Test Arch phantom with AMCC Helmholtz calibration coil according to [3], with the tip pointing to “southwest” orientation.
- *Functional Test:* The functional test preceding calibration includes test of Noise level
RF immunity (1kHz AM modulated signal). The shield of the probe cable must be well connected. Frequency response verification from 100 Hz to 10 kHz.
- *Connector Rotation:* The connector at the end of the probe does not carry any signals and is used for fixation to the DAE only. The probe is operated in the center of the AMCC Helmholtz coil using a 1 kHz magnetic field signal. Its angle is determined from the two minima at nominally +120° and –120° rotation, so the sensor in the tip of the probe is aligned to the vertical plane in z-direction, corresponding to the field maximum in the AMCC Helmholtz calibration coil.
- *Sensor Angle:* The sensor tilting in the vertical plane from the ideal vertical direction is determined from the two minima at nominally +120° and –120°. DASY system uses this angle to align the sensor for radial measurements to the x and y axis in the horizontal plane.

Sensitivity: With the probe sensor aligned to the z-field in the AMCC, the output of the probe is compared to the magnetic field in the AMCC at 1 kHz. The field in the AMCC Helmholtz coil is given by the geometry and the current through the coil, which is monitored on the precision shunt resistor of the coil.

AM1D probe identification and configuration data

Item	AM1DV3 Audio Magnetic 1D Field Probe
Type No	SP AM1 001 BA
Serial No	3067

Overall length	296 mm
Tip diameter	6.0 mm (at the tip)
Sensor offset	3.0 mm (centre of sensor from tip)
Internal Amplifier	20 dB

Manufacturer / Origin	Schmid & Partner Engineering AG, Zurich, Switzerland
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Calibration data

Connector rotation angle	(in DASY system)	264.3°	+/- 3.6 ° (k=2)
Sensor angle	(in DASY system)	0.61°	+/- 0.5 ° (k=2)
Sensitivity at 1 kHz	(in DASY system)	0.00741 V/(A/m)	+/- 2.2 % (k=2)

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.



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Accreditation No.: **SCS 0108**

Client: **Sporton**
Taoyuan City

Certificate No: **DAE4-316_Feb25**

CALIBRATION CERTIFICATE

Object: **DAE4 - SD 000 D04 BM - SN: 316**

Calibration procedure(s): **QA CAL-06.v30**
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: **February 11, 2025**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	27-Aug-24 (No:40547)	Aug-25
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	23-Jan-25 (in house check)	In house check: Jan-26
Calibrator Box V2.1	SE UMS 006 AA 1002	23-Jan-25 (in house check)	In house check: Jan-26

Calibrated by: **Name** **Adrian Gehring** **Function** **Laboratory Technician**

Signature

Approved by: **Sven Kühn** **Technical Manager**

Issued: February 11, 2025

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Accreditation No.: **SCS 0108**

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = $6.1\mu\text{V}$; full range = $-100\dots+300\text{ mV}$

Low Range: 1LSB = 61nV ; full range = $-1\dots\dots\dots+3\text{mV}$

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	$404.279 \pm 0.02\% (k=2)$	$404.395 \pm 0.02\% (k=2)$	$404.276 \pm 0.02\% (k=2)$
Low Range	$3.97049 \pm 1.50\% (k=2)$	$3.96595 \pm 1.50\% (k=2)$	$3.96681 \pm 1.50\% (k=2)$

Connector Angle

Connector Angle to be used in DASY system	$330.5^\circ \pm 1^\circ$
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200011.07	-6.61	-0.00
Channel X	+ Input	19997.48	7.05	0.04
Channel X	- Input	-20019.54	1.82	-0.01
Channel Y	+ Input	200012.51	-4.17	-0.00
Channel Y	+ Input	19994.57	4.25	0.02
Channel Y	- Input	-20024.01	-2.60	0.01
Channel Z	+ Input	200011.22	-5.95	-0.00
Channel Z	+ Input	19993.90	3.69	0.02
Channel Z	- Input	-20023.94	-2.15	0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	1986.24	0.20	0.01
Channel X	+ Input	186.57	0.81	0.44
Channel X	- Input	-213.45	0.30	-0.14
Channel Y	+ Input	1985.83	0.33	0.02
Channel Y	+ Input	185.05	-0.63	-0.34
Channel Y	- Input	-215.26	-0.97	0.45
Channel Z	+ Input	1985.88	0.27	0.01
Channel Z	+ Input	185.27	-0.43	-0.23
Channel Z	- Input	-215.18	-0.96	0.45

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	5.63	4.29
	- 200	-3.70	-5.36
Channel Y	200	-1.29	-1.84
	- 200	-0.97	-0.77
Channel Z	200	-15.35	-15.08
	- 200	13.51	13.61

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-1.15	-1.48
Channel Y	200	4.84	-	0.13
Channel Z	200	7.19	2.83	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16017	15883
Channel Y	16080	16629
Channel Z	16144	14696

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.38	-0.28	1.00	0.29
Channel Y	-0.82	-1.74	0.10	0.33
Channel Z	-0.78	-1.39	0.04	0.26

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Accreditation No.: SCS 0108

Client **Sporton**
Taoyuan City

Certificate No: DAE4-316_Jan26

CALIBRATION CERTIFICATE

Object DAE4 - SD 000 D04 BM - SN: 316

Calibration procedure(s) QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: January 15, 2026

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
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Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	23-Jan-25 (in house check)	In house check: Jan-26
Calibrator Box V2.1	SE UMS 006 AA 1002	23-Jan-25 (in house check)	In house check: Jan-26

Calibrated by:	Name Adrian Gehring	Function Laboratory Technician	Signature
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Approved by:	Sven Kühn	Technical Manager	
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Issued: January 15, 2026

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Accreditation No.: **SCS 0108**

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61 nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.364 $\pm$ 0.02% (k=2)	404.477 $\pm$ 0.02% (k=2)	404.358 $\pm$ 0.02% (k=2)
Low Range	3.97076 $\pm$ 1.50% (k=2)	3.96653 $\pm$ 1.50% (k=2)	3.96867 $\pm$ 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	330.5 ° $\pm$ 1 °
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199998.56	0.74	0.00
Channel X + Input	20007.88	5.28	0.03
Channel X - Input	-20001.73	0.71	-0.00
Channel Y + Input	199996.96	-0.18	-0.00
Channel Y + Input	20006.28	3.85	0.02
Channel Y - Input	-20006.60	-3.95	0.02
Channel Z + Input	199998.54	1.05	0.00
Channel Z + Input	20005.96	3.40	0.02
Channel Z - Input	-20006.37	-3.79	0.02

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2001.07	0.05	0.00
Channel X + Input	202.22	0.88	0.44
Channel X - Input	-197.88	0.66	-0.33
Channel Y + Input	2001.10	0.31	0.02
Channel Y + Input	200.89	-0.21	-0.11
Channel Y - Input	-199.41	-0.70	0.35
Channel Z + Input	2000.95	0.07	0.00
Channel Z + Input	200.27	-0.87	-0.43
Channel Z - Input	-200.17	-1.51	0.76

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	6.25	4.93
	- 200	-4.13	-5.16
Channel Y	200	-2.29	-1.29
	- 200	-0.12	-0.23
Channel Z	200	-15.69	-15.64
	- 200	12.88	13.24

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-1.03	-2.47
Channel Y	200	5.39	-	-0.13
Channel Z	200	8.17	2.61	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16020	16214
Channel Y	16071	15800
Channel Z	16150	15336

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	1.02	0.23	2.42	0.35
Channel Y	-0.29	-1.07	0.45	0.28
Channel Z	-0.88	-1.79	0.10	0.27

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client **Sporton**
Taoyuan City

Certificate No: **DAE4-703_Apr25**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BM - SN: 703**

Calibration procedure(s) **QA CAL-06.v30**
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: **April 17, 2025**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	27-Aug-24 (No:40547)	Aug-25
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	23-Jan-25 (in house check)	In house check: Jan-26
Calibrator Box V2.1	SE UMS 006 AA 1002	23-Jan-25 (in house check)	In house check: Jan-26

Calibrated by: **Adrian Gehring** **Laboratory Technician** 

Approved by: **Sven Kühn** **Technical Manager** 

Issued: April 17, 2025

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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information; DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V full range = -100...+300 mV

Low Range: 1LSB = 61nV full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.987 $\pm$ 0.02% (k=2)	404.538 $\pm$ 0.02% (k=2)	404.961 $\pm$ 0.02% (k=2)
Low Range	3.98632 $\pm$ 1.50% (k=2)	3.97504 $\pm$ 1.50% (k=2)	3.99719 $\pm$ 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	238.5 $^{\circ}$ $\pm$ 1 $^{\circ}$
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200031.13	-4.16	-0.00
Channel X	+ Input	20005.90	0.45	0.00
Channel X	- Input	-20003.21	4.31	-0.02
Channel Y	+ Input	200031.52	-4.13	-0.00
Channel Y	+ Input	20004.41	-0.99	-0.00
Channel Y	- Input	-20003.41	4.24	-0.02
Channel Z	+ Input	200029.51	-5.96	-0.00
Channel Z	+ Input	20005.01	-0.36	-0.00
Channel Z	- Input	-20005.21	2.45	-0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2000.42	0.08	0.00
Channel X	+ Input	200.96	0.75	0.38
Channel X	- Input	-199.95	-0.27	0.14
Channel Y	+ Input	2000.54	0.27	0.01
Channel Y	+ Input	199.43	-0.61	-0.30
Channel Y	- Input	-200.92	-1.15	0.58
Channel Z	+ Input	2000.06	-0.20	-0.01
Channel Z	+ Input	199.34	-0.70	-0.35
Channel Z	- Input	-200.84	-1.10	0.55

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	3.39	1.91
	- 200	-1.75	-3.20
Channel Y	200	8.72	8.35
	- 200	-11.24	-11.15
Channel Z	200	-5.00	-4.76
	- 200	3.62	3.20

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-2.16	-3.10
Channel Y	200	8.86	-	-0.38
Channel Z	200	4.91	6.80	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16065	16470
Channel Y	16139	14466
Channel Z	16152	16020

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.55	-0.96	2.27	0.40
Channel Y	-0.62	-1.63	0.89	0.37
Channel Z	-0.38	-1.51	1.03	0.35

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client **Sporton**
Taoyuan City

Certificate No: DAE4-853_Sep25

CALIBRATION CERTIFICATE

Object DAE4 - SD 000 D04 BM - SN: 853

Calibration procedure(s) QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: September 09, 2025

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	15-Aug-25 (No:43873)	Aug-26
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	23-Jan-25 (in house check)	In house check: Jan-26
Calibrator Box V2.1	SE UMS 006 AA 1002	23-Jan-25 (in house check)	In house check: Jan-26

Calibrated by: Name Adrian Gehring Function Laboratory Technician Signature

Approved by: Sven Kühn Technical Manager

Issued: September 9, 2025

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Accreditation No.: SCS 0108

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V full range = -100...+300 mV

Low Range: 1LSB = 61 nV full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	402.944 $\pm$ 0.02% (k=2)	403.599 $\pm$ 0.02% (k=2)	403.766 $\pm$ 0.02% (k=2)
Low Range	3.98023 $\pm$ 1.50% (k=2)	3.97690 $\pm$ 1.50% (k=2)	4.00374 $\pm$ 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	133.5 ° $\pm$ 1 °
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199999.90	2.73	0.00
Channel X + Input	20003.46	0.57	0.00
Channel X - Input	-19999.05	3.32	-0.02
Channel Y + Input	199999.49	2.43	0.00
Channel Y + Input	20000.86	-1.70	-0.01
Channel Y - Input	-20002.85	-0.17	0.00
Channel Z + Input	199997.32	-0.04	-0.00
Channel Z + Input	20001.26	-1.33	-0.01
Channel Z - Input	-20003.33	-0.82	0.00

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2001.35	0.09	0.00
Channel X + Input	202.16	0.75	0.37
Channel X - Input	-197.80	0.46	-0.23
Channel Y + Input	2001.35	0.26	0.01
Channel Y + Input	200.63	-0.72	-0.36
Channel Y - Input	-198.59	-0.22	0.11
Channel Z + Input	2001.03	-0.02	-0.00
Channel Z + Input	200.38	-0.92	-0.46
Channel Z - Input	-199.24	-0.84	0.42

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-6.15	-7.69
	- 200	10.15	8.70
Channel Y	200	5.35	4.96
	- 200	-5.32	-5.90
Channel Z	200	0.07	0.91
	- 200	-3.03	-2.80

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-0.33	-2.28
Channel Y	200	6.00	-	0.65
Channel Z	200	10.19	2.84	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16123	16108
Channel Y	15971	16466
Channel Z	16115	15716

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.79	0.02	1.61	0.33
Channel Y	0.39	-0.77	1.51	0.42
Channel Z	0.22	-1.54	1.35	0.48

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client **Sporton**
Taoyuan City

Certificate No: DAE4-1311_Jun25

CALIBRATION CERTIFICATE

Object DAE4 - SD 000 D04 BM - SN: 1311

Calibration procedure(s) QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: June 11, 2025

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	27-Aug-24 (No:40547)	Aug-25
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	23-Jan-25 (in house check)	In house check: Jan-26
Calibrator Box V2.1	SE UMS 006 AA 1002	23-Jan-25 (in house check)	In house check: Jan-26

Calibrated by: Name Timo Rott Function Laboratory Technician Signature

Approved by: Sven Kühn Technical Manager

Issued: June 11, 2025

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.507 $\pm$ 0.02% (k=2)	405.063 $\pm$ 0.02% (k=2)	404.819 $\pm$ 0.02% (k=2)
Low Range	3.96282 $\pm$ 1.50% (k=2)	3.99350 $\pm$ 1.50% (k=2)	3.97356 $\pm$ 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	256.5 ° $\pm$ 1 °
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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200033.18	-2.30	-0.00
Channel X	+ Input	20003.42	-0.97	-0.00
Channel X	- Input	-20004.36	4.28	-0.02
Channel Y	+ Input	200034.33	-1.42	-0.00
Channel Y	+ Input	20000.89	-3.25	-0.02
Channel Y	- Input	-20009.58	-0.65	0.00
Channel Z	+ Input	200032.12	-3.66	-0.00
Channel Z	+ Input	20003.28	-0.91	-0.00
Channel Z	- Input	-20007.76	1.11	-0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	1998.73	-0.38	-0.02
Channel X	+ Input	199.68	0.76	0.38
Channel X	- Input	-200.42	0.42	-0.21
Channel Y	+ Input	1998.91	-0.09	-0.00
Channel Y	+ Input	197.86	-0.93	-0.47
Channel Y	- Input	-201.89	-0.83	0.41
Channel Z	+ Input	1999.10	0.02	0.00
Channel Z	+ Input	198.15	-0.71	-0.36
Channel Z	- Input	-202.53	-1.49	0.74

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	14.48	12.29
	- 200	-11.34	-13.33
Channel Y	200	-13.45	-13.83
	- 200	11.97	11.98
Channel Z	200	-17.00	-17.61
	- 200	16.55	16.81

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	4.12	-2.64
Channel Y	200	9.21	-	5.56
Channel Z	200	10.32	6.23	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15442	16395
Channel Y	16324	16230
Channel Z	16576	17415

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.17	-1.12	1.94	0.60
Channel Y	0.75	-2.35	4.16	0.59
Channel Z	-0.52	-2.08	1.37	0.49

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Accreditation No.: SCS 0108

Client **Sporton**
Taoyuan City

Certificate No: DAE4-1805_May25

CALIBRATION CERTIFICATE

Object DAE4 - SD 000 D04 BP - SN: 1805

Calibration procedure(s) QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: May 21, 2025

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	27-Aug-24 (No:40547)	Aug-25
Secondary Standards	ID #	Check Date (In house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	23-Jan-25 (In house check)	In house check: Jan-26
Calibrator Box V2.1	SE UMS 006 AA 1002	23-Jan-25 (In house check)	In house check: Jan-26

Calibrated by: Name Eric Hainfeld Function Laboratory Technician

Approved by: Sven Kühn Technical Manager

Signature

Issued: May 21, 2025

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



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The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61 nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.123 $\pm$ 0.02% (k=2)	404.947 $\pm$ 0.02% (k=2)	404.950 $\pm$ 0.02% (k=2)
Low Range	4.00018 $\pm$ 1.50% (k=2)	3.97065 $\pm$ 1.50% (k=2)	3.97151 $\pm$ 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	97.5 ° $\pm$ 1 °
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200034.27	-0.73	-0.00
Channel X	+ Input	20005.04	0.23	0.00
Channel X	- Input	-20007.49	0.77	-0.00
Channel Y	+ Input	200032.79	-2.42	-0.00
Channel Y	+ Input	20003.62	-1.03	-0.01
Channel Y	- Input	-20009.55	-1.16	0.01
Channel Z	+ Input	200035.94	0.79	0.00
Channel Z	+ Input	20004.03	-0.67	-0.00
Channel Z	- Input	-20008.90	-0.57	0.00

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	1999.99	0.34	0.02
Channel X	+ Input	199.15	-0.36	-0.18
Channel X	- Input	-200.77	-0.42	0.21
Channel Y	+ Input	1999.70	0.13	0.01
Channel Y	+ Input	198.34	-0.97	-0.49
Channel Y	- Input	-201.70	-1.30	0.65
Channel Z	+ Input	1999.85	0.27	0.01
Channel Z	+ Input	198.35	-1.06	-0.53
Channel Z	- Input	-201.70	-1.30	0.65

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-4.00	-5.47
	- 200	5.67	4.32
Channel Y	200	16.28	15.88
	- 200	-19.67	-19.80
Channel Z	200	-0.02	0.04
	- 200	-1.92	-2.27

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	1.44	-3.92
Channel Y	200	6.59	-	3.68
Channel Z	200	8.12	4.25	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16062	15327
Channel Y	15825	14021
Channel Z	16024	16488

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.35	-0.84	1.47	0.33
Channel Y	-0.95	-2.30	0.24	0.35
Channel Z	-0.55	-1.54	0.61	0.33

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9