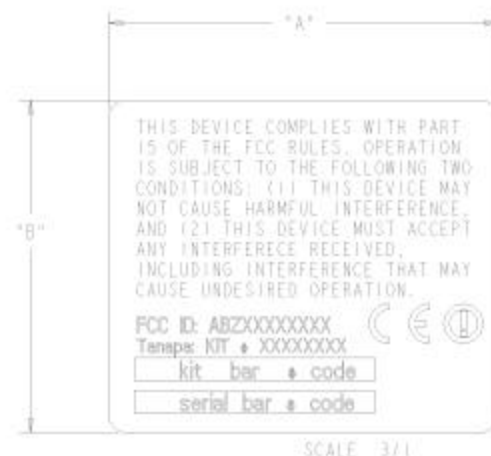




1. DESCRIPTION AND APPLICATION: LABEL FOR USE IN PORTABLE COMMUNICATION EQUIPMENT.
2. APPLICABLE DOCUMENTS:
 - 12M05022A33 MOTOROLA QUALIFICATION PROCEDURE
 - 12M09967A78 MOTOROLA VENDOR MATERIAL QUALITY CONTROL
 - 12S10301A MOTOROLA ADHESIVE BONDED MATERIAL
 - 12S10334A MOTOROLA APPEARANCE STANDARD
 - 12S10601A MOTOROLA PACKAGING RULES FOR VENDORS
 - ANSI Y14.5M-1982 DIMENSIONING AND TOLERANCING FOR ENGRG DWGS
3. REQUIREMENTS:
 - 3.1. GENERAL:
 - 3.1.1. PARTS SHALL BE CLEAN AND FREE OF ALL FOREIGN MATTER.
 - 3.1.2. PARTS SHALL BE FREE OF FRAYED AND RAGGED EDGES.
 - 3.1.3. SAMPLE PARTS SHALL BE SUBMITTED TO MOTOROLA FOR APPROV. BEFORE PROCEEDING WITH PRODUCTION RUN.
 - 3.1.4. PURCHASING CYCLE SHALL NOT EXCEED (6) MONTHS SUPPLY TO ADHESIVE CURE IN STORAGE BEFORE USE.
 - 3.1.5. VENDOR SHALL SUPPLY WRITTEN CERTIFICATION (WITH EACH P) OF DATE OF PURCHASE OF SHEET STOCK CERTIFICATE DATE, SH BE NO MORE THAN (6) MONTHS PRIOR TO RECEIPT OF PARTS.
 - 3.1.6. DIMENSIONING AND TOLERANCING PER ANSI Y14.5.
 - 3.1.7. PACKAGING FOR SHIPMENT: 12S10601A AND 12A558-A.
 - 3.1.7.1. PARTS SUPPLIED ON ROLLS (1000-2000 PARTS PER ROLL (MANUAL PLACEMENT)). DATE CODE, PART NUMBER AND (SS) LETTER SHALL BE MARKED ON PACKAGE (HUMAN READABLE, BAR CODED).
 - 3.1.7.2. SPECIAL PACKAGING REQUIREMENTS PER 12M05041A33 FOR ORDERED BY A (3) DIGIT PART NUMBER.
 - 3.1.8. LETTERING AND BORDER TO BE BLACK ON WHITE BACKGROUND.
 - 3.1.8.1. LETTERING TO BE .32MM TALL X 1.5MM WIDE.
 - 3.2. MATERIALS:
 - 3.2.1. MATERIAL: UARCO 1242 OR EQUIVALENT, RAW MATERIAL FROM 1 5480948X01, ROLLED WITH CARDBOARD CENTER.
 - 3.2.2. ADHESIVE MATERIAL: PERMANENT SENSITIVE TYPE WITH PEEL OFF BACK PER 12S1031A METHOD 3C.
 - 3.2.2.1. ADHESIVE STRENGTH: TEST PARA. 3E, 3F AND 3G. (2.0 LBS/IN. MIN.)
 - 3.2.2.2. SHALL NOT ATTACK POLYCARBONATE.
 - 3.2.2.3. MINIMUM SHELF-LIFE BEFORE CURING OCCURS: (1) YEAR (DATE OF CERTIFICATION
 - 3.2.2.4. RATE OF FORCE APPLICATION: 1 LB/SEC MAXIMUM.
 - 3.2.3. BACKING MATERIAL: PAPER, TREATED FOR EASY PEEL-OFF FROM ADHESIVE.
4. VENDOR QUALITY ASSURANCE PROVISIONS: PER 12M09967A78 AND 12M05022A33.
 - 4.1. PART QUALIFICATION: VENDOR SHALL MEASURE DATA ON (5) RANDOM SELECTED PIECES, PER CAVITY IF MULTIPLE, FOR ALL DIMENSION PARAMETERS. DATA SHALL BE SUBMITTED IN PLOTTED DISTRIBUTION TO RADIO ENGINEERING AND/OR PURCHASING DEPARTMENT.
 - 4.2. PRODUCTION LOTS: VENDOR SHALL MEASURE DIMENSIONS OR PARAMETER ON A MINIMUM OF (5) RANDOMLY SELECTED PARTS FROM THE LOT. IF DIMENSIONS OR PARAMETERS MARKED AS CRITICAL CHARACTERISTIC, DATA MUST BE INCLUDED AND PARTS MEASURED IDENTIFIED WITH TI LOT SHIPPED TO MOTOROLA.
5. EXCEPTIONS: NO CHANGE SHALL BE ALLOWED ON PRODUCTION MATERIAL, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS REQUIREMENTS SPECIFIED WITHOUT PRIOR EXPLICIT WRITTEN APPROVAL BY MOTOROLA ENGINEERING, PURCHASING DEPARTMENTS.

TABLE 1

ITEM	PART NO.	REF. DIM "A"	REF. DIM "B"	KIT *	FCC ID *
1	5485842M.01	29.0	34.0	HHLN4125	ABZ99F77002

QUALITY ASSURANCE SAMPLE PLAN FOR 12M09967A78			MOTOROLA
☒	X-BAR-B PROCESS CONTROL CHARTS REQUIRED WITH EACH SHIPMENT		
☐	CRITICAL DIMENSIONS THAT AFFECT FORM, FIT OR FUNCTION	THE DRAWING ON THIS PRINT A INFORMATION THEREIN ARE PRO TO MOTOROLA INC., AND SHALL USED IN WHOLE OR IN PART AT MOTOROLA'S CONSENT.	
TOLERANCES UNLESS OTHERWISE SPECIFIED			
ONE PLACE DECIMAL	.1 ± .2		
TWO PLACE DECIMAL	.01 ± .01		
HOLE DIA. VARIATION	.00 ± .00		
ANGULAR DIMENSION	100% ± .1°		

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