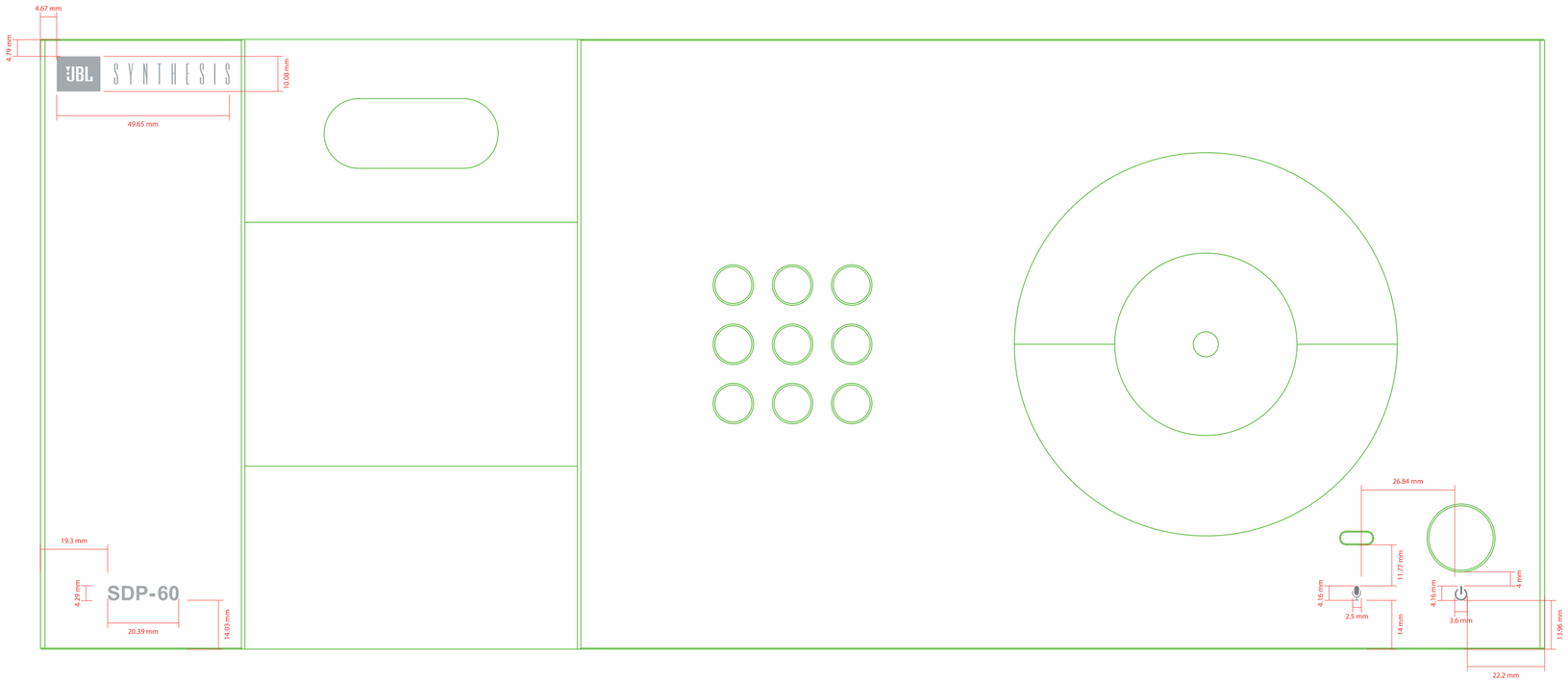
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| STAGE | CONFIRM |
|---|---|
| VC | |
| PP | ✓ |
| MP | |

| REVISIONS | | | |
|---|---|---|---|
| REV | CHANGE DETAIL | ECR NO | NAME |
| | | | |
| | | | |
| | | | |




Gray part: SILKSCREEN PANTONE COOL GREY 8C

丝印定位公差表

| | 整体左右偏移 LOGO ⟷ | 整体上下偏移 LOGO ↕ | 整体倾斜偏移 LOGO ↘ LOGO |
|---|---|---|---|
| 塑料件/铝件/钣金件/硅胶件 | ±0.2mm | ±0.2mm | 0.2mm |
| 木 箱 | ±1mm ±0.2mm(孔中心对齐) | ±1mm ±0.2mm(孔中心对齐) | 0.2mm |
| 玻璃件/透明塑料平板件 | ±0.15mm | ±0.15mm | 0.2mm |

对于丝印，除图纸里的相关要求，需同步参考下述打钩的SQE检验标准

| 物料类型 | 检验标准 | 打钩 |
|---|---|---|
| 小塑胶、小橡胶件物料 | HS/IS-SQE-01 | |
| 亚克力、镜片、视窗物料 | HS/IS-SQE-02 | |
| 普通漆塑料件 | HS/IS-SQE-03 | |
| 橡胶漆塑料件 | HS/IS-SQE-04 | |
| 高光塑料件 | HS/IS-SQE-05 | |
| 蚀纹塑料件 | HS/IS-SQE-06 | |
| 电镀塑料件 | HS/IS-SQE-07 | |
| 金属面板、端盖类 | HS/IS-SQE-08 | ✓ |
| 金属烤漆、丝印的底座、后背板、支架 | HS/IS-SQE-10 | |
| 玻璃件物料 | HS/IS-SQE-21 | |
| 金属铁网 | HS/IS-SQE-22 | |

| ITEM | PART OR IDENTIFYING NO. | NOMENCLATURE OR DESCRIPTION | QTY REQD | COMMENT |
|---|---|---|---|---|
| | | | | |

PART LIST

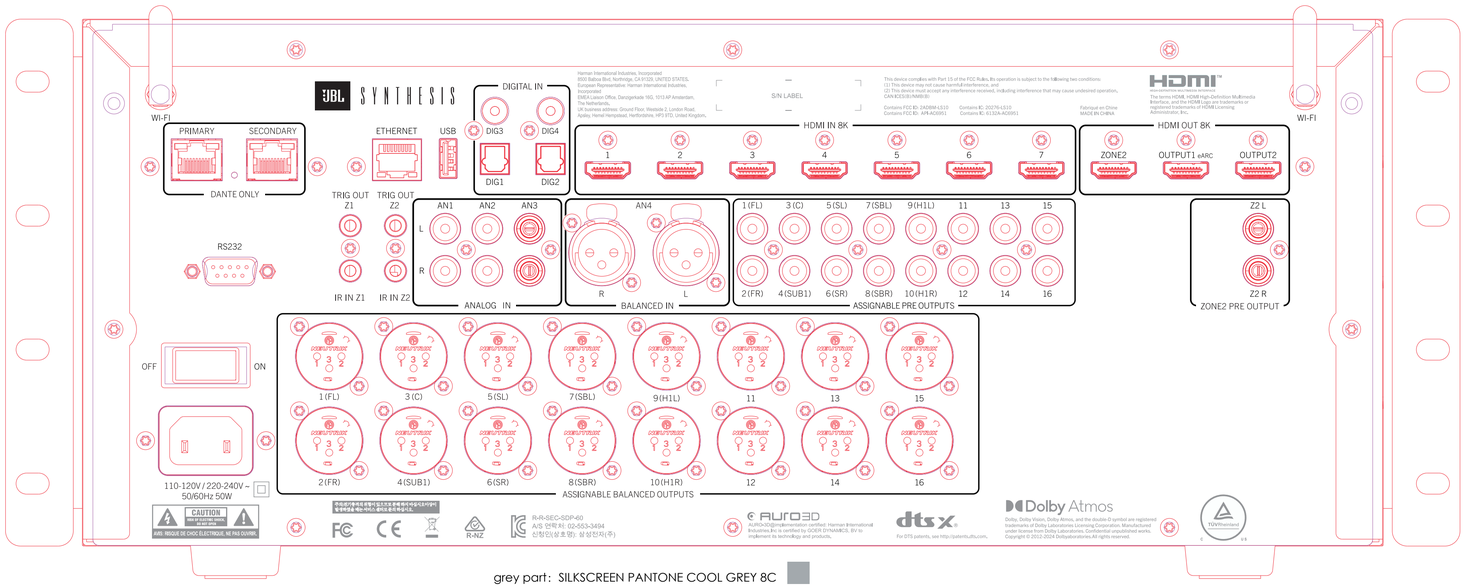
| | | | |
|---|---|---|---|
| Material | | CAD generared drawing Don't manually update | HANSONG(NANJING) TECHNOLOGY CO.,LTD NO.HS/QR-RD-26 |
| | | SDP 60 | |
| Finish | | APPROVALS / DATE | PART NAME: 前面板 |
| | | Drawn by ME: Poppy / 2025/03/26 | |
| | VIEW | Checked by Group Leader: Lydia | NO: 61-3-147901-0A |
| | 3RD ANGLE PROJECTION | Checked by Team leader: Leo | DWG NO: HS40-1479-B12V1-SF01 |
| (Max) D=3L/1000 | | Checked Compliance/ME Manager | SCALE: 1:1 / REV A / A3 SIZE / SHEET1 OF 1 |

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| STAGE | CONFIRM |
|---|---|
| VC | |
| PP | |
| MP | ✓ |

REVISIONS

| REV | CHANGE DETAIL | ECR NO | NAME |
|---|---|---|---|
| B | 通道的丝印描述调整 | RD17--20251100277 | Poppy 20251126 |
| | | | |
| | | | |




grey part：SILKSCREEN PANTONE COOL GREY 8C

black part：SILKSCREEN white

灰色部分丝印PANTONE COOL GREY 8C
黑色部分丝印白色

丝印定位公差表

| | 整体左右偏移 LOGO ↔ | 整体上下偏移 LOGO ↕ | 整体倾斜偏移 LOGO — LOGO |
|---|---|---|---|
| 塑料件/铝件/钣金件/硅胶件 | ±0.2mm | ±0.2mm | 0.2mm |
| 木 箱 | ±1mm ±0.2mm(孔中心对齐) | ±1mm ±0.2mm(孔中心对齐) | 0.2mm |
| 玻璃件/透明塑料平板件 | ±0.15mm | ±0.15mm | 0.2mm |

对于丝印，除图纸里的相关要求，需同步参考下述打钩的SQE检验标准

| 物料类型 | 检验标准 | 打钩 |
|---|---|---|
| 小塑胶、小橡胶件物料 | HS/IS-SQE-01 | |
| 亚克力、镜片、视窗物料 | HS/IS-SQE-02 | |
| 普通漆塑料件 | HS/IS-SQE-03 | |
| 橡胶漆塑料件 | HS/IS-SQE-04 | |
| 高光塑料件 | HS/IS-SQE-05 | |
| 蚀纹塑料件 | HS/IS-SQE-06 | |
| 电镀塑料件 | HS/IS-SQE-07 | |
| 金属面板、端盖类 | HS/IS-SQE-08 | ✓ |
| 金属烤漆、丝印的底座、后背板、支架 | HS/IS-SQE-10 | |
| 玻璃件物料 | HS/IS-SQE-21 | |
| 金属铁网 | HS/IS-SQE-22 | |

| ITEM | PART OR IDENTIFYING NO. | NOMENCLATURE OR DESCRIPTION | QTY REQD | COMMENT |
|---|---|---|---|---|
| PART LIST | | | | |

| | | | | |
|---|---|---|---|---|
| Material | | CAD generared drawing Don't manually update | HANSONG(NANJING) TECHNOLOGY CO.,LTD NO.HS/QR-RD-26 | |
| | | SDP- 60 | | |
| Finish | | APPROVALS | DATE | PART NAME: 后背板 |
| | | Drawn by ME Poppy | 2026/03/17 | |
| VIEW | 3RD ANGLE PROJECTION | Checked by Group Leader Lydia | | NO: 61-3-147902-0C |
| (Max) D=3L/1000 | | Checked by Team leader Chad | | DWG NO: HS40-1479-B12V1-SR01C |
| | | Checked Compliance/ME Manager | | SCALE 1:1 / REV C / A3 SIZE / SHEET1 OF 1 |