

SPECIFICATION



深圳市大显科技有限公司

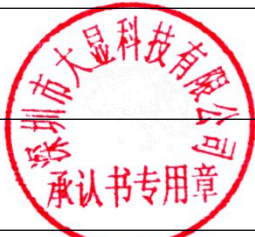
Shenzhen Daxian Technology Co., Ltd.

通力 Aura5 BT 天线组件

Tonly Aura5 BT Antenna assembly

产 品 规 格 书

Product Specification

客 户 connection	通力 Tonly	频 段 frequency range	2400 ~ 2500MHz
项目名称 entry name	Aura5	版 本 edition	V6.0
物料编号 Material No	1A-ura5x-126	颜 色 Color	黑色 Black
客户料号 Customer Item Number			
环保要求 environmental requirement			
	☒ RoHS ☒ REACH ☒ HF		
R F 设计 R F Design	沈 川 Chuan.Shen	结构设计 Structural Design	周锐斌 Rui Bin.Zhou
品质经理 Quality Manager	胡子寅 ZiYi.Hu	技术总监 Technical Director	张 磊 Lei.Zhang
日 期 Date	2025-06-24		

客户确认:

Customer confirmation:

装配是否符合贵司要求: ☐OK ☐NG

Whether the assembly meets your company's requirements: ☐OK ☐NG

深圳市大显科技有限公司

Shenzhen Daxian Technology Co., Ltd.

深圳市龙岗区布吉镇吉华路 513 号上水径村(国防培训基地
对面) 达成工业园综合楼 7 楼

TEL:0755-28576002

FAX:0755-84276383

上海分部: 上海市张江高科技园区集成电路产业区龙东大道
3000 号 8 号楼 201 室

TEL:021-61630552

FAX:755-84276383

Buji Town, Longgang District, Shenzhen, China Jihua Road 513,
Shangshuijing Village (opposite the national defense
training base) Dacheng Industrial Park, Building 7.

TEL:0755-28576002

FAX:0755-84276383

Room201, Building8, LongDongRoad3000#, Semiconductor Industry
Park, ZhangJiang Hitech Zone, ShangHai

TEL:021-61630552

FAX:755-84276383

变更履历

Revision history

版本号 Version number	变更内容 Change content	变更理由 Reason for change	发起变更方 Originating Party	日期 Date	修改人 Modified by
V1.0	创建 found			2024-11-21	
V2.0	更新 modify	泡棉方式变更：卷成椭圆状 Foam method change: rolled into an oval shape	客户 our customers	2025-02-14	
V3.0	更新 modify	同轴线长长度增加 5mm, 外围 EVA 泡棉少绕一圈 Foam method change: rolled into an oval shape	客户 our customers	2025-03-25	
V4.0	更新 modify	天线性能设计变更 Antenna performance design changes	客户 our customers	2025-04-28	
V5.0	更新 modify	泡棉剪短 10MM Foam cut 10mm short	客户 our customers	2025-05-16	
V6.0	更新 modify	EVA 泡棉改成 PU 海绵及包棉方式变更 Change of EVA foam to PU sponge and change of wrapping method.	客户 our customers	2025-05-26	
V7.0	更新 modify	天线图纸已新增焊点高度标识 Antenna drawings have been added to identify the height of the solder joints	客户 our customers	2025-06-24	

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一 项目说明 Project Description

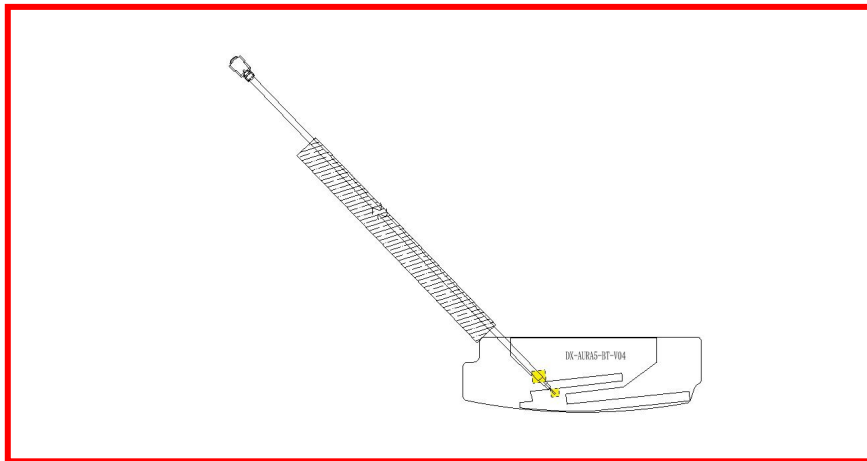
客户名: Customer Name:	通力 Tonly
整机类型: Type of complete machine:	音箱 loudspeaker box
天线频段: Antenna band:	2400 ~ 2500MHz
天线形式: Antenna form:	FPC+同轴线+线材海绵+线性泡棉 FPC+coaxial line+wire sponge+linear bubble
天线类型 Antenna type:	PIFA 天线 PIFA antenna
馈电形式: Feed form:	焊接 weld
硬件版本: Hardware version:	/

二 BT 天线组件 Antenna assembly

1 规格 specifications

本报告主要提供 Aura5 项目天线的各项电气和结构性能参数的测试状况。下图为大显设计的天线图片。

This report mainly provides the testing status of various electrical and structural performance parameters of the antenna for the Aura5 project. The following image shows an antenna with a large display design.



天线外观图

antenna appearing diagram

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1.1 电气规格标准 Electrical specifications and standards

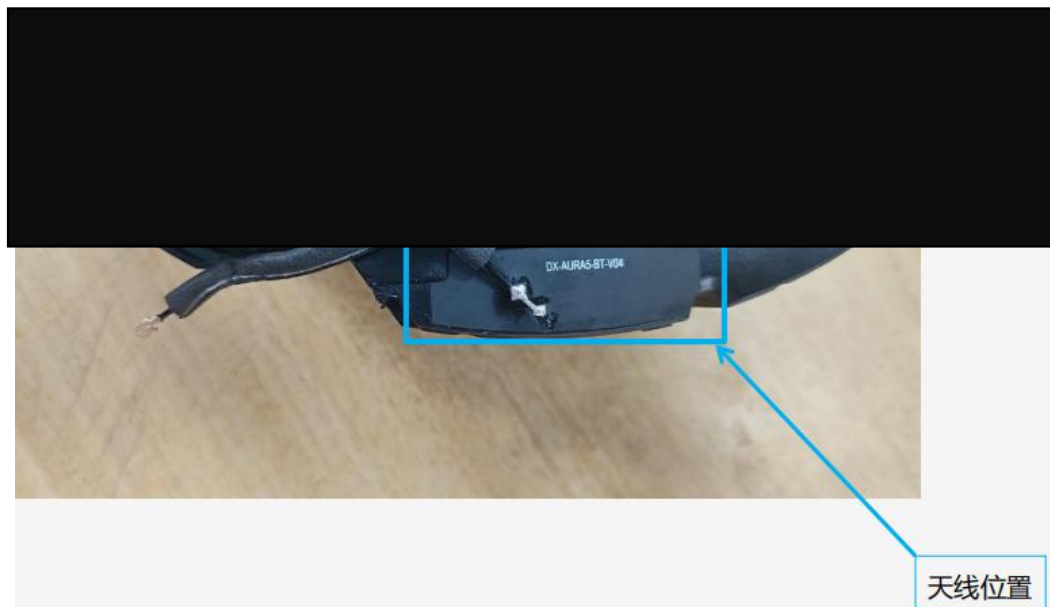
1.1.1 电性能指标 Electrical performance index

天线工作频段在 **2400 ~ 2500 MHz**。下表是大显设计和量产天线的电性能的指标。

The operating frequency band of the antenna is between **2400 and 2500 MHz**. The following table shows the electrical performance indicators of large display design and mass production antennas.

Frequency Range	Frequency (MHz)	VSWR
BT	2400 ~ 2500	≤ 2

1.1.2 天线位置图片 Antenna position picture



2 结构规格标准 Structural specifications and standards

1.2.1 天线组成 Antenna composition

天线主要是由 FPC+同轴线+PU海绵组成。

The antenna is mainly composed of FPC+coaxial line+PU sponge.

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2、测试设备 The Equipment of Active Test

Satimo 3D Chamber $6 \times 4 \times 4$ (m)

Agilent 8960 E5515c

Network analyzer-R&S ZVL



图 2

Figure 2

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3 测试 test

3.1 驻波(VSWR)的测试 Test of standing wave (VSWR)

3.1.1 测试连接: VSWR 测试装置依次连接为: R&S ZVL 网络分析仪 → 测试线 → 测试治

Test connection: The VSWR test device is sequentially connected as follows: R&S ZVL network analyzer → test line → test fixture

实测(附图)Actual measurement (attached drawing)

3.2 增益及效率、功率 (TRP)、灵敏度 (TIS) 的测试

Gain and efficiency, power (TRP), sensitivity (TIS) testing

3.2.1 测试的场地 Test site:

大显微波暗室。测试频率范围为 400MHz—6GHz, 静区范围为 50cm 圆周, 反射率小于-50 dB。

Large display microwave anechoic chamber. The test frequency range is 400MHz - 6GHz, the static zone range is 50cm circumferential, and the reflectivity is less than - 50dB.

3.2.2 测试的仪表 Tested Instruments:

R&S ZVL 网络分析仪、Agilent8960 E5515C、标准喇叭天线、法国 SATIMO-SG24SYSTEM 系统、打印机等。

R&S ZVL network analyzer, Agilent 8960 E5515C, standard horn antenna, French SATIMO-SG24SYSTEM system, printer, etc.

3.2.3 测试数据 : 在微波暗室中, 测试的功率和灵敏度相关的数值如下表

Test data: In a microwave anechoic chamber, the values related to the power and sensitivity tested are shown in the table below

有源测试 (传导 & OTA) Active testing (Conduction & OTA):

BAND	CH	TRP (dBm)	TIS (dBm)
BT	0	6	-92
	39	6	-92
	78	6	-92

BAND	CH	TRP (dBm)	TIS (dBm)
BT	0	3.72	-90.25
	39	3.96	-90.77
	78	3.85	-90.43

无源效率&增益 Passive efficiency&gain:

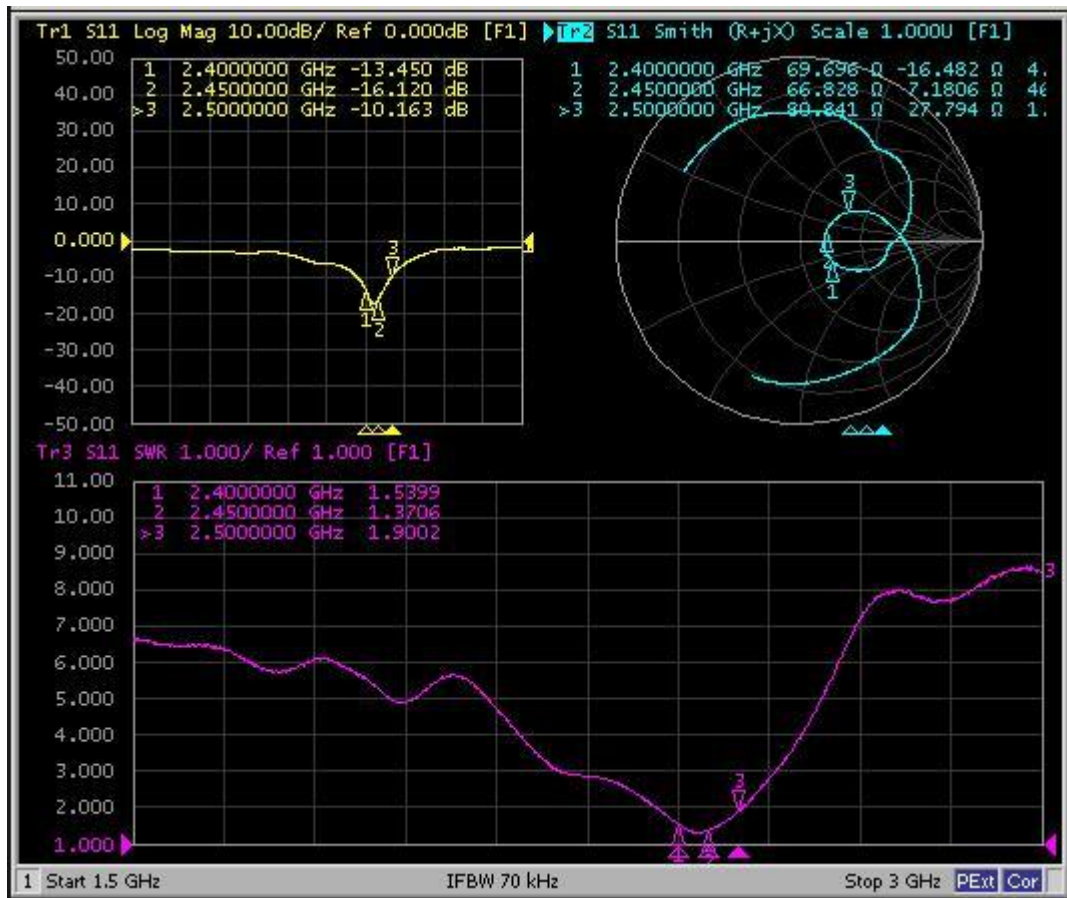
Freq (MHz)	Effi (%)	Effi (dB)	Gain (dBi)
2400	43.18	-3.65	1.32
2410	43.61	-3.60	1.39
2420	43.68	-3.60	1.41
2430	44.41	-3.53	1.43
2440	44.52	-3.51	1.56
2450	45.04	-3.51	1.65
2460	44.59	-3.46	1.49
2470	44.39	-3.53	1.36
2480	43.82	-3.58	1.26
2490	43.79	-3.59	1.15
2500	43.67	-3.60	1.19

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4、VSWR 参数图 VSWR parameter diagram

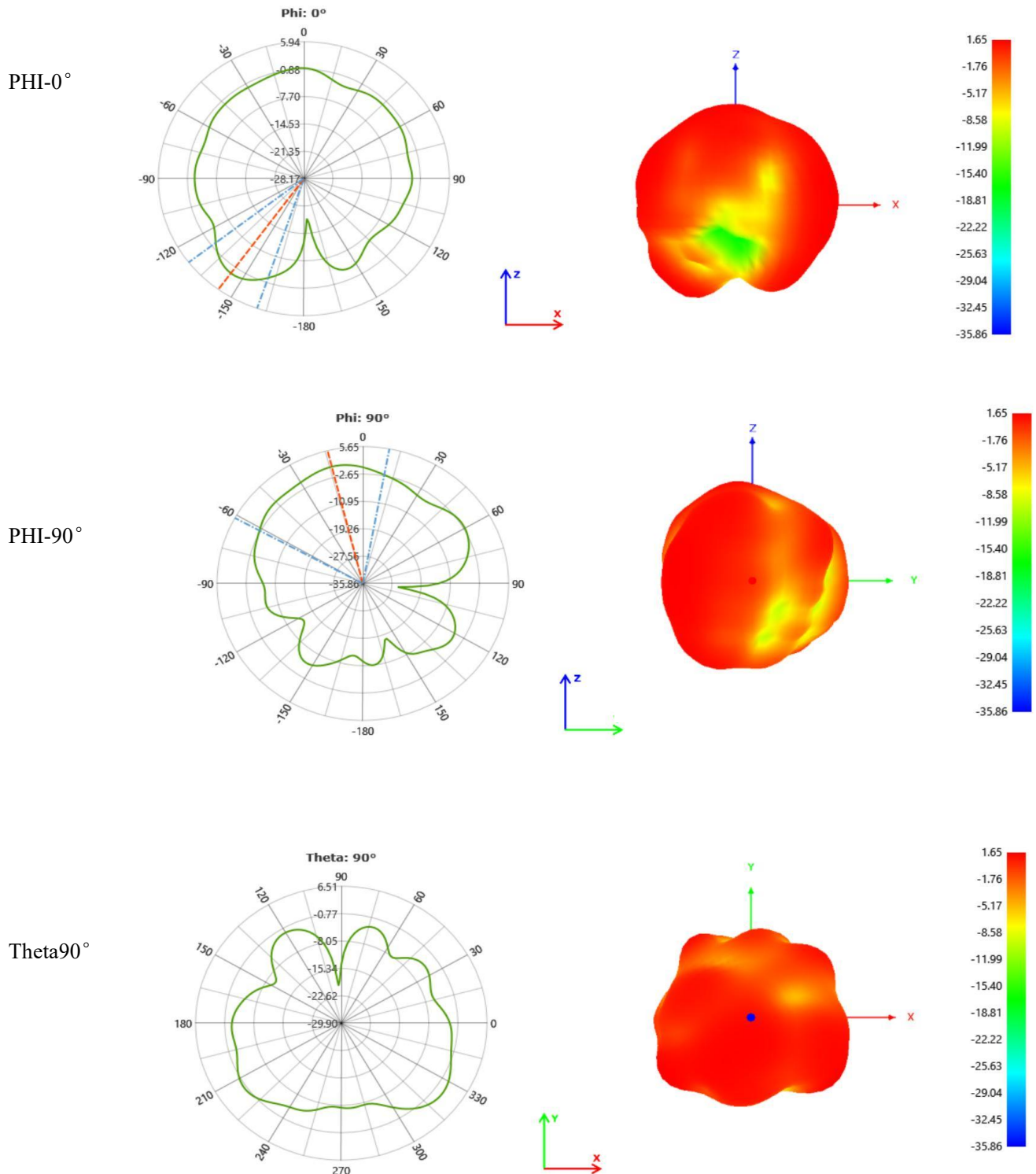


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5、无源场型图 Passive Field Pattern Diagram



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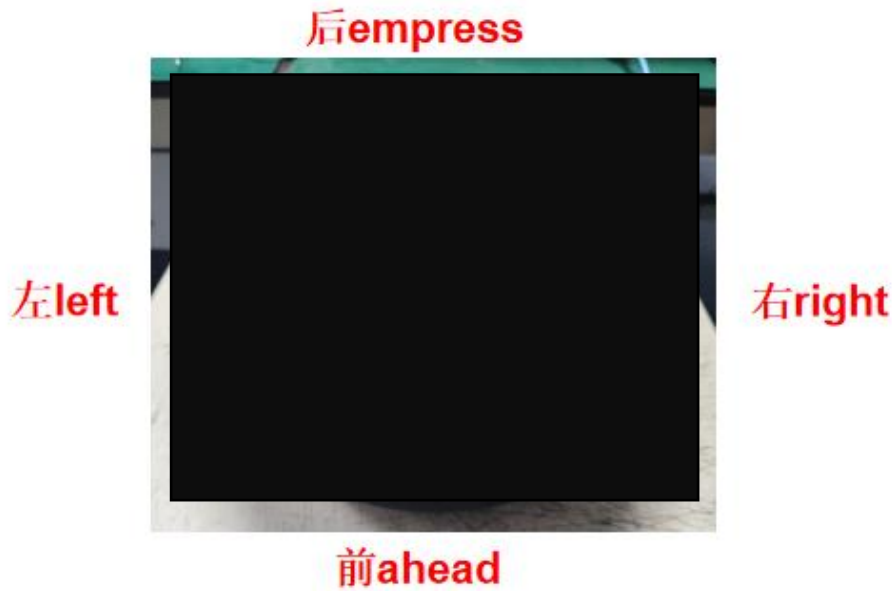
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6、场测数据（拉距测试） Field test data (Pull distance test):

测试时间 Testing time: 2025/01/08

测试场地 test site: 深圳铁岗水库附近 Near Tiegang Reservoir, Shenzhen

测试手机 Test Cell Phones: Iphone 14 Pro



测试方向 Test direction	前 ahead	后 empress	左 left	右 right
	测试距离 Test Distance			
BT	100M	100M	100M	100M

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Aura Cast 测试

苹果手机 14 Pro							
1#为主机 2#为副机 1# is the main unit 2# is the secondary unit							
	主机0° Mainframe 0°		主机90° Mainframe 90°		主机180° Mainframe 180°		主机270° Mainframe 270°
副机0° Auxiliary 0°	70 (M)	副机0° Auxiliary 0°	70 (M)	副机0° Auxiliary 0°	65 (M)	副机0° Auxiliary 0°	65 (M)
副机90° Auxiliary 90°	70 (M)	副机90° Auxiliary 90°	70 (M)	副机90° Auxiliary 90°	65 (M)	副机90° Auxiliary 90°	65 (M)
副机180° Auxiliary 180°	65 (M)	副机180° Auxiliary 180°	65 (M)	副机180° Auxiliary 180°	65 (M)	副机180° Auxiliary 180°	65 (M)
副机270° Auxiliary 270°	65 (M)	副机270° Auxiliary 270°	65 (M)	副机270° Auxiliary 270°	65 (M)	副机270° Auxiliary 270°	65 (M)

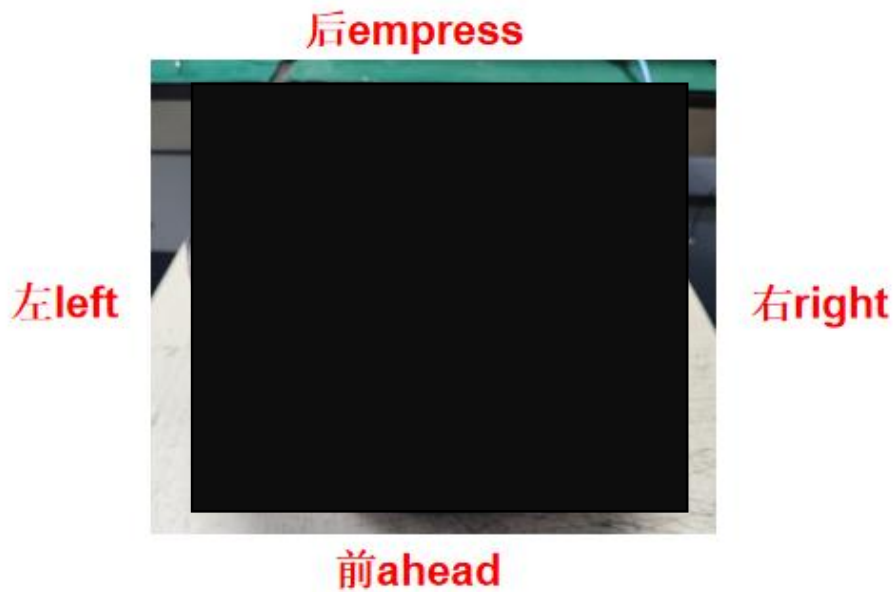
7、哈曼衰减实验室图片 Harman Attenuation Lab Pictures

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8、哈曼 RF 衰减测试数据 Harman RF Attenuation Test Data



机器方向面	BT
前	30 db
左	30 db
后	28 db
右	28 db

9、结论 conclusion

此天线是在客户提供样机基础上设计，电参数和结构性能已达到技术要求，请确认！

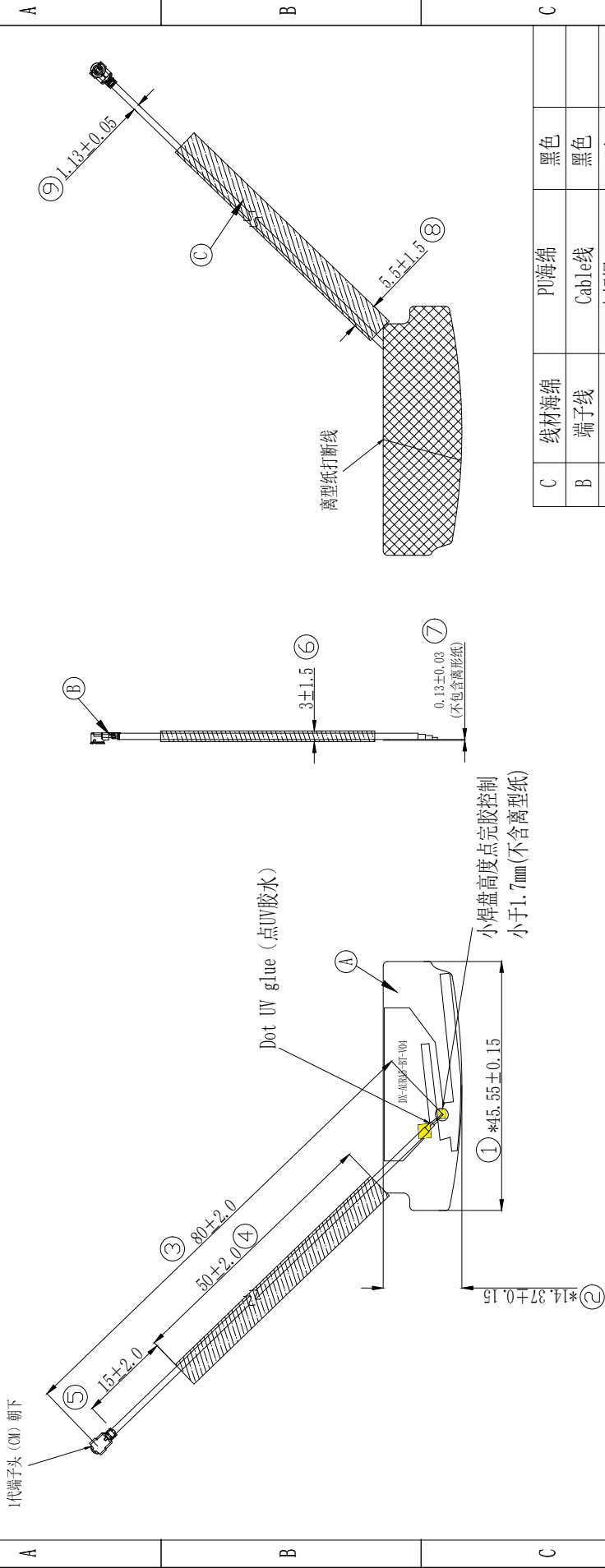
This antenna is designed based on the prototype provided by the customer. The electrical parameters and structural performance have met the technical requirements, please confirm!

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1		2		3		4		5		6	
第三视角		比例 1:1						角度			
单位	mm							50~		⊥	
								0.20		0.02	
								1°		0.03	
								0.05		0.05	



注:

- "*"为重点尺寸;
- 未标注尺寸请依图纸;
- 不可有虚焊、漏焊、短线、断线等操作不良;
- 符合 RoHS 要求.

C	线材海绵	PU海绵	黑色		
B	端子线	Cable线	黑色		
A	FPC	电解铜 PI	黑色		
序号	零件名称	材质	颜色	备注	

深圳大显科技有限公司

Shenzhen Daxian Technology Co., Ltd.



机型	AURA5	产品颜色	黑色	日期	2025/06/24
项目编码	CA-ura5x-126	模面处理		结构设计	周锐斌
零件名称	BT天线			射频设计	沈川
零件编码	1A-ura5x-126			审核	吴锡欢
材质	FPC+线材海绵+同轴线			批准	张磊
保存路径				当前版本	A

版本	首次绘制	日期	备注
A			

描述