



JBL ENDURANCE RACE

CMF V0.14 - 07/07/2021



Update history

- 05/11/2020 - Axel Lorscheid - CMF - V0.1 - First Draft for feasibility study
- 09/11/2020 - Axel Lorscheid - CMF - V0.2 - Updated rubber overmolded Logo for Pad printed Logo
- 29/01/2021 - Axel Lorscheid - CMF - V0.3 - Updated renders / Updated from 3 to one enhancer size / Updated textures
- 03/02/2021 - Axel Lorscheid - CMF - V0.4 - Updated renders / Corrected pantone color references (Logo, Eartips, Enhancers, Charging case top inner)
- 04/16/2021 - Axel Lorscheid - CMF - V0.5 - Updated renders / updated texture page
- 04/30/2021 - Axel Lorscheid - CMF - V0.6 - Corrected color specification mistake
- 19/05/2021 - Axel Lorscheid - CMF - V0.7 - Updated Compliance location and size
- 25/05/2021 - Axel Lorscheid - CMF - V0.8 - Updated Compliance location and size
- 26/05/2021 - Axel Lorscheid - CMF - V0.9 - Updated Compliance location and size
- 27/05/2021 - Axel Lorscheid - CMF - V0.10 - Updated Compliance location and size + added Indian market icon (to be confirmed)
- 16/06/2021 - Axel Lorscheid - CMF - V0.11 - Updated renders
- 02/07/2021 - Axel Lorscheid - CMF - V0.12 - Removed BIS compliance from product (to be applied on packaging and QSG)
- 06/07/2021 - Axel Lorscheid - CMF - V0.13 - Updated compliance font size
- 07/07/2021 - Axel Lorscheid - CMF - V0.14 - Updated compliance



JBL ENDURANCE RACE - 4 COLORS SKU

IMAGES for reference ONLY



BLACK SKU



WHITE SKU



BLUE SKU



CORAL SKU



JBL ENDURANCE RACE - VIEW FROM FRONT

Artworks - Scale 1:1 - Unit: mm

* Pantone colors for reference only. Refer to PEAK II samples.

IMAGES for reference ONLY

MAIN HOUSING

material: Plastic

finishes: Matte VDI 24 /Glossy A2

(Refer to Texture Finishing Page for details)

color for BLACK SKU:

■ Pantone black 6C

color for WHITE SKU:

□ Between Pantone white & Pantone Cool Gray 1U as reference

color for BLUE SKU:

■ Pantone 303U as reference

color for CORAL SKU:

■ Pantone 16-1548 as reference

Graphics & highlights

finishes: in-mold high gloss (deboss 0.02mm)

TAP BUTTON (on left and right earbuds)

JBL LOGO - PAD PRINTING

material: Ink

finishes: Matte Texture

color for BLACK SKU:

■ Between Pantone black 6C & Pantone 419 as reference

color for WHITE SKU:

□ Pantone Cool Gray 2U as reference

color for BLUE SKU:

■ Pantone 307U as reference

color for CORAL SKU:

■ Pantone Cool Gray 3C as reference

FRONT AND BACK MIC & VENT HOLE MESH (on both sides)

material: cloth

finishes: Material natural finish

■ **color for ALL SKU:**

Pantone black 6C

POGO PINS (female)

DRIVER MESH

material: cloth

finishes: Material natural finish

color for ALL SKU:

Pantone black 6C ■

EAR TIPS (S M L)

material: Silicone

finishes: Matte VDI 21

color for BLACK SKU:

Between Pantone black 6C & Pantone 419 as reference ■

color for WHITE SKU:

Pantone Cool Gray 2U as reference □

color for BLUE SKU:

Pantone 307U as reference ■

color for CORAL SKU:

Pantone Cool Gray 3C as reference ■

Note: tooling from PEAKII will be reused



JBL ENDURANCE RACE - VIEW FROM BACK

Artworks - Scale 1:1 - Unit: mm

* Pantone colors for reference only. Refer to PEAK II samples.

IMAGES for reference ONLY

“ENHANCER” Ear-Wing (two sizes)

material: Silicone

finishes: Matte VDI 21

color for BLACK SKU:

Between Pantone black 6C & Pantone 419 as reference

color for WHITE SKU:

Pantone Cool Gray 2U as reference

color for BLUE SKU:

Pantone 307U as reference

color for CORAL SKU:

Pantone Cool Gray 3C as reference



DRIVER HOUSING (covered by enhancer)

material: Plastic

finishes: Matte VDI 21 & gloss

color for BLACK SKU:

Between Pantone black 6C & Pantone 419 as reference

color for WHITE SKU:

Pantone Cool Gray 2U as reference

color for BLUE SKU:

Pantone 307U as reference

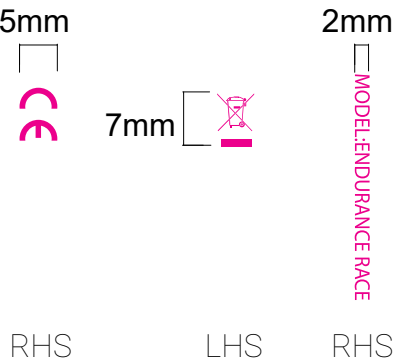
color for CORAL SKU:

Pantone Cool Gray 3C as reference

APPROBATION LOGOS

To be applied on the DRIVER HOUSING part
(please refer to ENDURANCE PEAK 1 for location)

finishes: laser edged



REAR HOUSING (covered by enhancer)

material: Plastic

finishes: Matte VDI 21

color for BLACK SKU:

Between Pantone black 6C & Pantone 419 as reference

color for WHITE SKU:

Pantone Cool Gray 2U as reference

color for BLUE SKU:

Pantone 307U as reference

color for CORAL SKU:

Pantone Cool Gray 3C as reference

LIGHT GUIDE (on left and right earbuds)

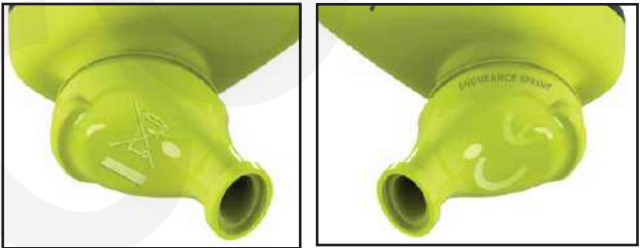
material: Semi Transparent Black Plastic

finishes: Matte VDI21

color for all SKU:

Black 90%

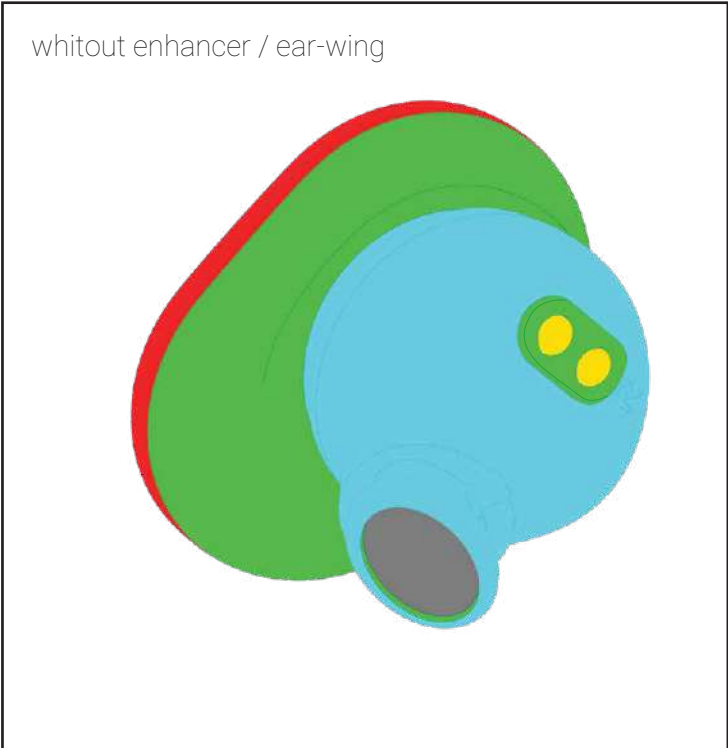
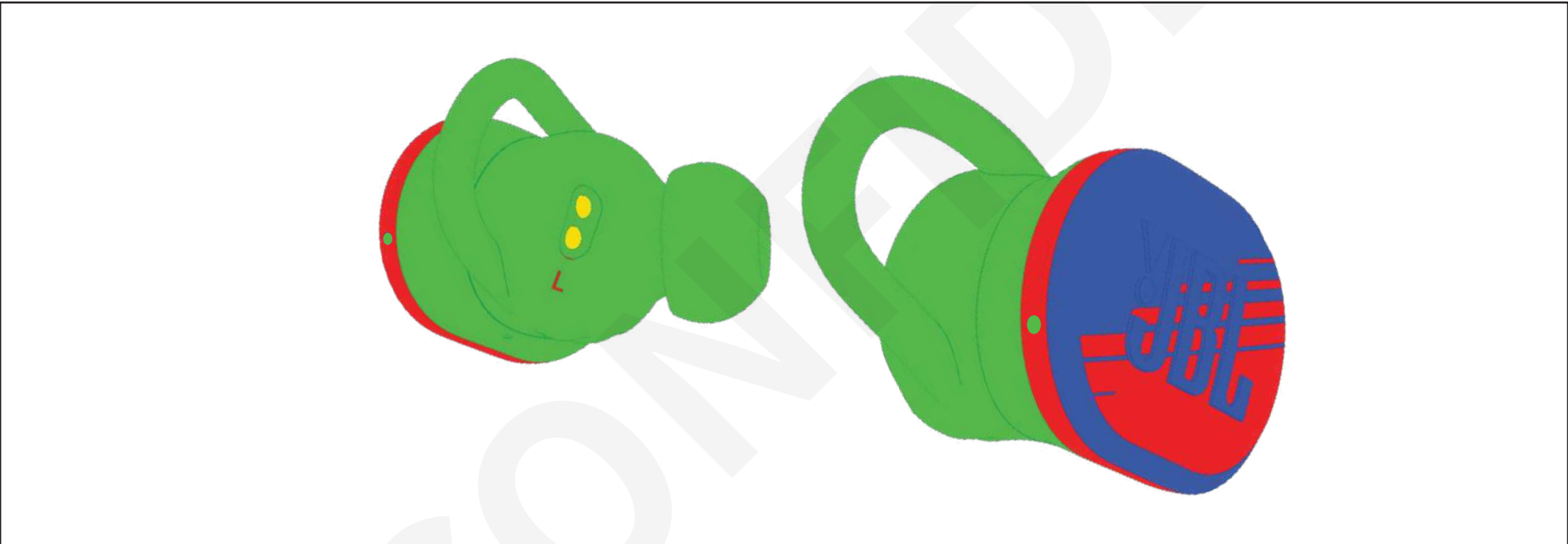
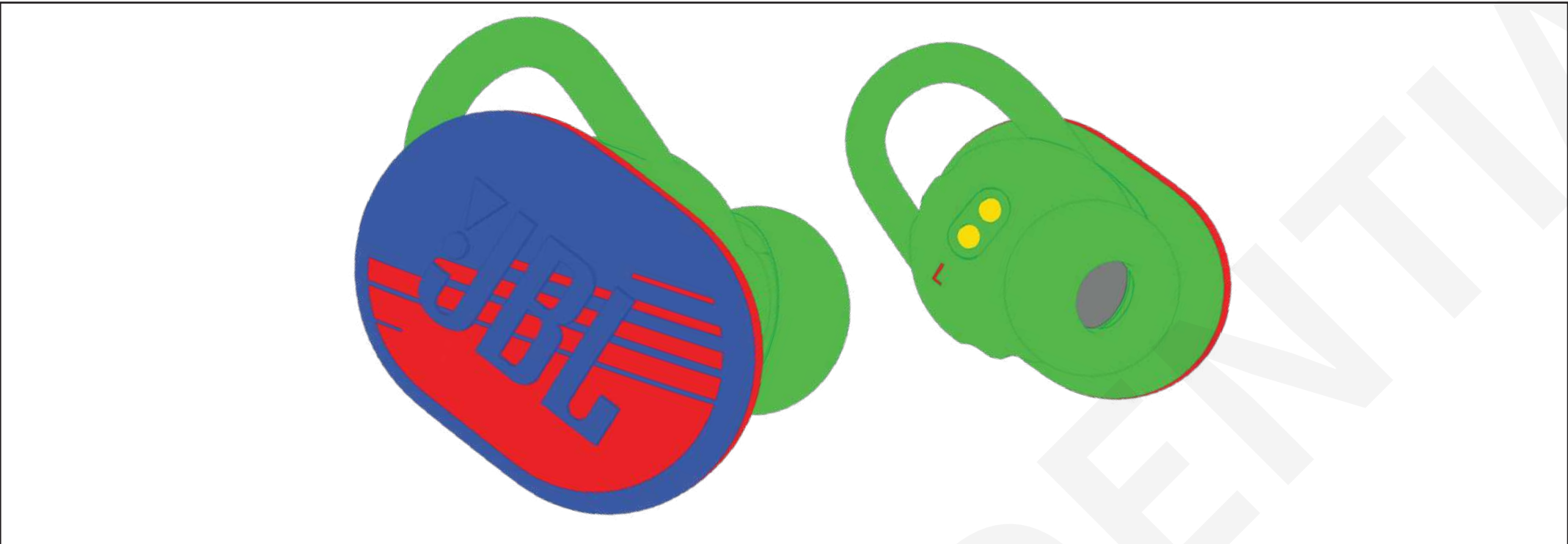
(1kg full transparent PC +
6g diffusion powder +
0.04g black masterbatch)





JBL ENDURANCE RACE - PRODUCT TEXTURES FINISHING

IMAGES for reference ONLY



Matte VDI 24
Matte VDI 21
Polished
High Gloss Ref Apple & Philips SHB4405BK
Gloss Ref JBL PEAK II (same part)
Matte soft material



JBL ENDURANCE RACE - CHARGING CASE

Artworks - Scale 1:1 - Unit: mm

* Pantone colors for reference only. Refer to PEAK II samples.

IMAGES for reference ONLY

CHARGHING CASE TOP OUTER

material: Plastic
finishes: Matte VDI 24 / Gloss A2
(Refer to Texture Finishing Page for details)

color for BLACK SKU:

■ Pantone black 6C

color for WHITE SKU:

□ Between Pantone white & Pantone Cool Gray 1U as reference

color for BLUE SKU:

■ Pantone 303U as reference

color for CORAL SKU:

■ Pantone 16-1548 as reference

JBL LOGO & HINGE

finishes: in-mold high gloss
(deboss 0.02mm)

USB - C

PIN color for all SKU:

■ Pantone black 6C

CHARGHING CASE BOTTOM OUTER

material: Plastic
finishes: Matte VDI 24 / Gloss A2
(Refer to Texture Finishing Page for details)

color for BLACK SKU:

■ Pantone black 6C

color for WHITE SKU:

□ Between Pantone white & Pantone Cool Gray 1U as reference

color for BLUE SKU:

■ Pantone 303U as reference

color for CORAL SKU:

■ Pantone 16-1548 as reference

CHARGING CASE GRAPHICS

finishes: in-mold high gloss
(deboss 0.02mm)





JBL ENDURANCE RACE - CHARGING CASE

Artworks - Scale 1:1 - Unit: mm

* Pantone colors for reference only. Refer to PEAK II samples.

IMAGES for reference ONLY

TOP COVER PAD

material: EVA
finishes: Matte
color for all SKU:
■ Pantone black 6C

**SERIAL NUMBER - ON HINGE -
CHARGING CASE TOP OUTER
(LIVE 300 as reference)**
finishes: laser etching

CHARGING CASE TOP INNER

material: Plastic
finishes: Matte VDI 24
■ **color for BLACK SKU:**
Pantone black 6C
□ **color for WHITE SKU:**
Between Pantone white & Pantone Cool Gray 1U as reference
■ **color for BLUE SKU:**
Pantone 303U as reference
■ **color for CORAL SKU:**
Pantone 16-1548 as reference

**MAGNETS FOR EARBUDS - CHARGING CASE
BOTTOM INNER**
not visible

POGO PINS (MALE)
not visible on this image

LIGHT GUIDE (similar as PEAK II)
material: Semi Transparent Black Plastic
finishes: Matte VDI21
color for all SKU:
■ Black 90%
(1kg full transparent PC + 6g diffusion powder +
0.04g black masterbatch)



MAGNETS - CHARGING CASE TOP INNER
not visible

MAGNETS - CHARGING CASE BOTTOM INNER
not visible

COMPLIANCE - CHARGING CASE TOP INNER
on bottom part of the charging case
finishes: in-mold high gloss
(deboss 0.02mm)
Please refer to compliance page
and texture page

CHARGING CASE BOTTOM INNER
material: Plastic
finishes: Matte VDI 24
color for BLACK SKU : ■
Between Pantone black 6C & Pantone 419 as reference
color for WHITE SKU : ■
Pantone Cool Gray 2U as reference
color for BLUE SKU : ■
Pantone 307U as reference
color for CORAL SKU : ■
Pantone Cool Gray 3C as reference

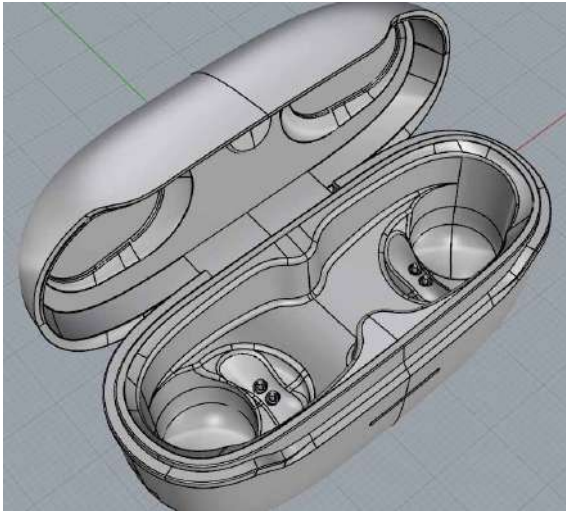


JBL ENDURANCE RACE - CHARGING CASE COMPLIANCE

Artworks - Scale 1:1 - Unit: mm

* Pantone colors for reference only. Refer to PEAK II samples.

IMAGES for reference ONLY

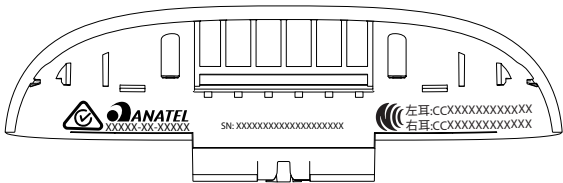


TO BE APPLIED ON TOP OUTER CHARGING CASE (ON THE INSIDE PART NEXT TO HINGE) -

VIEW FROM TOP (CHARGING CASE OPEN)

finishes: in-mold high gloss (deboss 0.05mm)

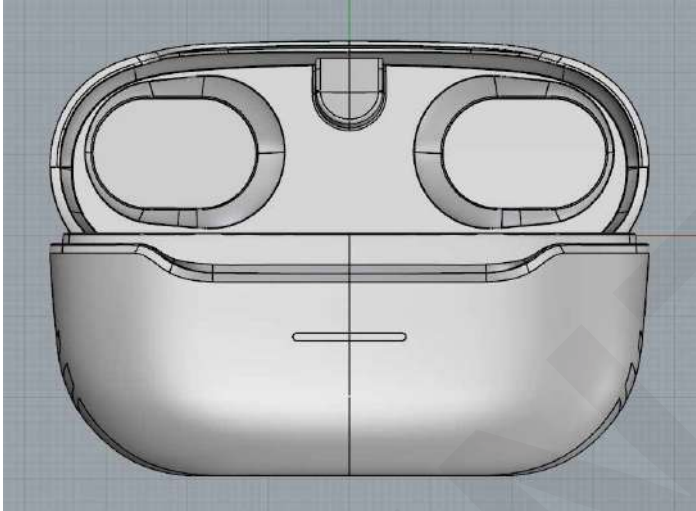
SN finishes: laser etching



SN: XXXXXXXXXXXXXXXXXXXX

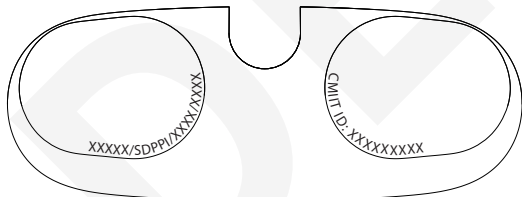


左耳: CXXXXXXXXXXXXX
右耳: CXXXXXXXXXXXXX



TO BE APPLIED ON TOP INNER CHARGING CASE -
VIEW FROM FRONT (CHARGING CASE OPEN)

finishes: in-mold high gloss (deboss 0.05mm)



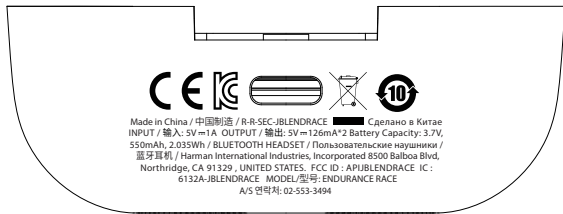
XXXXX/SDPP/XXXXX

GMMT ID: XXXXXXXXXX

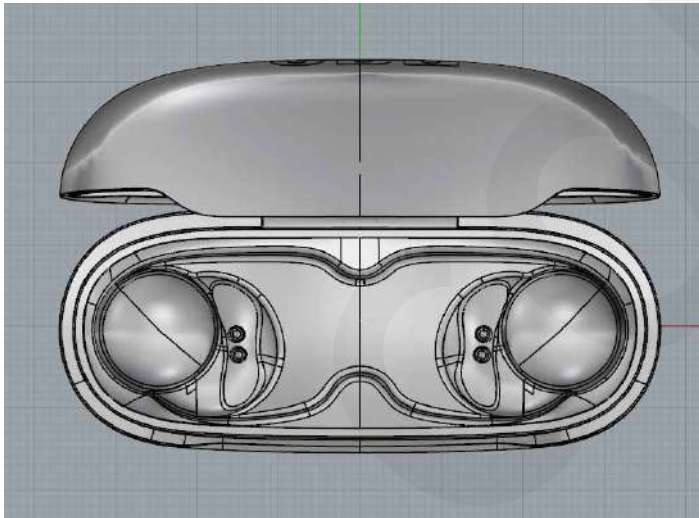


TO BE APPLIED ON BOTTOM OUTER CHARGING CASE -
VIEW FROM BACK

finishes: in-mold high gloss (deboss 0.05mm)

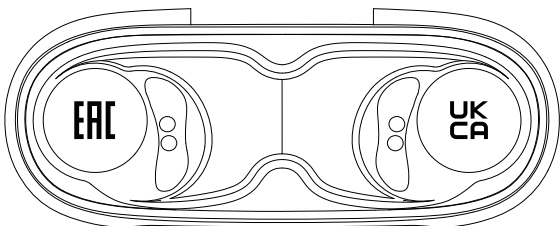


Made in China / 中国制造 / R-R-SEC-JBL-ENDORANCE RACE
INPUT / 输入: 5V=1A OUTPUT / 输出: 5V=126mA*2 Battery Capacity: 3.7V,
550mAh, 2.035Wh / BLUETOOTH HEADSET / Пользовательские наушники /
蓝牙耳机 / Harman International Industries, Incorporated 8500 Balboa Blvd,
Northridge, CA 91329, UNITED STATES, FCC ID: APUJBL-ENDORANCE IC:
6132A-JBL-ENDORANCE MODEL/型号: ENDURANCE RACE
A/S 연락처: 02-553-3494



TO BE APPLIED ON BOTTOM INNER CHARGING CASE -
VIEW FROM TOP (CHARGING CASE OPEN)

finishes: in-mold matt (embossed 0.05mm)



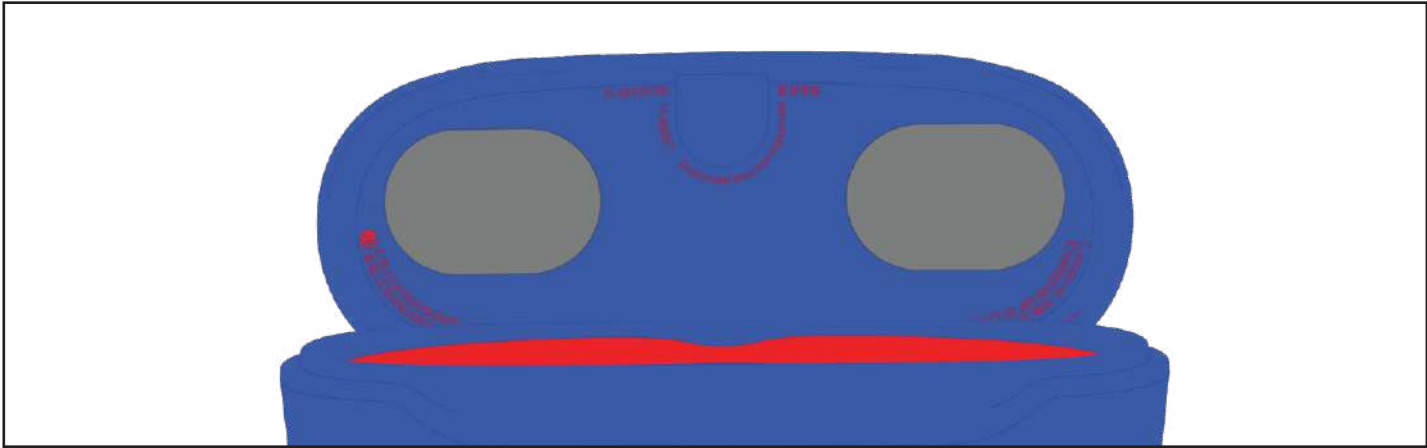
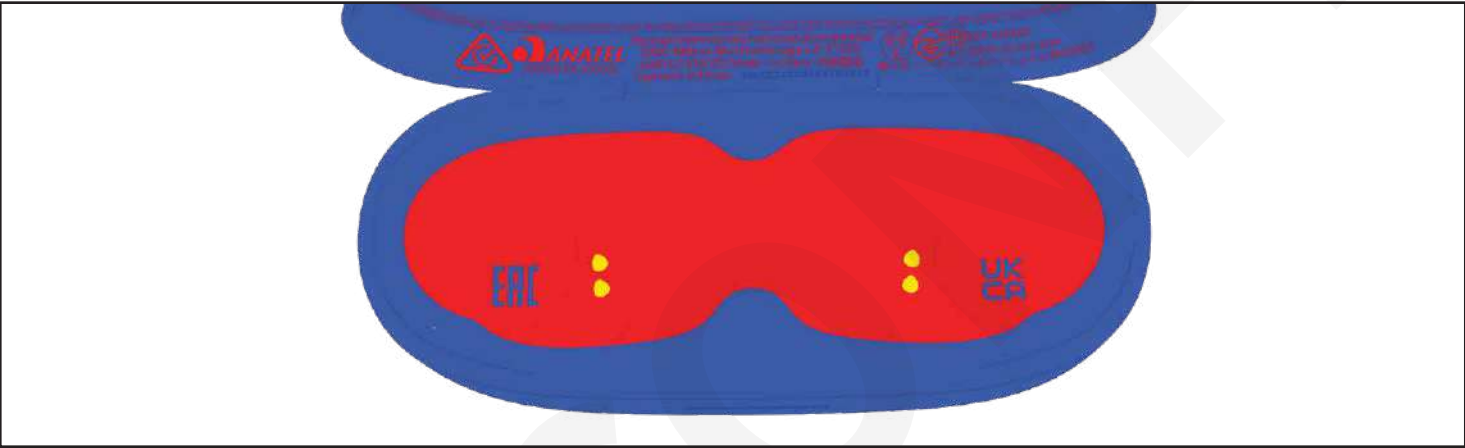
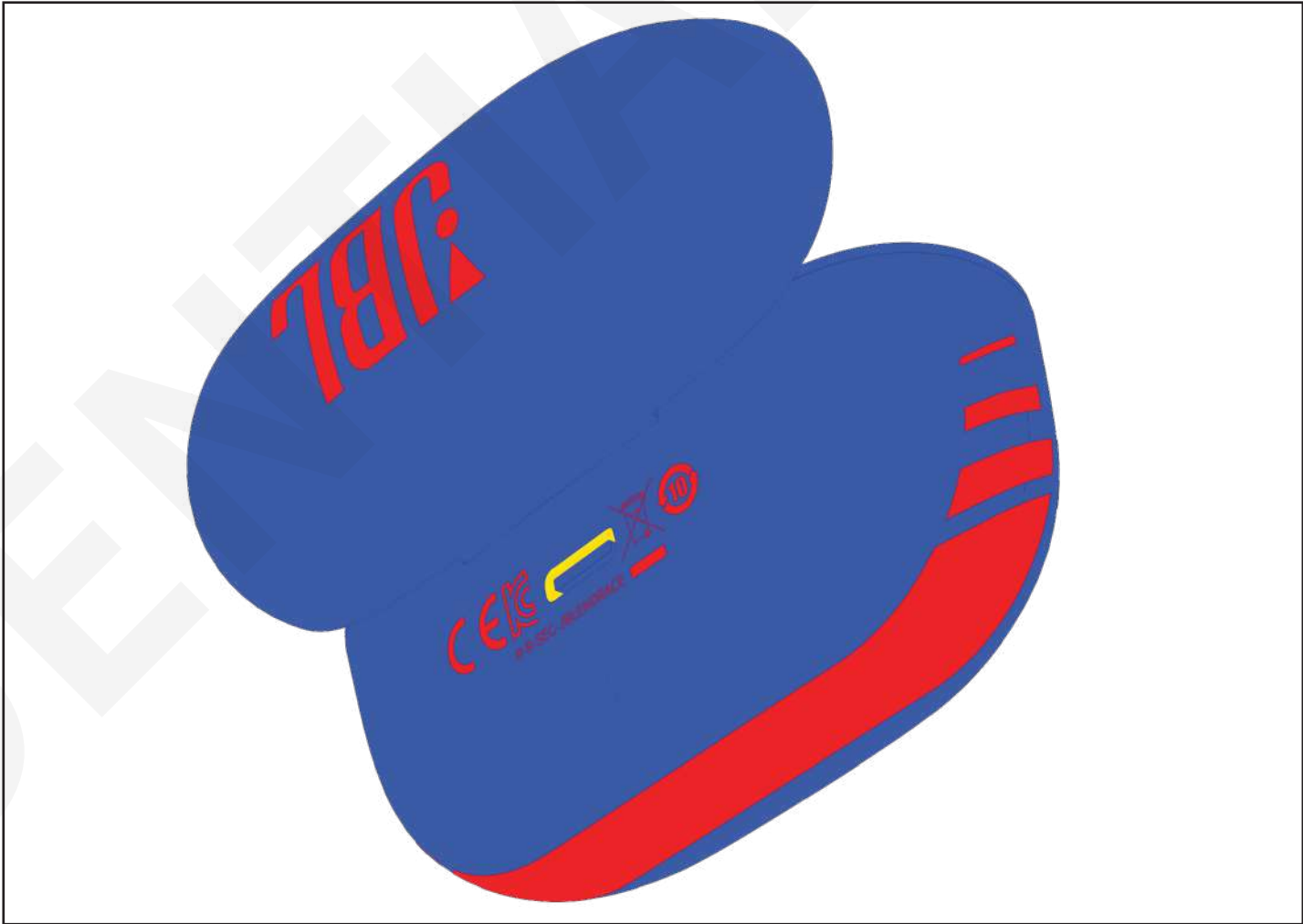
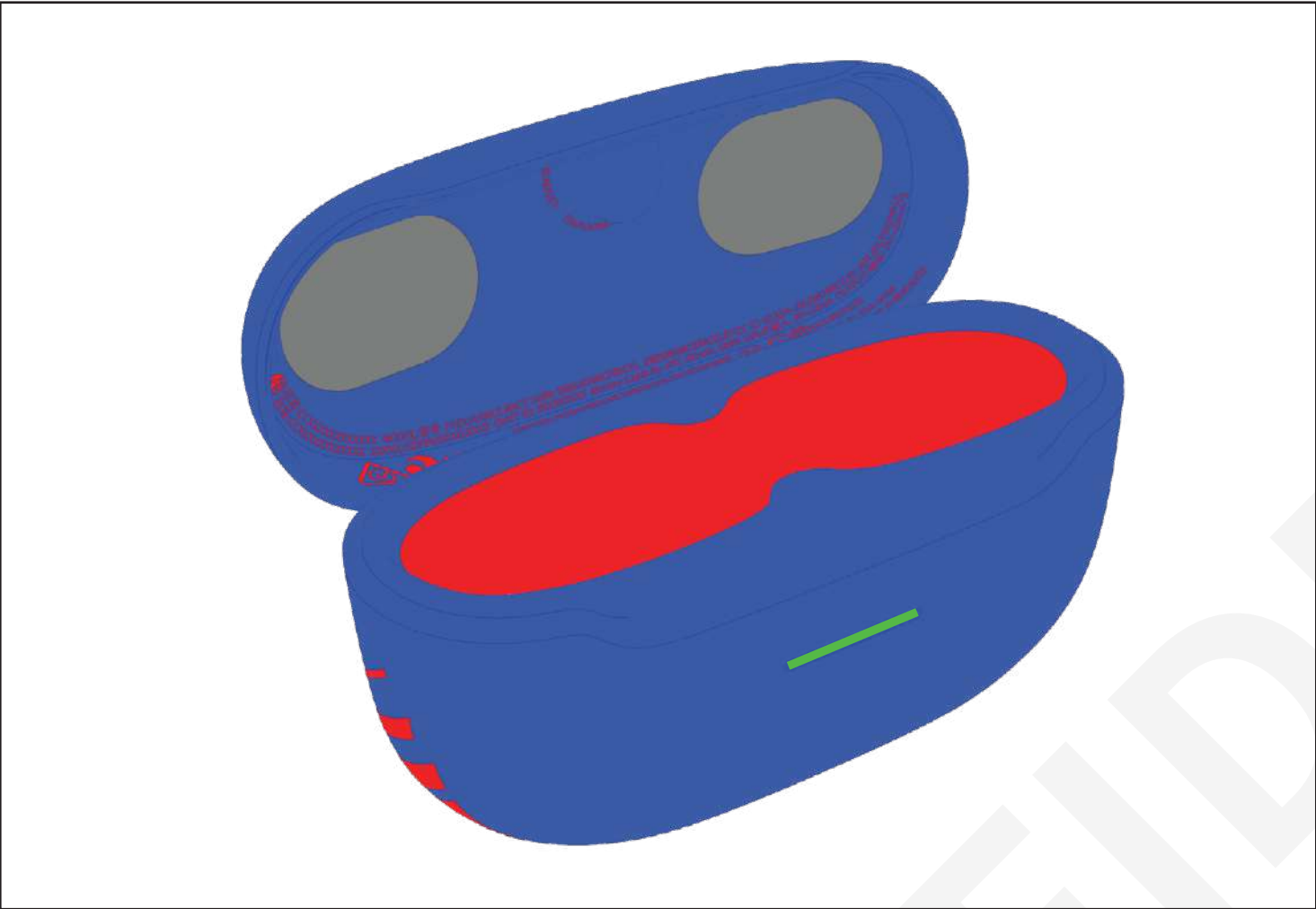
EAC

UK



JBL ENDURANCE RACE - CHARGING CASE TEXTURES FINISHING

IMAGES for reference ONLY



Matte VDI21
Matte VDI24
High Gloss Ref Apple & Philips SHB4405BK
Polished
Matte soft material

TO FOLLOW COMPLIANCE UPDATED LOCATION



JBL ENDURANCE RACE - ACCESSORY

Artworks - Scale 1:1 - Unit: mm

* Pantone colors for reference only. Refer to PEAK II samples.

IMAGES for reference ONLY

USB + TYPE C

material: Metal

finishes: Matte

■ **Metal color for all SKU:** Silver

■ **PIN color for all SKU:** Pantone 172C

USB + TYPE C HOUSING, SR & CABLE

material: TPE

finishes: Matte + debossed glossy JBL logo on Housings

■ **color for all SKU:** Pantone 172C

Type: 4.5mm flat cable

Length: 200mm

