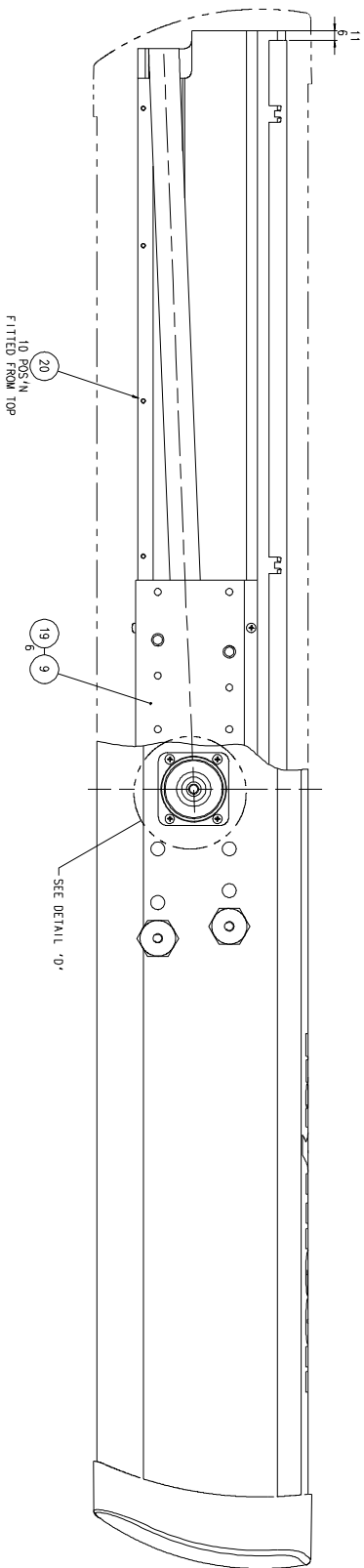
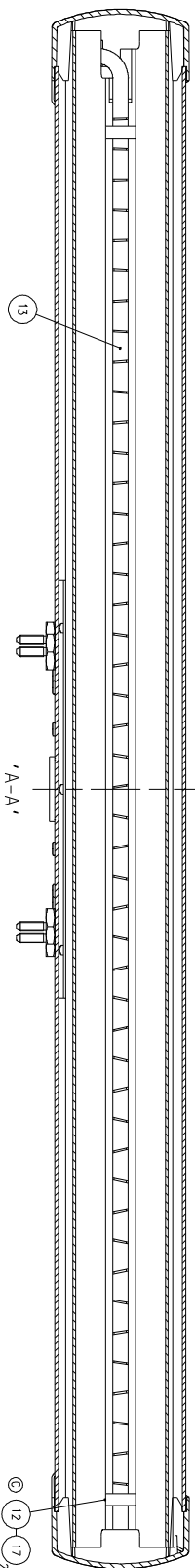
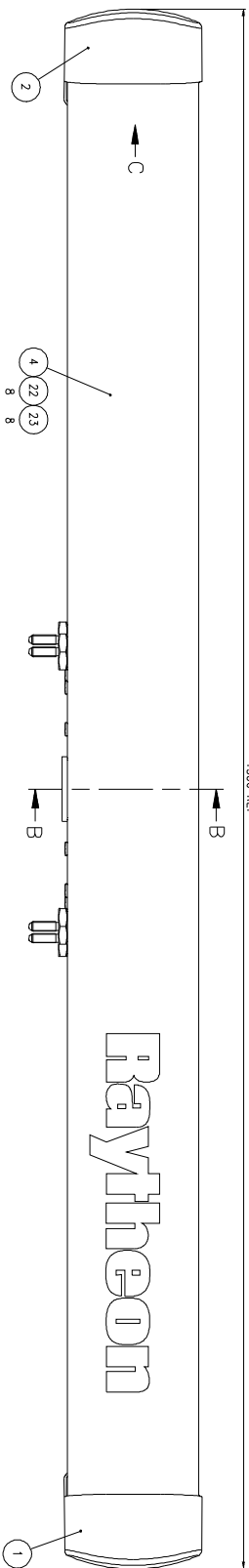
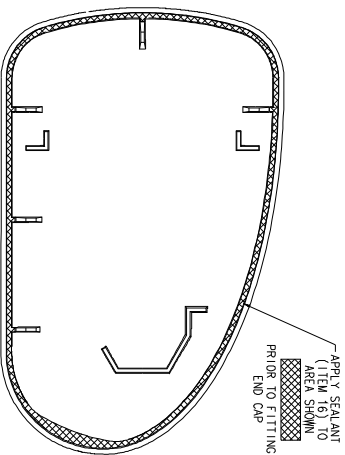


USED ON: N/A

1306 REF



1	3001-132E	1	END CAP - RIGHT
2	3001-133F	1	END CAP - LEFT
3	-	-	-
4	3008-016C	1	ANTENNA COVER - 48"
5	3008-017F	1	HORN FLARE - UPPER
6	3008-018F	1	HORN FLARE - LOWER
7	3020-333B	4	ANTENNA MOUNT STUD
8	3026-092F	1	CHOCK PLATE
9	3026-163D	1	CHASSIS
10	3026-164D	1	POLARISING STRIP
11	3026-165B	1	WAVEGUIDE CLAMP
12	3026-166B	2	WAVEGUIDE CLIP
13	3029-042E	1	SLOTTED WAVEGUIDE - 48"
14	-	-	-
15	A/R	GE SILICONES RIV TSE 397	C - TRANSLUCENT
16	A/R	GE SILICONES RIV TRAYDZ	- WHITE
17	4	No. 4 X 5/16" SELF TAPPING SCREW	SEE NOTES 1 AND 2
18	2	No. 4 X 8 CROSS RECESS PAN HEAD SCREW	SEE NOTES 1 AND 2
19	10	No. 4 X 10 CROSS RECESS PAN HEAD SCREW	SEE NOTES 1 AND 2
20	10	No. 4 X 12 HEXAGON SOCKET CAP SCREW	SEE NOTES 1 AND 2
21	-	-	-
22	8	RIVET - ANDEL TIR 3804-0633	
23	8	LOCITE THREDOCK 242	
24	A/R	LOCITE THREDOCK 242	
25	48	"O" RING - CONLY 204-616-4470	
26	THRESH	DISCREET INC	
27	1	PARTS LIST	



VIEW ON ARROW 'C'
SHOWING END CAP - LEFT (ITEM 2)
TYP FOR END CAP - RIGHT (ITEM 1)
SCALE 1:1

NOTES

1) SCREW SPECIFICATIONS

- ITEM 17: STAINLESS STEEL A2 TO BS7981 TYPE A8
ITEMS 18 AND 19: STAINLESS STEEL A2 TO DIN 7985
SCREWS TO BE COATED WITH PATCH LOCK TO TBA.
ITEM 20: STAINLESS STEEL A2 TO BS4168
SCREWS TO BE COATED WITH PATCH LOCK TO TBA.

2) SCREW TORQUES

- ITEM 7: TBA, ITEM 24 TO BE APPLIED TO THE THREADS BEFORE ASSEMBLY.
ITEM 17: TBA.
ITEM 18: 0.7Nm.
ITEMS 19 AND 20: 2.0Nm.
3) THE COMPLETED ASSEMBLY MUST BE PRESSURE TESTED AS PER RAYTHEON TEST SPECIFICATION TBA.

SHEET 1 OF 2

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TOLERANCES UNLESS OTHERWISE STATED:
DIMENSIONS IN MM
FRACTIONS IN INCHES
SCALE: 1:2 & 1:1

DRAWN TO BS308
DO NOT SCALE - IF IN DOUBT ASK
UNIVERSAL
DATE: 23.09.97
BY: M.H.
CHECKED: 23.09.97
DATE: 23.09.97
BY: M.H.
APPROVED: M.H.

C	1	ISSUE	1	DATE	12.03.99
B	1	REVISION	1	DATE	12.03.99
A	1	REVISION	1	DATE	12.03.99
1	1	REVISION	1	DATE	12.03.99
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98	1	REVISION	1	DATE	12.03.99
99	1	REVISION	1	DATE	12.03.99
100	1	REVISION	1	DATE	12.03.99

48" OPEN ARRAY ANTENNA	5349-001	1
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