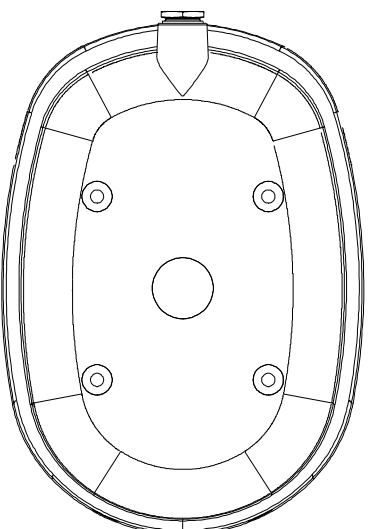
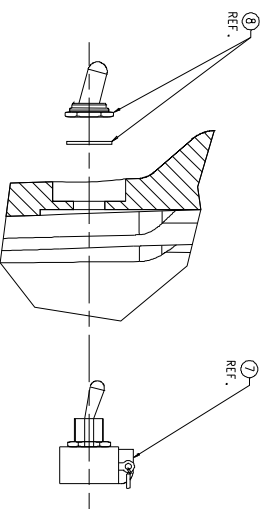
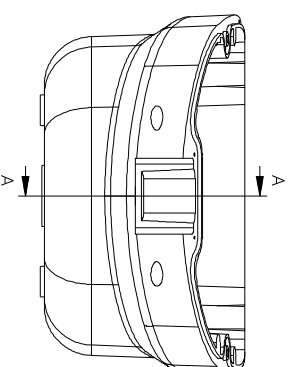
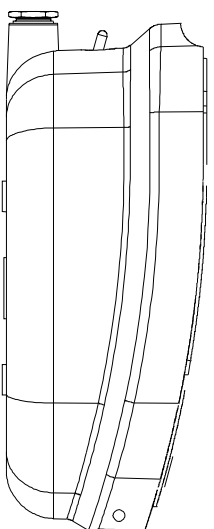
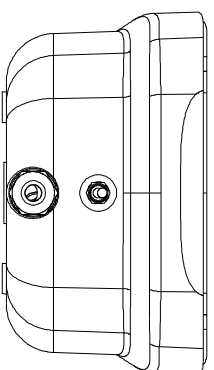
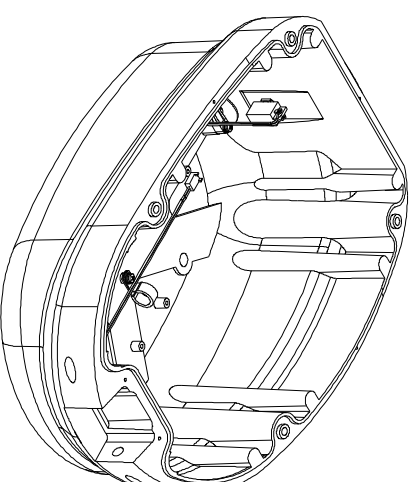
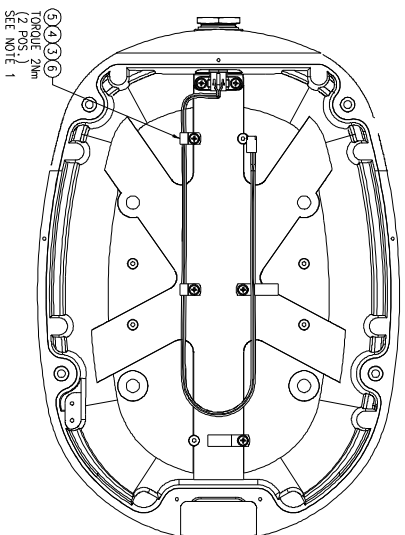
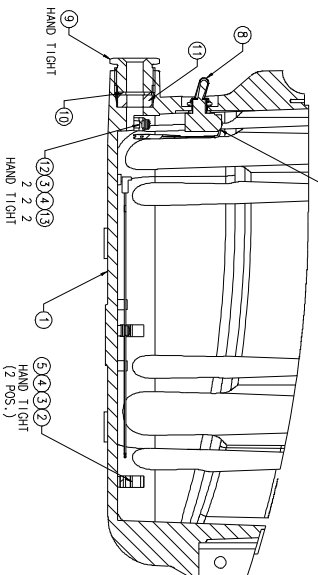




C		E	
1	3004-0860	1	LOHER CASTING (MACHINED)
2		2	RICORD CARB. CLAMP N19
3		6	MA FLAIN WASHER STAINLESS STEEL A2 DIN 125A
4		6	MA SPRING WASHER STAINLESS STEEL A2 DIN 127B
5		4	MA X 8 CROSS RECESS PAN HEAD STAINLESS STEEL A2 DIN 7985
6		2	RICORD CARB. CLAMP N2
7	4357-0208	7	SWITCH ASSEMBLY
8		1	PANEL SWITCH SEAL 150-212
9	3020-328E	1	CARB. E GLAND NUT
10		1	MIX MEDIUM WASHER STAINLESS STEEL A4 DIN 125A
11	3010-5588	1	PEDESTAL CARB. SEAL
12		1	RADCOE CARB. CLAMP
13	3001-614C	1	MA X 16 CROSS RECESS PAN HEAD STAINLESS STEEL A2 DIN 7985
14		A/R	DOV CORNING 7091 (BLACK) SILLICONE SEALANT

SCRAP VIEW SHOWING SWITCH ASSEMBLY

SCALE 2:1

NOTES

- 1) THE SWITCH HARNESS MUST BE RETAINED WITH THESE TWO CABLE CLAMPS.
- 2) THE SWITCH MUST BE FITTED AS FOLLOWS:
PICK UP THE SWITCH THROUGH THE CASTING AND SLIDE THE SWITCH SEAL WASHER ONTO THE SWITCH AND SECURE THE SWITCH WITH THE SWITCH SEAL TO 1.5mm. THE SWITCH MUST BE ASSEMBLED SUCH THAT WHEN THE SWITCH IS IN THE "ON" POSITION THE SWITCH IS CLOSED CIRCUIT. SEE SCRAP VIEW.
- 3) AFTER ASSEMBLY THE TWO RECTANGULAR HOLES ON TOP OF THE SWITCH MUST BE FULLY ENCLOSED BY THE CABLE ENDS MUST BE ENCLOSED (3MM MIN) IN RTV TO PROVIDE STAIN RELIEF.

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TOLERANCES UNLESS OTHERWISE STATED	MACHINING:
X .0-.50	SURFACE
.X .0-.25	SHARP INTERNAL CORNER
.XX .0-.10	TO HAVE RADIUS 0.4
.XXX .0-.05	DEBurr ALL EDGES
ANGLES ±1°	
DIMENSIONS IN MM	
SCALE: 1:2	

7	DRAWN TO BS308 
8	MATERIAL
9	
10	FINISH

DO NOT SCALE - IF IN D

FROZEN DATE/ISSUE/BY:
Not Frozen

DOUBT ASK	TITLE
ORDER NO. L.O.Y	BASE ASSEMBLY
DATE: 01.10.97	DRAWING No.
CK'D: SM	43
APP'D: SM	SHT OF 1

57-002

A	1

E	NOTE 2 CHANGED AND ITEM 1 CHANGED.	10:05.9 SM
D	ITEM 14 ADDED, 3 ISSUES UPDATED, NOTE 3 ADDED AND RIV ADDED TO ITEM 7.	26:01.3 SM
C	HARNES5 ADDED	11:11.9 SM
B	UPDATED	27:01.9 L.O.Y