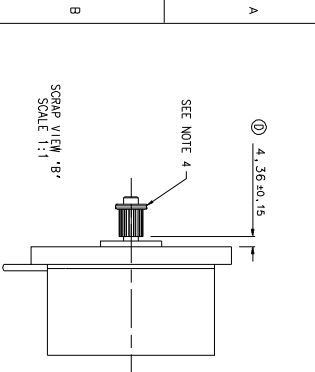


- NOTES
- 1) THE BEARINGS (ITEMS 10 & 11) TO BE SECURED ONTO THE PULLEY (84) INSERT MOLDED AND THE INSERT MOLDED DUAL PULLEY (ITEMS 6 & 9 RESPECTIVELY) WITH BEARING RETAINER (ITEM 13). THE BEARINGS MUST BE LOCATED AGAINST THE SHAFT SHOULDERS. RETAINER TO BE APPLIED TO THE PULLEY SHAFTS. THE INNER FACE OF THE BEARINGS MUST BE ROTATED ON ASSEMBLY TO ENSURE EVEN DISTRIBUTION. THE BEARINGS MUST NOT BE CONTAMINATED BY RETAINER.
  - 2) THE ASSEMBLY MUST MEET THE REQUIREMENTS OF SPECIFICATION XXXX.
  - 3) ASSEMBLY BOLTS (ITEMS 14 & 16) TO BE TIGHTENED TO 2.0 Nm.
  - 4) MOTOR PULLEY (ITEM 12) TO BE SECURED TO THE SHAFT OF THE MOTOR (ITEM 1) WITH RETAINER (ITEM 13) BY APPLYING THE RETAINER TO THE SHAFT AND ROTATING THE PULLEY ON ASSEMBLY TO ENSURE EVEN DISTRIBUTION. SEE SCRAP VIEW 'B'. THE MOTOR MUST NOT BE CONTAMINATED WITH RETAINER.
  - 5) SPIROL PIN (ITEM 5) TO BE PRESSED THROUGH THE PULLEY (26) (ITEM 2) AND THE SHAFT OF THE PULLEY (84) INSERT MOLDED (ITEM 6) UNTIL BOTH ENDS OF THE PIN ARE AT OR BELOW THE PULLEY SURFACE.
  - 6) ALTERNATIVE COMPONENT SUPPLIERS MAY ONLY BE USED WITH RAYTHEON APPROVAL.

