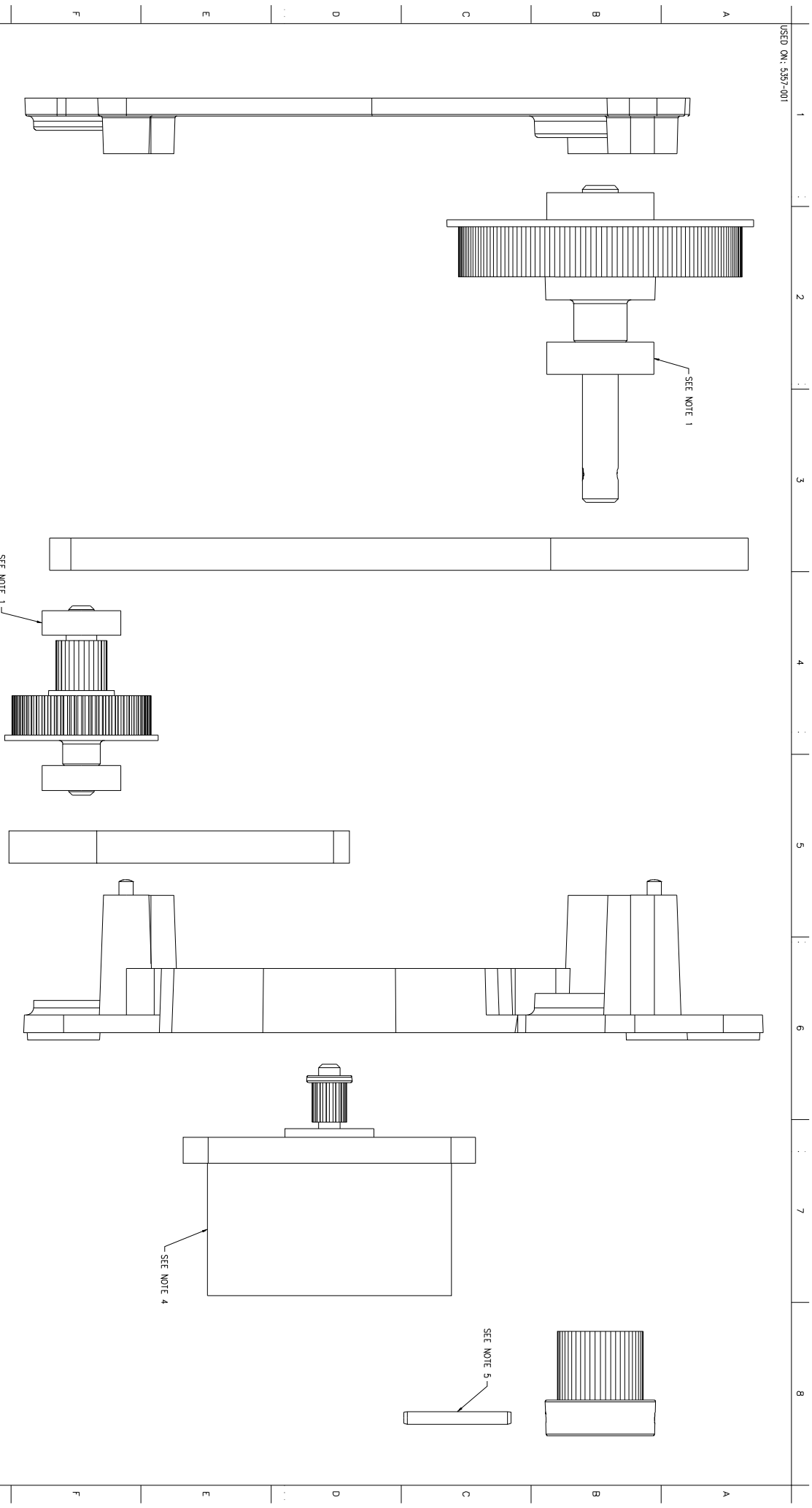




1	300-2016	1 MOTOR - 3 PHASE
2	3004-1418	1 PULLEY (26) (MACHINED)
3	3004-1420	1 GEARBOX CASTING (MACHINED)
4	3004-143C	1 GEARBOX TOP PLATE (MACHINED)
5		1 SPIRAL PIN CLIP 3.5 X .30 HCK
6	3034-0168	1 GULLEY (34) INSERT MOLDDED
7		1 GATES POWERGRIP CP BELT 5Mx450 9
8		1 GATES POWERGRIP CP BELT 2Mx420 9
9	3034-015C	1 INSERT MOLDDED DUAL PULLEY
10		2 INA SR SKF BEARING 6200-2RS
11		2 INA SR SKF BEARING 627-2Z
12	3004-1408	1 MOTOR PULLEY (MACHINED)
13	A/R	LOCITT 638 RETAINER
14		1M X 16 HEXAGON SOCKET HEAD CAP SCREW STAINLESS STEEL A2
15		1M SPRING LOCK WASHERS STAINLESS STEEL A2

ASSEMBLY DETAILS
SCALE 2:1

SHEET 2 OF 2

ISS	DESCRIPTION OF CHANGE	DATE
D	1. 30 UPDATED AND SHEET 2 ADDED.	08.09.96 SM
C	RELEASED TO PRODUCTION	L.D.Y. 29.07.96 SM
B	UPDATED	L.D.Y. 27.07.96
A	FIRST ISSUE	ORIGINAL

Autohelm

THE INFORMATION CONTAINED HEREIN SHALL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF AUTOHELIX.

TOLERANCES UNLESS OTHERWISE STATED	
X	+0.50 -0.25
.X	+0.10 -0.10
.XX	+0.05 -0.05
.XXX	+0.01 -0.01
ANGLES	±1°
DIMENSIONS IN MM	
SCALE: 1:1	

	DRAWING
	MATERIAL

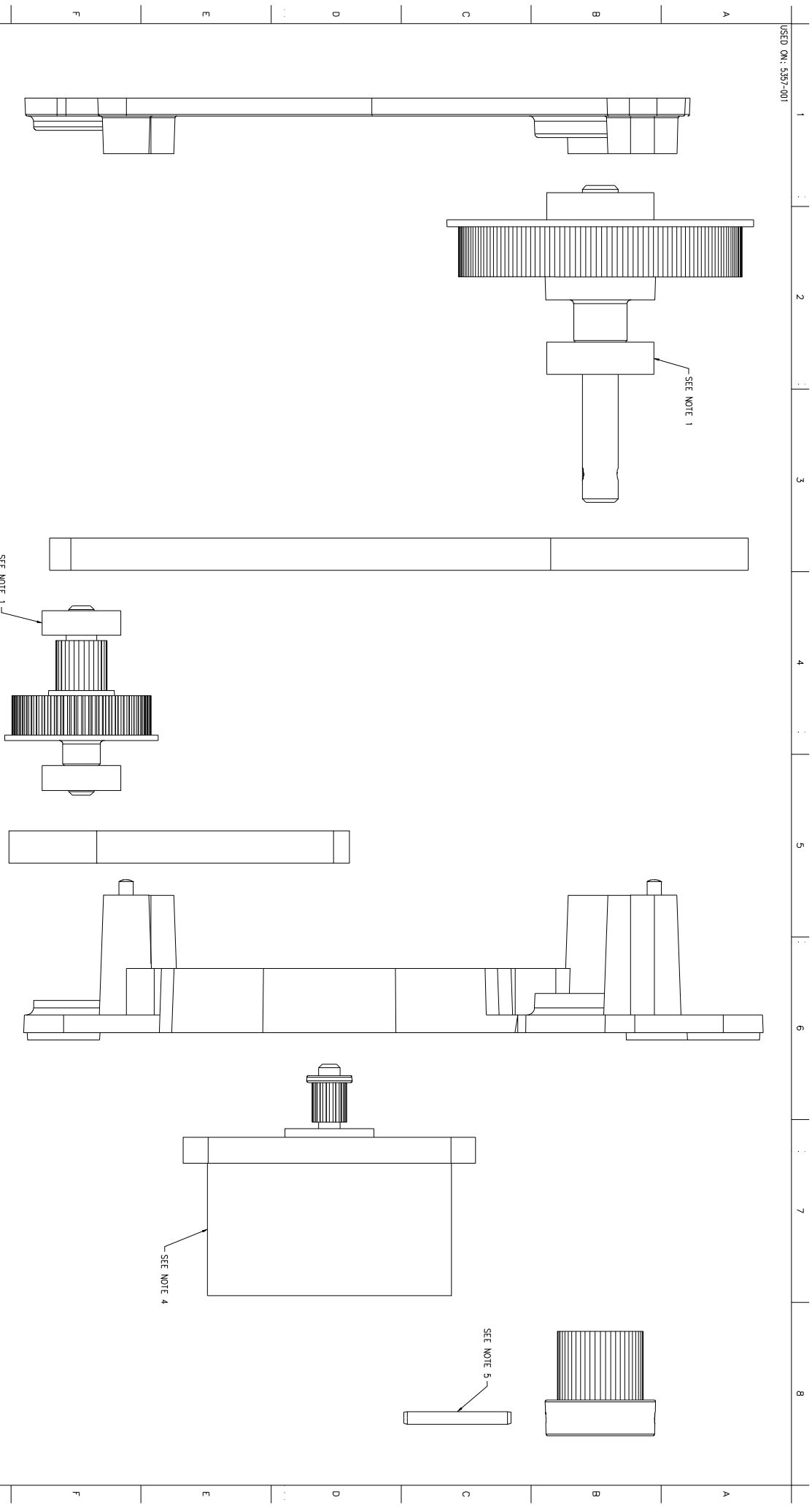
DRAWN TO BS308  DO NOT
MATERIAL
FINISH

SCALE - IF IN D

ACCOUNT ASK	TITLE
DR#N: L.D.Y	BELT BOX ASSEMBLY
DATE: 02.10.97	DRAWING No.
CK'D: SM	
App'D: SM	
	SHT 1 OF 1
	535

7-002

A	1
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1	300-2016	1 MOTOR - 3 PHASE
2	3004-1418	1 PULLEY (26) (MACHINED)
3	3004-1420	1 GEARBOX CASTING (MACHINED)
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ASSEMBLY DETAILS
SCALE 2:1

SHEET 2 OF 2

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ANGLES	±1°
DIMENSIONS IN MM	
SCALE: 1:1	

	DRAWN
	MATERIAL

DRAWN TO BS308  DO NOT
MATERIAL
FINISH

SCALE - IF IN D

ACCOUNT ASK	TITLE
DR#N: L.D.Y	BELT BOX ASSEMBLY
DATE: 02.10.97	DRAWING No.
CK'D: SM	
App'D: SM	
	SHT 1 OF 1
	535

7-002

A	1
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