

A

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C

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NOTES CONTINUED FROM SHEET 1.

△¹⁰

INSTRUCTIONS ON HOW TO ASSEMBLE FL1:
A. INSTALL TUNING SLEEVE 07B-02335-0001 (REF) INSIDE FL1.
TUNING SLEEVE TO BE SOLDERED INSIDE FL1,
FLUSH WITH NEAR SIDE.

B. SOLDER RESONATOR BRACKET 047-09661-0001 (REF) TO FL1.
(SEE DETAIL A FOR ORIENTATION)

C. INSTALL TUNING SCREW 089-05857-0012 (REF) INTO TUNING SLEEVE.
PRIOR TO TUNING FL1, APPLY THREADLOCKER 016-01007-0005
TO TUNING SCREW.

D. SOLDER FILTER ASSEMBLY TO PC BOARD.
(SEE DETAIL A FOR ORIENTATION)

E. SOLDER COPPER STRAPS 019-02709-0000 (REF) TO PC BOARD
AND FILTER ASSEMBLY.
(SEE DETAIL A FOR ORIENTATION)

F. FL1 IS BI-DIRECTIONAL. POLARITY DOT NOT APPLICABLE
IN THIS APPLICATION.

△¹¹

INSTALL C32 WITH SUPPLIED WASHER INTO CASTING
ALIGNED WITH E1 ON PC BOARD.

12.

C30 IS A TEST SELECT COMPONENT.
REMOVE AS REQUIRED IN TEST.

REWORK NOTES:

△^A

IF 073-00878-0007 REV. AB IS USED:
REMOVE WIRE FROM E1 ON PC BOARD.
INSERT FEED THRU WITH WASHER (<106-00127-0000) INTO .159" DIA. HOLE
IN CASTING OPPOSITE SIDE E1 AND SOLDER ALL AROUND.

ALIGNMENT MARK △⁴

ON SHEET 1

L2

REV - ⊕

009-08275-0041

ALIGNMENT MARK △⁴

ON SHEET 1

NEARSIDE VIEW OF PC BOARD

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TRANSMITTER BOARD

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