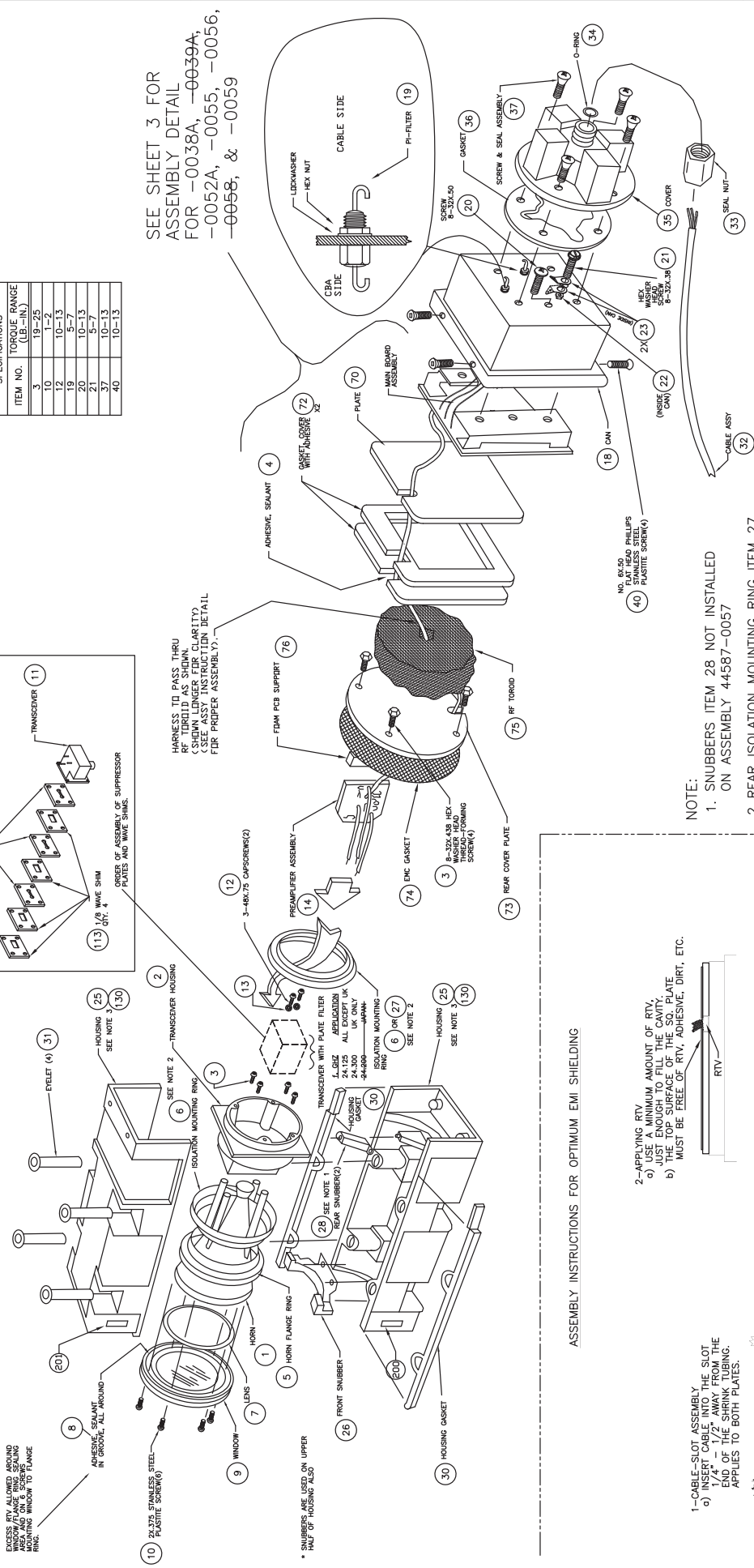
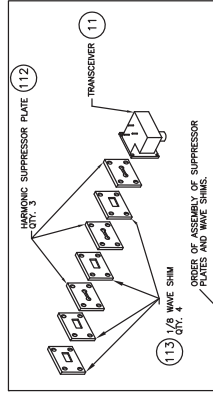


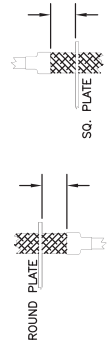
FASTENER INSTALLATION SPECIFICATIONS	ITEM NO.	TORQUE RANGE
		(LB.-IN.)
	3	19-25
	10	1-2
	12	10-13
	19	5-7
	20	10-13
	21	5-7
	37	10-13
	40	10-13

SEE SHEET 3 FOR
ASSEMBLY DETAIL
FOR -0038A, -0039A,
-0052A, -0055, -0056,
-0058, & -0059

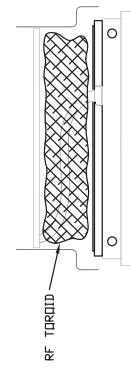


MUST BE FREE OF RTV, ADHESIVE, DIRT, ETC.

1-CABLE-SLOT ASSEMBLY
a) INSERT CABLE INTO THE SLOT
1/4" - 1/2" AWAY FROM THE
END OF THE SHRINK TUBING.
APPLIES TO BOTH PLATES.



3-CAN ASSEMBLY
a) POSITION THE CAN SO THAT THE CABLE GOES TO THE LEFT AS SHOWN BELOW.



NOTE:

1. SNUBBERS ITEM 28 NOT INSTALLED
ON ASSEMBLY 44587-0057
2. REAR ISOLATION MOUNTING RING ITEM 27
INSTALLED (ONLY) ON ASSEMBLY 445870057.
3. DOW 739 BLACK RTV ITEM 130 INSTALLED
(ONLY) ON CAT 24V ASSEMBLIES 445870029,
445870038A; 445870052A.
SEE VMI FOR PROPER APPLICATION.

ASSEMBLY INSTRUCTIONS FOR OPTIMUM EMI SHIELDING