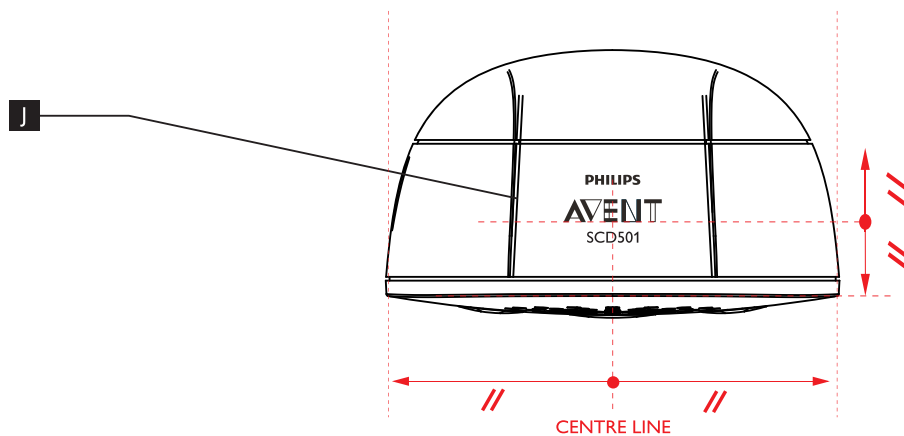
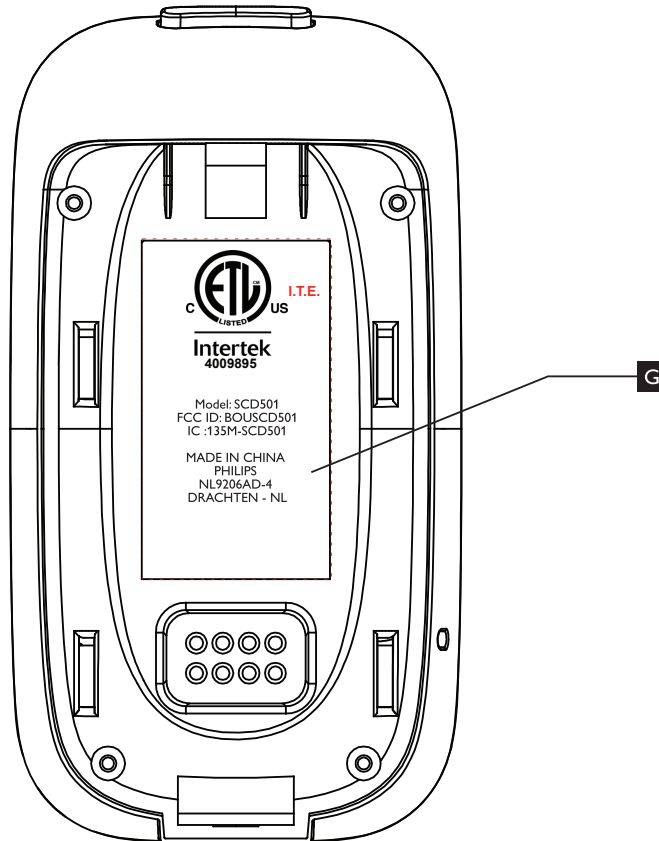
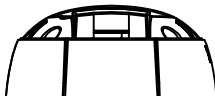
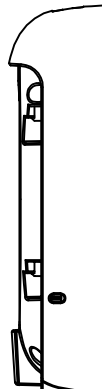
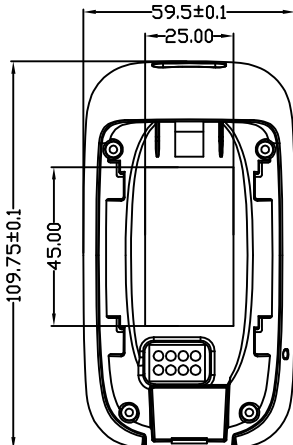
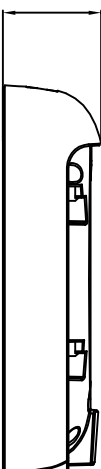
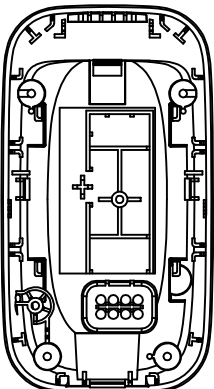
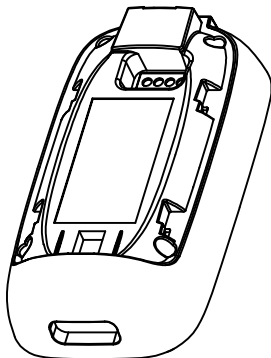


BABY UNIT



REV. NO.		REVISION		DATE	BY	CHKD	APPD	DATE
0		RELEASE FOR PRODUCTION			Miles Tang	Kam Hui	Sam Chiu	Aug28,13



- NOTES:
- Quantity of cavity: 2
 - Gate type: Pin Point
 - Quality grade: VTT STANDARD (P)
 - The surface that need texture must be identified by Vtech Engineering Department.
 - All part quality must complied with Philips Baby Monitor product requirement.
 - Draft angle should be less than 0.5° for the surface that are without draft in Pro/E 3D file.
 - Part mustn't deform within -20° to 70° temperature range.
 - Part must be free from flash, sink mark, jetting and other moulding defect.
 - Position of ejectors on main surface must be identified by Vtech Engineering Department.
 - Mold capacity should be above 500K, and above 1000K after repairing.
 - This part must match with: BU FRONT & BATT DOOR
 - This part must be manufactured according to the Pro/E 3D file: BU_BOTTOM
 - Measuring implement refers to the following table, unless otherwise specified.

Measuring Position	Inner Dia.	Outer Dia.	Location	Round	Angle	Height	Thickness
Implement	PG	ODM	CMM	RG	AG	CMM	VC/CMM

- The part must conform to RDHS & REACH requirements.
- No any content or up to the limit <0.1 PPM of DMF(dimethylfumarate) in any bulky delivery packaging of any items to Vtech.
- Inlet gate must be cut clearly.
- The part must conform with Philips BSL + PVR / BFR requirements.

THIRD ANGLE PROJECTION		SIGNATURE		DATE		vtech Vtech Telecommunications Ltd	
		DRAWN BY		Miles Tang		Aug28,13	
SEEK A2		CHECKED BY		Kam Hui		Aug28,13	
UNIT IN MM		DESIGNED BY				TITLE	
FIRST USED ON KICK		ENGINEER				BU BOTTOM	
WARRANT UNDER CHINESE STAND		THE INFORMATION HEREIN IS THE PROPERTY OF THE COMPANY. NO REPRODUCTION OR UNAUTHORIZED USE IN PART OR IN WHOLE SHALL BE MADE WITHOUT WRITTEN CONSENT OF THE COMPANY AUTHORITY.		DRAWING NO.		30-015556	
ONE D.P. (. X) ± 0.2				TOOL NO.		30-015556A	
TWO D.P. (. XX) ± 0.1				MATERIAL		ABS TORAY 700	
ROUNDED VARIANCE ± 0.1				FINISH		MATT VDI-27	
ANGULAR ± 0.2							
SCALE 1 : 1							
SECRET 1 / 1							