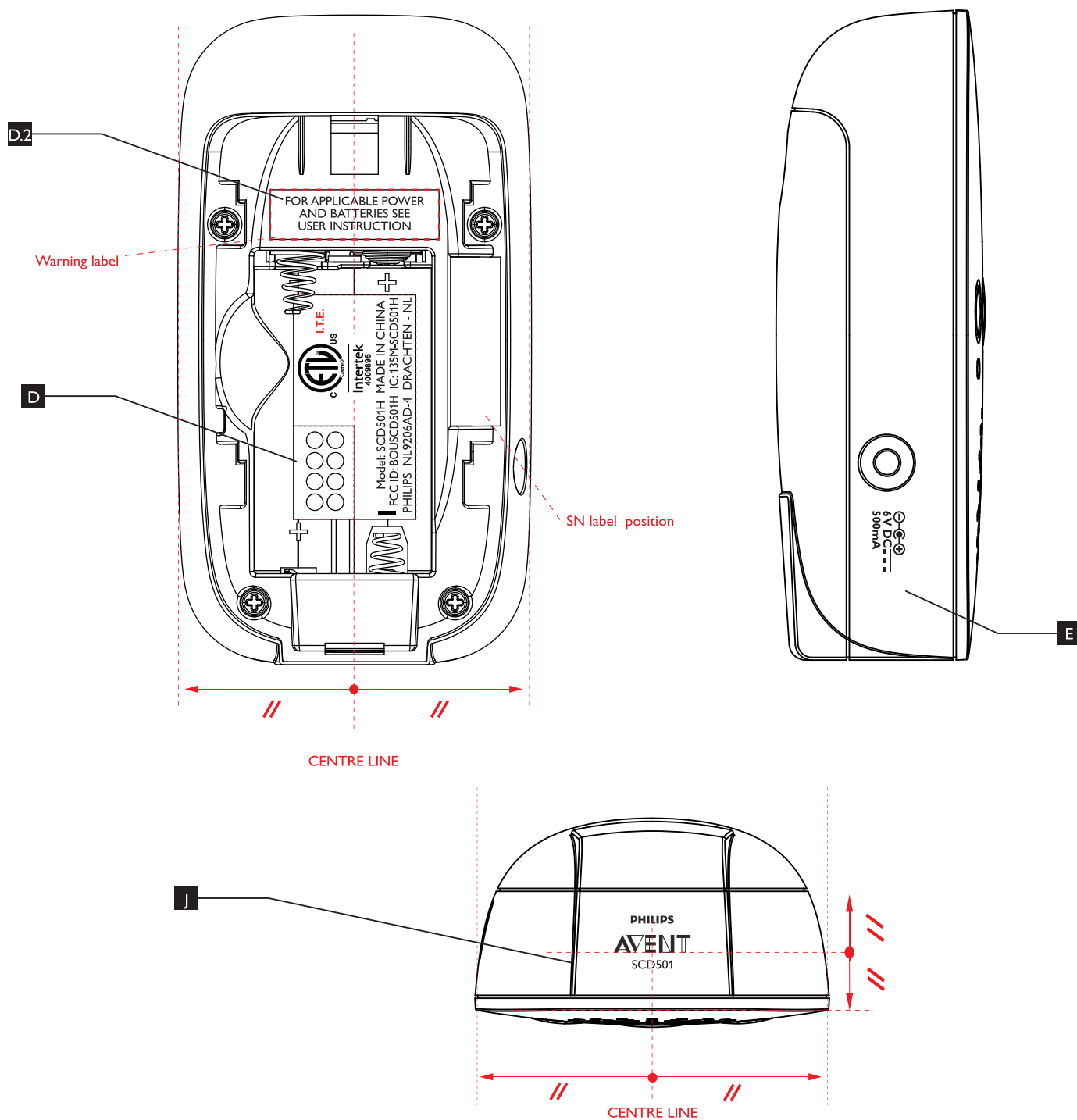
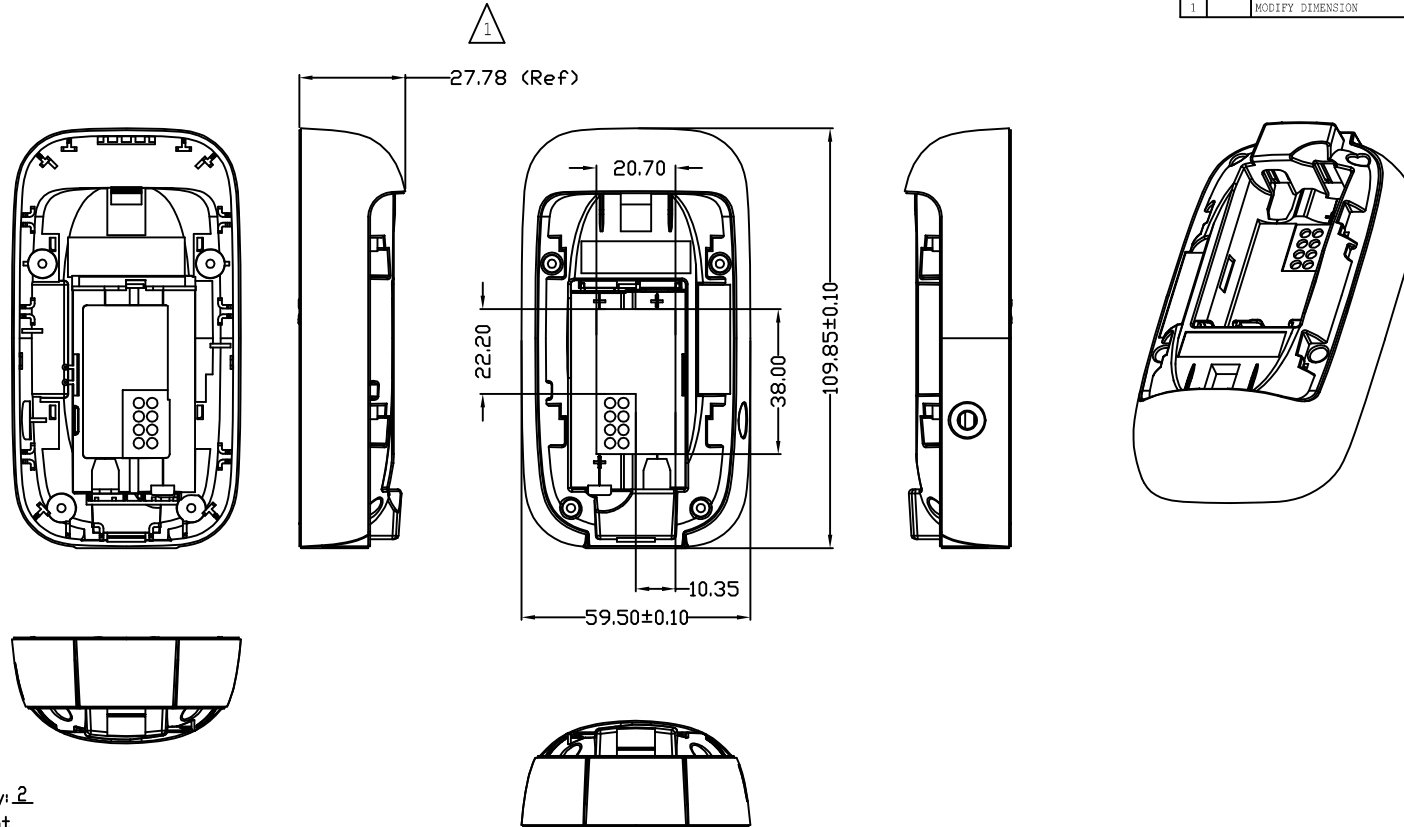


PARENT UNIT



REVISION					
REV	ZONE	DESCRIPTION	DRAWN	CHECKED	APPD
0		RELEASE FOR PRODUCTION	F.K. Li	Kam Hui	Sam Chou
1		MODIFY DIMENSION	F.K. Li	Kam Hui	Sam Chou



NOTES:

- Quantity of cavity: 2
- Gate type: Pin Point
- Quality grade: VTT STANDARD (P)
- The surface that need texture must be identified by Vtech Engineering Department.
- All part quality must complied with Philips Baby Monitor product requirement.
- Draft angle should be less than 0.5° for the surface that are without draft in Pro/E 3D file.
- Part mustn't deform within -20° to 70° temperature range.
- Part must be free from flash, sink mark, jetting and other moulding defect.
- Position of ejectors on main surface must be identified by Vtech Engineering Department.
- Mold capacity should be above 500K, and above 1000K after repairing.
- This part must match with: PU FRONT & BATTERY DOOR
- This part must be manufactured according to the Pro/E 3D file: PU_BOTTOM
- Measuring implement refers to the following table, unless otherwise specified.

Measuring Position	Inner Dia.	Outer Dia.	Location	Round	Angle	Height	Thickness
Implement	PG	ODM	CMM	RG	AG	CMM	VC/CMM

- The part must conform to ROHS & REACH requirements.
- No any content or up to the limit 0.1 PPM of DMF(dlmethylfumarate) in any bulky delivery packaging of any items to Vtech.
- Inlet gate must be cut clearly.
- The part must conform with Philips BSL + PVR / BFR requirements.

THIRD ANGLE PROJECTION		SIGNATURE		DATE	vtech Vtech Telecommunications Ltd	
DRAWN BY		F.K. Li		Feb19,14	TITLE	
CHECKED BY		Kam Hui		Feb19,14		
FIRST USED ON		30-501			DRAWING NO.	
VARIANCE UNDER CURRENT SIZE						
ONE D.P. (X)		±0.2			TOOL NO.	
TWO D.P. (XX)		±0.10				
THREE D.P. (XXX)		±0.05			MATERIAL	
ANGULAR		±2°				
SCALE		1:1			FINISH	
SHEET		1/1				