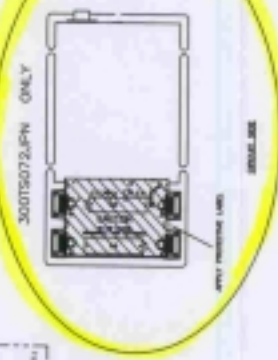
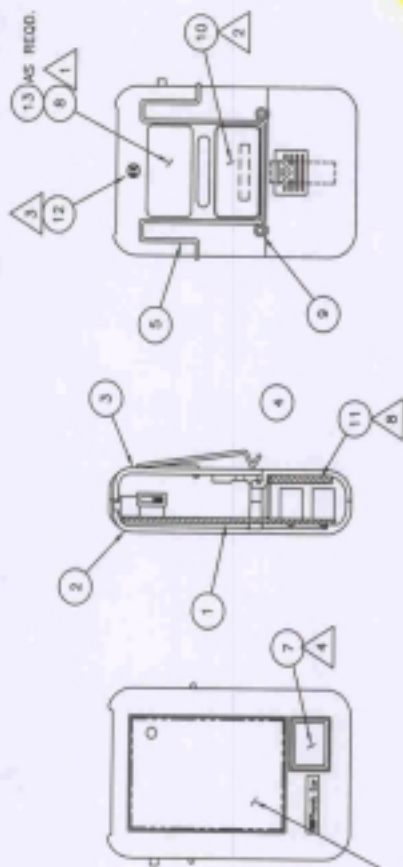


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NOTES

1. PRINT APPROVAL/BAR CODE LABEL ON BLANK LABEL (8) PER 810-6679-101 AND ADHERE IN UPPER RECESS OF CASE BACK (3) 300TS 72MHz 830-3825-348 216MHz 830-7343-115 173MHz 830-7343-116.
2. ADHERE INSTRUCTION LABEL (10) IN LOWER RECESS OF CASE BACK (3) FOR 300TS072JPN ADHERE PROTECTION PLATE INSTEAD OF INSTRUCTION LABEL.
3. ADHERE LABEL (12) IN CENTER OF CASE BACK AS SHOWN.
4. ADHERE FREQUENCY/CHANNEL CODE LABEL (7) IN RECESS OF CASE FRONT (2).

PERFORM AUTO TEST:

5. 300TS072JPN 813-6674-101
6. 300TS072JPN 813-6679-103

FOR 300TS072JPN ADD PROTECTIVE LABEL TO BATTERY COMPARTMENT SECTION OF PC BOARD AS SHOWN.

7. PLACE PC BOARD ASSEMBLY (1) INTO CASE FRONT (2).
8. HOOK TOP HOOKS ON CASE BACK (3) INTO SLOTS IN CASE FRONT. SEAT CASE BACK AND SECURE WITH SCREWS (9). ALL CONTROLS TO FIT CASE OPENINGS. IN-USE SWITCH TO MOVE FREELY WITHOUT RUBBING ON CASE. PC BOARD SHOULD NOT RATTLE AFTER ASSEMBLY.

ATTACH BELT CLIP (5).

10. REMOVE PAPER BACKING FROM FOAM PAD (11) AND ADHERE TO INSIDE OF BATTERY COVER (4). CENTER PAD AGAINST BASE OF HOOK.

TESTING

11. ASSEMBLE TWO AA SIZE BATTERIES. NOTE POLARITY MARKING ON PC BOARD.
12. PLACE BATTERY COVER (4) OVER CASE FRONT AND SLIDE UP UNTIL BOTTOM HOOKS ENGAGE AND TOP HOOK SNAPS IN PLACE. COVER SHOULD BE TIGHT AFTER ASSEMBLY.
13. PRODUCTION TEST ALL BANDS EXCEPT 216MHz PER 810-6679-101.
14. Q.C. TEST PER 819-6679-101-1 FOR 216MHz, USE 810-6679-104.
15. Q.C. TEST PER 819-6679-101-2 FOR 216MHz, USE 919-6679-103.
16. REMOVE TEST BATTERIES BEFORE TRANSFER TO FINISHED GOODS.

UNIT/BOX/SLEEVE ASSY (300TS072JPN ONLY)

16. PLACE SLEEVE INSERT (3) FLAT ON SURFACE WITH FOLD SCORE LINES UP.
17. FOLD FOUR WALLS OF CENTER OPENING UP 90°.
18. PLACE THE UNIT INTO THE CENTER AREA FACE DOWN AS SHOWN.
19. FOLD SIDES OF INSERT UP AND OVER UNIT. FOLD ENDS OVER AND LOCK TABS IN SLOTS.
20. SLIDE SLEEVE (5) OVER INSERT, ORIENTED AS SHOWN.



300TS072JPN ONLY

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