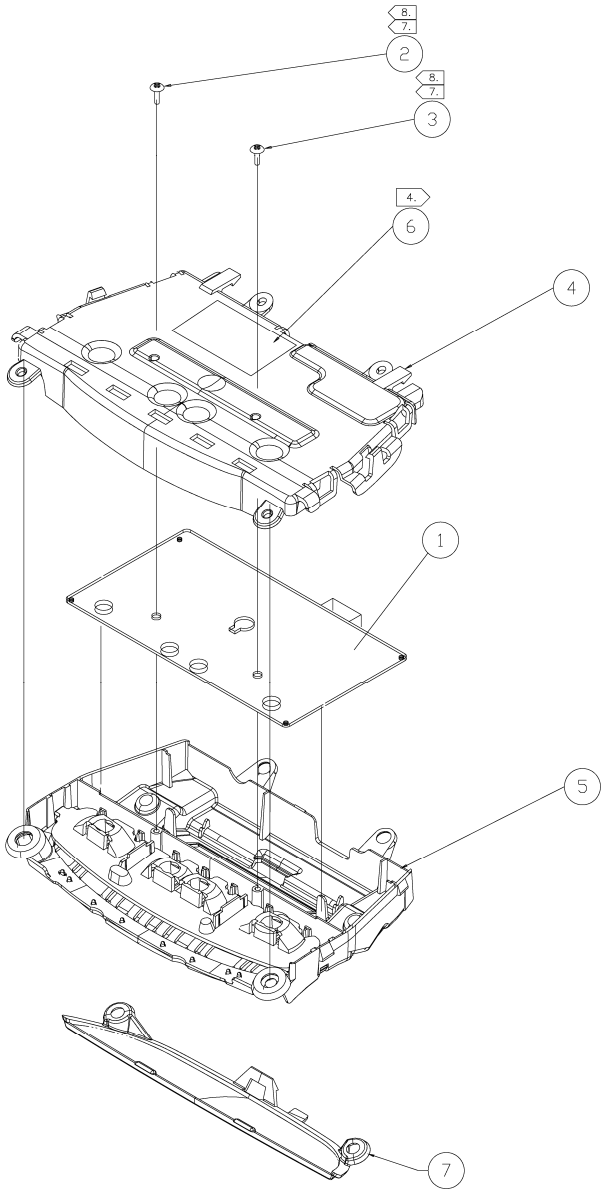
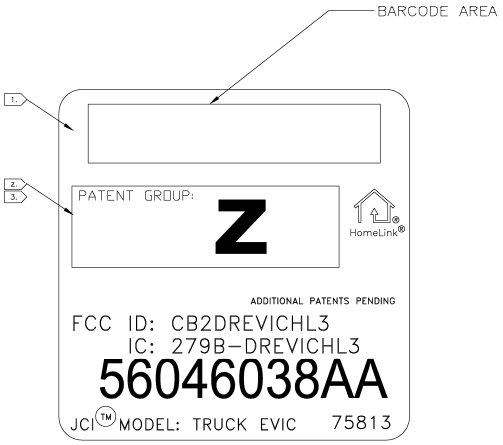
DWG. NO. 1252750

| REVISION BLOCK | | | | | | |
|---|---|---|---|---|---|---|
| REV | DIV/ZONE | DESCRIPTION | P.C.N. | BY | DATE | BY |
| A | | RELEASE FOR PROTOTYPE | 1402494 | SS | 10JAN05 | EDICT |
| B | | 1252749-B WAS 1252749-A (1) | 1467546 | SS | 08FEB05 | EDICT |
| 1 | | RELEASE FOR PRODUCTION 1252749-1 WAS 1252749-B (1) ADDED NOTE 8. | 1542485 | SS | 03MAY05 | EDICT |
| 2 | | 1252749-2 WAS 1252749-1 (1) UPDATED LABEL | 1542485 | SS | 03MAY05 | EDICT |




NOTES:

1. ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL (ITEM 6).
2. REFER TO LATEST REVISION OF DRAWING VJ0245 FOR ACTUAL PATENT NUMBERS FOR THE PATENT GROUP IDENTIFIED.
3. LAY OUT PATENT NUMBERS TO FILL SPACE AVAILABLE, BUT NATION / ORGANIZATION OF ORIGIN HEADINGS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING VJ0245.
4. PLACE BARCODE / PATENT NUMBER LABEL (ITEM 6) IN AREA INDICATED. DO NOT COVER HOLES OR MARKINGS ON THE HOUSING.
5. REVISIONS TO PLASTIC HOUSING (ITEM 4 & 5) MAY AFFECT THIS PRODUCT'S RADIO FREQUENCY PERFORMANCE.
6. ENCLOSE POPULATED PCB (ITEM 1) INTO HOUSING (ITEM 4 & 5) USING SCREWS (ITEM 2 & 3) AS SHOWN.
7. ANY PERMANENT OR TEMPORARY SUBSTANCE (LUBRICANTS, CUTTING OILS, MOLD RELEASE, RUST INHIBITORS, FASTENER COATINGS, ETC.) USED ON THIS PART MUST BE COMPATIBLE WITH THE HOUSING (ITEM 4 & 5).
8. TORQUE APPLIED TO SCREWS (ITEM 2 &3) SHALL BE 8 IN/LBS ± 1 IN/LBS.

# PART NUMBER: 1252750 REV 2

| PN | Ref Des | DESCRIPTION | Qty | JEDEC_TYPE |
|---|---|---|---|---|
| 1252749-2 | 1 | PCB ASM 07 TRUCK EVIC REV 2 | 1 | TH_FAKEPART |
| VH8646 | 2, 3 | SCREW M3.5 X 2.5 X 14 TTG PN | 2 | TH_FAKEPART |
| VH7626-F | 4 | HOUSING UPPER | 1 | TH_FAKEPART |
| VK8163-D | 5 | HOUSING LOWER | 1 | TH_FAKEPART |
| VJ6844 | 6 | LABEL STOCK 1.5 X 1.5 | 1 | TH_FAKEPART |
| VL1244-A | 7 | LENS ASM 02 DR | 1 | TH_FAKEPART |

VIEW FOR REFERENCE ONLY

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION

DO NOT SCALE

X.X DECIMAL ± 0.040 [± 1.0]
X.XX DECIMAL ± 0.020 [± .50]
X.XXX DECIMAL ± 0.005 [± .15]

ANGULAR ± 2° 0'
DRAFT ANGLES NOTED

DIMENSIONS ARE INCHES WITH EQUIVALENT MILLIMETERS SHOWN IN BRACKETS.

JOHNSON CONTROLS
AUTOMOTIVE SYSTEMS GROUP INTERIORS

NAME: ELECTRONIC ASSEMBLY

| | | | |
|---|---|---|---|
| PROJECT: 07 TRUCK EVIC HMLK III CAN / BUS | DRWN. BY: S. SMITH | DATE: 10JAN05 | |
| | CHKD. BY: K. VANLIERE | DATE: 10JAN05 | |
| CUSTOMER: DAIMLER CHRYSLER | ENGR. APPR: T. KLAVER | DATE: 10JAN05 | |
| | SCALE: NONE | SHEET 1 OF 1 | |
| SIZE: D | TOOL NO. REF. | DWG. NO.: 1252750 | REV.: 2 |
| | DATA FORMAT: ACAD | | |

8 7 6 5 4 3 2 1

F E D C B A