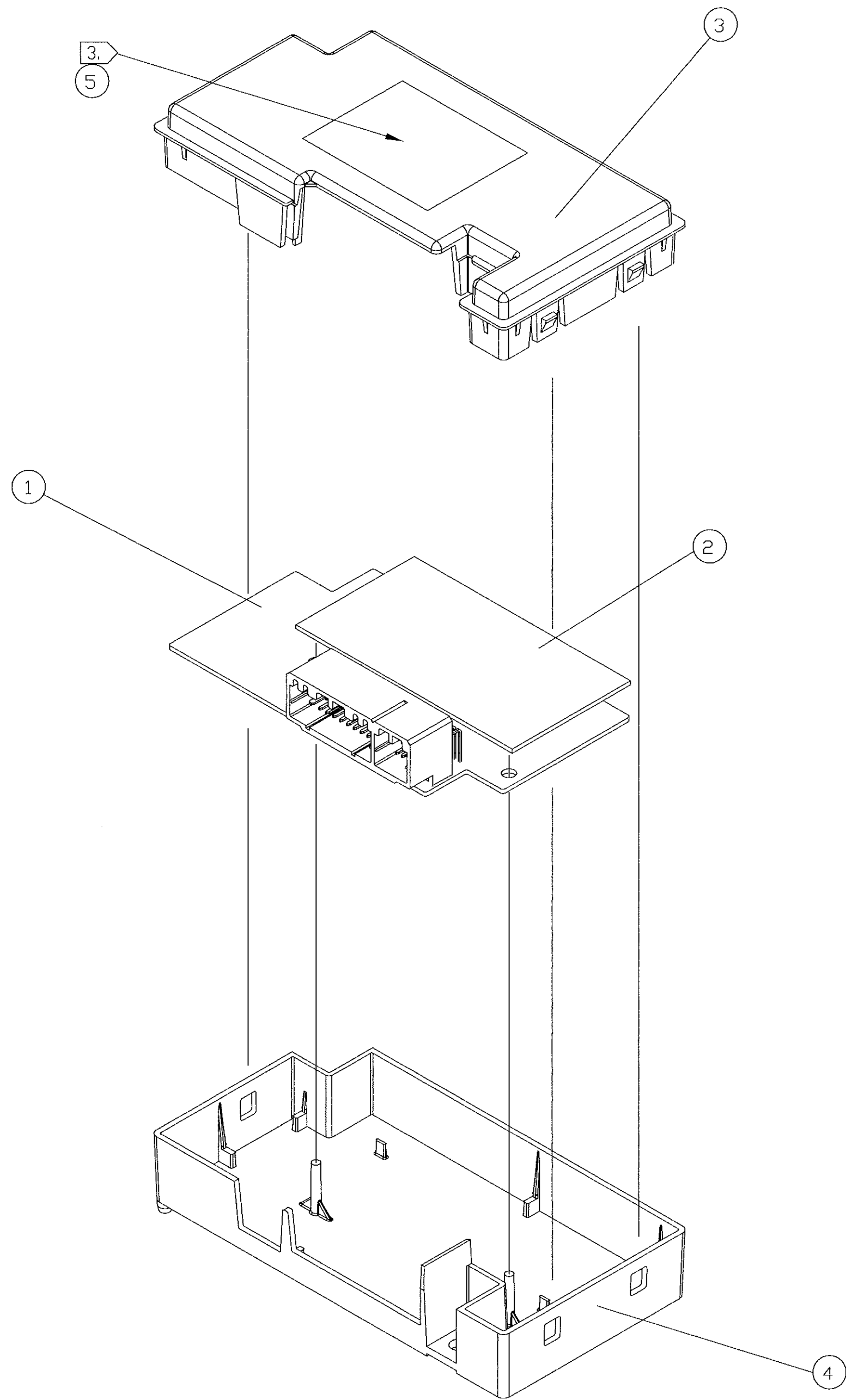


NOTES:

1. REFERENCE IPC-A-610 FOR ASSEMBLY PRACTICES AND PROCEDURES, UNLESS OTHERWISE SPECIFIED.
2. ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL (ITEM 5).
3. PLACE LABEL (ITEM 5) ON OUTSIDE (OPPOSITE OF SIDE SHOWN) OF HOUSING (ITEM 3) AS INDICATED.
4. PRINT JABIL PRODUCTION DATE IN JULIAN DATE CODE FORMAT AND SHIFT NUMBER AT LOCATION INDICATED.



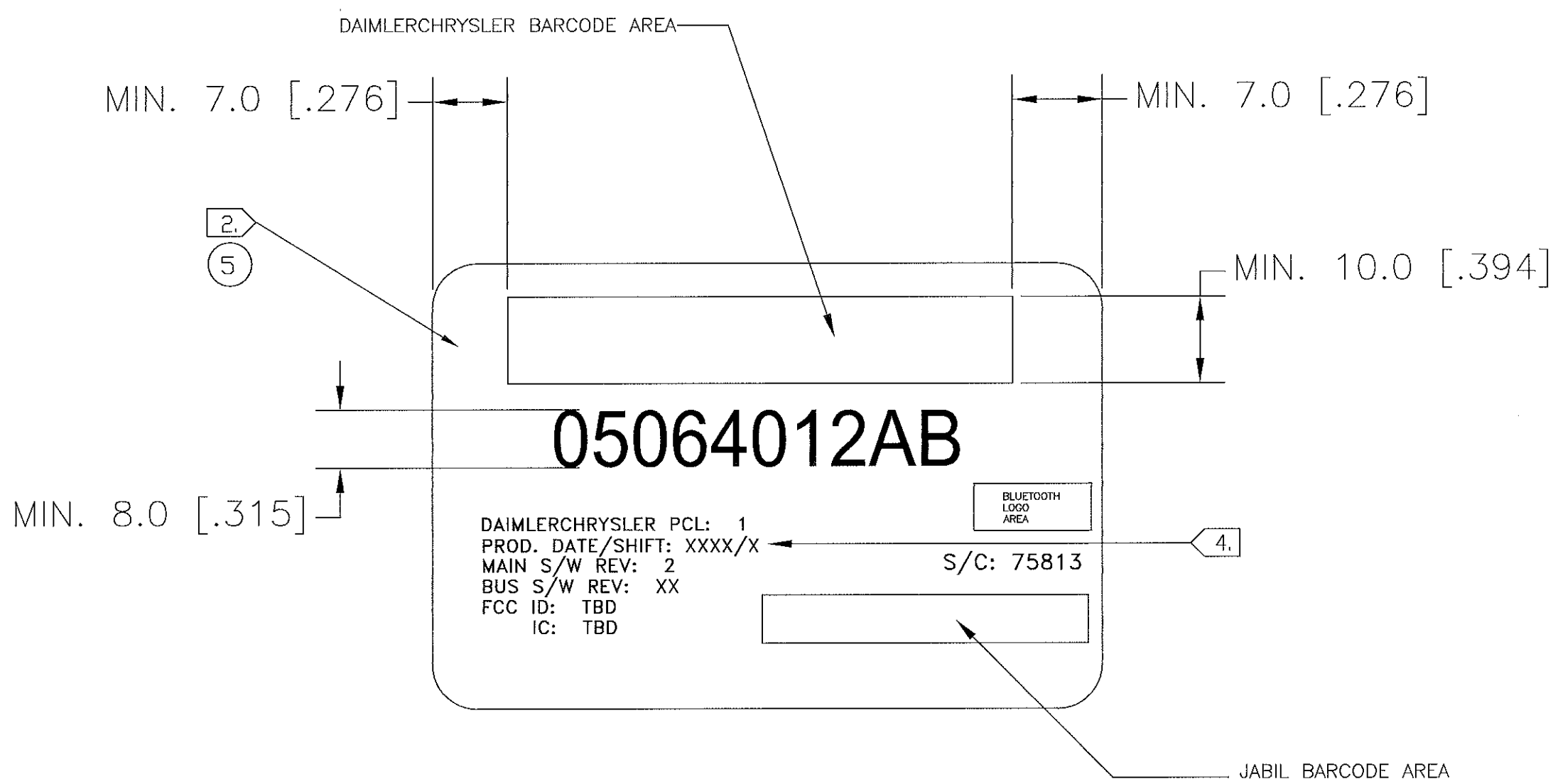
VIEW FOR REFERENCE ONLY

VM9962 A
03.5 CS ICELAND HFM

PRODUCT CODE
5G

MANUALLY ASSEMBLED PARTS:

LOCATION	DESCRIPTION	PART#	QTY	PACKAGE
1	PCB ASM 03.5 CS ICELAND HFM REV A	VM9961-A	1	TH_FAKEPART
2	PCB ASM 03.5 CS ICELAND HFM REV A	VM9959-A	1	TH_FAKEPART
3	HOUSING ICELAND HFM UPR	VM6992-B	1	TH_FAKEPART
4	HOUSING ICELAND HFM LWR	VM1784-A	1	TH_FAKEPART
5	LABEL STOCK, 2.0 X 3.0	VR1877	1	TH_FAKEPART



DWG. NO.
VM9962

REVISION BLOCK						
REV	SH	DATE	DESCRIPTION	P.C.N.	BY	BY
1			RELEASE FOR PROTOTYPE	9004366	BS	20MAR02
2			VM9961-2 WAS VM9961-1 (1) VM9959-2 WAS VM9959-1 (2) VM6992-B WAS VM6992-A (3)	9004406	BS	11APR02
3			VM9961-3 WAS VM9962-1 (1) VM9959-3 WAS VM9959-2 (2)	9004438	BS	03MAY02
4			VM9961-4 WAS VM9962-3 (1) VM9959-4 WAS VM9959-3 (2)	9004487	BS	06JUN02
A			VM9961-A WAS VM9962-4 (1) VM9959-A WAS VM9959-4 (2) REVISE LABEL ARTWORK: REVISE AND REDRAWN DIM 8.0 [.315] WAS 6.0 [.237] RELEASE FOR PRODUCTION	65409	BS	20JUN02
B/4						

JOHNSON CONTROLS AUTOMOTIVE SYSTEMS GROUP INTERIORS	
NAME ELECTRONIC ASSEMBLY	
PROJECT 03.5 CS ICELAND HFM	DRWN. BY BRET SUNNERVERVILLE
CUSTOMER DAIMLER CHRYSLER	DATE 21MAR02
SCALE NONE	DATE 21MAR02
SIZE D	TOOL NO. REF. ACAD
DWG. NO. VM9962	
REV. A	

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED	
THIRD ANGLE PROJECTION	
DO NOT SCALE	
X.X DECIMAL ± 1.0 [± .040]	ANGULAR ± 2° 0'
X.XX DECIMAL ± .50 [± .020]	DRAFT ANGLES NOTED
X.XXX DECIMAL ± .15 [± .006]	
DIMENSIONS ARE IN MILLIMETERS WITH EQUIVALENT INCHES SHOWN IN BRACKETS.	