NOTES:

1. CONNECT BADGE BOARD CABLE (ITEM 450) FROM BADGE BOARD CONNECTOR J6 TO CONNECTOR J3 OF CONNECTOR BOARD (ITEM 520).
2. STRIP AND TWIST BOTH ENDS OF ITEM 420 (BLACK AND RED), CONNECT BADGE BOARD CABLE (ITEM 420) FROM BADGE BOARD J2 TO CONNECTOR J6 OF CONNECTOR BOARD (ITEM 520).
3. ATTACH KEYS SUPPLIED WITH BADGE BOARD TO BADGE BOARD CABLE (ITEM 420) BY CABLE TIE (ITEM 400).
4. SELECT RED WIRE OF LED BOARD (ITEM 500) AND CONNECT WITH J5 CONNECTOR (+POLARITY) OF CONNECTOR BOARD (ITEM 520).
5. SELECT BLACK WIRE OF LED BOARD (ITEM 500) AND CONNECT WITH J5 CONNECTOR (- POLARITY) OF CONNECTOR BOARD (ITEM 520).
6. CONNECT THE WIRE OF TUBE ASSEMBLY WITH J1, J2, J3 CONNECTORS OF OUTER AND INNER CONNECTING BOARDS (ITEM 530 and ITEM 540) AND MAKE SURE THE WIRES ARE CROSSED.
7. CONNECT THE WIRE OF TUBE ASSEMBLY WITH J1, J2, J3 CONNECTORS OF OUTER AND INNER CONNECTING BOARDS (ITEM 530 AND ITEM 540) AND DON, T CROSS THE WIRES.
8. CONNECT THE ITEM 460 WITH J1 CONNECTOR OF THE COUPLER BOARD (ITEM 550).
9. POSITION LABEL (ITEM 610) ON MTG PLATE (ITEM 220) WHERE IT CAN BE READ THROUGH VISIPLUS COVER OPENING IN SIDE COVER (ITEM 60) ONCE ANTENNA IS ASSEMBLED.

REVISIONS			
LEVEL	DESCRIPTION	DATE	ENGINEER
00	8626112	2010/6/4	Hansen Hong
01	6067772	2011/6/26	Jiangxin

VIEW Z

VIEW "Z"

NOTE:
7112255 >KIT,ACCESSORIES EVOLVE S10
PUT KEY SUPPLIED WITH BADGEBOARD AND 2X ITEM 40 OF BOM 7112255 INTO BAG 7104389.
PUT ITEM 7138414 AND FILLED BAG 7104389 INTO BAG 7264870.

WEIGHT OF ANTENNA: 32 kg [70.5]

Maße und Kontur gemäß 3D-Daten
All dimensions according to 3D-CAD-File
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DWG ASSY	
EVOLE S10	
COUPLER	
SIZE	7173041
A0	
SCALE: 1:8	SHEET 1 OF 1