

RFID System

V680 Series

User's Manual

Amplifier and Antennas

V680-HA63B

V680-HS52

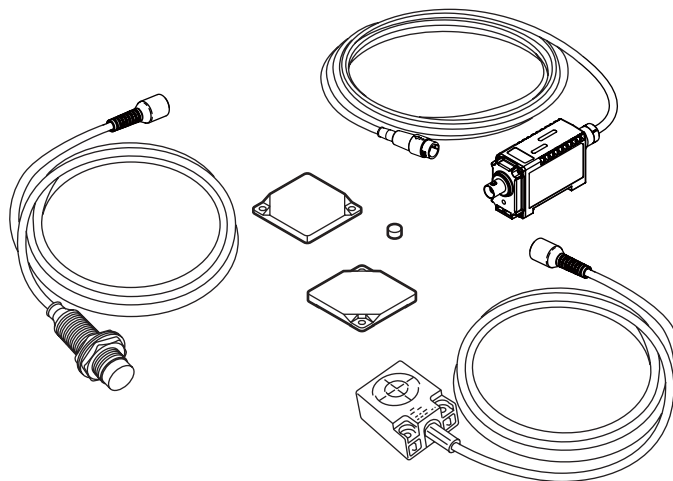
V680-HS63

ID Tags

V680-D2KF52

V680-D2KF67

V680-D2KF67M



Introduction

Thank you for purchasing a V680-series RFID System. This manual describes the functions, performance, and application methods needed for optimum use of the V680-series RFID System.

Please observe the following items when using the RFID System.

- Allow the RFID System to be installed and operated only by qualified specialist with a sufficient knowledge of electrical systems.
- Read and understand this manual before attempting to use the RFID System and use the RFID System correctly.
- Keep this manual in a safe and accessible location so that it is available for reference when required.

Introduction	READ AND UNDERSTAND THIS DOCUMENT	Introduction
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RFID System

V680-HA63B	Amplifier
V680-HS52	Antenna
V680-HS63	Antenna
V680-D2KF52	ID Tag
V680-D2KF67	ID Tag
V680-D2KF67M	ID Tag

User's Manual

READ AND UNDERSTAND THIS DOCUMENT

Please read and understand this document before using the products. Please consult your OMRON representative if you have any questions or comments.

WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, REGARDING NON-INFRINGEMENT, MERCHANTABILITY, OR FITNESS FOR PARTICULAR PURPOSE OF THE PRODUCTS. ANY BUYER OR USER ACKNOWLEDGES THAT THE BUYER OR USER ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. OMRON DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED.

LIMITATIONS OF LIABILITY

OMRON SHALL NOT BE RESPONSIBLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY.

In no event shall responsibility of OMRON for any act exceed the individual price of the product on which liability is asserted.

IN NO EVENT SHALL OMRON BE RESPONSIBLE FOR WARRANTY, REPAIR, OR OTHER CLAIMS REGARDING THE PRODUCTS UNLESS OMRON'S ANALYSIS CONFIRMS THAT THE PRODUCTS WERE PROPERLY HANDLED, STORED, INSTALLED, AND MAINTAINED AND NOT SUBJECT TO CONTAMINATION, ABUSE, MISUSE, OR INAPPROPRIATE MODIFICATION OR REPAIR.

SUITABILITY FOR USE

THE PRODUCTS CONTAINED IN THIS DOCUMENT ARE NOT SAFETY RATED. THEY ARE NOT DESIGNED OR RATED FOR ENSURING SAFETY OF PERSONS, AND SHOULD NOT BE RELIED UPON AS A SAFETY COMPONENT OR PROTECTIVE DEVICE FOR SUCH PURPOSES. Please refer to separate catalogs for OMRON's safety rated products.

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the product.

At the customer's request, OMRON will provide applicable third party certification documents identifying ratings and limitations of use that apply to the products. This information by itself is not sufficient for a complete determination of the suitability of the products in combination with the end product, machine, system, or other application or use.

The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
- Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

PERFORMANCE DATA

Performance data given in this document is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

CHANGE IN SPECIFICATIONS

Product specifications and accessories may be changed at any time based on improvements and other reasons.

It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the product may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

ERRORS AND OMISSIONS

The information in this document has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

PROGRAMMABLE PRODUCTS

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

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Safety Precautions

Alert Symbols for Safe Use

The following symbols are used in this manual to indicate precautions that must be observed to ensure safe use of the V680-HS63, V680-HS52, and V680-HA63B. The precautions provided here contain important safety information. Be sure to observe these precautions.

The following signal words are used in this manual.

 **WARNING**

Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally, there may be significant property damage.

Meanings of Alert Symbols



Indicates general prohibitions for which there is no specific symbol.

Warning

 **WARNING**

These Products are not designed to be used either directly or indirectly in applications that detect human presence for the purpose of maintaining safety. Do not use these Products as a sensing means for protecting human lives.

Regulations and Standards

The V680-HS63, V680-HS52, and V680-HA63 conform to the following overseas regulations and standards.

- 1. FCC Rules (Federal Communications Commission)
This product complies with Part 15 Subpart C of the FCC Rules.
FCC ID: E4E6CYSIDV6800306

FCC NOTICE

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference.
- (2) This device must accept any interference received, including interference that may cause undesired operation.

FCC WARNING

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.
Properly shielded ground cables and connectors must be used for connection to host computer and/or peripherals in order to meet FCC emission limits.
Ferrite cores (TDK Type ZCAT1730-0730A or its equivalent) must be attached to the cables connecting the power supply and ground to suppress RF interference.

2. EC Declaration of Conformity

Hereby, OMRON Corporation declares that this RFID System, Antenna V680-HS52, V680-HS63, and Amplifier V680-HA63B. Amplifier and Antenna are in compliance with essential requirements and other relevant provisions of Directive 1995/5/EC, and satisfy tests for the appropriate requirements of the following relevant standards.

Radio: EN 300 330-2V1.1.1 (06-2001)

EN 300 330-1V1.3.1 (06-2001)

EMC: EN 301 489-3V1.4.1 (08-2002)

EN 301 489-1V1.4.1 (08-2002)

Safety: EN 61010-1: 2001 (2nd Edition)

Countries of intended use:

Austria, Belgium, Denmark, Estonia, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Liechtenstein, Luxembourg, Netherlands, Norway, Portugal, Romania, Spain, Sweden, Switzerland, United Kingdom



English	Hereby, Omron, declares that the RFID System, V680-HS52 Series, V680-HS63 Series, and V680-HA63B Series are in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC.
Finnish	Omron vakuuttaa täten että RFID Säännös, V680-HS52 Series, V680-HS63 Series, V680-HA63B Series tyyppinen laite on direktiivin 1999/5/EY oleellisten vaatimusten ja sitä koskevien direktiivien muiden ehtojen mukainen.
Dutch	Hierbij verklaart Omron dat het toestel de RFID Systeem, V680-HS52 'Serie, V680-HS63 'Serie, V680-HA63B 'Serie in overeenstemming is met de essentiële eisen en de andere relevante bepalingen van richtlijn 1999/5/EG.
French	Par la présente Omron déclare que la RFID Système, V680-HS52 Série, V680-HS63 Série, V680-HA63B Série sont conforme aux exigences essentielles et aux autres dispositions pertinentes de la directive 1999/5/CE.
Swedish	Härmed intygar Omron att den RFID System, V680-HS52 Serie, V680-HS63 Serie, V680-HA63B Serie står i överensstämmelse med de väsentliga egen-skapskrav och övriga relevanta bestämmelser som framgår av direktiv 1999/5/EG.
Danish	Undertegnede Omron erklærer herved, at følgende den RFID System, V680-HS52 Serie, V680-HS63 Serie, 680-HA63B Serie overholder de væsentlige krav og øvrige relevante krav i direktiv 1999/5/EF.
German	Hiermit erklärt Omron, die RFID System, V670-H11 Serie, V680-HS63 Serie, V680-HA63B Serie in Übereinstimmung mit den grundlegenden Anforderungen und den anderen relevanten Vorschriften der Richtlinie 1999/5/EG befindet. (BMW)
Greek	ΜΕ ΤΗΝ ΠΑΡΟΥΣΑ Omron ΔΗΛΩΝΕΙ RFID ΟΥΟΓΗΜΑ, V680-HS52 ΟΕΙΡΑ, V680-HS63 ΟΕΙΡΑ, V680-HA63B ΟΕΙΡΑ SYMMOPF ONETAI ΠΡΟΣ ΤΙΣ ΟΥΣΙΟΔΕΙΣ ΑΠΑΙΤΗΣΕΙΣ ΚΑΙ ΤΙΣ ΛΟΙΠΕΣ ΣΧΕΤΙΚΕΣ ΔΙΑΤΑΞΕΙΣ ΤΗΣ ΟΔΗΓΙΑΣ 1999/5/ΕΚ.
Italian	Con la presente Omron dichiara che la RFID Sistema, V680-HS52Serie, V680-HS63 Serie, V680-HA63B Serie sono conforme ai requisiti essenziali ed alle altre disposizioni pertinenti stabilite dalla direttiva 1999/5/CE.
Spanish	Por medio de la presente Omron declara que el RFID Sistema, V680-HS52 Serie, V680-HS63 Serie, V680-HA63B Serie esta conforme a los requisitos esenciales y cualesquiera otras disposiciones aplicables o exigibles de la Directiva 1999/5/CE.
Portuguese	Omron declara que a RFID Sistema, V680-HS52 Série, V680-HS63 Série, V680-HA63B Série ser conforme com os requisitos essenciais e outras disposições da Directiva 1999/5/CE.
Romanian	Prin prezenta, Omron declară că acest V680-HS52, V680-HS63, V680-HA63 este conform cu cerințele principale și cu celelalte prevederi relevante ale Directivei 1999/5/EC.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Properly shielded ground cables and connectors must be used for connection to host computer and/or peripherals in order to meet FCC emission limits.

Ferrite cores (TDK Type ZCAT1730-0730A or its equivalent) must be attached to the cables connecting the power supply and ground to suppress RF interference.

3. Japan Radio Law

Equipment using high frequencies: Inductive Reading/Writing Communications Equipment

Conforming standards: Inductive Reading/Writing Communications Equipment; Standard: ARIB STD-T82

Precautions for Safe Use

Be sure to observe the following precautions to ensure safe use of the Products.

1. Do not use the Products in environments with flammable, explosive, or corrosive gasses.
2. Do not attempt to disassemble, repair, or modify any Product.
3. Tighten mounting screws securely.
4. If any cable has a locking mechanism, make sure that it has been locked before using the cable.
5. Do not allow water or pieces of wire to enter from openings in the case. Doing so may cause fire or electric shock.
6. Turn OFF the Controller power supply before mounting or removing an Antenna or Amplifier.
7. If an error is detected in any Product, immediately stop operation and turn OFF the power supply. Consult with an OMRON representative.
8. Dispose of the Products as industrial waste.
9. Observe all warnings and precautions given in the body of this manual.
10. Make sure that there is no adverse effect of radio waves on medical equipment.

The Japan Automatic Identification Systems Association (JAISA) guidelines are as follows:

These Antennas for RFID devices use radio waves. They may adversely affect medical equipment, depending on where and in what applications they are used. To minimize the effects of radio waves, observe the following countermeasure for people with implanted cardiac pacemakers or other medical devices when using RFID devices:

Do not bring the Antenna for RFID devices any closer than 22 cm to the implanted location of the cardiac pacemaker.

Precautions for Correct Use

Always observe the following precautions to prevent operation failures, malfunctions, and adverse effects on performance and equipment.

1. Installation Environment

Do not use the Products in the following locations.

- Locations exposed to corrosive gases, dust, metallic powder, or salts
- Locations not within the specified operating temperature range
- Locations subject to rapid changes in temperature or condensation
- Locations not within the specified humidity range
- Locations subject to direct vibration or shock outside the specified ranges
- Locations subject to spray of water, oil, or chemicals

2. Installation

The Products communicate with Tags using the 13.56-MHz frequency band. Some motors, inverters, and switching power supplies generate noise that can affect communications with the Tags and cause errors. If such devices are located near the Tags, always test operation in advance to confirm whether the system will be affected.

- Observe the following precautions to minimize the effects of normal noise.

(1) Ground all metal objects in the vicinity of the Products to 100 Ω or less.

(2) Do not use the Products near high-voltage or high-current lines.

- Do not use non-waterproof Products in an environment where mist is present.
- Do not expose the Products to chemicals that adversely affect the Product materials.
- When mounting the Products, tighten the screws to the following torques.

V680-HS63: 1.2 N·m

V680-HS52: 40 N·m

- If multiple Antennas are mounted near each other, communications performance may decrease due to mutual interference. Refer to *Installing Antennas on page 32* and check to make sure there is no mutual interference.
- Depending on the operating environment, the case surface may become fogged, but basic performance will not be affected.

3. Storage

Do not store the Products in the following locations.

- Locations exposed to corrosive gases, dust, metallic powder, or salts
- Locations not within the specified storage temperature range
- Locations subject to rapid changes in temperature or condensation
- Locations not within the specified storage humidity range
- Locations subject to direct vibration or shock outside the specified ranges
- Locations subject to spray of water, oil, or chemicals

4. Cleaning

- Do not clean the Products with paint thinner or the equivalent. Paint thinner or the equivalent will dissolve the resin materials and case coating.

Meanings of Symbols



CHECK!

Indicates particularly important points related to a function, including precautions and application advice.



Indicates page numbers containing relevant information.

MEMO

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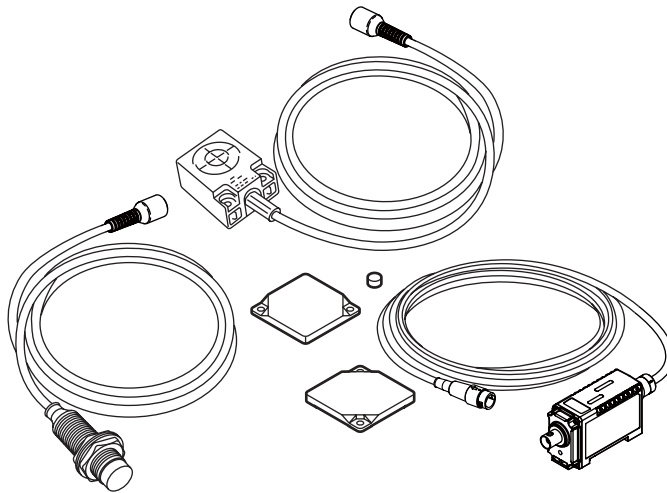
Section 1

Product Overview

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Features

The V680-series RFID System actively supports many different types of system, such as distributed-control systems and many-product, small-lot production systems, with non-contact data communications using electromagnetic induction.



■ Non-contact Data Communications

The V680 Series uses electromagnetic induction to enable non-contact, bi-directional data communications between Antennas and Tags.

■ CRC Used for Transmission Error Detection

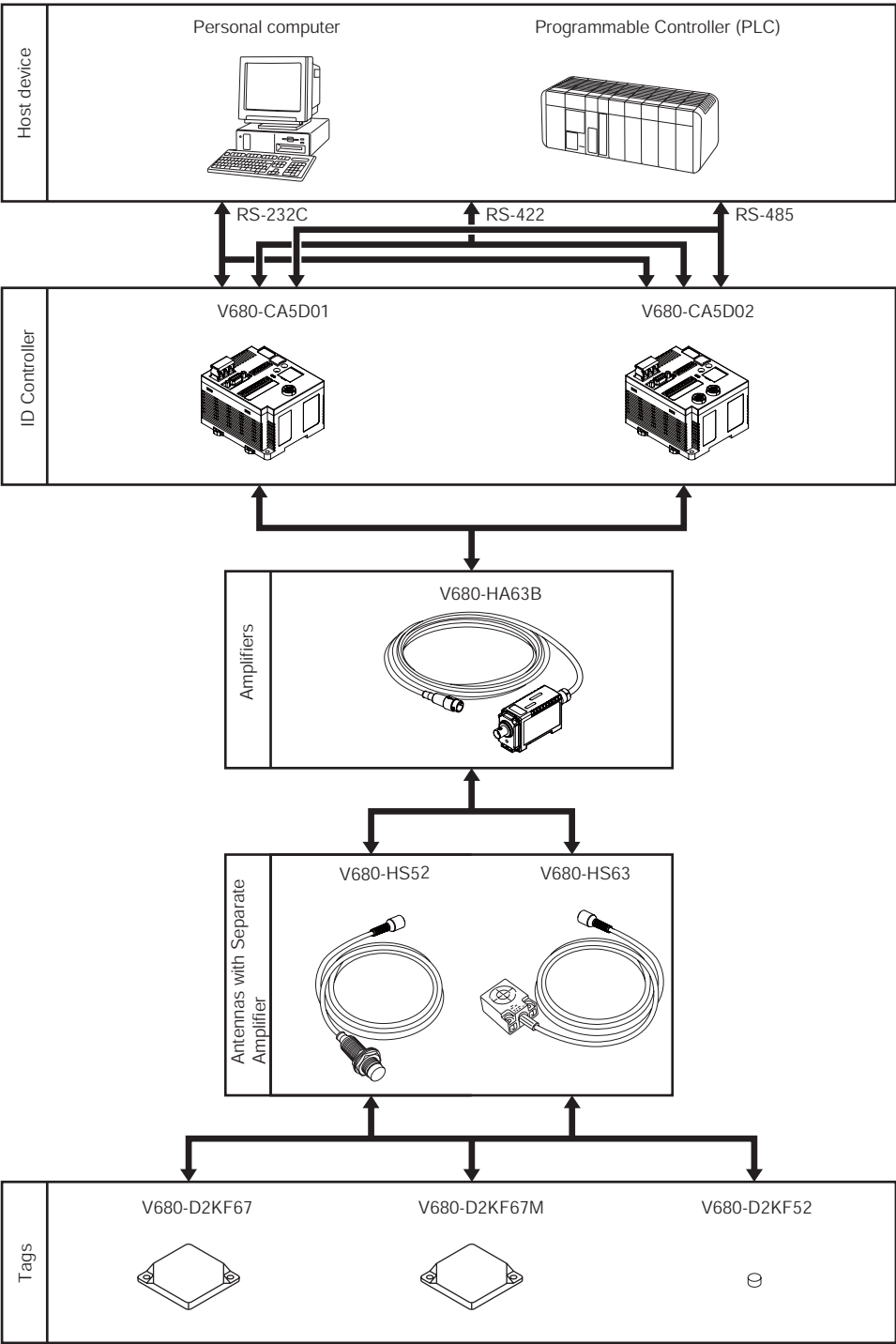
A bi-directional 16-bit CRC (Cyclic Redundancy Check) has been added as the error detection method for wire transmissions between ID Controllers and Antennas, and for wireless transmissions between Antennas and Tags. This method maintains superior communications reliability even where problems such as noise occur.

■ Superior Environmental Resistance and High Reliability

Antennas and Tags now have greater environmental resistance and are not affected by vibration, oil, or water.

Product Configuration

A V680-series RFID System consists of an ID Controller, one or more Amplifiers, one or two Antennas, and Tags. Select the models suitable for the application.



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Section 2

Specifications and Performance

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Antennas with Separate Amplifier

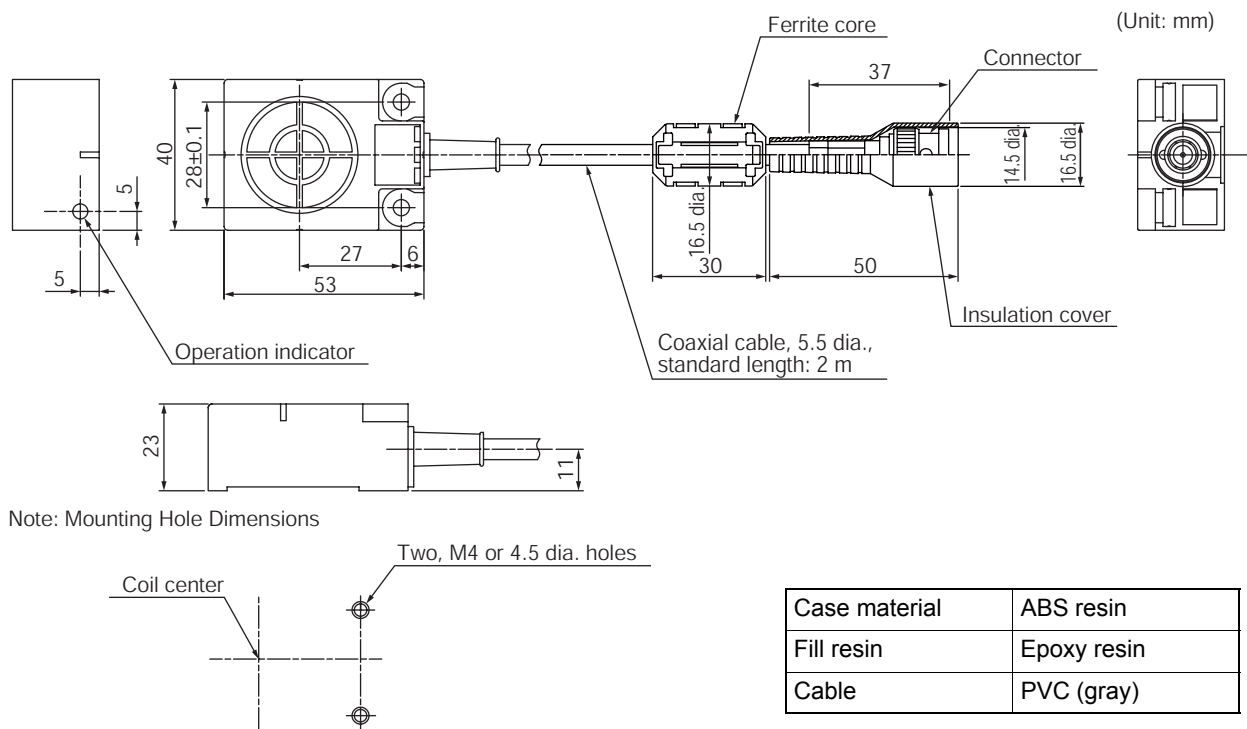
V680-HS63

General Specifications

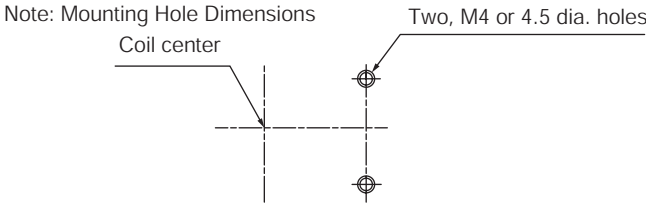
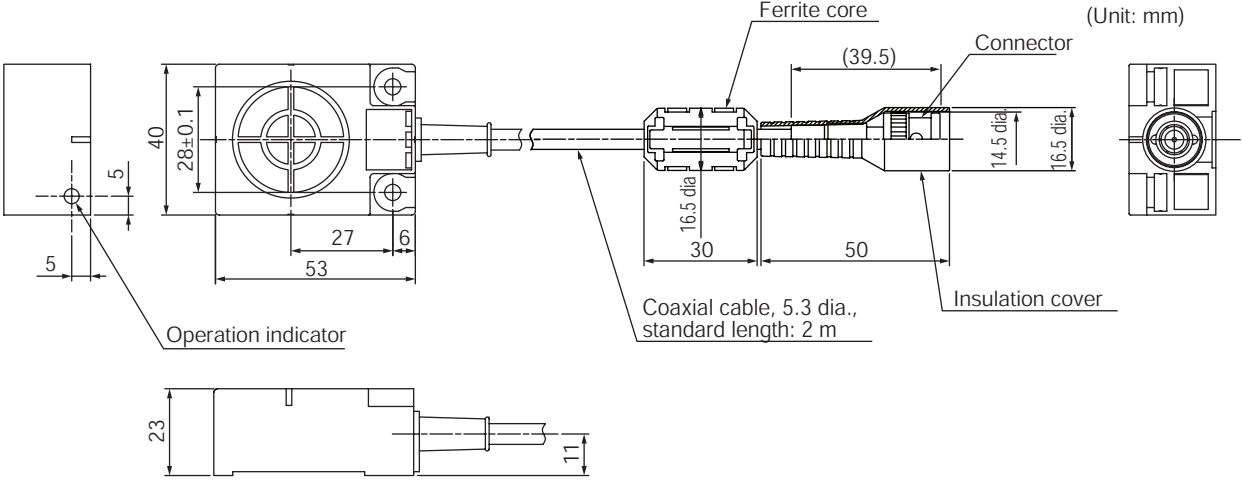
Item	Model	V680-HS63-W (Standard cable, waterproof connector)	V680-HS63-R (Flexible cable, non-waterproof connector)
Ambient operating temperature		-10 to 60°C (with no icing)	
Ambient storage temperature		-25 to 75°C (with no icing)	
Ambient operating humidity		35% to 95% (with no condensation)	
Insulation resistance		20 MΩ min. (at 500 VDC) between cable terminals and case	
Dielectric strength		1,000 VAC, 50/60Hz for 1 min between cable terminals and case	
Degree of protection		IP67G (Head) Note: The connector specifications are IP67 and IP65.	IP67G (Head) Note: The connectors are not waterproof.
Vibration resistance		Destruction: 10 to 500 Hz, 1.5-mm double amplitude, acceleration: 100 m/s ² , 10 sweeps in each of 3 axis directions (up/down, left/right, and forward/backward) for 11 minutes each	
Shock resistance		Destruction: 500 m/s ² , 3 times each in 6 directions (Total: 18 times)	
Dimensions		40 × 53 × 23 mm	
Material		ABS resin case, epoxy resin filler	
Weight		Approx. 850 g (with 12.5 m cable)	
Cable length		Standard lengths of 2 and 12.5 m	

Dimensions

• V680-HS63-W



• V680-HS63-R



Case material	ABS resin
Fill resin	Epoxy resin
Cable	PVC (black)

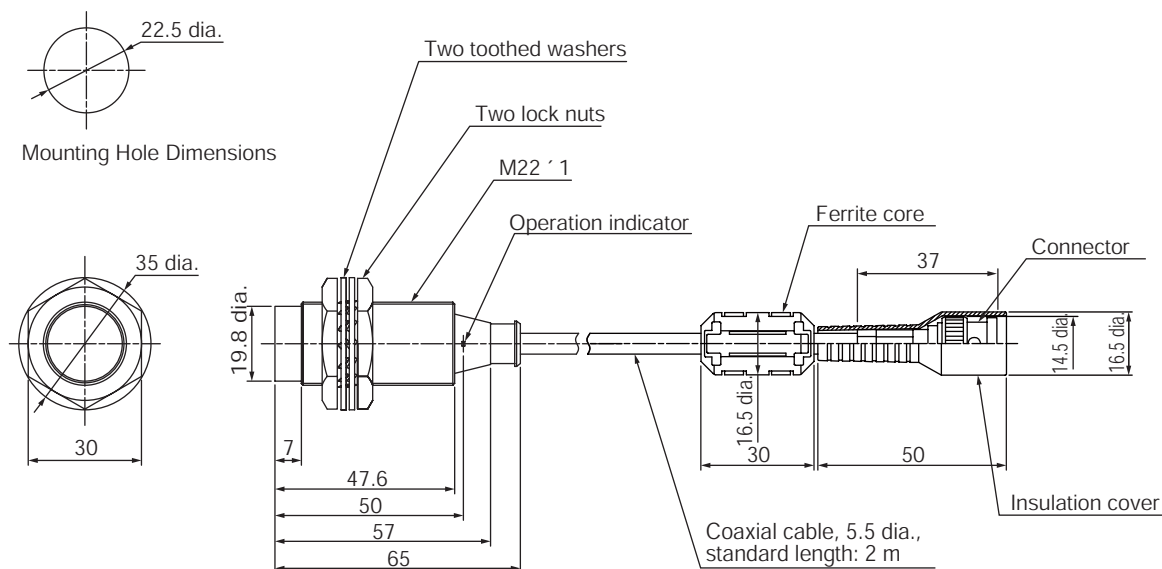
V680-HS52

General Specifications

Item	Model	V680-HS52-W (Standard cable, waterproof connector)	V680-HS52-R (Flexible cable, non-waterproof connector)
Ambient operating temperature		-10 to 60°C (with no icing)	
Ambient storage temperature		-25 to 75°C (with no icing)	
Ambient operating humidity		35% to 95% (with no condensation)	
Insulation resistance		20 MΩ min. (at 500 VDC) between connector terminals and case	
Dielectric strength		1,000 VAC, 50/60 Hz for 1 min between connector terminals and case	
Degree of protection		IP67G (Head) Note: The connector specifications are IP67 and IP65.	IP67G (Head) Note: The connectors are not waterproof.
Dielectric strength		Destruction: 10 to 500 Hz, 1.5-mm double amplitude, acceleration: 100 m/s ² , 10 sweeps in each of 3 axis directions (up/down, left/right, and forward/backward) for 8 minutes each	
Shock resistance		Destruction: 500 m/s ² , 3 times each in 6 directions (Total: 18 times)	
Dimensions		M22 × 65 mm	
Material		ABS resin, brass, and epoxy resin filler	
Weight		Approx. 850 g (with 12.5 m cable)	
Cable length		Standard lengths of 2 and 12.5 m	

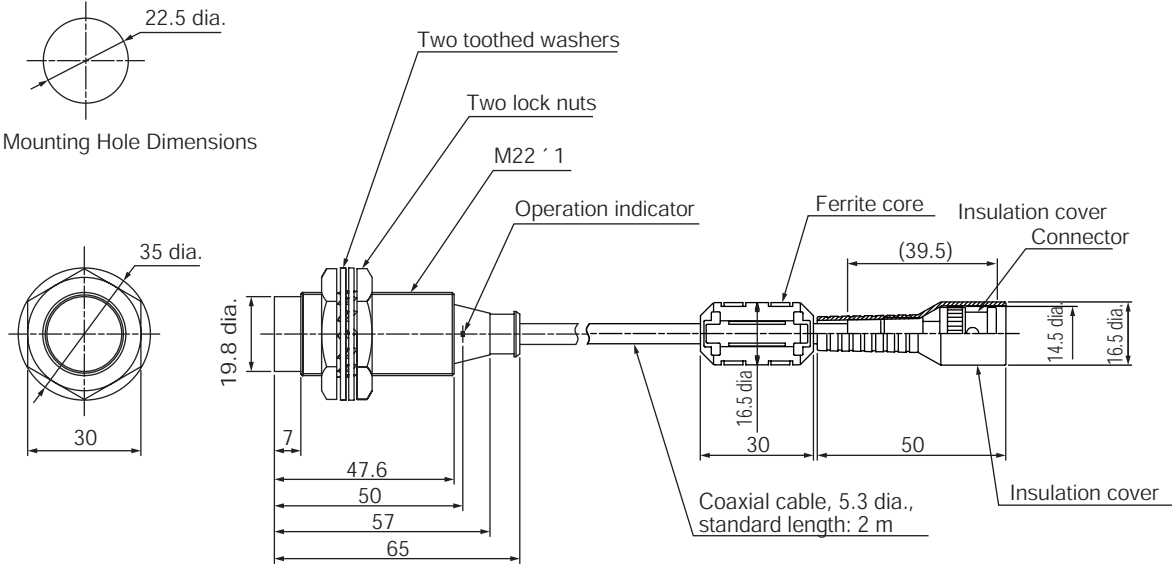
Dimensions

• V680-HS52-W



Case material	Brass
Communications surface	ABS resin
Fill resin	Epoxy resin
Cable	PVC (gray)

• V680-HS52-R



Case material	Brass
Communications surface	ABS resin
Fill resin	Epoxy resin
Cable	PVC (black)

Amplifier

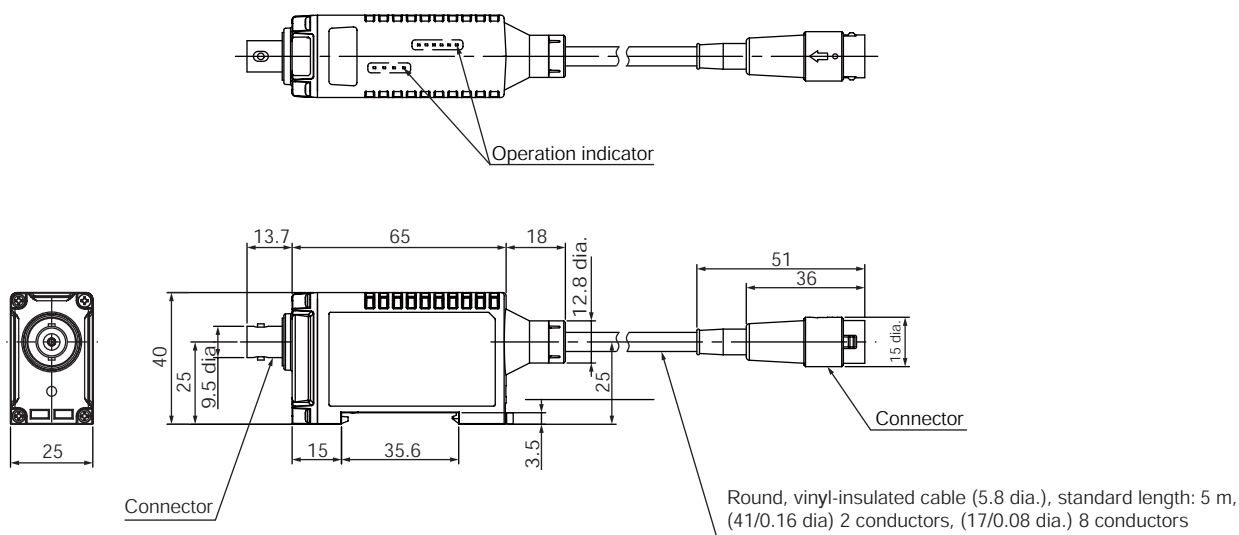
V680-HA63B

General Specifications

Item	Model	V680-HA63B
Ambient operating temperature		-10 to 55°C (with no icing)
Ambient storage temperature		-25 to 65°C (with no icing)
Ambient operating humidity		35% to 85% (with no condensation)
Insulation resistance		20 MΩ min. (at 500 VDC) between cable terminals and case
Dielectric strength		1,000 VAC, 50/60 Hz for 1 minute between cable terminals and case.
Degree of protection		IP67, IP65 (IEC 60529) Note: Not including connector at Controller end. (When V680-HS63-W or V680-HS52-W is connected)
		IP40 (IEC 60529) (When V680-HS63-R or V680-HS52-R is connected)
Dielectric strength		Destruction: 10 to 500 Hz, 1.5-mm double amplitude, acceleration:100 m/s ² , 10 sweeps in each of 3 axis directions (up/down, left/right, and forward/backward) for 11 minutes each
Shock resistance		Destruction: 500 m/s ² , 3 times each in 6 directions (Total: 18 times)
Dimensions		25 × 40 × 65 mm (Not including protrusions.)
Materials		PC
Weight		Approx. 650 g (with 10 m cable)
Cable length		Standard lengths of 5 and 10 m

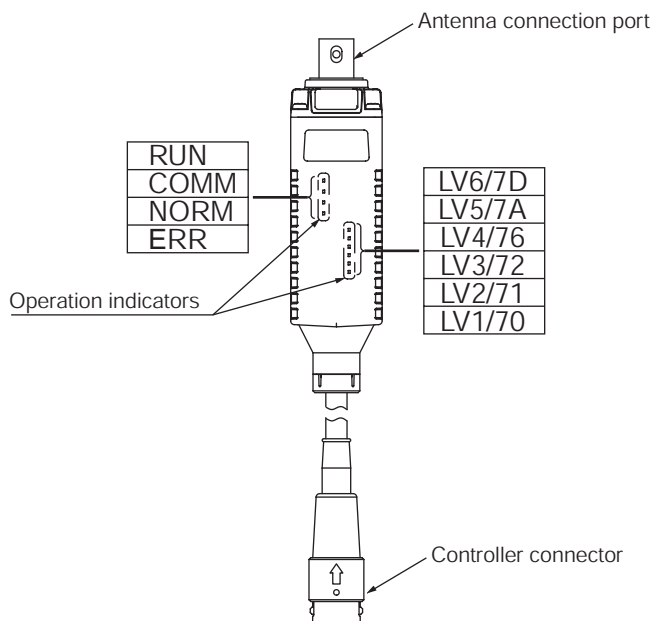
Note: The maximum total cable extension is 50 m (including the Amplifier cable). A maximum of two extension cables can be connected.

Dimensions



Case material	PC resin
Cable	PVC

Nomenclature



■ Antenna Connection Port

The Antenna connection port is connected a V680-series Antenna.

■ Controller Connector

The Controller connector is connected to Antenna connection port on the Controller.

■ Operation Indicators (LEDs)

Name	Color	Meaning
RUN	Green	Lit when the power is ON.
COMM	Yellow	Lit when a command is being sent.
NORM	Green	Lit when communications with a Tag are normal in Normal Communications Mode.
ERR	Red	Lit when an error occurs in communications with a Tag in Normal Communications Mode.
LV6/7D	Yellow	Maintenance Mode: Lit at distance level 6. Normal Communications Mode: Lit when a write protection error occurs.
LV5/7A	Yellow	Maintenance Mode: Lit at distance level 5 or higher. Normal Communications Mode: Lit when an address error occurs.
LV4/76	Yellow	Maintenance Mode: Lit at distance level 4 or higher. Normal Communications Mode: Lit when a Tag memory error occurs.
LV3/72	Yellow	Maintenance Mode: Lit at distance level 3 or higher. Normal Communications Mode: Lit when a no Tag error occurs.
LV2/71	Yellow	Maintenance Mode: Lit at distance level 2 or higher. Normal Communications Mode: Lit when a verification error occurs.
LV1/70	Yellow	Maintenance Mode: Lit at distance level 1 or higher. Normal Communications Mode: Lit when a Tag communications error occurs.

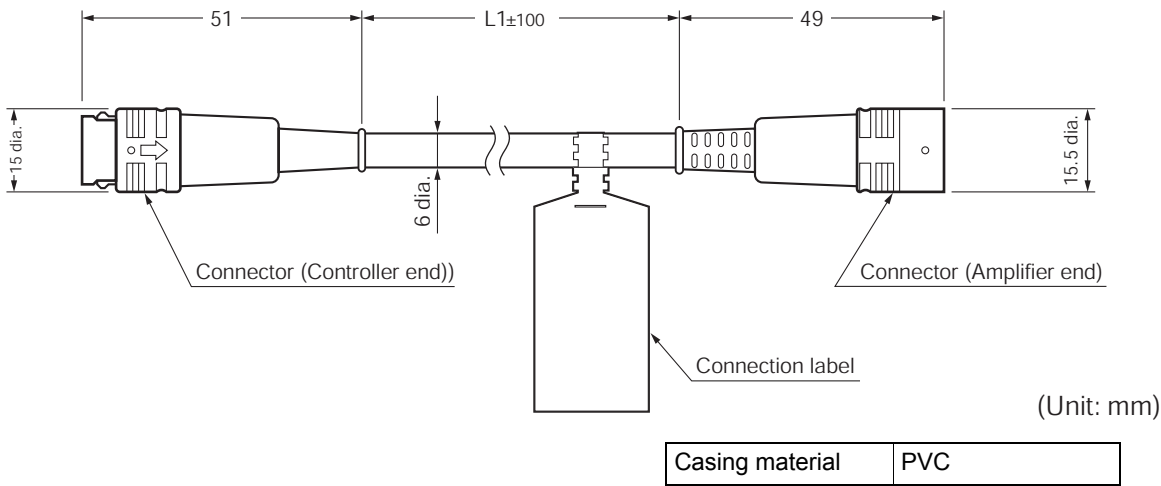
Cables

Specifications

Item	Model	V700-A43/V700-A44
Number of conductors		10
Insulation resistance		5 MΩ min. (at 500 VDC) between terminals and sheath
Dielectric strength		500 VAC, 1 min

Dimensions

Item	Model	V700-A43	V700-A44
Length (L1)		Approx. 10m	Approx. 20 m
Weight		Approx. 700 g	Approx. 1,350 g



Tags

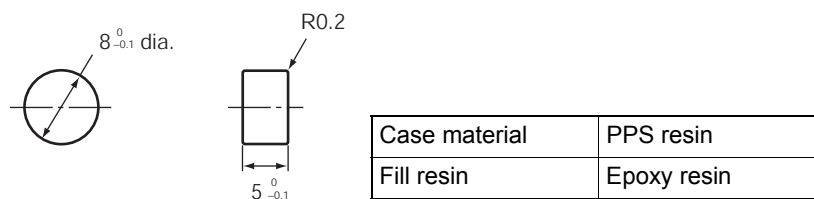
Specifications and Dimensions

■ V680-D2KF52

• General Specifications

Item	Model	680-D2KF52
Memory capacity		2,000 bytes (user area)
Memory type		FRAM
Data backup time		10 years after writing(55°C)
Data overwrite count		10 billion times per address (25°C)
Ambient operating temperature when communicating		−25 to 85°C (with no icing)
Ambient operating temperature when not communicating		−40 to 85°C (with no icing)
Ambient storage temperature		−40 to 85°C (with no icing)
Ambient operating humidity		35% to 95%
Degree of protection		IP67 (IEC 60529)
Vibration resistance		Destruction: 10 to 2,000 Hz, 1.5-mm double amplitude, acceleration: 150 m/s ² , 10 sweeps each in X, Y, and Z directions for 15 minutes each
Shock resistance		Destruction: 500 m/s ² , 3 times each in X, Y, and Z directions (Total: 18 times)
Dimensions		8 dia. × 5 mm
Materials		Case: PPS resin, Fill resin: Epoxy resin
Weight		Approx. 0.5 g
Metal countermeasures		Yes

• Dimensions



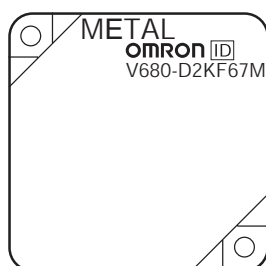
■ V680-D2KF67/67M

• General Specifications

Item	Model	V680-D2KF67	V680-D2KF67M
Memory capacity		2,000 bytes (user area)	
Memory type		FRAM	
Data backup time		10 years after writing(55°C)	
Data overwrite count		10 billion times per address (25°C)	
Ambient operating temperature when communicating		-25 to 85°C (with no icing)	
Ambient operating temperature when not communicating		-40 to 85°C (with no icing)	
Ambient storage temperature		-40 to 85°C (with no icing)	
Ambient operating humidity		35% to 95%	
Degree of protection		IP67(IEC 60529)	
Vibration resistance		Destruction: 10 to 2,000 Hz, 1.5-mm double amplitude, acceleration: 150 m/s ² , 10 sweeps each in X, Y, and Z directions for 15 minutes each	
Shock resistance		Destruction: 500 m/s ² , 3 times each in X, Y, and Z directions (Total: 18 times)	
Dimensions		34 × 34 × 3.5 mm	
Materials		Case: PPS resin	
Weight		Approx. 6 .5g	Approx. 7 g
Metal countermeasures		None	Yes

The V680-D2KF67M is designed to be mounted directly to metal. The V680-D2KF67 and V680-D2KF67M markings are shown in the following diagrams.

● V680-D2KF67M



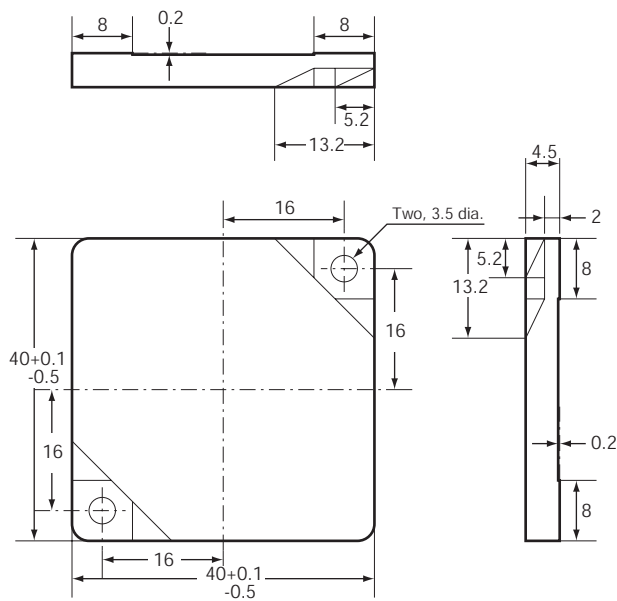
● V680-D2KF67



CHECK!

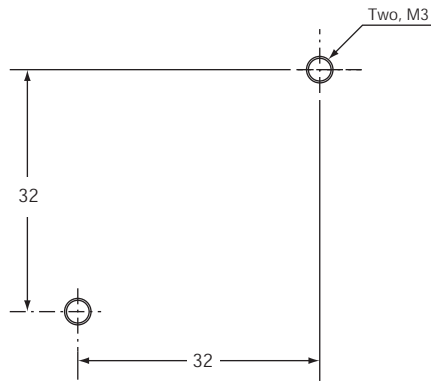
The side with the markings is the communications surface. Mount the Tag with this side facing the Antenna.

• Dimensions
V680-D2KF67/67M



(Unit:mm)

Mounting Hole Dimensions



Case material	ABS resin
Fill resin	Epoxy resin

MEMO

Section 3

Communications Specifications



Communications Distances

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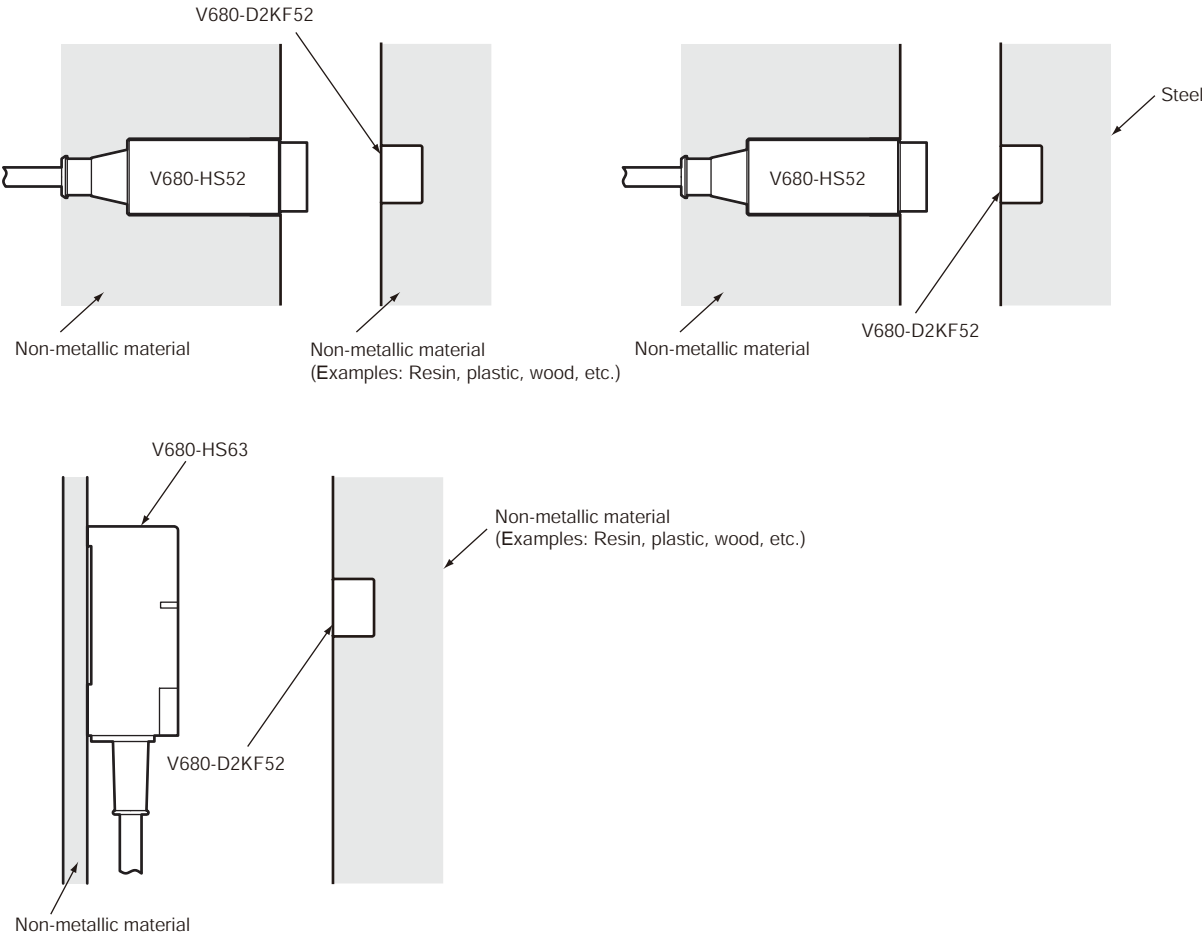
Communications Distances

V680-D2KF52

■ Communications Distance Specifications (Certified Performance)

Amplifier	Antenna	ID Tag	Communications distance	
V680-HA63B	V680-HS52	V680-D2KF52	Read	0 to 8.0 mm (Axis offset: ±2)
			Write	0 to 8.0 mm (Axis offset: ±2)
	V680-HS52	V680-D2KF52 embedded in metal (steel)	Read	0 to 3.0 mm (Axis offset: ±2)
			Write	0 to 3.0 mm (Axis offset: ±2)
	V680-HS63	V680-D2KF52	Read	0 to 9.5 mm (Axis offset: ±2)
			Write	0 to 9.5 mm (Axis offset: ±2)

• Measurement Conditions

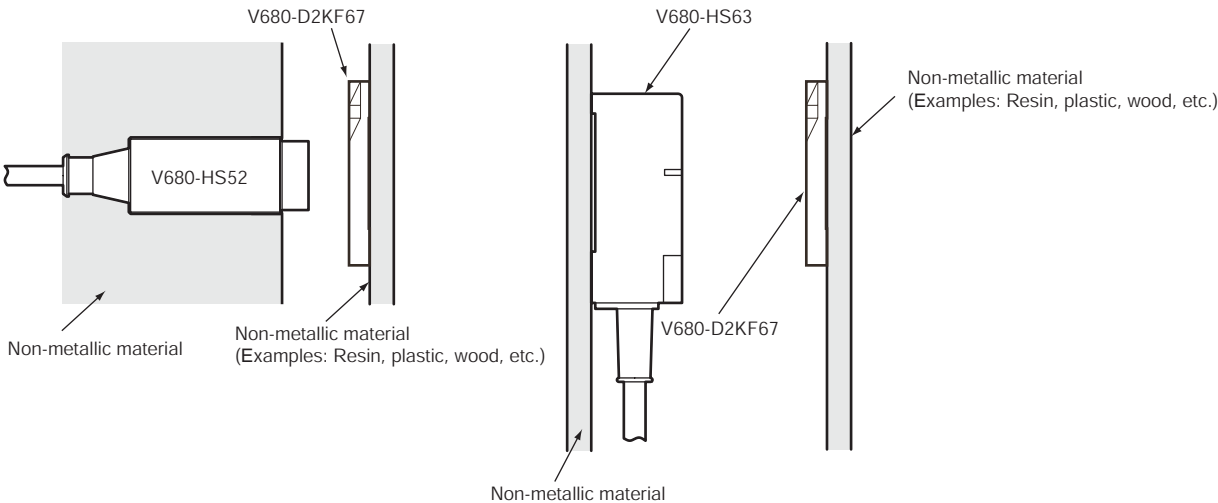


V680-D2KF67

■ Communications Distance Specifications (Certified Performance)

Amplifier	Antenna	ID Tag	Communications distance	
V680-HA63B	V680-HS52	V680-D2KF67	Read	0 to 17.0 mm (Axis offset: ± 2)
			Write	0 to 17.0 mm (Axis offset: ± 2)
	V680-HS63	V680-D2KF67	Read	7 to 30.0 mm (Axis offset: ± 10)
			Write	7 to 30.0 mm (Axis offset: ± 10)

• Measurement Conditions

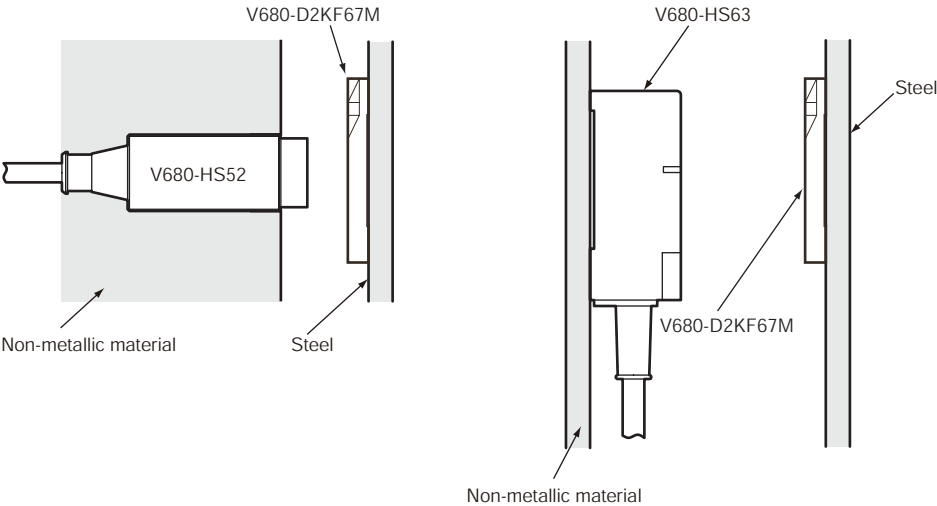


V680-D2KF67M

■ Communications Distance Specifications (Certified Performance)

Amplifier	Antenna	ID Tag	Communications Distance	
V680-HA63B	V680-HS52	V680-D2KF67M with metal on back surface (steel)	Read	0 to 16.0 mm (Axis offset: ±2)
			Write	0 to 16.0 mm (Axis offset: ±2)
	V680-HS63	V680-D2KF67M with metal on back surface (steel)	Read	6 to 25.0 mm (Axis offset: ±10)
			Write	6 to 25.0 mm (Axis offset: ±10)

• Measurement Conditions



Section 4

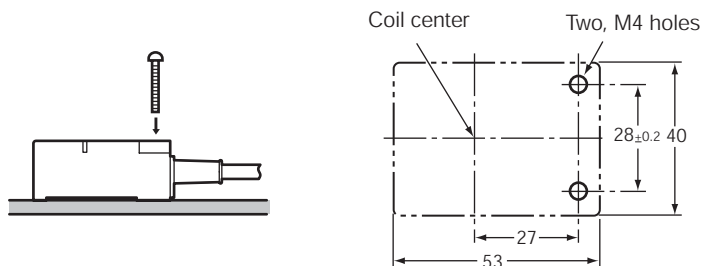
Installation

 Installing Antennas	32
 Mounting Amplifiers	33
 Installing Tags	37

Installing Antennas

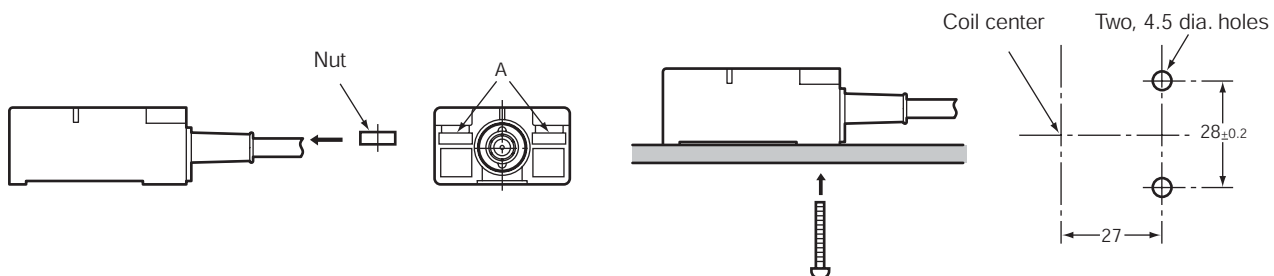
V680-HS63

■ Installation from the Front



■ Installation from the Back

Insert the nuts that come with the Antenna into sections A.



CHECK!

Securely tighten screws to a maximum torque of 1.2 N-m.

V680-HS52

Install the Antenna using the nuts and toothed washers that are provided on both sides of the mounting material, as shown in the diagram below.

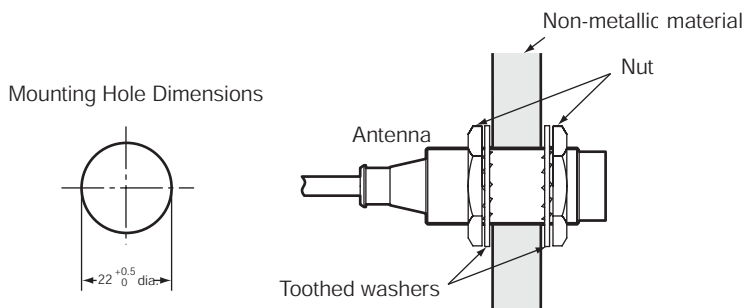


CHECK!

When the Antenna is mounted to a metal object, the communications distance will be reduced by approximately 10% compared with mounting to a non-metallic object. For details on the effect of metal surrounding the Antenna, refer to *Effect of Surrounding Metals on the Antenna (Reference)* on page 35.



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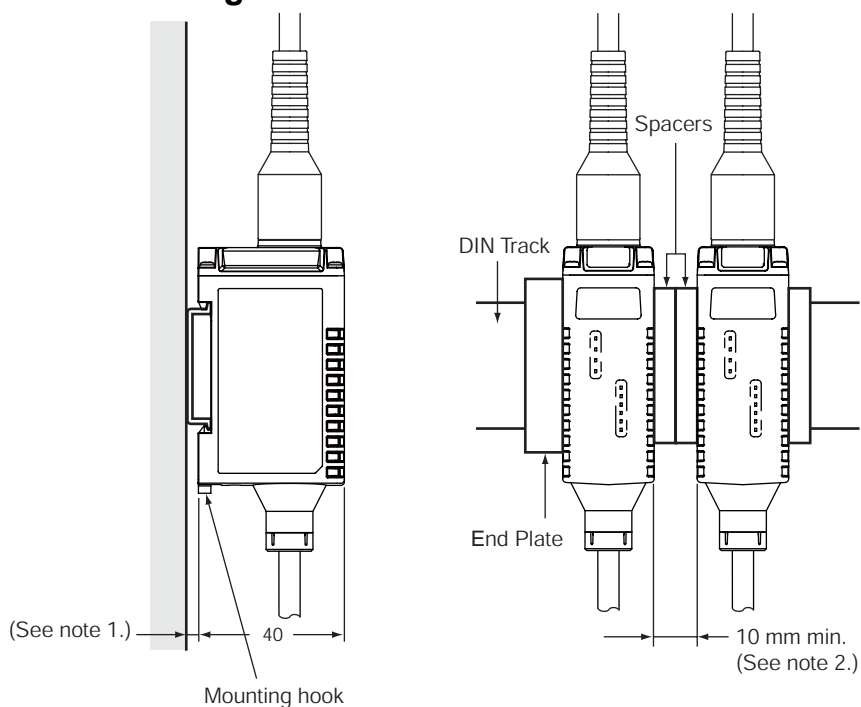
CHECK!

Securely tighten the screws to a maximum torque of 40 N-m.

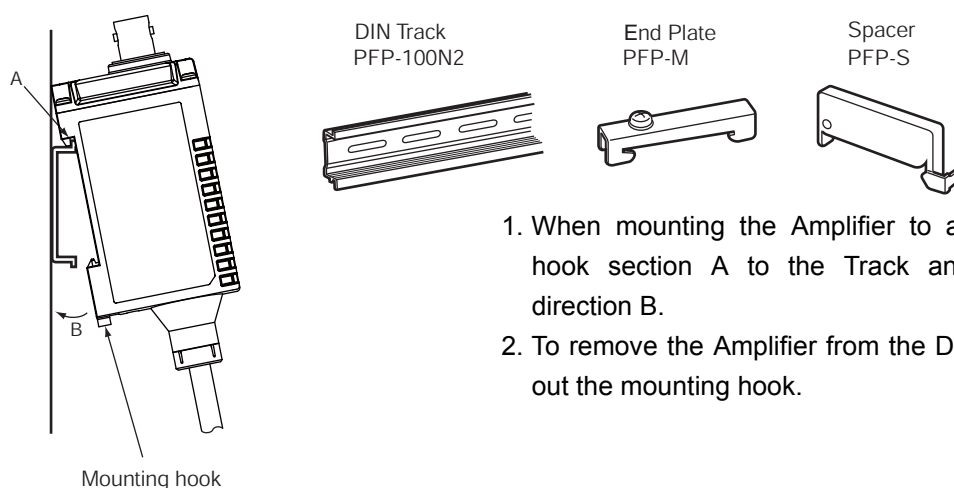
Mounting Amplifiers

V680-HA63

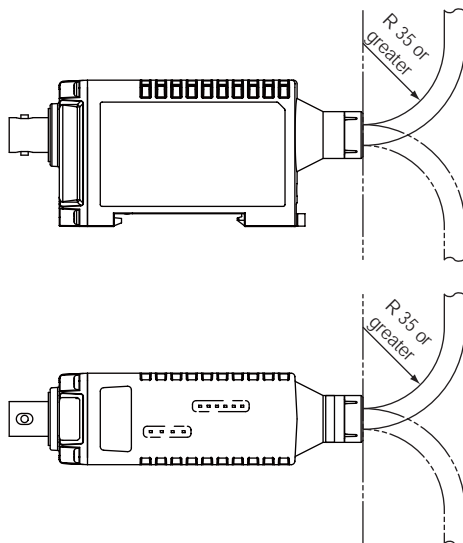
■ Mounting to DIN Track



- Note**
1. Consider the height of the DIN Track.
 2. Provide a space of at least 10 mm (i.e., at least two spacers) and attach them securely.



Amplifier Cable Bending Radius

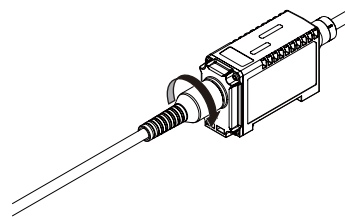
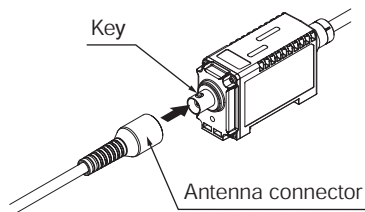


Do not bend the cable past a bending radius of 35 mm.

Attaching/Removing V680-HA63/-HS63/-HS52 Connectors

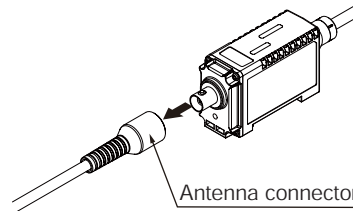
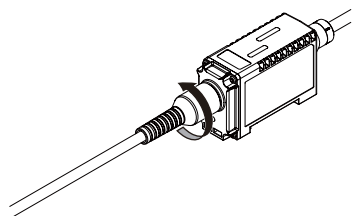
■ Attaching the Connector

1. Hold the Antenna connector, align the key, and insert the connector into the Amplifier connector.
2. Turn the connector clockwise to lock it in place.



■ Removing the Connector

1. Turn the connector counterclockwise to release the lock.
2. Pull the Antenna connector straight out.

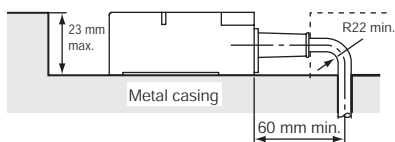


The connector will not come out unless the lock is first released by turning the connector. To remove the cable, release the lock and pull on the connector. Pulling the cable without releasing the lock may break or damage the cable.

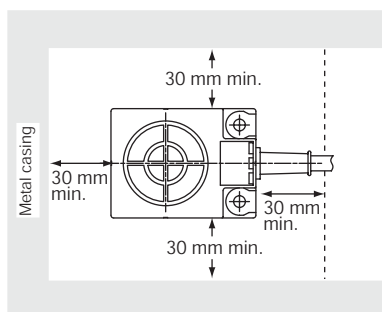
Effect of Surrounding Metals on the Antenna (Reference)

■ V680-HS63

In addition to surface mounting, it is also possible to embed the V680-HS63 in a metal casing to protect it from being struck by other objects. To prevent malfunctioning, allow a space of at least 30 mm between the Antenna and the sides of the metal casing. If the space is less than 30 mm, the read/write distance will be greatly diminished. In addition, the height of metal casing must not exceed that of the Antenna.

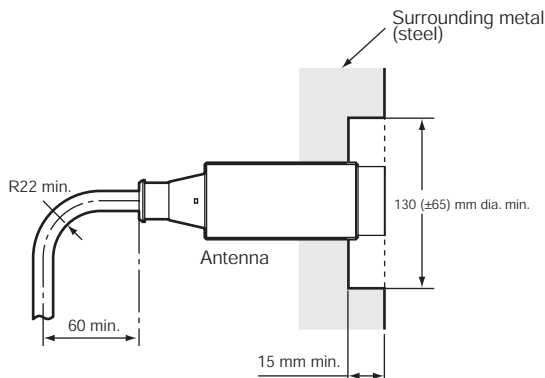


- Note**
1. Do not bend the cable into a curve tighter than 22 mm in radius.
 2. The communications distance will be reduced significantly if the Antenna is installed closer than 30 mm to metal surfaces.

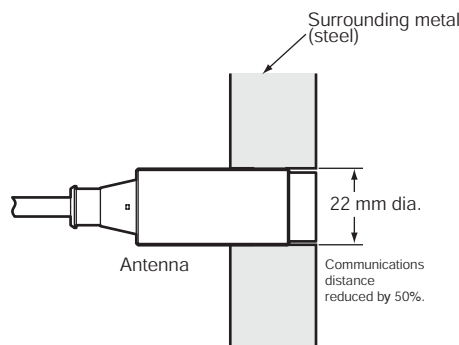


■ V680-HS52

When embedding the Antenna in metal, be sure the metal does not extend beyond the tip of the Antenna.



Do not bend the cable into a curve tighter than 22 mm in radius.



If the metal around the Antenna reaches the coil surface, the communications distance will be reduced by approximately 50% compared with mounting to a non-metallic surface.

Mutual Interference between Antennas (Reference)

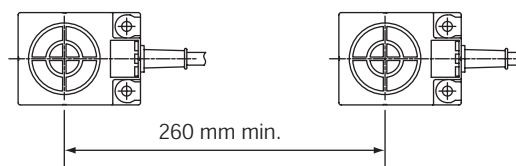
To prevent malfunctioning due to mutual interference when using more than one Antenna, leave sufficient space between them as shown in the following diagrams.

■ V680-HS63

- Installing the Antennas Facing Each Other

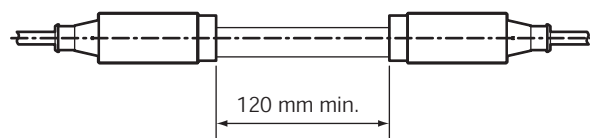


- Installing the Antennas in Parallel

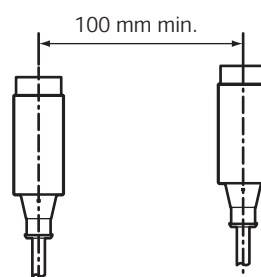


■ V680-HS52

- Installing the Antennas Facing Each Other



- Installing the Antennas in Parallel

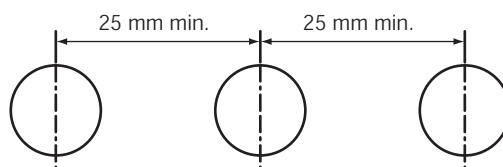


Installing Tags

V680-D1KP52MT

■ Mutual Interference with Tags (Reference)

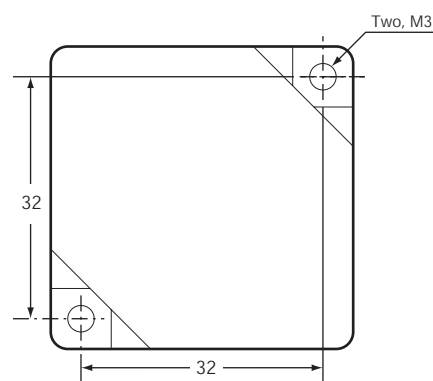
Provide the mounting distances indicated below to prevent malfunctions due to mutual interference when using more than one Tag.



V680-D2KF67

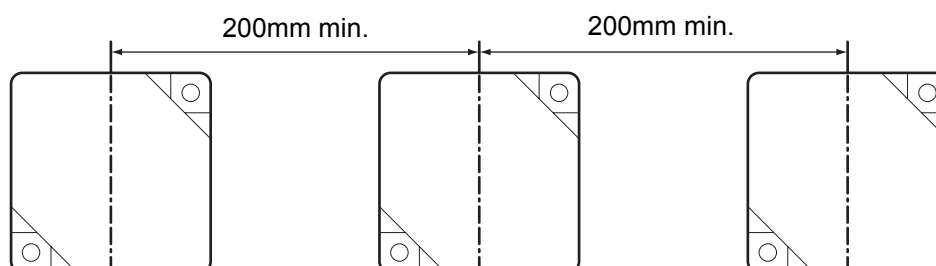
■ Tag Installation Direction

Secure the Tag with M3 screws. Tighten the screws to a torque of 0.3 to 0.5 N·m.



■ Mutual Interference with Tags (Reference)

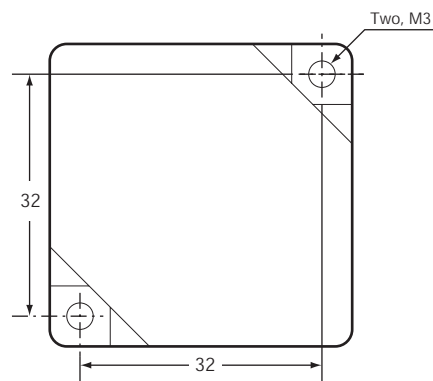
To prevent malfunctioning due to mutual interference when using more than one Tag, leave sufficient space between them as shown in the following diagram.



V680-D2KF67M

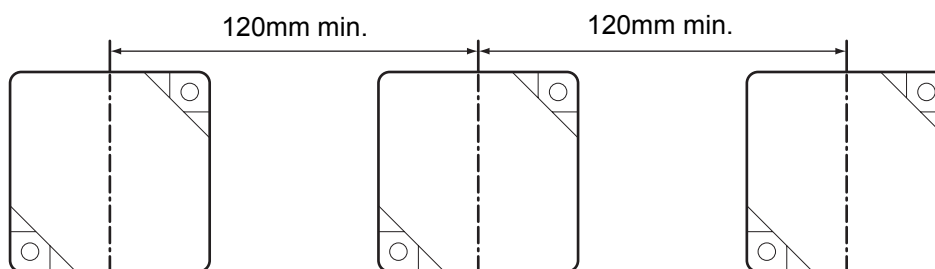
■ Tag Installation Direction

Mount the V680-D2KF67M to a metal surface, and secure the Tag with M3 screws. Tighten the screws to a torque of 0.3 to 0.5 N·m.



■ Mutual Interference with Tag (Reference)

To prevent malfunctioning due to mutual interference when using more than one Tag, leave sufficient space between them as shown in the following diagram.



Section 5

Chemical Resistance



Chemical Resistance of the Antennas

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Chemical Resistance of the Antennas

Applicable Models

V680-HS63-W/R V680-HS52-W/R

ABS resin is used for case material and epoxy resin for filling material. Refer to the following lists and do not use chemicals that affect ABS and epoxy resin.

Chemicals That Cause Deformations, Cracks, Etc.

ABS resin	Epoxy resin
Trichlene, acetone, xylene, toluene, gasoline, creosol, methylene chloride, phenol, cyclohexane, aqua regia, chromic acid, sulfuric acid (90% RT), methyl ethyl ketone, aniline, nitrobenzene, monochlorobenzene, pyridine, nitric acid (60% RT), formic acid (80% RT)	Aqua regia, chromic acid, sulfuric acid (90% RT), nitric acid (60% RT), ammonia solution, acetone, methylene chloride, phenol

Chemicals That May Cause Discoloration, Swelling, Etc.

ABS resin	Epoxy resin
Hydrochloric acid, alcohol, Freon, sodium hydroxide, hydrogen peroxide, benzene, sulfuric acid (10% RT), nitric acid (10% RT), phosphoric acid (85% RT), ammonia solution	Sulfuric acid (10% RT), nitric acid (10% RT), hydrochloric acid (30% RT), acetic acid (50% RT), oxalic acid, calcium hydroxide, benzene, creosol, alcohol, cyclohexane, toluene, xylene, benzene, grease

Chemicals That Do Not Affect ABS Resin or Epoxy Resin

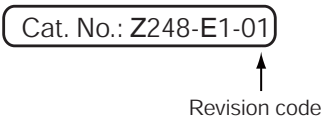
ABS resin	Epoxy resin
Ammonia, kerosene, mineral oil, developer, Yushiroken S50, Chemi-Cool Z, Velocity No. 3, Yushiroken EEE-30Y, petroleum, grease, acetic acid, oxalic acid, calcium hydroxide, phosphoric acid (30% RT), hydrochloric acid (10% RT), potassium hydroxide	Ammonia, hydrochloric acid (10% RT), potassium hydroxide, petroleum, gasoline, Yushiroken S50, Chemi-Cool Z, Velocity No. 3, Yushiroken EEE-30Y

Note: The above results are from tests conducted at room temperature (23°C). Even if the chemicals do not affect the ABS or epoxy resins at room temperature, they may affect the resins at higher or lower temperatures. Check the chemicals carefully in advance.

MEMO

Revision History

A manual revision code appears as a suffix to the catalog number at the bottom of the front and rear pages.



Revision code	Date	Revised contents
01	October 2006	Original production

