

PART NUMBER:			
30497-100		DESC: Milan 2.4 GHz RIC 312 LCD	REV: 01
Requested by: Nick Obermiller		Production Management: Gary Zajicek	Doc Author: Sara Hanson
Quality Eng.: Jodi Rickheim		EA Tech: Nick Obermiller	Doc Date: 9-XX-16
Laser system: Jenny Gau		Marketing: N/A for Engineering release	

BASE	TITLE/DESCRIPTION	TIER	FIXTURE P/N & DESCRIPTION
64252-TAB	Milan 2.4 RIC 312	Premium	21937-000 Florence Label Laser Fixture 22677-000 Milan Sapphire RIC312 2.4GHZ Battery Door Marking Fixture 22678-000 Milan Sapphire RIC312 2.4GHZ Case Marking Fixture XXXXX-XXX Japan marking fixture 2.4
64253-TAB	Milan 2.4 RIC 312	High	
64254-TAB	Milan 2.4 RIC 312	Medium	
64255-TAB	Milan 2.4 RIC 312	Low	
64256-TAB	Milan 2.4 RIC 312	Basic	

NOTES:

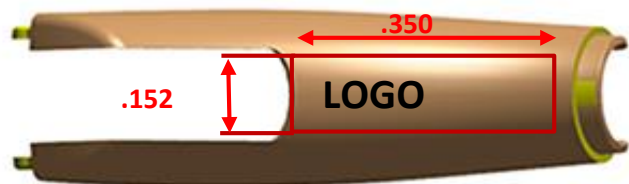
1. All dimensions are for Reference Only
2. Dimensions Depict Maximum Character window
3. All Text to be centered in window
4. Click Here: [Part Number Info By Company Category to view logos](#)

Final Assembly# 6XXXX-XXX

Company Color 

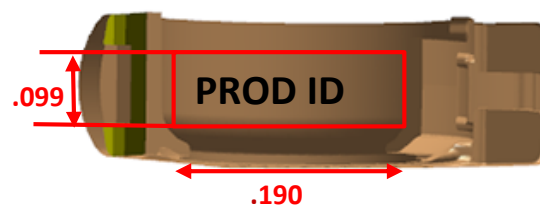
1. Company logo

Case part #: 13683-TAB

**2. Battery Door Product ID**

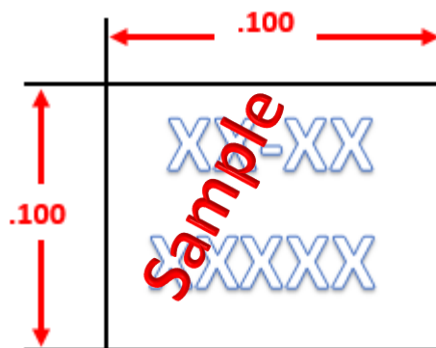
Battery Door part #: 13686LTAB

Laser Text	Line	#ID
RIC 312	1	

**3. Serial Number Label**

Serial ID Label w/SN #: 10136L000

Laser Text	Line	#ID
XX-XX	1	591
XXXXXX	2	591

**4. Place holder for Japan logo info.**

5. Case fixture

Company Logo

NOTE: Case must be flat in fixture

BTE must touching the edge of fixture & sit completely down in the cavity

NOTA: Posicion de Case en el Fixture

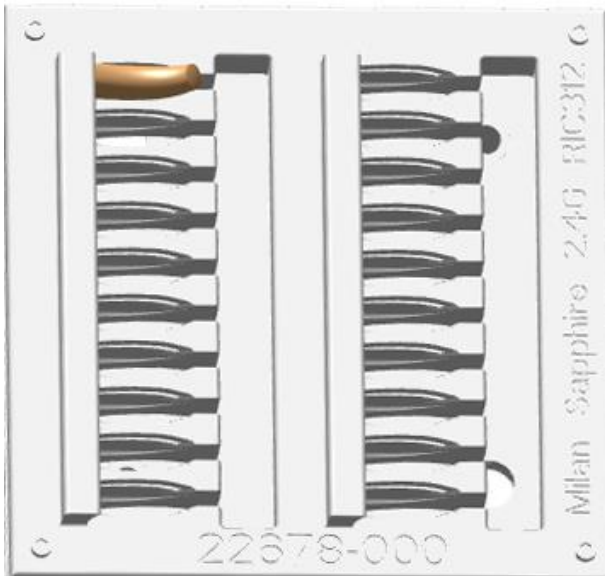
El BTE debe tocar la orilla del fixture y estar bien sentado en la cavidad del fixture

Quality Steps / Correct Print

- Legible print.
- Material non-contaminated or damaged.

Pasos De Calidad / Impresion correcta

- Impresion legible
- Material no contaminado y/o dañado



Ejemplo de Impresion

Print Sample

6. BD fixture

Battery Door Product ID

NOTE: Battery Door must be flat inside fixture cavity.

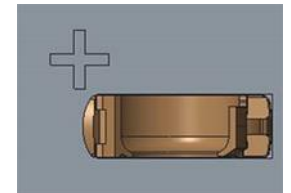
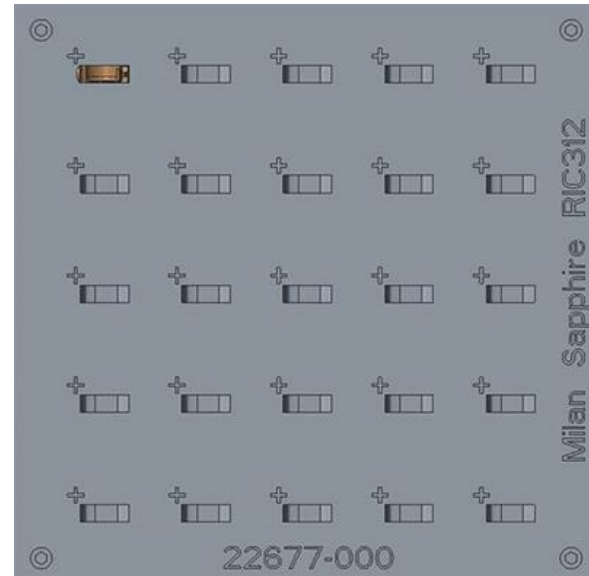
NOTA: El cajon debe de estar dentro de la cavidad del fixture.

Quality Steps / Correct Print

- Legible print.
- Material non-contaminated or damaged.

Pasos De Calidad / Impresion correcta

- Impresion legible
- Material no contaminado y/o dañado.



Ejemplo de Impresion

Print Sample



7. Serial Number Fixture

21937-000 Florence Label Laser Fixture

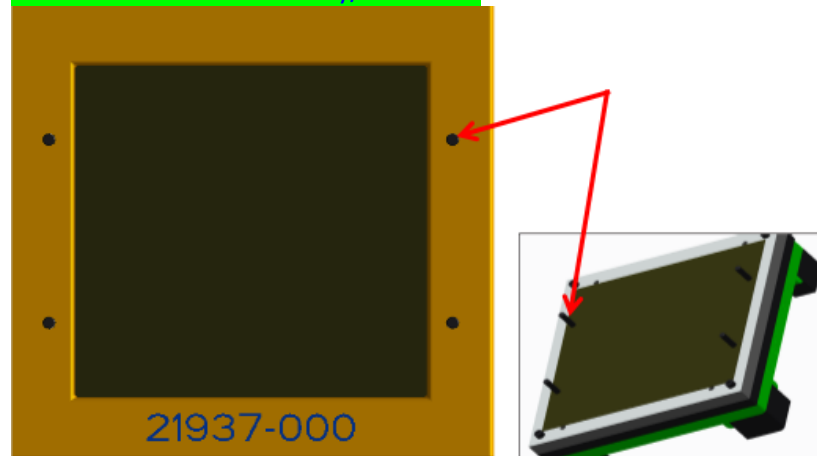
[Serial Number Label](#)

NOTE: Make sure that the Top Cover sits over fixture pins 21937-001

NOTA: Asegurarse que la lamina quede bien acomodada sobre los pines del fixture 21937-001

Quality Steps / Correct Printing

- Readable Impression
 - Non contaminated material or damage
- Pasos De Calidad / Impresion correcta
- Impresion legible
 - Material no contaminado y/o dañado.



Ejemplo de Impresion

Print Sample

XX-XX
XXXXX

8. Demo Marking Fixture

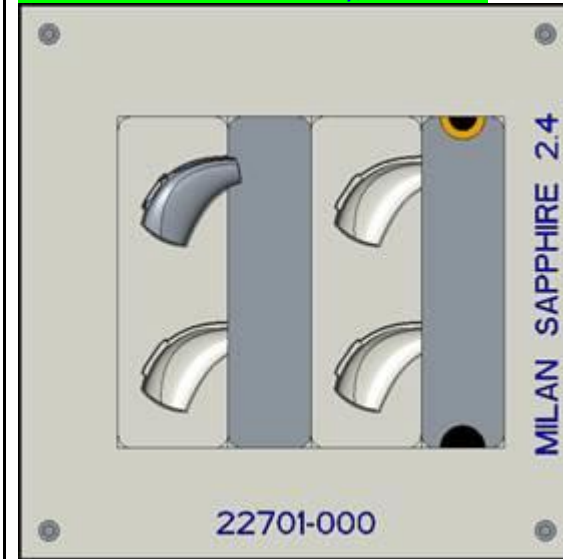
22701-000 Milan 2.4 GHz Sapphire RIC 312 Demo Marking Fixture

NOTE: The case must be flat within the cavity of the fixture, as shown.

NOTA: El Caja debe de estar planos y dentro de la cavidad del fixture, como se muestra.

Quality Steps / Correct Printing

- Readable Impression
 - Non contaminated material or damage
- Pasos De Calidad / Impresion correcta
- Impresion legible
 - Material no contaminado y/o dañado.



Ejemplo de Impresion

Print Sample



9. *Place holder for Japan Logo Marking Fixture*

Change Log

REV	Eco #	CHANGE DESCRIPTION	CHANGE ENGINEER	RELEASE DATE
01	MN49903	Initial engineering release	DD	9/23/16