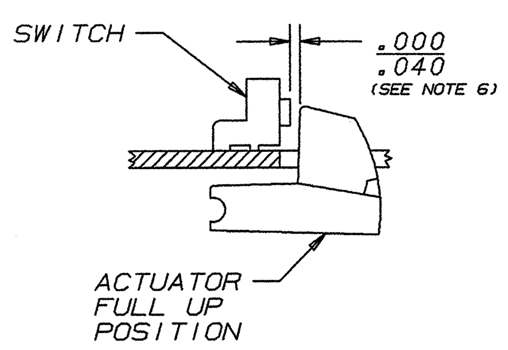
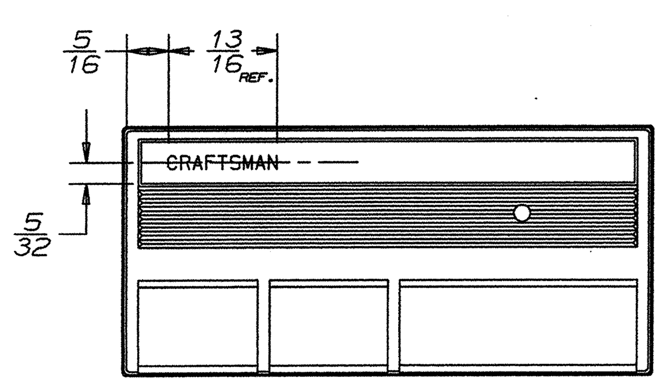
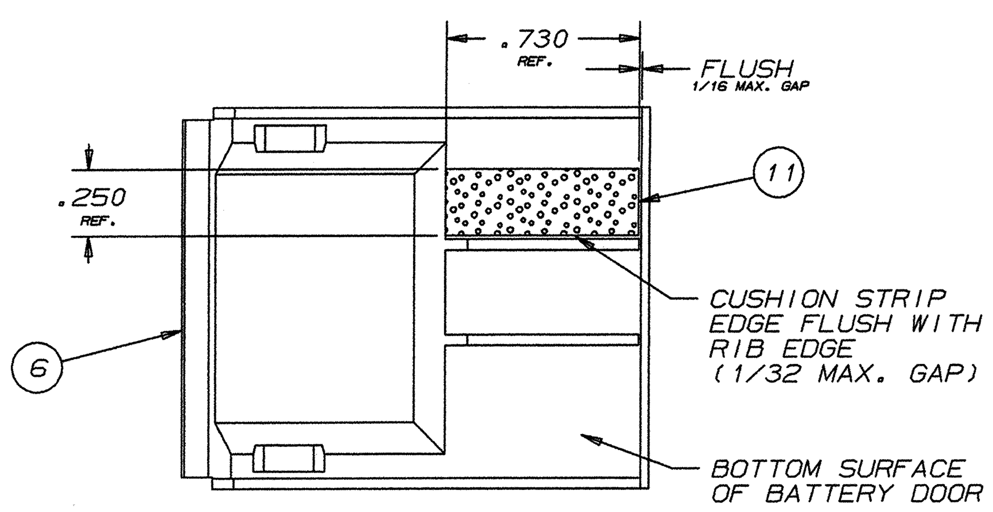
| ITEM | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 031D0353 | TOP CASE | 1 |
| 2 | 101D0070 | ACTUATOR, LARGE | 1 |
| 3 | 101C0069 | ACTUATOR, SMALL | 2 |
| 4 | 001D3469 | P.C. BOARD ASSEMBLY | 1 |
| 5 | 031D0354 | BOTTOM CASE | 1 |
| 6 | 031D0352 | BATTERY DOOR | 1 |
| 7 | 171A0394 | SCREW | 1 |
| 8 | 029C0128 | VISOR CLIP | 1 |
| 9 | 010A0014 | BATTERY | 1 |
| 10 | 177A0123 | FOAM SPRING PAD | 1 |
| 11 | 186A0050 | CUSHION STRIP | 1 |
| 12 | 132C2000 | LABEL, FCC/DOC | 1 |

1. TIGHTEN SCREW (ITEM 7) TO 3 IN/LBF MAX. TORQUE
2. TEST SPEC 190A0248 (PCB ASSY) 182C0538 (SCHEMATIC)
3. PRODUCT TEST SPEC.: 190A0248
4. FCC LABEL PLACED OVER TUNING HOLE FOR BEST PRESENTATION
5. INSERT BATTERY AFTER TOP & BOTTOM CASE ARE SCREWED TOGETHER.
6. ACTUATOR IN FULL UPRIGHT CONDITION MAY TOUCH SWITCH HOWEVER SHOULD NOT CAUSE SWITCH ACTIVATION.

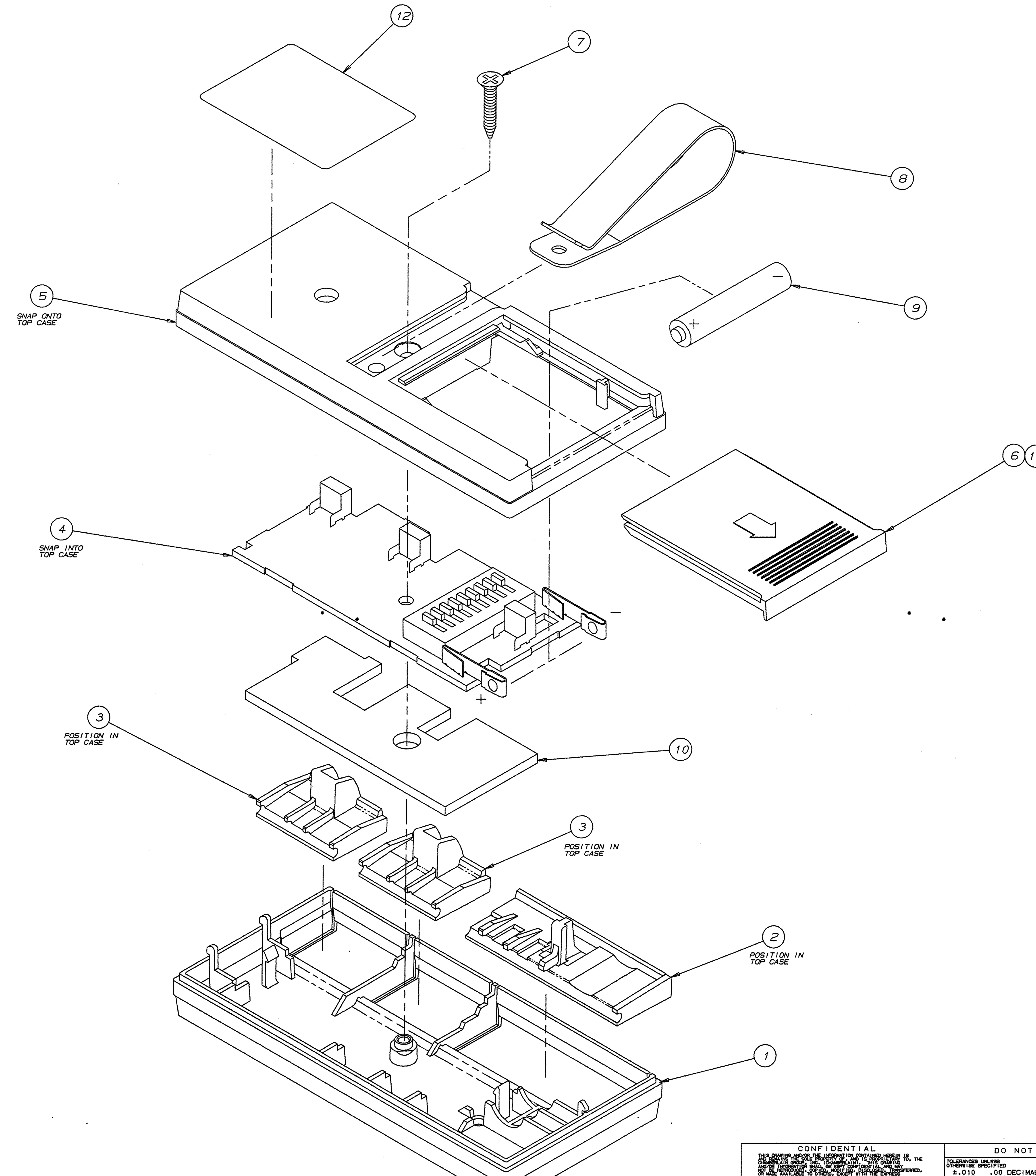



ARTWORK NO. 195ST1163-00-A
COLOR RED; PMS-185C




LOCATION OF CUSHION STRIP(11) ON BATTERY DOOR(6)




| PART NUMBER UNFINISHED | | | | PART NUMBER 195D0341 |
|---|---|---|---|---|
| E.C.N.# | DATE | BY | APP | REVISION |
| C-010 | 04/25/89 | TB | | RELEASE |
| C-168 | 6-13-89 | TB | CR | ITEM 12 WAS 132C1947 |
| C-320 | 10-10-89 | TB | RL | ITEM #10 WAS 177A0122 |
| C-366 | 11-22-89 | PK | JS | 1D3469 WAS 14D0343 |
| D-189 | 5-14-90 | LK | CR | ADDED FCC/DOC LABEL CHART |
| D-303 | 7-12-90 | PK | CR | 171A0394 WAS 171A0376 |
| D-416 | 10-15-90 | TB | CR | ITEM #12 WAS 132C1972 OR 132C1975 |
| K-5498 | 11/6/96 | LK | | 196ST1163-00-1 WAS 093ST0108-00-A; 13/16 REF. WAS 1 1/4. |

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±.005 .000 DECIMAL
±1/64 ON FRACTIONS
±30' ON ANGLES
±.003 ON HOLES

THIS COPY ISSUED

MATERIAL: SEE CHART

DRAWN BY TB DATE 3-89
CHECKED
APPROVED

CHAMBERLAIN CONSUMER PRODUCTS GROUP
A UNIT OF DUCHOSSOIS INDUSTRIES, INC

NAME: TRANSMITTER ASSY SRS STD. 3 CHNL

FINISH | HEAT TREAT

| SCALE | PART NUMBER | ISSUE |
|---|---|---|
| 2X | 195D0341 | H |